

# PREMIUM DUCTILE & STEEL SERIES *by Diameter*

SET NO.	CYL.	DIAMETER	RING WIDTHS	STYLE	OIL RING TENSION
SC5558	4	Std. 2.9530 .010 2.9630 .020 2.9730 .030 2.9830 .040 2.9930 .060 3.0130	1.2, 1.5, 2.8	5	Std.
2M5546	4	Std. 3.1875 .005 3.1925 .045 3.2325	5/64, 5/64, 5/32	1	Std.
2M5545	4	Std. 3.1875 .005 3.1925 .035 3.2225 .045 3.2325	1/16, 5/64, 5/32	1	Std.
SC5572	4	Std. 3.1890 .010 3.1990 .020 3.2090 .030 3.2190 .040 3.2290	1.0, 1.2, 2.8	5	Std.
2C5573	4	Std. 3.2680 .010 3.2780 .020 3.2880 .030 3.2980 .040 3.3080 .060 3.3275	1.5, 1.5, 3.0	2	Std.
SC5556	4	Std. 3.4450 .010 3.4550 .020 3.4650 .030 3.4750 .040 3.4850 .060 3.5050	1.2, 1.2, 3.0	5	Std.
2M5544	4	Std. 3.5750 .005 3.5800 .025 3.6000 .030 3.6050 .035 3.6100	1/16, 1/16, 1/8	1	Std.
2M5547	8	Std. 3.7360 .035 3.7710 .045 3.7810 .065 3.8010	5/64, 5/64, 3/16	1	Std.
2M5548	8	Std. 3.7360 .035 3.7710 .065 3.8010	5/64, 5/64, 3/16	1	Low
2M5567	8	Std. 3.7360 .020 3.7560 .030 3.7660 .035 3.7710 .040 3.7760 .060 3.7960	1/16, 1/16, 3/16	1	Std.
2M5527	4	Std. 3.7800 .020 3.8000 .030 3.8100 .035 3.8150	1/16, 1/16, 3/16	1	Std.

**Style**

- 1
- 2
- 3
- 4
- 5

**Top**

- Ductile Iron, Torsional, Plasma Moly
- Ductile Iron, Barrel Face, Chrome Plated
- Steel, Torsional, Plasma Moly
- Steel, Torsional, Plasma Moly
- Steel, Barrel Face, Chrome Plated

**2nd**

- Cast Iron, Reverse Twist Torsional
- Cast Iron, Reverse Twist Torsional
- Cast Iron, Reverse Twist Torsional
- Cast Iron, Napier
- Cast Iron, Reverse Twist Torsional

**Oil**

- Hastings Patented Flex-Vent
- Hastings Patented Flex-Vent
- Hastings Patented Flex-Vent
- Hastings Patented Flex-Vent
- Hastings Patented Flex-Vent



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SET NO.	CYL.	DIAMETER	RING WIDTHS	STYLE	OIL RING TENSION
2M5527 (cont.)	4	.040 <b>3.8200</b> .045 <b>3.8250</b> .060 <b>3.8400</b>	1/16, 1/16, 3/16	1	Std.
2M5506	8	Std. <b>3.8750</b> .005 <b>3.8800</b> .030 <b>3.9050</b> .035 <b>3.9100</b> .065 <b>3.9400</b>	5/64, 5/64, 3/16	1	Std.
2M5503	8	Std. <b>3.8750</b> .030 <b>3.9050</b> .060 <b>3.9350</b>	5/64, 5/64, 3/16	1	Low
2M5522	8	Std. <b>3.8750</b> .005 <b>3.8800</b> .030 <b>3.9050</b> .035 <b>3.9100</b> .060 <b>3.9350</b> .065 <b>3.9400</b>	1/16, 1/16, 1/8	1	Std.
2M5575	8	Std. <b>3.9100</b> .030 <b>3.9400</b> .040 <b>3.9500</b> .060 <b>3.9700</b>	1/16, 1/16, 3/16	1	Std.
2M5507	8	Std. <b>3.9375</b>	5/64, 5/64, 3/16	1	Std.
SM5587	8	Std. <b>4.0000</b> .005 <b>4.0050</b> .010 <b>4.0100</b> .020 <b>4.0200</b> .025 <b>4.0250</b> .035 <b>4.0350</b> .040 <b>4.0400</b> .045 <b>4.0450</b> .055 <b>4.0550</b> .060 <b>4.0600</b> .065 <b>4.0650</b> .070 <b>4.0700</b> .080 <b>4.0800</b> .100 <b>4.1000</b>	.043, .043, 3.0	3	Std.
2M5535	8	Std. <b>4.0000</b> .005 <b>4.0050</b> .030 <b>4.0300</b> .035 <b>4.0350</b> .040 <b>4.0400</b> .045 <b>4.0450</b> .060 <b>4.0600</b> .065 <b>4.0650</b>	1.5, 1.5, 4.0	1	Std.
2M5540	8	Std. <b>4.0000</b> .005 <b>4.0050</b> .025 <b>4.0250</b> .030 <b>4.0300</b> .035 <b>4.0350</b> .040 <b>4.0400</b> .045 <b>4.0450</b> .060 <b>4.0600</b>	1.5, 1.5, 3.0	1	Std.

