

# Piston Rings

Specifications Listed Alphabetically by Vehicle



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings Set No. Juego Nº. Nº. de Jeu	Anillos de Piston		Segments de Piston	
					Qty & Width	Cantid y Ancho	Quantite et largeur	
					Comp. Rings Anillos de Comp. Segments de Comp.		Oil Segments Anillos de Aceite Segments Racieurs	
<b>ARO-Romania</b>								
	2500cc Eng. FWD	97.00mm 3.819	4	<b>2C5628</b>	8 - 2.5mm		4 - 5.0mm	
<b>ACURA</b>								
1986-89	1590cc Eng. D16A1	1.6 Litre 75.00mm 2.953	4	<b>2C4640</b>	4 - 1.2mm 4 - 1.5mm		4 - 2.8mm	
1992-93	1678cc Eng. B17A1	1.7 Litre 81.00mm 3.189	4	<b>2C4666</b>	4 - 1.0mm 4 - 1.2mm		4 - 2.8mm	
1990-01	1797cc Eng. B18C1 1834cc Eng. B18A1, B18B1, B18C5	1.8 Litre 81.00mm 3.189	4	<b>2C4666</b>	4 - 1.0mm 4 - 1.2mm		4 - 2.8mm	
2002-06	1998cc Eng. K20A3, Civic, RSX DOHC, i-VTEC	2.0 Litre 86.00mm 3.386	4	<b>2C5089</b>	8 - 1.2mm		4 - 2.0mm	
1998	2254cc Eng. F23A1	2.3 Litre 86.00mm 3.386	4	<b>2C4969</b>	8 - 1.2mm		4 - 2.8mm	
2003-10	2354cc Eng. K24A2, DOHC 16V i-VTECH	2.4 Litre 87.00mm 3.425	4	<b>2C5179</b>	8 - 1.2mm		4 - 2.5mm	
1991-98	2456cc Eng. G25A Vigor	2.5 Litre 85.00mm 3.346	5	<b>2C4779</b>	10 - 1.2mm		5 - 2.8mm	
1986-87	2494cc Eng. C25A1	2.5 Litre 84.00mm 3.307	6	<b>2C4644</b>	12 - 1.2mm		6 - 4.0mm	
1987-97	2675cc Eng. C27A1	2.7 Litre 87.00mm 3.425	6	<b>2C4645</b>	12 - 1.2mm		6 - 4.0mm	
1996-05	2977cc Eng. C30A1	3.0 Litre 90.00mm 3.543	6	<b>2C4667</b>	12 - 1.2mm		6 - 2.8mm	
1997-98	2977cc Eng. J30A1	3.0 Litre 86.00mm 3.386	6	<b>2C4971</b>	12 - 1.2mm		6 - 2.8mm	
1999-08	3206cc Eng. J32A1, J32A2, J32A3 SOHC/DOHC	3.2 Litre 89.00mm 3.504	6	<b>2C4972</b>	12 - 1.2mm		6 - 2.8mm	
1997-05	3179cc Eng. C32B1	3.2 Litre 93.00mm 3.661	6	<b>2C4781</b> <b>2M4781</b>	12 - 1.2mm		6 - 2.5mm	
1991-98	3206cc Eng. C32A6	3.2 Litre 90.00mm 3.543	6	<b>2C4667</b>	12 - 1.2mm		6 - 2.8mm	
2001-08	3471cc Eng. J35A3, J35A5, SOHC, MDX	3.5 Litre 89.00mm 3.504	6	<b>2C4972</b>	12 - 1.2mm		6 - 2.8mm	
1996-04	3474cc Eng. C35A1 RL	3.5 Litre 90.00mm 3.543	6	<b>2M4940</b>	6 - 1.5mm 6 - 1.2mm		6 - 2.8mm	

## AJAX (Listed by Cylinder Diameter) Engines

WL, M	5.000	1	<b>6390</b>	5 - 1/4	
CMA 6 1/2 X 8	6 1/2	1	<b>6391</b>	5 - 1/4	
CMA 7 1/4 X 8	7 1/4	1	<b>6393</b>	5 - 5/16	
EA30	7 1/4	1	<b>6591</b>	4 - 5/32	
CMA 7 1/2 X 10	7 1/2	1	<b>6392</b>	5 - 5/16	



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur		
							Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

### AJAX (Listed by Cylinder Diameter) (Continued)

#### Engines

CMA 8 1/2 X 10	8 1/2	1	<b>6394</b>	5 - 5/16	
E42 Late Piston	8 1/2	1	<b>4536</b>	4 - 9/32	

### ALFA-ROMEO (Listed by Cylinder Diameter)

1955-70 1290cc Eng. 101, 750, B, C, E, Guilletta, Std. Super, Berlina, Sprintti, Guilia 1300	74.00mm 2.913	4	<b>2C5988</b> <b>5988</b>	8 - 2.0mm	4 - 4.0mm
1968-75 1300cc Eng. *	74.00mm 2.913	4	<b>2C9518</b>	4 - 1.5mm 4 - 1.75mm	4 - 4.0mm
1963-89 1600cc Eng. 1.6 Litre* Replacement Piston w/3.5mm oil ring	78.00mm 3.071	4	<b>2M5026</b>	4 - 1.5mm 4 - 1.75mm	4 - 3.5mm
1962-65 Giulia SS, Giulia 1600 Spider	78.00mm 3.071	4	<b>2C6765</b> <b>6765</b>	8 - 1.75mm	4 - 4.0mm
1962-63 1570cc Eng. Giulia SS, 1600 Spider, Sprint, GT, Super 1600S Speciale, TZ, SS, GTA, Duetto	78.00mm 3.071	4	<b>2C9520</b>	4 - 1.5mm 4 - 1.75mm	4 - 4.0mm
1974-78 Alfesud, TI *	80.00mm 3.150	4	<b>2C9519</b> <b>9519</b>	4 - 1.5mm 4 - 1.75mm	4 - 4.0mm
1967-77 1750, 1750GT *	80.00mm 3.150	4	<b>2C9519</b> <b>9519</b>	4 - 1.5mm 4 - 1.75mm	4 - 4.0mm
1967-77 Spider, Veloce, Alfetta *	80.00mm 3.150	4	<b>2C9519</b> <b>9519</b>	4 - 1.5mm 4 - 1.75mm	4 - 4.0mm
1968-75 105.41 OHC, GTV, GT *	80.00mm 3.150	4	<b>2C9519</b> <b>9519</b>	4 - 1.5mm 4 - 1.75mm	4 - 4.0mm
1969-79 1779cc Eng. 1750 GT *	80.00mm 3.150	4	<b>2C4291</b>	4 - 1.5mm 4 - 1.75mm	4 - 3.5mm
1966 2600 Spider	83.00mm 3.268	6	<b>6789</b>	12 - 1.6mm	6 - 4.0mm
1499cc Eng. Alfesud Sprint & Super	84.00mm 3.307	4	<b>2C4250</b> <b>4250</b>	4 - 1.5mm 4 - 1.75mm	4 - 4.0mm
1987-On 1962cc Eng. Twin Spark, Motronic 2.0 Litre	84.00mm 3.307	4	<b>2M4955</b>	8 - 1.5mm	4 - 3.5mm
1972-90 2000cc Eng. Duetto, Berlina & GTV 2.0 Litre*	84.00mm 3.307	4	<b>2C4280</b> <b>4280</b>	4 - 1.5mm 4 - 1.75mm	4 - 4.5mm
1750, 1750GT	80.00mm 3.150	4	<b>2C9519</b> <b>9519</b>	4 - 1.5mm 4 - 1.75mm	4 - 4.0mm
1981-89 2492cc Eng. GTV-6 2.5 Litre	88.00mm 3.465	6	<b>2C4290</b>	6 - 1.5mm 6 - 1.75mm	6 - 4.0mm
1987-On 3000cc Eng. V-6 Milano 3.0 Litre	93.00mm 3.661	6	<b>2M4746</b> <b>4746</b>	12 - 1.5mm	6 - 3.5mm

### ALLIS CHALMERS (Never use Plated Rings in Plated Cylinders)

#### (Listed by Cylinder Diameter)

N62 Cont. Eng. G *	2 3/8	4	<b>2C5671</b> <b>5671</b>	8 - 3/32	4 - 3/16
B, IB Eng. B 4 Ring Piston *	3 1/4	4	<b>2C6303</b> <b>6303</b>	12 - 1/8	4 - 3/16
B, IB Eng. B, IB, PWR, B15 *	3 1/4	4	<b>2C5060</b> <b>5060</b>	8 - 1/8	4 - 3/16
FC Wauk. Eng. FT20, FT25, FTP20, FTP30 *	3 1/4	4	<b>2C5060</b> <b>5060</b>	8 - 1/8	4 - 3/16
138 Eng. B, B15, B125, C, CA, D10, D12, IB, R, RC, Combine 60 *	3 3/8	4	<b>2C7762</b> <b>7762</b>	12 - 1/8	4 - 3/16

\* Sleeved Engine.

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800-776-1088



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				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

**ALLIS CHALMERS (Never use Plated Rings in Plated Cylinders) (Continued)**  
**(Listed by Cylinder Diameter)**

R Eng. C, RC	*	3 3/8	4	5088	8 - 1/8	4 - 3/16
WD45 Diesel Eng.	*	3 7/16	6	2C5102	18 - 1/8	12 - 3/16
G149 Eng. D10 Series II S/N 3501-on, D10 Series III, D12, D12 Series II S/N 3501-on, D12 Series III	*	3 1/2	4	2C5117	12 - 1/8	4 - 3/16
G149 Eng. D14, D15G, H3, I40, I400, 1400	*	3 1/2	4	2C5117	12 - 1/8	4 - 3/16
D262 Eng. D17 Series III, IV	*	3 9/16	6	2C7136	18 - 3/32	12 - 3/16
D262 Eng. D17D, D17D Series IV	*	3 9/16	6	2C7513	18 - 1/8	12 - 3/16
D262T Diesel Eng. D19 Turbo	*	3 9/16	6	2C7136	18 - 3/32	12 - 3/16
G262 Gas or LPG Eng. D19	*	3 9/16	6	2C468	18 - 1/8	6 - 3/16
G160 Gas or LPG Eng. D15 Series II S/N 9001-on, H3 Crawler, I60G, I600G	*	3 5/8	4	2C7593 7593	12 - 3/32	4 - 3/16
G2500 Gas Eng. One-Eighty	*	3 3/4	6	2C7702	18 - 3/32	6 - 3/16
4.236 Perkins Diesel Eng. One-Seventy		3.877	4	2C7201	12 - 3/32	8 - 1/4
G2800 Gas or LPG Eng. One-Ninety XT		3 7/8	6	2C7703	18 - 3/32	6 - 3/16
D2800 Diesel Eng. One-Eighty, One-Ninety	*	3.877	6	2C7174	18 - 3/32	6 - 3/16
D2900 Diesel Eng. One-Ninety XT Turbo	*	3.877	6	2C7174	18 - 3/32	6 - 3/16
301 Eng. 7000 Turbo	*	3.877	6	2C7174	18 - 3/32	6 - 3/16
D2200 Diesel Eng. Allis Engine	*	3.877	4	2C7125	12 - 3/32	4 - 3/16
G226 Gas Eng. One-Seventy, D17 Piston #226347, D17 Series II, IV	*	4.000	4	2C702	12 - 1/8	4 - 3/16
W Gas or LPG Eng. WC, WD, WD45 Piston #226347, WF	*	4.000	4	2C702	12 - 1/8	4 - 3/16
3400 Eng. D21, D21D; 3500 Eng. D21 Series II	*	4 1/4	6	2C7164	6 - 3/32 12 - 1/8	6 - 1/4
3400, 3500 Diesel Eng.		4.250	6	2C4786	6 - 2.5 12 - 1/8	6 - 1/4
D3500 Eng. Two-Ten, Two-Twenty	*	4 1/4	6	2C7164	6 - 3/32 12 - 1/8	6 - 1/4
6000 D Eng. HD6 B Crawlers, HD6E EP Crawler	*	4 7/16	2	2C7216	2 - 3/32 4 - 1/8	2 - 1/4
10000 Diesel Eng. HD11B, E; 11000 Diesel Eng. EP Crawler	*	4 7/16	2	2C7216	2 - 3/32 4 - 1/8	2 - 1/4
UM Eng. IU, M, U, UC	*	4 1/2	4	2C7765 7765	12 - 3/32	8 - 1/4
A Eng. A, E, 35, 20-35 S/N 32749-on; K, E, 35 To S/N 2669; 25-40, 20-45, K35	*	4 3/4	4	2C7734	12 - 1/4	4 - 1/4
16000H Diesel Eng. HD16D, DP Crawler	*	5 1/4	6	2C6090 <sup>(1)</sup>	3 - 1/8	1 - 1/4
21000H Diesel Eng. HD21A, P Crawler	*	5 1/4	6	2C6090 <sup>(1)</sup>	3 - 1/8	1 - 1/4
<b>INCREASE BORE SLEEVE ASSEMBLY KITS FOR THE FOLLOWING ENGINES</b>						
B, C, CA, R & 138 Eng. Allied Kit #WSA494 Ertel Sleeve Kit #SA201 Genuine Parts Sleeve Kit #S159 McQuay Norris Sleeve Kit #SA197 Perfect Circle Kit #WSA494	*	3 7/16	4	2C7705 7705	12 - 3/32	4 - 3/16
B, IB Eng. Permite Sleeve Kit #CSA273	*	3 7/16	4	2C5063 5063	12 - 1/8	4 - 3/16

(1) Cyl. Set. \* Sleeved Engine.



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				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
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**ALLIS CHALMERS (Never use Plated Rings in Plated Cylinders) (Continued)**  
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WD45 Engs. 1955-57 White Machine Sleeve Kit #G258CH	*	3 1/2	6	2C5012	18 - 1/8	12 - 3/16
W Engs. Allied Sleeve Kit #WSA263 McQuay Norris Kit #SA175, 208 M & W Sleeve Kit #SP1, 6, 7, 7P, SP1-5 Sealed Power Sleeve Kit #SL1728, 1729 Perfect Circle Sleeve Kit #WSA263 Thompson Kit SA204	*	4 1/8	4	2C7794	8 - 3/32 4 - 1/8	4 - 1/4
White Machine Piston #A1070	*	4 1/8	4	2C7553	4 - 3/32 8 - 1/8	4 - 3/16
Genuine Sleeve Kit #S155, 156, 157; SA377, 378, 379	*	4 1/8	4	2C7580	12 - 3/32	4 - 1/4

**Balers & Combines**

138 Eng. 60	*	3 3/8	4	2C7762 7762	12 - 1/8	4 - 3/16
R Eng. 60	*	3 3/8	4	5088	8 - 1/8	4 - 3/16
6B230 Gas Eng. A, AH, AH Hillside, A11, B, R	*	3 7/16	6	2C467 467	18 - 1/8	6 - 3/16
66, 90	*	3 1/2	4	2C5117	12 - 1/8	4 - 3/16
D14 Eng. Balers 10, Standard; Combine 72	*	3 1/2	4	2C5117	12 - 1/8	4 - 3/16
262D Diesel Eng. A, B, R S/N 119460-on	*	3 9/16	6	2C7136	18 - 3/32	12 - 3/16
DA262D Diesel Eng. A, B, R To S/N 119460	*	3 9/16	6	2C7513	18 - 1/8	12 - 3/16
G262 Eng. C, CB, CH, CR, CT, C11, F, G	*	3 9/16	6	2C468	18 - 1/8	6 - 3/16
G226 Eng. E; WD45 Eng. Super 100	*	4.000	4	2C702	12 - 1/8	4 - 3/16

**Dumpers, Graders, Loaders & Scraper**

D262 Eng. DD Grader; TL10D, 12D Loaders	*	3 9/16	6	2C7136	18 - 3/32	12 - 3/16
DA262 Eng. DD Grader; DA262 Diesel Eng. TL10D, 12D Loaders	*	3 9/16	6	2C7513	18 - 1/8	12 - 3/16
G262 Gas Eng. TL14	*	3 9/16	6	2C468	18 - 1/8	6 - 3/16
2800 Gas Eng. TL545	*	3 7/8	6	2C7703	18 - 3/32	6 - 3/16
2900 Diesel Eng. TL545, 545D, 545H	*	3.877	6	2C7174	18 - 3/32	6 - 3/16
226 Eng. TL10, 11, 12 Loader; G226 Eng. D, DG Grader	*	4.000	4	2C702	12 - 1/8	4 - 3/16
3500 Diesel Eng. 645, TL655D	*	4 1/4	6	2C7164	6 - 3/32 12 - 1/8	6 - 1/4
1100 Diesel Eng. 745	*	4 7/16	6	2C7216 <sup>(2)</sup>	2 - 3/32 4 - 1/8	2 - 1/4
6000 Diesel Eng. HD6G, TL14D; 10000 Diesel Eng. HD11GC; 11000 Diesel Eng. 12G, TL30	*	4 7/16	2	2C7216	2 - 3/32 4 - 1/8	2 - 1/4
21000H Diesel Eng. HD21G, TL40	*	5 1/4	6	2C6090 <sup>(1)</sup>	3 - 1/8	1 - 1/4
D25000 Eng. 460 B.R., 562 C	*	5 1/4	6	2C6090 <sup>(1)</sup>	3 - 1/8	1 - 1/4

**Engines-Also See Buda**

B15 To S/N 64500	*	3 1/4	4	2C5060 5060	8 - 1/8	4 - 3/16
B15 S/N 64500-on, B125, G138	*	3 3/8	4	2C7762 7762	12 - 1/8	4 - 3/16
G153	*	3 7/16	4	2C5063 5063	12 - 1/8	4 - 3/16

(1) Cyl. Set. (2) Cyl. Set. \* Sleeved Engine.

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**ALLIS CHALMERS (Never use Plated Rings in Plated Cylinders) (Continued)**  
**(Listed by Cylinder Diameter)**  
**Engines-Also See Buda**

G230	*	3 7/16	6	<b>2C467</b> <b>467</b>	18 - 1/8	6 - 3/16
D14, G149	*	3 1/2	4	<b>2C5117</b>	12 - 1/8	4 - 3/16
D262, D262T	*	3 9/16	6	<b>2C7136</b>	18 - 3/32	12 - 3/16
D262, DA262 Diesel	*	3 9/16	6	<b>2C7513</b>	18 - 1/8	12 - 3/16
G246, G262		3 9/16	6	<b>2C468</b>	18 - 1/8	6 - 3/16
G160	*	3 5/8	4	<b>2C7593</b> <b>7593</b>	12 - 3/32	4 - 3/16
G2500	*	3 3/4	6	<b>2C7702</b>	18 - 3/32	6 - 3/16
2800, 2900 Diesel	*	3.877	6	<b>2C7174</b>	18 - 3/32	6 - 3/16
G2800, D2900 Gas or LPG	*	3 7/8	6	<b>2C7703</b>	18 - 3/32	6 - 3/16
G226, W25, W201, W226	*	4.000	4	<b>2C702</b>	12 - 1/8	4 - 3/16
WD45	*	4.000	4	<b>2C702</b>	12 - 1/8	4 - 3/16
3400, 3500 Diesel	*	4 1/4	6	<b>2C7164</b>	6 - 3/32 12 - 1/8	6 - 1/4
6000 Diesel	*	4 7/16	2	<b>2C7216</b>	2 - 3/32 4 - 1/8	2 - 1/4
10000, 11000 Diesel	*	4 7/16	2	<b>2C7216</b>	2 - 3/32 4 - 1/8	2 - 1/4
HD6G 4 Ring Piston	*	4 7/16	2	<b>2C7216</b>	2 - 3/32 4 - 1/8	2 - 1/4
UM Eng. U40 5 Ring Piston	*	4 1/2	4	<b>2C7765</b> <b>7765</b>	12 - 5/32	8 - 1/4
16000, 16000H, 21000, 21000H, 25000 Diesel	*	5 1/4	6	<b>2C6090</b> <sup>(1)</sup>	3 - 1/8	1 - 1/4

**AMERICAN MOTORS-Also See Jeep-Eagle**  
**CAUTION--SHALLOW oil groove,.170 or less /DEEP .190 plus**

1983-87 85cu. in. Eng. Alliance	1.4 Litre	76.00mm 2.992	4	<b>2C4330</b> <b>4330</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
1986-88 105cu. in. Eng. 1721cc	1.7 Litre	81.00mm 3.189	4	<b>2C4600</b> <b>4600</b>	4 - 1.75mm 4 - 2.0mm	4 - 3.0mm
1977-79 121cu. in. Eng. 2000cc		86.50mm 3.406	4	<b>2C4466</b> <b>4466</b>	4 - 2.0mm 4 - 2.5mm	4 - 5.0mm
1988-89 135cu. in. Eng. 2200cc	2.2 Litre	88.00mm 3.465	4	<b>2M4455</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
1983-89 150cu. in. Eng.	2.5 Litre	3 7/8	4	<b>2C665</b> <b>2M665</b> <b>665</b>	8 - 5/64	4 - 3/16
1982-88 151cu. in. Eng. <b>Shallow Oil Ring Groove</b>	2.5 Litre	4.000	4	<b>2C5663</b> <b>2M5663</b> <b>5663</b>	4 - 1/16 4 - 5/64	4 - 3/16
1982-88 151cu. in. Eng. <b>Deep Oil Ring Groove</b>	2.5 Litre	101.60mm 4.000	4	<b>2C4366</b> <b>2M4366</b> <b>4366</b>	4 - 1.6mm 4 - 2.0mm	4 - 4.75mm
1981 151cu. in. Eng. <b>Shallow Oil Ring Groove</b>	2.5 Litre	4.000	4	<b>2C5630</b> <b>2M5630</b> <b>5630</b>	8 - 5/64	4 - 3/16

(1) Cyl. Set. \* Sleeved Engine.



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				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

**AMERICAN MOTORS-Also See Jeep-Eagle (Continued)**  
**CAUTION--SHALLOW oil groove,.170 or less /DEEP .190 plus**

1980	151cu. in. Eng. Deep Oil Ring Groove	2.5 Litre	4.000	4	<b>2C5570</b> <b>2M5570</b> <b>5570</b>	8 - 5/64	4 - 3/16
1958-62	Metropolitan 561, 562; Austin A50, A55 Eng.		2.875	4	<b>2C5859</b> <b>5859</b>	12 - 5/64	4 - 5/32
1949-56	5110, 5210, 5310, 5410, 5510, 5610		3 1/8	6	<b>436</b>	12 - 3/32	12 - 5/32
1957-62	195cu. in. Eng. 5710, 5810, Rambler 5910, American 5800, 5902, 5904-1, 5906, 5906-1, L-Head & OHV		3 1/8	6	<b>2C680</b> <b>680</b>	12 - 3/32	6 - 3/16
1963-65	196cu. in. Eng. 220, 330, 440, 440H		3 1/8	6	<b>2C690</b> <b>2M690</b> <b>690</b>	12 - 5/64	6 - 3/16
1964-70	199cu. in. Eng.	3.3 Litre	3 3/4	6	<b>2C656</b> <b>2M656</b> <b>656</b>	12 - 5/64	6 - 3/16
1967-83	232cu. in. Eng.	3.8 Litre	3 3/4	6	<b>2C656</b> <b>2M656</b> <b>656</b>	12 - 5/64	6 - 3/16
1986-89	242cu. in. Eng.	4.0 Litre	3 7/8	6	<b>2C667</b> <b>2M667</b> <b>667</b>	12 - 5/64	6 - 3/16
1956-62	250cu. in. Eng. 5720, Rambler Rebel 5820, 5920		3 1/2	8	<b>2C652</b> <b>2M652</b> <b>652</b>	16 - 5/64	8 - 3/16
1971-89	258cu. in. Eng.	4.2 Litre	3 3/4	6	<b>2C656</b> <b>2M656</b> <b>656</b>	12 - 5/64	6 - 3/16
1963-66	287cu. in. Eng.		3 3/4	8	<b>2C568</b> <b>2M568</b> <b>568</b>	16 - 5/64	8 - 3/16
1966-69	290cu. in. Eng.	4.8 Litre	3 3/4	8	<b>2C568</b> <b>2M568</b> <b>568</b>	16 - 5/64	8 - 3/16
1970-79	304cu. in. Eng.	5.0 Litre	3 3/4	8	<b>2C568</b> <b>2M568</b> <b>568</b>	16 - 5/64	8 - 3/16
1957-66	327cu. in. Eng. Rebel 5730, Rambler Ambassador		4.000	8	<b>2C139</b> <b>2M139</b> <b>139</b>	16 - 5/64	8 - 3/16
1967-69	343cu. in. Eng.	5.6 Litre	4.080	8	<b>2C693</b> <b>2M693</b> <b>693</b>	16 - 5/64	8 - 3/16
1970-84	360cu. in. Eng.	5.9 Litre	4.080	8	<b>2C693</b> <b>2M693</b> <b>693</b>	16 - 5/64	8 - 3/16
1968-70	390cu. in. Eng.	6.4 Litre	4.165	8	<b>2C672</b> <b>2M672</b> <b>672</b>	16 - 5/64	8 - 3/16



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

**AMERICAN MOTORS-Also See Jeep-Eagle (Continued)**

**CAUTION--SHALLOW oil groove,.170 or less /DEEP .190 plus**

1971-77 401cu. in. Eng.	4.165	8	<b>2C672</b> <b>2M672</b> <b>672</b>	16 - $\frac{9}{64}$	8 - $\frac{3}{16}$
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**AMERICAN MOTORS**

**Hastings Racing Rings**

1968-70 390 cu. in. Eng.	4.165	8	<b>2M5542</b>	16 - $\frac{1}{16}$	8 - $\frac{3}{16}$
1971-74 401 cu. in. Performance Eng.	4.165	8	<b>2M5542</b>	16 - $\frac{1}{16}$	8 - $\frac{3}{16}$

**ATLAS ROYAL**

**Outboard Motors**

1950-57 3 H.P.	2 $\frac{1}{8}$	1	<b>8305</b>	2 - $\frac{3}{32}$	
1947-55 5 H.P.	1 $\frac{5}{16}$	2	<b>8306<sup>(1)</sup></b>	3 - $\frac{3}{32}$	
1954-56 12 H.P.	2 $\frac{1}{4}$	2	<b>304<sup>(1)</sup></b>	3 - $\frac{3}{32}$	
1948-53 12 H.P.	2 $\frac{3}{8}$	2	<b>245<sup>(1)</sup></b>	3 - $\frac{3}{32}$	
1956 25 H.P.	2 $\frac{7}{8}$	2	<b>244<sup>(1)</sup></b>	3 - $\frac{3}{32}$	

**AUDI**

1987-On 1043cc Eng. 80, G40	1.0 Litre	75.00mm 2.953	4	<b>2C5086</b>	4 - 1.75mm 4 - 2.0mm	4 - 3.0mm
1975-80 1100cc Eng. 50 GLS, LS	1.1 Litre	69.50mm 2.736	4	<b>2C6192</b> <b>6192</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
1974-76 1100cc Eng. 1000, 50GL, 50LS	1.1 Litre	69.50mm 2.736	4	<b>2C4484</b>	4 - 1.75mm 4 - 2.5mm	4 - 4.0mm
1981-On 1272cc Eng. Derby, Jetta, Passat, Polo	1.3 Litre	75.00mm 2.953	4	<b>2C5086</b>	4 - 1.75mm 4 - 2.0mm	4 - 3.0mm
1972-On 1296cc Eng. 80, 80L, AB, NSU, PS	1.3 Litre	75.00mm 2.953	4	<b>2C4360</b> <b>4360</b>	4 - 2.0mm 4 - 2.5mm	4 - 4.0mm
1983-On 1300cc Eng. 80, Passat, Santana	1.3 Litre	75.00mm 2.953	4	<b>2C4693</b> <b>4693</b>	4 - 1.5mm 4 - 1.75mm	4 - 3.0mm
1978-80 1457cc Eng.	1.5 Litre	79.50mm 3.130	4	<b>2C4490</b> <b>2M4490</b> <b>4490</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
1972-80 1471cc Eng. 89.7 cu. in. Fox, 80GL	1.5 Litre	76.50mm 3.012	4	<b>2C4282</b> <b>4282</b>	4 - 2.0mm 4 - 2.5mm	4 - 4.0mm
1588cc Eng. A4	1.6 Litre	81.00mm 3.189	4	<b>2M4683</b> <b>4683</b>	8 - 1.5mm	4 - 3.0mm
1978-80 1588cc Eng. Fox 80GL, GLS, 4000-4	1.6 Litre	79.50mm 3.130	4	<b>2C4490</b> <b>2M4490</b> <b>4490</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
1973-75 1588cc Eng. Fox 80GT, 100L	1.6 Litre	79.50mm 3.130	4	<b>2C4304</b> <b>4304</b>	4 - 2.0mm 4 - 2.5mm	4 - 5.0mm
1982-83 1588cc Eng. Diesel 4000 Incl. Turbo	1.6 Litre	76.50mm 3.012	4	<b>2C4487</b> <b>4487</b>	4 - 1.75mm 4 - 2.0mm	4 - 3.0mm
1975-80 1588cc Eng. 4000	1.6 Litre	79.50mm 3.130	4	<b>2C6118</b> <b>6118</b>	4 - 1.75mm 4 - 2.5mm	4 - 5.0mm
1595cc Eng. Bora, Passat	1.6 Litre	81.00mm 3.189	4	<b>2C4590</b>	4 - 1.0mm 4 - 1.2mm	4 - 2.0mm
1981-83 1715cc Eng. 4000, 4000S	1.7 Litre	79.50mm 3.130	4	<b>2C4490</b> <b>2M4490</b> <b>4490</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm

(1) Cyl. Set.