**Style**

- 1
- 2
- 3
- 4
- 5

**Top**

- Ductile Iron, Torsional, Plasma Moly
- Ductile Iron, Barrel Face, Chrome Plated
- Steel, Torsional, Plasma Moly
- Steel, Torsional, Plasma Moly
- Steel, Barrel Face, Chrome Plated

**2nd**

- Cast Iron, Reverse Twist Torsional
- Cast Iron, Reverse Twist Torsional
- Cast Iron, Reverse Twist Torsional
- Cast Iron, Napier
- Cast Iron, Reverse Twist Torsional

**Oil**

- Hastings Patented Flex-Vent
- Hastings Patented Flex-Vent
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SET NO.	CYL.	DIAMETER	RING WIDTHS	STYLE	OIL RING TENSION
2M5540 (cont.)	8	.065 4.0650 .085 4.0850 .125 4.1250 .130 4.1300 .135 4.1350 .140 4.1400 .145 4.1450 .155 4.1550	1.5, 1.5, 3.0	1	Std.
2M5538	8	Std. 4.0000 .005 4.0050 .010 4.0100 .020 4.0200 .025 4.0250 .030 4.0300 .035 4.0350 .040 4.0400 .060 4.0600 .065 4.0650 .075 4.0750 .103 4.1025	1/16, 1/16, 3.0	1	Std.
2M5502	4	Std. 4.0000 .020 4.0200 .030 4.0300 .060 4.0600	5/64, 5/64, 3/16	1	Std.
2M5508	8	Std. 4.0000 .005 4.0050 .020 4.0200 .025 4.0250 .030 4.0300 .035 4.0350 .040 4.0400 .045 4.0450 .060 4.0600 .065 4.0650	5/64, 5/64, 3/16	1	Std.
2M5504	8	Std. 4.0000 .020 4.0200 .030 4.0300	5/64, 5/64, 3/16	1	Low
2M5521	8	Std. 4.0000 .005 4.0050 .010 4.0100 .020 4.0200 .025 4.0250 .030 4.0300 .035 4.0350 .040 4.0400 .045 4.0450 .060 4.0600 .065 4.0650	1/16, 1/16, 1/8	1	Std.
2M5523	8	Std. 4.0000 .005 4.0050 .010 4.0100 .025 4.0250 .030 4.0300	1/16, 1/16, 3/16	1	Std.

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- Steel, Torsional, Plasma Moly
- Steel, Torsional, Plasma Moly
- Steel, Barrel Face, Chrome Plated

**2nd**

- Cast Iron, Reverse Twist Torsional
- Cast Iron, Reverse Twist Torsional
- Cast Iron, Reverse Twist Torsional
- Cast Iron, Napier
- Cast Iron, Reverse Twist Torsional

**Oil**

- Hastings Patented Flex-Vent
- Hastings Patented Flex-Vent
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- Hastings Patented Flex-Vent
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# PREMIUM DUCTILE & STEEL SERIES *by Diameter*