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	
<b>AUDI (Continued)</b>							
1997-06	1754cc Eng. 1800cc A4 Quattro, <b>Incl. Turbo</b> Vin: AEB, AMU, ATC, AWD, AWM, AWN	1.8 Litre	81.00mm 3.189	4	<b>2M4923</b>	4 - 1.5mm 4 - 1.75mm	4 - 2.0mm
1966-73	1760cc Eng. Super 90, 100LS, 100S	1.8 Litre	81.50mm 3.209	4	<b>2C9521</b> <b>9521</b>	4 - 2.0mm 4 - 2.5mm	4 - 5.0mm
1972-76	1760cc Eng. 100LS	1.8 Litre	82.00mm 3.228	4	<b>2C4425</b> <b>4425</b>	4 - 2.0mm 4 - 2.5mm	4 - 5.0mm
1984-85	1780cc Eng. 4000 JN, MG	1.8 Litre	81.00mm 3.189	4	<b>2C4341</b> <b>2M4341</b> <b>4341</b>	4 - 1.5mm 4 - 1.75mm	4 - 3.0mm
1972-77	1871cc Eng. 100, 100GL, 100LS, Coupe S	1.9 Litre	84.00mm 3.307	4	<b>2C6100</b> <b>6100</b>	4 - 2.0mm 4 - 2.5mm	4 - 5.0mm
1977-78	1984cc Eng. 100GL, 100LS	2.0 Litre	86.50mm 3.406	4	<b>2C4466</b> <b>4466</b>	4 - 2.0mm 4 - 2.5mm	4 - 5.0mm
	60, 72, 80 Valiant		80.00mm 3.150	4	<b>2C6113</b> <b>6113</b>	4 - 2.0mm 4 - 2.5mm	4 - 5.0mm
1978-84	1986cc Eng. Diesel 5000	2.0 Litre	76.50mm 3.012	5	<b>2C4498</b>	5 - 1.75mm 5 - 2.0mm	5 - 3.0mm
1983-On	2144cc Eng. Gas 4000	2.2 Litre	81.00mm 3.189	5	<b>2M4541</b>	5 - 1.5mm 5 - 1.75mm	5 - 3.0mm
1978-85	2144cc Eng. Gas & Diesel, Turbo 4000, 5000	2.1 Litre	79.50mm 3.130	5	<b>2C6145</b>	5 - 1.75mm 5 - 2.0mm	5 - 4.0mm
1984-87	2226cc Eng. JT, KX, KZ	2.2 Litre	81.00mm 3.189	4	<b>2C4341</b> <b>2M4341</b> <b>4341</b>	4 - 1.5mm 4 - 1.75mm	4 - 3.0mm
1983-96	2226cc Eng. Gas & Diesel 5000	2.2 Litre	81.00mm 3.189	5	<b>2M4541</b>	5 - 1.5mm 5 - 1.75mm	5 - 3.0mm
	2400cc Eng. 5 Valve V-6 Diesel	2.4 Litre	81.00mm 3.189	6	<b>2M5020</b>	12 - 1.5mm	6 - 2.0mm
1990-91	2309cc Eng. 7A DOHC Coupe, Quattro <b>w/1.2mm top grv.</b>	2.3 Litre	82.50mm 3.248	5	<b>2C4563</b> <sup>(1)</sup>	1 - 1.2mm 1 - 1.75mm	1 - 3.0mm
1986-On	2309cc Eng. 90, 100, Coupe, Quattro	2.3 Litre	82.50mm 3.248	5	<b>2C4927</b> <sup>(1)</sup>	1 - 1.5mm 1 - 1.75mm	1 - 3.0mm
2000-05	2700cc Eng. APB, BEL, A6 Quattro incl. turbo	2.7 Litre	81.00mm 3.189	6	<b>2M4584</b>	6 - 1.5mm 6 - 1.75mm	6 - 2.0mm
1996-02	2771cc Eng. Cabriolet, Quattro Vin: AFC, AHA, ATQ	2.8 Litre	82.50mm 3.248	6	<b>2C4924</b>	6 - 1.2mm 6 - 1.5mm	6 - 2.0mm
2001-04	3000cc Eng. A4	3.0 Litre	82.50mm 3.248	6	<b>2C4924</b>	6 - 1.2mm 6 - 1.5mm	6 - 2.0mm

### AUSTIN COMPRESSOR

Model 61/64 Type 702 Diesel, Piston #17H-9375	2 5/8	1	<b>7005</b>	4 - 5/32	1 - 5/32
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### AUSTIN-ROVER (Listed by Cylinder Diameter)

1952-57 A30 Seven 4 Ring Piston	2.280	4	<b>5819</b>	12 - .071	4 - .126
1952-56 A30 Seven 5 Ring Piston	2.280	4	<b>5938</b>	12 - .071	8 - .126
1961-69 850, 7 Cooper, Saloon, 997	2.458	4	<b>2C6724</b> <b>6724</b>	12 - 1/16	4 - 1/8
1957-62 A35, A40 4 Ring Piston	2.478	4	<b>2C5906</b> <b>5906</b>	12 - .071	4 - 1/8
1957-62 A35, A40 5 Ring Piston	2.478	4	<b>5964</b>	12 - .071	8 - 1/8

(1) Cyl. Set.

**CALL 269-945-2491**  
**800-776-1088**





YEAR ANO MILÉSIMÉ	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur		
								Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs
<b>AUSTIN-ROVER (Listed by Cylinder Diameter) (Continued)</b>									
1958-62	Healy Sprite MK I, MK II 9cg Eng.	2.478	4	<b>2C5906</b> <b>5906</b>	12 - .071			4 - 1/8	
1957-60	Sprite ,Seven	2.478	4	<b>2C5906</b> <b>5906</b>	12 - .071			4 - 1/8	
1960-69	848cc Eng. Seven, 850 Mini	2.478	4	<b>2C5906</b> <b>5906</b>	12 - .071			4 - 1/8	
	A35, A40 Sprite Using Hepolite Piston #14289	2.478	4	<b>5990</b>	8 - 1/16			4 - 1/8	
1932-47	10 H.P. Ten Four	2 1/2	4	<b>5708</b>	8 - 3/32			4 - 5/32	
1968-80	998cc Eng. Mini 1000	2.542	4	<b>2C6742</b> <b>6742</b>	12 - 1/16			4 - 1/8	
1963-70	1098cc Eng. Healy Sprite MK III, Mark II, 1100	2.542	4	<b>2C6742</b> <b>6742</b>	12 - 1/16			4 - 1/8	
1980-On	998cc Eng. Metro L, H, LE1000	2.543	4	<b>4732</b>	12 - 1/16			4 - 5/32	
1968-69	998cc Eng. Mini 1000, MKII	2.543	4	<b>4732</b>	12 - 1/16			4 - 5/32	
1953-57	A40 Somerset, Type B Piston, 4 Ring Piston, A40, A40 Cambridge, A40 Sports	2.579	4	<b>5830</b>	12 - 5/64			4 - 5/32	
1947-52	A40, Devon, Dorset 4 Ring Piston	2.579	4	<b>5789</b>	8 - 3/32			8 - 5/32	
1953-56	A40 Somerset, Type B Piston, 5 Ring Piston	2.579	4	<b>5912</b>	12 - 5/64			8 - 5/32	
1982-On	1275cc Eng. Metro, MG Turbo 1.3 Litre	2.780	4	<b>4731</b>	8 - 1/16			4 - 5/32	
1981-On	1275cc Eng. Allegro 1.3 Litre	2.780	4	<b>4731</b>	8 - 1/16			4 - 5/32	
1980-84	1275cc Eng. Morris Ital., HL/HLS 1.3 Litre	2.780	4	<b>4731</b>	8 - 1/16			4 - 5/32	
1980-On	1275cc Eng. Metro, MG, S/HLS 1.3 Litre	2.780	4	<b>4731</b>	8 - 1/16			4 - 5/32	
1960-72	1275cc Eng. America	2.780	4	<b>2C6802</b> <b>6802</b>	12 - 1/16			4 - 5/32	
1967-72	1275cc Eng. Healy Sprite Mark IV	2.780	4	<b>2C6802</b> <b>6802</b>	12 - 1/16			4 - 5/32	
1957-60	A55, A152 4 Ring Piston, Omnivan	2.875	4	<b>2C5859</b> <b>5859</b>	12 - 5/64			4 - 5/32	
1954-62	A50, A55, A55 Mark II, Cambridge, 152 Truck	2.875	4	<b>2C5859</b> <b>5859</b>	12 - 5/64			4 - 5/32	
1954-60	A50, A55, Cambridge 5 Ring Hepolite Piston #12629	2 7/8	4	<b>2C5941</b> <b>5941</b>	12 - 5/64			8 - 5/32	
	A50, A55 5 Ring Hepolite Piston #13598	2 7/8	4	<b>2C6754</b> <b>6754</b>	12 - 1/16			8 - 5/32	
1962-69	A60	3.000	4	<b>2C6716</b> <b>6716</b>	12 - 5/64			4 - 5/32	
1953-59	A70 Hereford 4 Ring Piston	3 1/8	4	<b>5850</b>	12 - 3/32			4 - 3/16	
1960-66	Gypsy Gas	3 1/8	4	<b>5850</b>	12 - 3/32			4 - 3/16	
1946-60	A70, Hampshire, Sixteen From S/N 1401, 1 1/2 Ton Van	3 1/8	4	<b>5850</b>	12 - 3/32			4 - 3/16	
1946-54	A70 Hampshire, A70 Atlantic 3 Ring Piston	3 1/8	4	<b>5747</b>	8 - 1/8			4 - 3/16	
1946-56	Sixteen From S/N 1401, Hereford, 1 1/2 Ton Van, Gypsy	3 1/8	4	<b>5747</b>	8 - 1/8			4 - 3/16	
1946-54	A70 Hampshire, A70 Atlantic 4 Ring Piston	3 1/8	4	<b>5934</b>	8 - 1/8			8 - 3/16	
1955-60	A90 Westminster, A95, A105, Healy 100-6	3 1/8	6	<b>2C5880</b> <b>5880</b>	18 - 3/32			6 - 3/16	
1964-73	1798cc Eng. Marina, GT 1800	3.160	4	<b>2C6738</b> <b>6738</b>	12 - 1/16			4 - 5/32	
1972-76	1800cc Eng. Marina	3.160	4	<b>2C9526</b> <b>9526</b>	8 - 1/16			4 - 5/32	



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Comp. Rings	
								Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs

### AUSTIN-ROVER (Listed by Cylinder Diameter) (Continued)

1964-71 1800cc Eng. 5 Ring Hepolite Piston		3.160	4	<b>2C6894</b> <b>6894</b>	12 - 1/16	8 - 5/32
1964-71 1800 Mark I & II - For 5 Ring Piston Use 6894 Set Series		3.160	4	<b>2C6738</b> <b>6738</b>	12 - 1/16	4 - 5/32
1969-70 1800 Mark II		3.160	4	<b>2C6738</b> <b>6738</b>	12 - 1/16	4 - 5/32
1970 Mark II S		3.160	4	<b>2C6738</b> <b>6738</b>	12 - 1/16	4 - 5/32
Austin Gypsy Diesel		3 1/4	4	<b>2C5997</b>	12 - 3/32	8 - 3/16
1959-69 3000cc Eng. Healy 3000 Sport, Mark II, A110, 3.0 Litre Mark III, A99 Westminster, Princess		3.280	6	<b>2C5986</b> <b>5986</b>	18 - 3/32	6 - 3/16
1959-69 2912cc Eng. 3000 Sport, w/Austin Piston 2.9 Litre		3.280	6	<b>2C4729</b> <b>4729</b>	18 - 5/64	12 - 3/16
1948-56 A90 Atlantic, Healy 100-4 Champ, 5 CWT		3 7/16	4	<b>5763</b>	12 - 3/32	4 - 5/32
1948-59 A125 Sheerline, A135 Princess, Princess Mark IV Loadster, 2-5 Ton, 4x4, 1 Ton		3 7/16	6	<b>5973</b>	18 - 3/32	6 - 5/32
2520cc Eng. Diesel OHV E9 Series, 2.5 Litre 25V/579B, D1001		3 1/2	4	<b>2C4322</b>	12 - 3/32	4 - 3/16
3400cc Eng. Diesel BMC 3.4 Litre		3.740	4	<b>2C7589</b>	12 - 3/32	8 - 1/4
5100cc Eng. Diesel BMC 5.1 Litre		3.740	6	<b>2C5972</b>	18 - 3/32	12 - 1/4
5103cc Eng. OHV 4-7 Ton, 702 5.1 Litre		3.740	6	<b>2C9507</b>	6 - 5/32K 12 - 3/32	12 - 1/4

### AUTOBIANCHI

1974-On 967cc, 1049cc Engs. A112 Abarth, AB.2C.0; A122 A.2000 70 H.P.		67.20mm 2.646	4	<b>2C4697</b> <b>4697</b>	4 - 1.5mm 4 - 1.75mm	4 - 4.0mm
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### AUTOCAR

#### Trucks

FOR ENGINES OTHER THAN AUTOCAR Refer to engine listing by make and model						
315, 331 Engs.		3 3/4	6	<b>2C5028</b>	18 - 1/8	6 - 3/16
358, 377 Engs.		4.000	6	<b>2C4007</b>	18 - 1/8	6 - 3/16
404, 447 Engs.		4 1/4	6	<b>2C4006</b>	18 - 1/8	6 - 3/16
453, 501 Engs.		4 1/2	6	<b>2C4056</b>	18 - 1/8	6 - 3/16
501 Engs. 3000D Silvolite Piston		4 1/2	6	<b>2C4056</b>	18 - 1/8	6 - 3/16

### BMC & B.L.M.C.-See Leyland

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### BMW-Cars (Listed by Cylinder Diameter)

1956-62 Isetta 300		72.00mm 2.835	1	<b>5998</b>	2 - 2.0mm 1 - 2.5mm	1 - 4.0mm
1960-61 Isetta 600		74.00mm 2.913	2	<b>6710</b>	2 - 2.0mm 2 - 2.5mm	2 - 4.0mm
2008-11 1598cc Eng. MINI Cooper Naturally Aspirated 1.6 Litre		77.00mm 3.031	4	<b>2C4181</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.0mm
2003-11 1598cc Eng. MINI Cooper, N12B16A, N14B16A Turbo 1.6 Litre		77.00mm 3.031	4	<b>2C5159</b>	8 - 1.2mm	4 - 2.5mm
1960-64 700, 700 Sport		78.00mm 3.071	2	<b>5996</b>	2 - 2.0mm 2 - 2.5mm	2 - 4.0mm

YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Oil Segments	
								Comp. Rings Anillos de Comp. Segments de Comp.	Anillos de Aceite Segments Racieurs
1992-94	1991cc Eng. 320i, 520i, E36, E39, E46 M52B206S3, M22B206S1, Series 3	2.0 Litre	80.00mm 3.150	6	<b>2C4559</b>	12 - 1.5mm	6 - 2.0mm		
1982-On	1900cc Eng. 320i, 520i	2.0 Litre	80.00mm 3.150	6	<b>2C4617</b> <b>4617</b>	6 - 1.5mm 6 - 2.0mm	6 - 3.5mm		
1977-On	1990cc Eng. 320/A, 520/A, M60	2.0 Litre	80.00mm 3.150	6	<b>2C4617</b> <b>4617</b>	6 - 1.5mm 6 - 2.0mm	6 - 3.5mm		
1977-On	2315cc Eng. 323i, M60	2.4 Litre	80.00mm 3.150	6	<b>2C4617</b> <b>4617</b>	6 - 1.5mm 6 - 2.0mm	6 - 3.5mm		
1969-On	1500		82.00mm 3.228	4	<b>2C4425</b> <b>4425</b>	4 - 2.0mm 4 - 2.5mm	4 - 5.0mm		
1991-95	1795cc Eng. 318i M40B18E, M42B18, M43B16 w/1.2mm top grv.	1.8 Litre	84.00mm 3.307	4	<b>2C4573</b> <sup>(2)</sup>	2 - 1.2mm 2 - 1.5mm	2 - 2.0mm		
1992-96	2494cc Eng. 325i, 328i, 525i, M52B25, M52B28GG, M54B25 w/1.2mm top grv.	2.5 Litre	84.00mm 3.307	6	<b>2C4573</b> <sup>(2)</sup>	2 - 1.2mm 2 - 1.5mm	2 - 2.0mm		
1992-93	2997cc Eng. 730i, M60B30 w/1.2mm top grv.	3.0 Litre	84.00mm 3.307	8	<b>2C4573</b> <sup>(2)</sup>	2 - 1.2mm 2 - 1.5mm	2 - 2.0mm		
1993-On	1596cc Eng. 316i M43B16E36 w/1.5mm top grv.	1.6 Litre	84.00mm 3.307	4	<b>2C4557</b> <sup>(2)</sup> <b>4557</b>	4 - 1.5mm	2 - 2.0mm		
1993-On	1796cc Eng. 318i, 518i Z3 M42B18ME w/1.5mm top grv.	1.8 Litre	84.00mm 3.307	4	<b>2C4557</b> <sup>(2)</sup> <b>4557</b>	4 - 1.5mm	2 - 2.0mm		
1995-On	2793cc Eng. 323i, 325i, 328i, 523i, 528i, 728i M50B25, M52B28 DOHC w/1.5mm top grv.	2.8 Litre	84.00mm 3.307	6	<b>2C4557</b> <sup>(2)</sup> <b>4557</b>	4 - 1.5mm	2 - 2.0mm		
1995-On	3498cc Eng. 535i, 735i M62B35C w/1.5mm top grv.	3.5 Litre	84.00mm 3.307	8	<b>2C4557</b> <sup>(2)</sup> <b>4557</b>	4 - 1.5mm	2 - 2.0mm		
1984-87	325E		84.00mm 3.307	6	<b>2C4340</b> <b>4340</b>	6 - 1.5mm 6 - 2.0mm	6 - 4.0mm		
1982-87	528E, 2693cc		84.00mm 3.307	6	<b>2C4340</b> <b>4340</b>	6 - 1.5mm 6 - 2.0mm	6 - 4.0mm		
1964-76	1573cc Eng. 1600, 1602, 1600Ti, 1600GT, 114/2		84.00mm 3.307	4	<b>2C4414</b> <b>4414</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm		
1987-90	1795cc Eng. 318i		84.00mm 3.307	4	<b>2C4763</b>	4 - 1.5mm 4 - 1.75mm	4 - 3.0mm		
1963-70	1800cc Eng. Early	1.8 Litre	84.00mm 3.307	4	<b>2C6843</b> <b>6843</b>	4 - 2.0mm 4 - 2.5mm	4 - 5.0mm		
1989-95	2494cc Eng. 525i	2.5 Litre	84.00mm 3.307	6	<b>2C4762</b>	6 - 1.5mm 6 - 1.75mm	6 - 3.0mm		
1987-95	2494cc Eng. 325e, 325i, 325is, 328e Cabriolet	2.5 Litre	84.00mm 3.307	6	<b>2C4762</b>	6 - 1.5mm 6 - 1.75mm	6 - 3.0mm		
1996-On	1895cc Eng. M44B19, 318i	1.9 Litre	85.00mm 3.346	4	<b>2C5203</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.0mm		
	2990cc Eng. Series 3, S52B306S1 (use .016 ovz)for 3201cc 3.2L Eng.	2.9 Litre	86.00mm 3.386	6	<b>2C5239</b>	6 - 1.2mm 6 - 1.5mm	6 - 2.0mm		
1968-76	2494cc Eng. 525, 2500, 2800	2.5 Litre	86.00mm 3.386	6	<b>2C6144</b> <b>6144</b>	6 - 1.75mm 6 - 2.0mm	6 - 4.0mm		
1969-81	2788cc Eng. 528i, 728A	2.8 Litre	86.00mm 3.386	6	<b>2C6144</b> <b>6144</b>	6 - 1.75mm 6 - 2.0mm	6 - 4.0mm		

(2) Cyl. Set.



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

### BMW-Cars (Listed by Cylinder Diameter) (Continued)

1965-85	1766cc Eng. 318, 518, 1800, 2000, 2002, 2002Ti, 320i, 520	1.8 Litre	89.00mm 3.504	4	<b>2C4214</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
1965-85	1800cc Eng. 318, 518, 1800, 2000, 2002, 2002Ti, 320i, 520	1.8 Litre	89.00mm 3.504	4	<b>2C4214</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
1965-85	1990cc Eng. 318, 518, 1800, 2000, 2002, 2002Ti, Tii, 320, 520	2.0 Litre	89.00mm 3.504	4	<b>2C4214</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
1965-85	2000cc Eng. 318, 518, 1800, 2000, 2002, 2002Ti, 320i, 520	2.0 Litre	89.00mm 3.504	4	<b>2C4214</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
1965-72	2000cc Eng. Early		89.00mm 3.504	4	<b>2C6844</b> <b>6844</b>	4 - 2.0mm 4 - 2.5mm	4 - 5.0mm
1971-84	2985cc Eng. Bavaria Coupe, 3.0CS, 3.0S, 3.051, CS, CSi 530, 533i, 630, 728i, 730 Bavaria, 633CSi, 733	3.0 Litre	89.00mm 3.504	6	<b>2C4228</b>	6 - 1.75mm 6 - 2.0mm	6 - 4.0mm
1986-On	2946cc Eng. 530i, 730i	3.0 Litre	89.00mm 3.504	6	<b>2M5145</b>	6 - 1.5mm 6 - 2.0mm	6 - 3.5mm
1971-84	3000cc Eng. Bavaria Coupe, 3.0CS, 3.0S, 3.051, CS, CSi 530, 533i, 630, 728i, 730 Bavaria, 633CSi, 733	3.0 Litre	89.00mm 3.504	6	<b>2C4228</b>	6 - 1.75mm 6 - 2.0mm	6 - 4.0mm
1971-84	3210cc Eng. Bavaria Coupe, 3.0CS, 3.0S, 3.051, CS, CSi 530, 533i, 630, 728i, 730 Bavaria, 633CSi, 733	3.3 Litre	89.00mm 3.504	6	<b>2C4228</b>	6 - 1.75mm 6 - 2.0mm	6 - 4.0mm
1979-82	3210cc Eng. 745i	3.2 Litre	89.00mm 3.504	6	<b>2M5145</b>	6 - 1.5mm 6 - 2.0mm	6 - 3.5mm
1971-84	3295cc Eng. Bavaria Coupe, 3.0CS, 3.0S, 3.051, CS, CSi 530, 533i, 630, 728i, 730 Bavaria, 633CSi, 733	3.3 Litre	89.00mm 3.504	6	<b>2C4228</b>	6 - 1.75mm 6 - 2.0mm	6 - 4.0mm
1985-On	3453cc Eng. 535i, M5, M535i Incl. Turbo	3.5 Litre	92.00mm 3.622	6	<b>2C4736</b> <b>2M4736</b> <b>4736</b>	6 - 1.5mm 6 - 2.0mm	6 - 3.5mm
1983-On	3453cc Eng. 745i Incl. Turbo	3.5 Litre	92.00mm 3.622	6	<b>2C4736</b> <b>2M4736</b> <b>4736</b>	6 - 1.5mm 6 - 2.0mm	6 - 3.5mm
1982-On	3453cc Eng. 635CSi, 735i Incl. Turbo	3.5 Litre	92.00mm 3.622	6	<b>2C4736</b> <b>2M4736</b> <b>4736</b>	6 - 1.5mm 6 - 2.0mm	6 - 3.5mm
	4398cc Eng. 735 w/1.2mm top grv.	4.4 Litre	92.00mm 3.622	8	<b>2C5211</b>	8 - 1.2mm 8 - 1.5mm	8 - 2.0mm
1998-01	4398cc Eng. 740i, 740L w/1.5mm top grv.	4.4 Litre	92.00mm 3.622	8	<b>2M5296</b>	16 - 1.5mm	8 - 2.0mm
2000-03	4398cc Eng. X5 w/1.5mm top grv.	4.4 Litre	92.00mm 3.622	8	<b>2M5296</b>	16 - 1.5mm	8 - 2.0mm

### BSA

#### Motorcycles

1967-70	250cc Eng.	2.638	1	<b>2C6942</b>	2 - 1/16	1 - 1/8
1966-70	441cc Eng.	3.110	1	<b>6941</b>	2 - 1/16	1 - 1/8
	500cc Eng. B-50	3.307	1	<b>7028</b>	2 - 1/16	1 - 5/32



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Oil Segments	
								Comp. Rings Anillos de Comp. Segments de Comp.	Anillos de Aceite Segments Racieurs

### BSA (Continued)

#### Motorcycles

1962-70 500cc Eng. Royal Star		2.579	2	<b>6940</b>	4 - 1/16	2 - 1/8
1963-70 650cc Eng.		2.953	2	<b>6939</b>	4 - 1/16	2 - 1/8
1969-70 750cc Eng.		2.638	3	<b>2C6942<sup>(1)</sup></b>	2 - 1/16	1 - 1/8

### BANTAM

#### Tractors

3 H.P. Junior		2 1/4	1	<b>2C7895</b> <b>7895</b>	2 - 1/8	1 - 3/16
5 H.P. Senior		2 5/8	1	<b>2C7889</b> <b>7889</b>	2 - 3/32	1 - 3/16
8 H.P. Senior		3.000	1	<b>2C7502</b> <b>7502</b>	2 - 3/32	1 - 3/16

### BARR

#### Marine

403cu. in. Eng.	6.6 Litre	4.351	8	<b>2C4454</b> <b>2M4454</b> <b>4454</b>	16 - 3/64	8 - 3/16
455 cu. in. Eng.		4 1/8	8	<b>2C661</b> <b>2M661</b> <b>661</b>	16 - 3/64	8 - 3/16

### BATES

Refer to engine listing for make and model

### BAY STATE

#### Chain Saws

200, 55V		2.000	1	<b>350</b>	2 - 3/32	
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### BEAVER TRUCKS & BUSES

Refer to engine listing by make and model

### BEDFORD

#### Trucks

1938-60 214 cu. in. Eng. BT, D, J, K, KD, KV, M, MLD, MSD, O, OLAD, OLBD, OS, OSAT, TA, W Series		3 3/8	6	<b>2C4368</b>	12 - 3/32	6 - 3/16
220 cu. in. Diesel Eng.		4 1/16	2	<b>2C6778</b> <b>6778</b>	6 - 3/32	4 - 3/16
1961-62 300 cu. in. Eng. *		3 7/8	6	<b>2C6720</b>	18 - 3/32	12 - 3/16
1957-63 300cu. in. Eng. 4927cc OHV,C3,D3,S3 Series,4-10 Ton Petrol-For Hepolite Piston	4.9 Litre	3 7/8	6	<b>2C5315</b>	12 - 3/32	12 - 3/16
330 cu. in. Diesel Eng.		4 1/16	2	<b>2C6778</b> <b>6778</b>	6 - 3/32	4 - 3/16
381cu. in. Eng. 6243cc, 60 Series <b>4 Ring Piston</b>	6.2 Litre	4 1/8	6	<b>2C6849</b>	18 - 3/32	6 - 3/16
381cu. in. Eng. 6243cc, 60 Series <b>5 Ring Piston</b>	6.2 Litre	4 1/8	6	<b>2C5553</b>	18 - 3/32	12 - 3/16
1966-On 466cu. in. Eng. 7634cc, 70 Series <b>4 Ring Piston</b>	7.6 Litre	4 9/16	6	<b>2C6848</b>	18 - 3/32	6 - 3/16
1960-On 466cu. in. Eng. 7634cc, 70 Series <b>5 Ring Piston</b>	7.6 Litre	4 9/16	6	<b>2C5552</b>	18 - 3/32	12 - 3/16
1956-61 C, 10184-V		3 1/8	4	<b>2C5917</b> <b>5917</b>	8 - 5/64	4 - 3/16

(1) Cyl. Set. \* Sleeved Engine.