SET NO.	CYL.	DIAMETER	RING WIDTHS	STYLE	OIL RING TENSION
2M5523 (cont.)	8	.035 4.0350 .040 4.0400 .045 4.0450 .060 4.0600 .065 4.0650 .070 4.0700 .080 4.0800	1/16, 1/16, 3/16	1	Std.
2M5505	8	Std. 4.0000 .005 4.0050 .010 4.0100 .025 4.0250 .030 4.0300 .035 4.0350 .045 4.0450 .060 4.0600 .065 4.0650	1/16, 1/16, 3/16	1	Low
2M5561	8	Std. 4.0400 .030 4.0700 .060 4.1000	5/64, 5/64, 3/16	1	Std.
2M5525	8	Std. 4.0500 .005 4.0550 .030 4.0800 .035 4.0850 .040 4.0900 .060 4.1100 .065 4.1150	1/16, 1/16, 3/16	1	Std.
2M5511	8	Std. 4.0625 .005 4.0675 .035 4.0975 .065 4.1275	5/64, 5/64, 3/16	1	Std.
2M5512	8	Std. 4.0925 .005 4.0975 .030 4.1250 .035 4.1275 .060 4.1550 .065 4.1575	5/64, 5/64, 3/16	1	Std.
2M5524	8	Std. 4.1200 .005 4.1250 .030 4.1500 .035 4.1550 .065 4.1850	1/16, 1/16, 1/8	1	Std.
2M5590	8	Std. 4.1200 .035 4.1550 .045 4.1650 .065 4.1850	1/16, 1/16, 3/16	1	Std.
SM5593	8	Std. 4.1250 .005 4.1300 .010 4.1350 .015 4.1400 .020 4.1450 .025 4.1500 .030 4.1550	.043, .043, 3.0	3	Std.

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**2nd**

- Cast Iron, Reverse Twist Torsional
- Cast Iron, Reverse Twist Torsional
- Cast Iron, Reverse Twist Torsional
- Cast Iron, Napier
- Cast Iron, Reverse Twist Torsional

**Oil**

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# PREMIUM DUCTILE & STEEL SERIES *by Diameter*

SET NO.	CYL.	DIAMETER	RING WIDTHS	STYLE	OIL RING TENSION
SM5593 (cont.)	8	.035 <b>4.1600</b> .040 <b>4.1650</b> .045 <b>4.1700</b> .050 <b>4.1750</b> .055 <b>4.1800</b> .060 <b>4.1850</b>	.043, .043, 3.0	3	Std.
2M5513	8	Std. <b>4.1250</b> .005 <b>4.1300</b> .025 <b>4.1500</b> .030 <b>4.1550</b> .035 <b>4.1600</b> .040 <b>4.1650</b> .045 <b>4.1700</b> .060 <b>4.1850</b> .065 <b>4.1900</b>	5/64, 5/64, 3/16	1	Std.
2M5501	8	Std. <b>4.1250</b> .005 <b>4.1300</b> .035 <b>4.1600</b>	1/16, 1/16, 1/8	1	Std.
2M5529	8	Std. <b>4.1250</b> .005 <b>4.1300</b> .020 <b>4.1450</b> .025 <b>4.1500</b> .030 <b>4.1550</b> .035 <b>4.1600</b> .040 <b>4.1650</b> .045 <b>4.1700</b> .060 <b>4.1850</b> .065 <b>4.1900</b>	1/16, 1/16, 3/16	1	Std.
2M5539	8	Std. <b>4.1250</b> .005 <b>4.1300</b> .010 <b>4.1350</b> .020 <b>4.1450</b> .030 <b>4.1550</b> .035 <b>4.1600</b> .040 <b>4.1650</b>	1/16, 1/16, 3.0	1	Std.
2M5510	8	Std. <b>4.1250</b> .005 <b>4.1300</b> .020 <b>4.1450</b> .025 <b>4.1500</b> .030 <b>4.1550</b> .035 <b>4.1600</b> .040 <b>4.1650</b> .045 <b>4.1700</b> .060 <b>4.1850</b>	1/16, 1/16, 3/16	1	Low
2M5543	8	Std. <b>4.1510</b> .005 <b>4.1550</b> .030 <b>4.1800</b> .035 <b>4.1850</b> .045 <b>4.1950</b> .065 <b>4.2150</b>	1/16, 1/16, 3/16	1	Std.