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego N°. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

### BEDFORD (Continued)

#### Trucks

1938-60 D, K, KD, KV, M, MLD, MSD, O, OLAD, OLBD, OSAT, OSBT	3 3/8	6	<b>2C6859</b> <b>6859</b>	12 - 3/32	6 - 3/16
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### BEEMAN TRACTORS

Refer to engine listing by make and model

### BELARUS

#### Tractors

Models D37E, D37M Air Cooled	105.00mm 4.134	4	<b>6882</b>	16 - 3.0mm	8 - 6.0mm
D60, D240 Air Cooled	110.00mm 4.331	4	<b>2C6749</b> <sup>(1)</sup>	3 - 3.0mm	2 - 6.0mm

### BENDIX

#### Compressors

U 7 1/4 cu. ft. 2UE, TU-FLO 400 <b>Set w/o Oil Ring</b>	2 1/16	2	<b>8266</b>	8 - 1/8	
U 7 1/4 cu. ft. 2UE, TU-FLO 400 <b>Set w/Oil Ring</b>	2 1/16	2	<b>9266</b>	4 - 1/8	4 - 1/8
12 cu. ft. Type E	2 1/2	2	<b>268</b>	10 - 1/8	
TU-FLO 500, E F12, TU-FLO 1000	2 1/2	2	<b>279</b>	6 - 3/32	4 - 1/8
TU-FLO 500	2 1/2	2	<b>6409</b>	10 - 3/32	
TU-FLO 500, 17L2, F12, Type E <b>w/o oil rings</b>	2 1/2	2	<b>7887</b> <sup>(1)</sup>	3 - 3/32 2 - 1/8	
TU-FLO 501 2 Stage	2 5/8	1	<b>4547</b>	3 - 3/32	2 - 1/8
TU-FLO 501, 16.2, L2 <b>w/cast oil ring</b>	2 5/8	2	<b>7888</b> <sup>(1)</sup>	2 - 3/32	1 - 3/16
TU-FLO 501	2 5/8	2	<b>4457</b>	4 - 3/32	2 - 3/16
TU-FLO 501	2 5/8	2	<b>4469</b>	4 - 3/32 4 - 3/16	2 - 3/16
TU-FLO 501 <b>5 Ring Piston</b>	2 5/8	2	<b>4465</b>	6 - 3/32	4 - 3/16
TU-FLO 600, TU-FLO 700 3 Ring Piston	2 3/4	2	<b>6008</b>	4 - 3/32	2 - 3/16
TU-FLO 600, TU-FLO 700 5 Ring Piston	2 3/4	2	<b>6009</b>	6 - 3/32	4 - 3/16
TU-FLO 600	2 3/4	2	<b>4245</b>	6 - 3/32	4 - 1/8
TU-FLO 550, TU-FLO 750	2.780	2	<b>4967</b>	6 - 3/32	4 - 3/16
Model 159	75.00mm 2.953	1	<b>5030</b>	2 - 2.0mm	1 - 4.0mm
Model 190	80.00mm 3.150	1	<b>5032</b>	2 - 1.5mm	1 - 3.0mm
TU-FLO 850	80.00mm 3.150	1	<b>4964</b>	3 - 3.0mm	1 - 4.0mm
5G	3 1/4	1	<b>6206</b>	2 - 3/16	1 - 3/16
TU-FLO 2150, Q150	3 3/8	1	<b>4966</b>	2 - 3/32	2 - 3/16

### BERKELEY PACKAJET

350 cu. in. Eng.	4.058	8	<b>2C697</b> <b>2M697</b> <b>697</b>	16 - 5/64	8 - 3/16
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(1) Cyl. Set.

CALL 269-945-2491  
800-776-1088



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego N°. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

### BERKELEY PACKAJET (Continued)

403cu. in. Eng.	6.6 Litre	4.351	8	<b>2C4454</b> <b>2M4454</b> <b>4454</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
455 cu. in. Eng.		4 $\frac{1}{8}$	8	<b>2C661</b> <b>2M661</b> <b>661</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
460 cu. in. Eng		4.360	8	<b>2C598</b> <b>2M598</b> <b>598</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$

### BERLIET DIESEL (Never use Plated Rings in Plated Cylinders)

Magic M420, M520, M620 Piston Retouche		120.00mm 4.724	1	<b>2C6828</b>	3 - 3.0mm	1 - 5.5mm
Magic M420, M520, M620 .128 Oil Groove		120.00mm 4.724	1	<b>2C9508</b>	1 - 3.25Kmm 2 - 3.0mm	1 - 5.5mm
8821cc 06.20.30		120.00mm 4.724	6	<b>2C5048</b>	6 - 3.25Kmm 6 - 3.0mm	6 - 4.0mm

### BERNARD

W19		56.00mm 2.205	1	<b>4401</b>	3 - 2.5mm	1 - 3.5mm
W110		64.00mm 2.520	1	<b>4402</b>	3 - 2.5mm	1 - 3.5mm

### BIEDERMAN TRUCKS

Refer to engine listing by make and model

### BOLENS TRACTORS

Refer to engine listing by make and model

### BORGWARD-HANSA (Never use Plated Rings in Plated Cylinders)

(Listed by Cylinder Diameter)

Hansa 230GL		75.00mm 2.953	6	<b>2C6897</b>	12 - 2.0mm 6 - 2.5mm	6 - 4.5mm
1954-62 Hansa 1500, Isabella, TS		75.00mm 2.953	4	<b>5869</b>	8 - 2.0mm 4 - 2.5mm	4 - 4.5mm
B1500D, H1800 Diesel 5 Ring Piston		78.00mm 3.071	4	<b>5861</b>	12 - 2.5mm	8 - 5.0mm

### BRIGGS & STRATTON

Engines

Quantum Eng. 121700, 121800, 122700, 123700, 123800 124700, 124800, 125700, 126700, 126800		2.688	1	<b>4748</b>	2 - $\frac{1}{16}$	1 - $\frac{5}{32}$
60100 to 60199 To S/N 5810030 61100 to 61199 To S/N 5810060		2 $\frac{7}{16}$	1	<b>2C7798</b> <b>7798</b>	2 - $\frac{3}{32}$	1 - $\frac{3}{16}$



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YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego N°. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

**BRIGGS & STRATTON** (Continued)

**Engines**

5180030 S/N-on 5810060 S/N-on 2 thru 3 HP 60200 to 60599 60700 to 60799 60900 to 60909 61200 to 61599 61700 to 61799 61900 to 61909 62030 to 62033 80100 to 80597 80700 to 80797 80900 to 80997 81100 to 81597 81700 to 81797 81900 to 81997 82200 to 82299 82300 to 82399 82400 to 82499 82500 to 82597 82900 to 82997 83400 to 83499	2 <sup>3</sup> / <sub>8</sub>	1	<b>2C7576</b> <b>7576</b>	2 - <sup>3</sup> / <sub>32</sub>	1 - <sup>3</sup> / <sub>16</sub>
90700 to 90799 3, 3.5 HP 91700 to 91799 92500 to 92599 92900 to 92999 93500 to 93599 93900 to 93999 94500 to 94599 94900 to 94999 95500 to 95599 95900 to 95999 96900 to 96999	2 <sup>9</sup> / <sub>16</sub>	1	<b>6473</b>	2 - <sup>5</sup> / <sub>64</sub>	1 - <sup>3</sup> / <sub>16</sub>
99700 104700	2 <sup>9</sup> / <sub>16</sub>	1	<b>4799</b>	2 - <sup>1</sup> / <sub>16</sub>	1 - .118
100200 to 100299 100900 to 100999	2 <sup>1</sup> / <sub>2</sub>	1	<b>2C6459</b> <b>6459</b>	2 - <sup>5</sup> / <sub>64</sub>	1 - <sup>3</sup> / <sub>16</sub>
100700	2 <sup>9</sup> / <sub>16</sub>	1	<b>4798</b>	2 - <sup>1</sup> / <sub>16</sub>	1 - <sup>5</sup> / <sub>32</sub>
110700 110900 111700 112200 112700 112900 113900 114700 114900	2 <sup>25</sup> / <sub>32</sub>	1	<b>2C4797</b> <b>4797</b>	2 - <sup>5</sup> / <sub>64</sub>	1 - <sup>3</sup> / <sub>16</sub>





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YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego N°. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.		Oil Segments Anillos de Aceite Segments Racieurs

**BRIGGS & STRATTON** (Continued)

**Engines**

110900 to 110999 111200 to 111299 111900 to 111999 112200 to 112299 113900 to 113999 114900 to 114999	2 <sup>25</sup> / <sub>32</sub>	1	<b>4292</b>	2 - <sup>5</sup> / <sub>64</sub>	1 - <sup>3</sup> / <sub>16</sub>
130200 to 130299 5 HP 130400 to 130499 130700 to 130799 130900 to 130999 131200 to 131299 131400 to 131499 131700 to 131799 131900 to 131999 132200 to 132299 132400 to 132499 132900 to 132999	2 <sup>9</sup> / <sub>16</sub>	1	<b>6473</b>	2 - <sup>5</sup> / <sub>64</sub>	1 - <sup>3</sup> / <sub>16</sub>
140200 to 140257 Alum., 6 HP 140300 to 140457 140700 to 141707 Steel 141200 to 141257 Steel 141300 to 141457 142300 to 142457 142700 to 143707 143300 to 143457 144200 to 144254 Alum. 144400 to 144453 Alum. 144700 to 145706 145200 to 145254 Steel 145400 to 145453 Steel 146400 to 146468 146700 to 146708 Alum. 147400 to 147466 147700 to 147703 Steel	2 <sup>3</sup> / <sub>4</sub>	1	<b>2C6336</b> <b>6336</b>	2 - <sup>5</sup> / <sub>64</sub>	1 - <sup>3</sup> / <sub>16</sub>
161400 to 161499	3.000	1	<b>6946</b>	2 - <sup>1</sup> / <sub>16</sub>	1 - <sup>5</sup> / <sub>32</sub>
170400 to 170499 7 HP 170700 to 170799 171400 to 171499 171700 to 171706	3.000	1	<b>2C6650</b> <b>6650</b>	2 - <sup>5</sup> / <sub>64</sub>	1 - <sup>3</sup> / <sub>16</sub>



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

**BRIGGS & STRATTON** (Continued)

**Engines**

190400 to 190499 8 HP	3.000	1	<b>2C7502</b> <b>7502</b>	2 - $\frac{3}{32}$	1 - $\frac{3}{16}$
190700 to 190799					
191400 to 191477					
191700 to 191799					
193401 to 193467					
194700 to 194799					
195400 to 195499					
195700 to 195799					
200401 to 200466					
231401 to 231476					
233400 to 233499 9 HP					
220400 to 220499	3 $\frac{7}{16}$	1	<b>2C6638</b>	2 - $\frac{5}{64}$	1 - $\frac{3}{16}$
220700 to 220799					
221400 to 221499					
222400 to 222499					
251400 to 251499 10 HP					
251700 to 251799					
252400 to 252499					
252700 to 252799					
253400 to 253499					
253700 to 253799					
254400 to 254499					
255400 to 255499					
255700 to 255799					
256700 to 256799					
257700 to 257799					
272405					
280700 to 280799					
281700 to 281799					
282700 to 282799					
283700 to 283799					
286700 to 286799					
300420 to 300425					
301430 to 301435					
302400 to 302499					
320420 to 320428					
325430 to 325438					
401400 to 401499 16 HP					
401700 to 401799					
402400 to 402499					
402700 to 402799					
404400 to 404499					
404700 to 404799					
421400 to 421499					
421700 to 421799 18 HP					
422400 to 422499					
422700 to 422799					
243400 to 243499	3 $\frac{1}{16}$	1	<b>2C6629</b>	2 - $\frac{5}{64}$	1 - $\frac{3}{16}$



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Comp. Rings	
								Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs

### BRIGGS & STRATTON (Continued)

#### Engines

260700 to 260799 261700 to 261799	3 7/16	1	6957	2 - 1/16	1 - 5/32
290000 and 300000 Vanguard 290400 to 290499 290700 to 290799 294400 to 294499 294700 to 294799 303400 to 303499 303700 to 303799	68.00mm 2.677	2	2C4753 4753	4 - 2.0mm	2 - 3.0mm
320400 to 320499 14 HP 326400 to 326499	3 9/16	1	6962	2 - 5/64	1 - 3/16
350400, 350700, 351700	72.00mm 2.835	1	2C4813	2 - 1.2mm	1 - 2.5mm
400400, 400700	3 7/16	1	2M4810	1 - .083 1 - 5/64	1 - 3/16
K, R, RG, RH, RK, RL, W	2 3/4	1	7896	2 - 1/8	1 - 3/16

### BROCKWAY TRACTORS & TRUCKS

Refer to engine listing by make and model

### BROOKLURE

#### Spiegel's Outboard Motors

1950-58 3 H.P.	2 1/8	1	8305	2 - 3/32	
1950-58 5 H.P.	1 15/16	2	8306 <sup>(1)</sup>	3 - 3/32	
1954-58 12 H.P.	2 1/4	2	304 <sup>(1)</sup>	3 - 3/32	
1950-53 12 H.P.	2 3/8	2	245 <sup>(1)</sup>	3 - 3/32	
1956-58 25 H.P.	2 7/8	2	244 <sup>(1)</sup>	3 - 3/32	

### BROWN TRUCKS

Refer to engine listing by make and model

### BUCCANEER

#### Outboard Motors

1950-63 3 H.P.	2 1/8	1	8305	2 - 3/32	
1950-63 5 H.P.	1 15/16	2	8306 <sup>(1)</sup>	3 - 3/32	
1956-59 12 H.P.	2 1/4	2	304 <sup>(1)</sup>	3 - 3/32	
1950-55 12 H.P.	2 3/8	2	245 <sup>(1)</sup>	3 - 3/32	
1960-63 15 H.P.	2 3/8	2	245 <sup>(1)</sup>	3 - 3/32	
1956-63 25 H.P.	2 7/8	2	244 <sup>(1)</sup>	3 - 3/32	
1958-60 35 H.P.	3 1/16	2	8232 <sup>(1)</sup>	3 - 3/32	
1961-63 60 H.P.	3.000	4	6404 <sup>(1)</sup>	3 - 3/32	

### BUDA (Never use Plated Rings in Plated Cylinders)

#### Engines

MODEL	LINE	MODEL	LINE	MODEL	LINE	MODEL	LINE	MODEL	LINE
4B153	1,1A,1B,1C,2	8MOS1290	15	HM260R	7	HP298	9	K315	9
4B182	8	G262	5	HM298	9	HP326	10,11	K325	10
4MO645	13	H199	6	HM298R	9	HP351	10,11	LO525	12
6B230	3,3A,3B,3C,4	H260	7	HM326	10,11	HPM260	7	M858	14
6B273	9	H298	9	HMP260	7	HPM260R	7		
6MO893	14	H326	10,11	HMP260R	7	HPM298	9		
6MO970	14	HM199	6	HP260	7	HPM298R	9		
8MO1290	15	HM260	7	HP260R	7	J260	7		

(1) Cyl. Set.



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

**BUDA (Never use Plated Rings in Plated Cylinders) (Continued)**

**Engines**

1	4B153 Eng. 4 Ring Piston	*	3 7/16	4	<b>2C5063</b> <b>5063</b>	12 - 1/8	4 - 3/16
1A	4B153 Eng. 4 Ring Piston M & W Sleeve Kit SP25S <b>FOR INCREASED BORE SLEEVE ASSEMBLIES</b>	*	3 9/16	4	<b>2C7562</b> <b>7562</b>	12 - 1/8	4 - 1/4
1B	4B153 Eng. 4 Ring Piston M & W Sleeve Kit; Superior Piston #A1987 <b>FOR INCREASED BORE SLEEVE ASSEMBLIES</b>	*	3 1/2	4	<b>2C7726</b>	12 - 1/8	4 - 1/4
1C	4B153 Eng. 4 Ring Piston Genuine Sleeve Assembly #GE161 <b>FOR INCREASED BORE SLEEVE ASSEMBLIES</b>	*	3 9/16	4	<b>2C7586</b>	12 - 3/32	4 - 1/4
2	4B153 Eng. 5 Ring Piston	*	3 7/16	4	<b>2C4288</b> <b>4288</b>	4 - 3/32 8 - 1/8	8 - 3/16
3	6B230 Eng. 4 Ring Piston	*	3 7/16	6	<b>2C467</b>	18 - 1/8	6 - 3/16
3A	6B230 Eng. 4 Ring Piston M & W Sleeve Kit; Superior Piston #A1087 <b>FOR INCREASED BORE SLEEVE ASSEMBLIES</b>	*	3 1/2	6	<b>2C7779</b>	18 - 1/8	6 - 1/4
3B	6B230 Eng. 4 Ring Piston Allied Sleeve Kit #WSA230, Thompson Sleeve Kit M & W Sleeve Kit <b>FOR INCREASED BORE SLEEVE ASSEMBLIES</b>	*	3 9/16	6	<b>2C7563</b> <b>7563</b>	18 - 1/8	6 - 1/4
3C	6B230 Eng. 4 Ring Piston McQuay Kit SA195 <b>FOR INCREASED BORE SLEEVE ASSEMBLIES</b>	*	3 9/16	6	<b>2C7587</b>	18 - 3/32	6 - 1/4
4	6B230 Eng. 5 Ring Piston	*	3 7/16	6	<b>2C5106</b> <b>5106</b>	6 - 3/32 12 - 1/8	12 - 3/16
5	G262 Eng.		3 9/16	6	<b>2C468</b>	18 - 1/8	6 - 3/16
6	H199, HM199 Eng.		3 3/4	4	<b>2C7669</b>	12 - 1/8	4 - 3/16
7	H260, HM260, HM260R, HMP260, HMP260R, HP260, HP260R, HPM260, HPM260R, J260 Eng.		3 1/2	6	<b>2C7670</b>	18 - 1/8	6 - 3/16
8	4B182 Eng. 4 Ring Piston		3 3/4	4	<b>2C7669</b>	12 - 1/8	4 - 3/16
9	H298, HM298, HM298R, HP298, HPM298, HPM298R, K315, 6B273 Eng. 4 Ring Piston		3 3/4	6	<b>2C5028</b>	18 - 1/8	6 - 3/16
10	H326, HM326, HP326, HP351, K325		3 13/16	6	<b>2C5064</b> <b>5064</b>	18 - 1/8	6 - 3/16
11	H326, HM326, HP326, HP351 5 Ring Piston		3 13/16	6	<b>2C4239</b> <b>4239</b>	18 - 1/8	12 - 3/16
12	LO525 5 Ring Piston		4 1/2	6	<b>2C4283</b> <b>4283</b>	18 - 1/8	6 - 1/4 6 - 3/16
13	4MO645	*	5 5/8	4	<b>2C5343</b> <sup>(1)</sup>	3 - 1/8	2 - 1/4
14	M858, 6MO893, 6MO970	*	5 5/8	6	<b>2C5343</b> <sup>(1)</sup>	3 - 1/8	2 - 1/4
15	8MO1290, 8MOS1290	*	5 5/8	8	<b>2C5343</b> <sup>(1)</sup>	3 - 1/8	2 - 1/4

**Engines-Diesel**

	6BD230	*	3 7/16	6	<b>2C5102</b>	18 - 1/8	12 - 3/16
	DA262	*	3 9/16	6	<b>2C7513</b>	18 - 1/8	12 - 3/16
	6DT389		3 7/8	6	<b>2C4064</b> <b>4064</b>	18 - 1/8	12 - 3/16
	4DC645, 4MO645	*	5 5/8	4	<b>2C5343</b> <sup>(1)</sup>	3 - 1/8	2 - 1/4
	6DC893, 6DC970		5 5/8	6	<b>2C5343</b> <sup>(1)</sup>	3 - 1/8	2 - 1/4

(1) Cyl. Set. \* Sleeved Engine.

CALL 269-945-2491  
800-776-1088



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

**BUICK-See GMC car**

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**BUICK RACE-See GMC Performance**

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**CADILLAC-See GMC cars**

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**CASE (Never use Plated Rings in Plated Cylinders)**

(Listed by Cylinder Diameter)

**Combines, Threshers & Windrowers**

M2	*	3.000	4	<b>2C727</b> 727	12 - 1/8	4 - 1/4
A125 Eng. 75, 80 Air Cooled; 126 Gas Eng. 950, 965	*	3 1/8	4	<b>2C7559</b>	12 - 3/32	4 - 1/4
VA Eng. K2, 100, 110	*	3 1/4	4	<b>2C7751</b>	12 - 1/8	4 - 1/4
H225 Gas Eng. Chry. 700, 900, 960		3.400	6	<b>2C687</b> <b>2M687</b> 687	12 - 5/64	6 - 3/16
HB225 Eng. Chry. 1275		3.400	6	<b>2C687</b> <b>2M687</b> 687	12 - 5/64	6 - 3/16
Case Eng. SP9	*	3 1/2	4	<b>2C5117</b>	12 - 1/8	4 - 3/16
156G Eng. 955, 1140, 1150, 1155	*	3 1/2	4	<b>2C7123</b> 7123	12 - 3/32	4 - 1/4
GO298 Eng. Hercules 1000, 1010		3 3/4	6	<b>2C6581</b> <sup>(1)</sup>	1 - 3/32 1 - 1/8	2 - 3/16
G188B Eng. 600, 660, 1255	*	3 13/16	4	<b>2C7120</b>	12 - 3/32	4 - 1/4
188D Eng. 600, 660, 1150, 1155, 1255	*	3 13/16	4	<b>2C7134</b>	4 - 1/8K 4 - 3/32	4 - 3/16
A236D Eng. Perkins 1275		3.877	4	<b>2C7201</b>	12 - 3/32	8 - 1/4
A6.354 Eng. Perkins 1660, 1665	*	3 7/8	6	<b>2C7137</b> 7137	18 - 3/32	12 - 1/4
D Eng. P, SP9, SP12 4 Ring Service Piston #A4573A	*	3 7/8	4	<b>2C7759</b>	12 - 1/8	4 - 1/4
HB318 Chry. Gas Eng. 1010, 1060, 1160, 1660, 1665		3.910	8	<b>2C148</b> <b>2M148</b> 148	16 - 5/64	8 - 3/16
A201 Gas Eng. 660		3 15/16	4	<b>2C7214</b>	8 - 3/32	4 - 3/16
A251S Gas or LPG Eng. 150, 800, 1000	*	4.000	4	<b>2C7795</b>	12 - 3/32	4 - 1/4
SP9, SP12, 120		4.000	4	<b>2C7997</b>	8 - 3/32 4 - 1/8	4 - 1/4
A267D Diesel Eng. 800, 1000	*	4 1/8	4	<b>2C7580</b>	12 - 3/32	4 - 1/4
A284GF Eng. 1000, 1010, 1060, 1160	*	4 1/4	4	<b>2C7122</b>	12 - 3/32	4 - 1/4
A301DR Diesel Eng. 830 Ser. 1000, 1010, 1060, 1160	5.0 Litre*	4 3/8	4	<b>2C7102</b>	12 - 3/32	4 - 1/4

**Engines**

G126	*	3 1/8	4	<b>2C7559</b>	12 - 3/32	4 - 1/4
VA, G124	*	3 1/4	4	<b>2C7751</b>	12 - 1/8	4 - 1/4
G148B, VA148B	*	3 3/8	4	<b>2C7558</b>	12 - 3/32	4 - 1/4
GD157 Continental; G148, G148B	*	3 3/8	4	<b>2C7536</b>	12 - 1/8	4 - 1/4
G153.9	*	3 1/2	4	<b>2C5117</b>	12 - 1/8	4 - 3/16

(1) Cyl. Set. \* Sleeved Engine. K-Keystone Groove.



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego N°. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Comp. Rings	
								Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs

**CASE (Never use Plated Rings in Plated Cylinders) (Continued)**  
(Listed by Cylinder Diameter)

**Engines**

G159B	*	3 1/2	4	<b>2C7123</b> <b>7123</b>	12 - 3/32	4 - 1/4
G164	*	3 9/16	4	<b>2C7586</b>	12 - 3/32	4 - 1/4
188, 188B, 188G	*	3 13/16	4	<b>2C7120</b>	12 - 3/32	4 - 1/4
G188D	*	3 13/16	4	<b>2C7134</b>	4 - 1/8K 4 - 3/32	4 - 3/16
D	*	3 7/8	4	<b>2C7759</b>	12 - 1/8	4 - 1/4
201, 201G		3 15/16	4	<b>2C7214</b>	8 - 3/32	4 - 3/16
A251S	*	4.000	4	<b>2C7795</b>	12 - 3/32	4 - 1/4
A377, A377D, A377S	*	4.000	6	<b>2C7656</b>	18 - 3/32	6 - 1/4
A257D, 4-267	*	4 1/8	4	<b>2C7580</b>	12 - 3/32	4 - 1/4
267, 267BD Diesel 4 Cyl. Eng.; 401, 401BD Diesel 6 Cyl. Eng.	*	4 1/8	2	<b>2C7234</b>	4 - 3/32	2 - 1/4
A401, A401D	*	4 1/8	6	<b>2C7124</b>	18 - 3/32	6 - 1/4
A267D, A284, A284GF	*	4 1/4	4	<b>2C7122</b>	12 - 3/32	4 - 1/4
A301B, A301DR, Ser:830	*	4 3/8	4	<b>2C7102</b>	12 - 3/32	4 - 1/4
301, 301G Gas 4 Cyl. Eng.; 301, 301BD Diesel 4 Cyl. Eng.; 451, 451BD Diesel 6 Cyl. Eng.	*	4 3/8	2	<b>2C7235</b>	4 - 3/32	2 - 1/4
451, 451BDT Diesel	*	4 3/8	6	<b>2C7232</b>	6 - 1/8K 6 - 3/32	6 - 1/4
451D, A451T	*	4 3/8	6	<b>2C7213</b>	18 - 3/32	6 - 1/4
LA, 403 Gas Eng.	*	4 5/8	4	<b>2C720</b> <b>720</b>	12 - 5/32	4 - 5/32
A336, BDT, 504DTI, 504BDT, A504BDT		4 5/8	2	<b>2C7260</b>	4 - 1/8K	2 - 3/16
A336BD Turbo Diesel		4 5/8	6	<b>2C6602</b> <sup>(2)</sup>	2 - 3/32K 2 - 3/32	2 - 3/16
336, 336BD, 336BDT Diesel 4 Cyl. Eng.; 504, 504BD Diesel 6 Cyl. Eng.		4 5/8	2	<b>2C7233</b>	2 - 1/8K 2 - 3/32	2 - 1/4

**Tractors**

Case Eng. V, VC, VI, VO	*	3.000	4	<b>2C727</b> <b>727</b>	12 - 1/8	4 - 1/4
G126 Eng. 200, 200B, 210, 210B, 211B, 950, 955 Series	*	3 1/8	4	<b>2C7559</b>	12 - 3/32	4 - 1/4
Case Eng. SO	*	3 1/4	4	<b>2C7789</b>	12 - 1/8	4 - 3/16
VA Eng. W, WI, WO	*	3 1/4	4	<b>2C7751</b>	12 - 1/8	4 - 1/4
VA, 124G Eng. VA, VAC, VAC14, VAH, VAI, VAW, VAO, VAS	*	3 1/4	4	<b>2C7751</b>	12 - 1/8	4 - 1/4
G148, VA148 Gas or LPG Eng. DT34 Series, 1737 Loader	*	3 3/8	4	<b>2C7558</b>	12 - 3/32	4 - 1/4
G148, VA148 Gas or LPG Eng. 300, 300B, 310, 310C, 310D, 310E, 310F, 310G, 320, 320B, 500D, 556D	*	3 3/8	4	<b>2C7558</b>	12 - 3/32	4 - 1/4
VA148, LCK, G148B Gas or LPG Eng. 400B, 400D, 420, 420B, 420BD, 420C, 430, 440, 441, 456D, 470, 480, 480B, 480CK	*	3 3/8	4	<b>2C7558</b>	12 - 3/32	4 - 1/4
GD157 Diesel Eng. Cont. 300, 300B, 301, 301B, 302B, 320, 320DB, 400B, DT34 Series	*	3 3/8	4	<b>2C7536</b>	12 - 1/8	4 - 1/4

(2) Cyl. Set. \* Sleeved Engine. K-Keystone Groove.

CALL 269-945-2491  
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YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

**CASE (Never use Plated Rings in Plated Cylinders) (Continued)**  
**(Listed by Cylinder Diameter)**

**Tractors**

G159 Gas or LPG Eng. 530, 530C, 540, 541, 570, 580, 580B, 580CK Series, W3 Loader	*	3 1/2	4	<b>2C7123</b> <b>7123</b>	12 - 3/32	4 - 1/4
153.9 Eng. S, SC, SE, SI, SO To S/N 8027115	*	3 1/2	4	<b>2C5117</b>	12 - 1/8	4 - 3/16
G164 Gas or LPG Eng. 350, 351 Series, 500B, 510B, 511B, 600B, 610B, 611B Series & W5	*	3 9/16	4	<b>2C7586</b>	12 - 3/32	4 - 1/4
Case Eng. S, SC, SE, SI, SL, SO S/N 8027115-on, Al. Piston	*	3 5/8	4	<b>2C7593</b> <b>7593</b>	12 - 3/32	4 - 3/16
Case Eng. S, SC, SE, SI, SO S/N 8027115-on, CI Piston	*	3 5/8	4	<b>2C7659</b> <b>7659</b>	12 - 1/8	4 - 3/16
G188B Gas or LPG Eng. 450 Crawler, 500LK, 580B, 630, 630C, 640, 641, 642, 644, W5A	*	3 13/16	4	<b>2C7120</b>	12 - 3/32	4 - 1/4
G188B Diesel Eng. 630	*	3 13/16	4	<b>2C7120</b>	12 - 3/32	4 - 1/4
G188D Eng. Before May 1, 1961 310E, 310F, 310G, 420C, 430, 431, 480CK, 500LK, 530, 531, 580, 580B, 630, 631, 632, 634 Series Diesel, W5A	*	3 13/16	4	<b>2C7203</b>	12 - 3/32	4 - 3/16
G188D Eng. After May 1, 1961 310E, 310F, 3.1 Litre* 310G, 350, 420C, 430, 470, 480B, 480CK, 500LK, 530, 530C, 531, 570, 580, 580B, 580CK, LCK, W3, P50	*	3 13/16	4	<b>2C7134</b>	4 - 1/8K 4 - 3/32	4 - 3/16
G188D Eng. 310F, 310G, 350, 430, 431 3.1 Litre*	*	3 13/16	4	<b>2C7134</b>	4 - 1/8K 4 - 3/32	4 - 3/16
G188D Diesel Eng. After May 1, 1961 420C, 3.1 Litre* 430, 450 Crawler, 630, 630C, 631, 632, 634, LCK, W5A Series	*	3 13/16	4	<b>2C7134</b>	4 - 1/8K 4 - 3/32	4 - 3/16
D Eng. B, C, CC, CD, CE, CI, CO, D, DC, DE, DH, DI, DIM, DO, DS, DV, 9-18, 10-18	*	3 7/8	4	<b>2C7759</b>	12 - 1/8	4 - 1/4
Case Gas, LPG or Diesel Eng. C, D400 Series	*	4.000	4	<b>2C7795</b>	12 - 3/32	4 - 1/4
Case Eng. CC, DC - V & F Power Piston	*	4.000	4	<b>2C7666</b>	4 - 3/32 8 - 1/8	4 - 1/4
251 Diesel Eng. 400 1956 Only	*	4.000	4	<b>2C7795</b>	12 - 3/32	4 - 1/4
A251S Gas, LPG or Diesel Eng. W9	*	4.000	4	<b>2C7795</b>	12 - 3/32	4 - 1/4
A251S Gas or LPG Eng. 400, 420, 425, 680, 680CK, 700, 710, 725, 730, 730C, 740, 770, 800, 810	*	4.000	4	<b>2C7795</b>	12 - 3/32	4 - 1/4
A377D Diesel Eng. LAD, 500, 520, 600, 620, 900, 920	*	4.000	6	<b>2C7656</b>	18 - 3/32	6 - 1/4
A377G Eng. W8B, W8C, W8E, W9B, W9C, W9E, W10B, W10C, W10E Loaders	*	4.000	6	<b>2C7656</b>	18 - 3/32	6 - 1/4
A377S LPG Eng. 500, 610, 900, 910, 930CK, 930GP, 930WS, 940, 970	*	4.000	6	<b>2C7656</b>	18 - 3/32	6 - 1/4
1404		4.000	4	<b>2C5570</b> <b>2M5570</b> <b>5570</b>	8 - 5/64	4 - 3/16
A267D Diesel Eng. 680, 680B, 680CK, 700, 720, 730, 730C, 750, 770, 800, 1000	*	4 1/8	4	<b>2C7580</b>	12 - 3/32	4 - 1/4
A401D Diesel Eng. 930, 930CK, 930GP, 930WS, 1150 Series, W8B, W8C, W9B, W9C, W10, W10B, W10C Loaders	*	4 1/8	6	<b>2C7124</b>	18 - 3/32	6 - 1/4

\* Sleeved Engine. K-Keystone Groove.



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego N°. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur		
								Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs

**CASE (Never use Plated Rings in Plated Cylinders) (Continued)**  
**(Listed by Cylinder Diameter)**

**Tractors**

267BD Eng. 680B, 700, W9	*	4 1/8	4	2C7234 <sup>(2)</sup>	4 - 3/32	2 - 1/4
4-267 Diesel Eng. 400 Super, 750, W9	*	4 1/8	4	2C7580	12 - 3/32	4 - 1/4
401BD Eng. 970, 1150, W8E, W9E, W10E, W18, W20	*	4 1/8	6	2C7234 <sup>(2)</sup>	4 - 3/32	2 - 1/4
A284GF Gas or LPG Eng. 830, 830C, 840, W7, W7C, W7E, W9A	*	4 1/4	4	2C7122	12 - 3/32	4 - 1/4
A301BB Diesel Eng. A7C, W7, W7E, W9A; A301DR Eng. 680C, 750, 830, 830C, 850	*	4 3/8	4	2C7102	12 - 3/32	4 - 1/4
A451D, 1030, 1070, 1175, 1200; A451T, 1270 W12 Loader	*	4 3/8	6	2C7213	18 - 3/32	6 - 1/4
284BG Eng. W7 Loader	*	4 3/8	4	2C7235 <sup>(2)</sup>	4 - 3/32	2 - 1/4
301 Gas Eng. 870; 301BD Eng. 680C, 850, W7E	*	4 3/8	4	2C7235 <sup>(2)</sup>	4 - 3/32	2 - 1/4
451BDT Eng. 1170	*	4 3/8	6	2C7232	6 - 1/8K 6 - 3/32	6 - 1/4
451BDT Eng. 1175, 1270		4 3/8	6	2C5464	12 - 1/8K	6 - 3/16
1070, 1090	*	4 3/8	6	2C7235 <sup>(2)</sup>	4 - 3/32	2 - 1/4
JD382 Eng. Cont. 1000BR, 1000C, 1000D, 1010	*	4 1/2	4	2C7778	12 - 1/8	4 - 1/4 4 - 3/16
LA Eng., 403 Gas Eng. L, LA, LAE, LAI, LE, LI, LJ, LO	*	4 5/8	4	2C720 720	12 - 5/32	4 - 5/32
336BD Eng. 4 Cyl. 300C, 400C, 780CK, Skid King; 504BD Eng. 6 Cyl. 870		4 5/8	2	2C7233	2 - 1/8K 2 - 3/32	2 - 1/4
504BD Eng. W24, W26B Loader	*	4 5/8	6	2C7233 <sup>(2)</sup>	2 - 1/8K 2 - 3/32	2 - 1/4
504BDT Eng. 1370, 1470, 2470	*	4 5/8	6	2C7233 <sup>(2)</sup>	2 - 1/8K 2 - 3/32	2 - 1/4
504BDT Eng. 4 & 6 Cyl. S/N 8727600-on 1370, 1470, 2470		4 5/8	2	2C7260	4 - 1/8K	2 - 3/16
<b>FOR ENGINES OTHER THAN CASE--Determine engine make and model--refer to that engine listing.</b>						
<b>INCREASE BORE SLEEVE ASSEMBLY KITS FOR THE FOLLOWING ENGINES</b>						
VA Engine Allied Sleeve Kit #WSA309 M & W Gear #SP201 Sealed Power #SL1776 Thompson #SA166 White Machine #G223HCH Genuine Parts Sleeve Kit #S149	*	3 3/8	4	2C7536	12 - 1/8	4 - 1/4
VA Engine Allied Sleeve Kit #WSA309 M & W Gear #SP201 Sealed Power #SL1776 Thompson #SA166 White Machine #G223HCH Genuine Parts Sleeve Kit #S149	*	3 7/16	4	2C7705 7705	12 - 3/32	4 - 3/16

(2) Cyl. Set. \* Sleeved Engine. K-Keystone Groove.

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YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

**CASE (Never use Plated Rings in Plated Cylinders) (Continued)**  
**(Listed by Cylinder Diameter)**

**Tractors**

G165 Engine M & W Piston M & W Add Power Piston Super Piston Allied Sleeve Kit #WSC310 Basic #BA252 Ertel Sleeve Kit #SA205 Genuine Sleeve Kit #S143 McQuay Norris #SA188 Sealed Power #SL1982 Thompson #SA167 White Machine #G217HCH	*	3 5/8	4	<b>7663</b>	12 - 3/32	4 - 3/16
G165 Engine M & W Piston M & W Add Power Piston Super Piston Allied Sleeve Kit #WSC310 Basic #BA252 Ertel Sleeve Kit #SA205 Genuine Sleeve Kit #S143 McQuay Norris #SA188 Sealed Power #SL1982 Thompson #SA167 White Machine #G217HCH	*	3 5/8	4	<b>2C7581</b>	12 - 3/32	4 - 3/16
G165 Engine M & W Piston M & W Add Power Piston Super Piston Allied Sleeve Kit #WSC310 Basic #BA252 Ertel Sleeve Kit #SA205 Genuine Sleeve Kit #S143 McQuay Norris #SA188 Sealed Power #SL1982 Thompson #SA167 White Machine #G217HCH	*	3 11/16	4	<b>2C7941</b>	12 - 3/32	4 - 3/16
A125 Engine Allied Sleeve Kit #WSA306, 307 Ertel Sleeve Kit #SA202, 203 Genuine Parts Sleeve Kit #S140, 141 White Machine Sleeve Kit #G203AC Thompson #SA172 McQuay Norris #SA176	*	4.000	4	<b>2C7795</b>	12 - 3/32	4 - 1/4
D Engine M & W Gear #SP8 304 Series McQuay Norris #SA176 M & W Sleeve Kit #SP8S C.D.	*	4	4	<b>2C7997</b>	8 - 3/32 4 - 1/8	4 - 1/4
D Engine M & W Gear #SP8 304 Series McQuay Norris #SA176 M & W Sleeve Kit #SP8S C.D.	*	4 1/16	4	<b>2C7595</b>	8 - 3/32 4 - 1/8	8 - 1/4

\* Sleeved Engine.