**Style**

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SET NO.	CYL.	DIAMETER	RING WIDTHS	STYLE	OIL RING TENSION
2M5542	8	Std. 4.1650 .005 4.1700 .030 4.1950 .035 4.2000 .045 4.2100 .065 4.2300	1/16, 1/16, 3/16	1	Std.
2M5526	8	Std. 4.2325 .005 4.2370 .010 4.2425 .015 4.2475 .020 4.2525 .025 4.2575 .030 4.2625 .035 4.2675	1/16, 1/16, 3/16	1	Std.
2M5516	8	Std. 4.2325 .005 4.2375 .035 4.2675 .065 4.2975	5/64, 3/32, 3/16	1	Std.
2M5517	8	Std. 4.2330 .005 4.2375 .030 4.2625 .035 4.2675 .065 4.2975	1/16, 1/16, 1/8	1	Std.
SM5597	8	Std. 4.2500	.043, .043, 3.0	4	Std.
2M5518	8	Std. 4.2500 .005 4.2550 .030 4.2800 .035 4.2850 .040 4.2900 .045 4.2950 .060 4.3100 .065 4.3150	5/64, 5/64, 3/16	1	Std.
2M5514	8	Std. 4.2500 .030 4.2800 .060 4.3100	5/64, 5/64, 3/16	1	Low
2M5519	8	Std. 4.2500 .005 4.2550 .020 4.2700 .030 4.2800 .035 4.2850 .040 4.2900 .060 4.3100 .065 4.3150 .125 4.3750	1/16, 1/16, 3/16	1	Std.
2M5515	8	Std. 4.2500 .030 4.2800 .035 4.2850 .060 4.3100 .065 4.3150 .125 4.3750	1/16, 1/16, 3/16	1	Low

**Style**

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- 3
- 4
- 5

**Top**

- Ductile Iron, Torsional, Plasma Moly
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- Steel, Torsional, Plasma Moly
- Steel, Barrel Face, Chrome Plated

**2nd**

- Cast Iron, Reverse Twist Torsional
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- Cast Iron, Napier
- Cast Iron, Reverse Twist Torsional

**Oil**

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SET NO.	CYL.	DIAMETER	RING WIDTHS	STYLE	OIL RING TENSION
2M5577	8	Std. 4.3425 .033 4.3750 .040 4.3825 .060 4.4025	1/16, 1/16, 3/16	1	Std.
2M5528	8	Std. 4.3200 .005 4.3250 .020 4.3400 .025 4.3450 .030 4.3500 .035 4.3550 .040 4.3600 .055 4.3750 .060 4.3800 .065 4.3850	1/16, 1/16, 3/16	1	Std.
2M5520	8	Std. 4.3200 .030 4.3500 .035 4.3550	1/16, 1/16, 3/16	1	Low
2M5536	8	Std. 4.3600 .020 4.3800 .024 4.3850 .030 4.3900 .035 4.3950 .040 4.4000 .065 4.4250 .080 4.4400 .085 4.4450	1/16, 1/16, 3/16	1	Std.
2M5537	8	Std. 4.4675 .004 4.4700	1/16, 1/16, 3/16	1	Std.
2M5589	8	Std. 4.5000 .005 4.5050 .025 4.5250 .030 4.5300 .035 4.5350 .045 4.5450 .060 4.5600 .065 4.5650 .100 4.6000 .105 4.6050	1/16, 1/16, 3/16	1	Std.
2M5596	8	Std. 4.5000 .005 4.5050 .025 4.5250 .030 4.5300 .035 4.5350 .045 4.5450 .060 4.5600 .065 4.5650 .100 4.6000 .105 4.6050	1/16, 1/16, 3/16	1	Low

**Style**

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- 4
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**Top**

- Ductile Iron, Torsional, Plasma Moly
- Ductile Iron, Barrel Face, Chrome Plated
- Steel, Torsional, Plasma Moly
- Steel, Torsional, Plasma Moly
- Steel, Barrel Face, Chrome Plated

**2nd**

- Cast Iron, Reverse Twist Torsional
- Cast Iron, Reverse Twist Torsional
- Cast Iron, Reverse Twist Torsional
- Cast Iron, Napier
- Cast Iron, Reverse Twist Torsional

**Oil**

- Hastings Patented Flex-Vent
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- Hastings Patented Flex-Vent
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