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Comp. Rings	
								Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs

**CASE (Never use Plated Rings in Plated Cylinders) (Continued)**  
(Listed by Cylinder Diameter)

**Tractors**

LA Engine Sealed Power #SL1775, SL1830 302 Series Superior Piston #A1063 White Machine #G22CH, G222HCH, G222LPCH M & W Gear Kit #SP24S Genuine Parts #S145	*	4 3/4	4	<b>2C7661</b> <b>7661</b>	12 - 1/8	4 - 1/4
LA Engine Sealed Power #SL1775, SL1830 302 Series Superior Piston #A1063 White Machine #G22CH, G222HCH, G222LPCH M & W Gear Kit #SP24S Genuine Parts #S145	*	4 7/8	4	<b>2C7579</b>	4 - 3/32 8 - 1/8	4 - 1/4

**CATERPILLAR (Never use Plated Rings in Plated Cylinders)**  
(Listed by Cylinder Diameter)

**Engines-Diesel**

D4, D312, D4400, D4400M 5 Ring Piston	*	4 1/4	4	<b>2C7605</b>	12 - 1/8	8 - 7/32
1941-46 D4, D312, D4400, D4400M Motor Graders 12, 112 - Auto Patrol	*	4 1/4	4	<b>2C7605</b>	12 - 1/8	8 - 7/32
1941-46 D6, DW10, D468, D4600, D4600M, D4600 Eng. Motor Grader 12 S/N 9K2853-8TI, D6 Series - 4R, 5R	*	4 1/4	6	<b>2C7786</b>	18 - 1/8	12 - 7/32
D6, D468, D4600, D4600M 5 Ring Piston	*	4 1/4	6	<b>2C7786</b>	18 - 1/8	12 - 7/32
D4 New D112, D315 5 Ring Piston	*	4 1/2	4	<b>2C5101</b>	4 - 1/8 8 - 3/32	8 - 7/32
D4 3 Ring Piston	*	4 1/2	4	<b>2C7127</b> <sup>(2)</sup>	2 - 1/8 2 - 3/32	2 - 7/32
D4 4 Ring Piston	*	4 1/2	4	<b>2C7126</b> <sup>(2)</sup>	2 - 1/8 4 - 3/32	2 - 7/32
D6 New D318, DW10	*	4 1/2	6	<b>2C5011</b>	6 - 1/8 12 - 3/32	12 - 7/32
D6 3 Ring Piston	*	4 1/2	6	<b>2C7127</b> <sup>(2)</sup>	2 - 1/8 2 - 3/32	2 - 7/32
D6 4 Ring Piston	*	4 1/2	6	<b>2C7126</b> <sup>(2)</sup>	2 - 1/8 4 - 3/32	2 - 7/32
D315, D330 4 Cyl.; D318, D333 6 Cyl.; D336 8 Cyl.	*	4 1/2	2	<b>2C7126</b>	2 - 1/8 4 - 3/32	2 - 7/32
D315, D330, D330B, D330T, D330TA 4 Cyl.; D318, D330NA, D333, D333B, D333T, D333TA, D336, D1673, 1670, 1673, 1673B 6 Cyl.; F1676 8 Cyl.	*	4 1/2	2	<b>2C7127</b>	2 - 1/8 2 - 3/32	2 - 7/32
1673C, 1674, 3304, 3306 Diesel Truck Eng. 6 Cyl.	*	4 3/4	1	<b>2C7204</b>	1 - 1/8 1 - 3/32	1 - 7/32
D340 4 Cyl.; D343, D343T, D343TA, 1693 Truck Eng. 6 Cyl.; D346 8 Cyl.	*	5.400	1	<b>2C7149</b>	1 - 3/32 1 - 3/32	1 - 1/4
D340 4 Cyl.; D343, D343T, D343TA, 1693 Truck Eng. 6 Cyl.; D346 8 Cyl.		5.400	1	<b>2C7023</b>	2 - 3/32	1 - 1/4
619, 824 4 Cyl.; 630, 631, 632, 834 Motor Grader 16; 988 Front End Loader; 769 Off Highway Truck; 641, 650, 651, 657, 660, 666 8 Cyl.	*	5.400	1	<b>2C7149</b>	1 - 3/32 1 - 3/32	1 - 1/4

(2) Cyl. Set. \* Sleeved Engine.

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YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

**CATERPILLAR (Never use Plated Rings in Plated Cylinders) (Continued)**  
**(Listed by Cylinder Diameter)**

**Engines-Diesel**

619, 824 4 Cyl.; 630, 631, 632, 834, Motor Grader 16; 988 Front End Loader: 769 Off Highway Truck; 641, 650, 651, 657, 660, 666 8 Cyl.		5.400	1	<b>2C7023</b>	2 - 3/32	1 - 1/4
D7, RD7, D8800, D17000 8 Cyl. Late type oil cooled 4 Ring Piston	*	5 3/4	4	<b>2C7633</b> <sup>(2)</sup>	2 - 3/16 4 - 3/32	2 - 1/4
D8, RD8, D13000 Late type oil cooled 4 Ring Piston	*	5 3/4	6	<b>2C7633</b> <sup>(2)</sup>	2 - 3/16 4 - 3/32	2 - 1/4
D339 4 Cyl.; D342, D342C, D342NA, G342, G342C, D364, D386, D13000 6 Cyl.; D375, G375 8 Cyl.; D397, G397 12 Cyl.	*	5 3/4	2	<b>2C7132</b>	2 - 3/16 4 - 3/32	2 - 1/4
D339 4 Cyl.; D8 13A1-on, 14A1-on, 15A1-on, D342 6 Cyl.; MD375, 375D, 375M 8 Cyl.; D386, D386M, D397M 12 Cyl.; White Machine Piston #3A1335N		5 3/4	2	<b>2C7187</b>	2 - 3/16 2 - 3/32	2 - 1/4
D353, G353	*	6 1/4	6	<b>2C7195</b> <sup>(2)</sup>	2 - 1/8 2 - 3/32	2 - 1/4
D379, D398, G379, G398	*	6 1/4	8	<b>2C7195</b> <sup>(2)</sup>	2 - 1/8 2 - 3/32	2 - 1/4

**Engines-Starting**

2T, 5T Piston #2F3665, 3B3913		2 3/4	2	<b>7700</b>	4 - 1/8	4 - 3/16
E34, E48, T64, T71		2 3/4	4	<b>4553</b>	8 - 1/8	8 - 3/16
E40, E52, E54		3 1/8	2	<b>4554</b>	6 - 1/8	4 - 3/16
E43, E44, E50, E51, T69 Late Piston		3 5/8	2	<b>6215</b>	4 - 3/32	2 - 3/16
E43, E44, E50, E51, T69		3 5/8	2	<b>4556</b>	6 - 5/32	2 - 3/16

**Tractors**

D2, D3400	*	3 3/4	4	<b>2C7826</b>	16 - 1/8	8 - 7/32
D2 New, Motor Grader 212, D311	*	4.000	4	<b>2C7725</b>	4 - 1/8 8 - 3/32	8 - 7/32
15-25, 20, T35 Eng.		4.000	4	<b>2C5377</b> <b>5377</b>	8 - 3/16	8 - 3/16
22, R2, R3 Eng. Combine 36		4.000	4	<b>2C7812</b> <b>7812</b>	12 - 5/32	8 - 5/32
1404 Lift Truck Eng.		4.000	4	<b>2C5570</b> <b>2M5570</b> <b>5570</b>	8 - 5/64	4 - 3/16

**CENTAUR TRACTORS**

Refer to engine listing by make and model

**CHAMPION**

**Outboard Motors**

1953-58 3MGS, 4MGS, 4MHD, 4MHR, 3ND, 3NS, 4ND		1 7/8	2	<b>310</b> <sup>(1)</sup>	2 - 3/32	
1956-58 T6NMS		2 1/2	4	<b>332</b> <sup>(1)</sup>	2 - 1/8	
1954-58 6MGS, 6MMGS, 6ND, 6NHR, 6NMS, NMS, T6		2 1/2	2	<b>332</b> <sup>(1)</sup>	2 - 1/8	

**CHECKER**

1980-82 229cu. in. Eng.	3.8 Litre	3.736	6	<b>2C5617</b> <b>2M5617</b> <b>5617</b>	12 - 5/64	6 - 3/16
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(1) Cyl. Set. (2) Cyl. Set. \* Sleeved Engine.



YEAR ANO MILÉSIMÉ	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Candíd y Ancho	Quantite et largeur	Oil Segments	
								Comp. Rings Anillos de Comp. Segments de Comp.	Anillos de Aceite Segments Racieurs

### CHECKER (Continued)

1964-68 230cu. in. Chev. Eng.		3 7/8	6	2C667 2M667 667	12 - 5/64		6 - 3/16	
1969-74 236cu. in. Diesel Eng. Perkins		3.877	4	2C7201	12 - 3/32		8 - 1/4	
1969-79 250cu. in. Eng.	4.1 Litre	3 7/8	6	2C667 2M667 667	12 - 5/64		6 - 3/16	
1980-82 267cu. in. Eng.	4.4 Litre	3 1/2	8	2C652 2M652 652	16 - 5/64		8 - 3/16	
1964-67 283cu. in. Chev. Eng.	4.6 Litre	3 7/8	8	2C660 2M660 660	16 - 5/64		8 - 3/16	
1977-81 305cu. in. Eng.	5.0 Litre	3.736	8	2C5499 2M5499 5499	16 - 5/64		8 - 3/16	
1968-73 307cu. in. Eng.		3 7/8	8	2C660 2M660 660	16 - 5/64		8 - 3/16	
1966-68 327cu. in. Eng.	5.4 Litre	4.000	8	2C139 2M139 139	16 - 5/64		8 - 3/16	
1980-82 350cu. in. Eng. Diesel	5.7 Litre	4.058	8	2C5610 2M5610	16 - 5/64		8 - 3/16	
1969-79 350cu. in. Eng.	5.7 Litre	4.000	8	2C139 2M139 139	16 - 5/64		8 - 3/16	
1959-63 All w/Cont. FO6226 Eng.		3 5/16	6	2C4233 4233	12 - 3/32		12 - 5/32	
1952-63 All w/Cont. F226, F6226 Eng.		3 5/16	6	2C5679	6 - 3/32 12 - 1/8		6 - 1/4 6 - 5/32	
1948-51 All		3 5/16	6	2C5103	12 - 5/32 12 - 1/8		6 - 1/4	

### CHEVROLET-See GMC cars

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### CHEVROLET RACE-See GMC Performance

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### CHEVROLET TRUCKS-See GMC Trucks

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### CHOREMASTER

#### Chain Saws

1957-58 A1195, 1197		2 1/8	1	239	2 - 3/32			
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### CHRIS-CRAFT

#### Marine Engines

A, B, BR - Hercules IXB Eng.		3 1/4	4	2C5060 5060	8 - 1/8		4 - 3/16	
K To S/N 21142, Part. 21142-21299, QXC		3 3/8	6	2C4070	18 - 1/8		6 - 3/16	
K S/N 731166-on, QXD		3 7/16	6	2C5127	12 - 3/32		6 - 3/16	



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.		Oil Segments Anillos de Aceite Segments Racieurs

### CHRIS-CRAFT (Continued)

#### Marine Engines

KBL, KFL, KL, KLC	3 7/16	6	<b>2C4878</b>	6 - 3/32 6 - 1/8	6 - 3/16
M To S/N 11462 Hercules JXD	4.000	6	<b>2C4007</b>	18 - 1/8	6 - 3/16
M S/N 11461-on Hercules JXD; MBL, ML S/N 13566-on	4.000	6	<b>2C5213</b> <b>5213</b>	6 - 3/32 6 - 1/8	6 - 3/16
MBL To S/N 13567 MCI, JXD	4.000	6	<b>2C4231</b>	6 - 3/32 6 - 1/8	12 - 3/16
W To S/N 17399 WXL	4 1/4	6	<b>2C4006</b>	18 - 1/8	6 - 3/16
153 cu. in. Eng. Refer to GMC Marine					
225 cu. in. Eng. Refer to GMC Marine					
283, 305, 307, 327, 350 cu. in. Eng. Refer to GMC Marine					
427 cu. in. Eng. Refer to Ford Marine					
430H cu. in. Eng. Refer to Ford Marine					
454 cu. in. Eng. Refer to GMC Marine					

#### Outboard Motors

1949-53 K Commander	2 1/2	2	<b>317<sup>(1)</sup></b>	2 - 1/16	
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### CHRYSLER-Includes Chrysler, Desoto, Dodge & Plymouth

**CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 PLUS**

#### Cars

1973-76 74cu. in. Plymouth Eng. 1187cc Mitsubishi 4G42	1.2 Litre	71.00mm 2.795	4	<b>2C4342</b> <b>4342</b>	8 - 2.0mm	4 - 4.0mm
1979-85 86cu. in. Eng. Vin: J Dodge Colt, Plymouth Champ - Mitsubishi Eng. G12B	1.4 Litre	74.00mm 2.913	4	<b>2C4396</b> <b>2M4396</b> <b>4396</b>	8 - 1.5mm	4 - 4.0mm
1971-76 91.4cu. in. Eng. 1500cc Plymouth Cricket	1.5 Litre	3.391	4	<b>2C674</b> <b>674</b>	8 - 5/64	4 - 5/32
1991-96 92cu. in. Eng. Vin: A,Q, 12 Valve G15B, 4G15, G4AJ, G4DJ	1.5 Litre	75.50mm 2.972	4	<b>2C4668</b>	4 - 1.2mm 4 - 1.5mm	4 - 3.0mm
1985-92 92cu. in. Eng. Vin: Q Dodge, Plymouth - Mitsubishi Eng. G15B	1.5 Litre	75.50mm 2.972	4	<b>2C5716</b> <b>2M5716</b> <b>5716</b>	8 - 1.5mm	4 - 4.0mm
1983-86 97cu. in. Eng. Dodge, Plymouth - Peugeot Eng.	1.6 Litre	80.60mm 3.173	4	<b>2C4253</b> <b>4253</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
1971-74 97.5cu. in. Eng. Dodge Colt - Mitsubishi Eng. 4G32	1.6 Litre	76.90mm 3.028	4	<b>2C675</b> <b>675</b>	8 - 2.0mm	4 - 4.0mm
1989-93 98cu. in. Eng. Vin: K DOHC Incl. Turbo 4G31, 4G61 Mitsubishi Eng.	1.6 Litre	82.30mm 3.240	4	<b>2C4669</b>	4 - 1.2mm 4 - 1.5mm	4 - 3.0mm
1984-90 98cu. in. Eng. Vin: K SOHC	1.6 Litre	76.90mm 3.028	4	<b>2C4353</b> <b>4353</b>	8 - 1.5mm	4 - 4.0mm
1971-84 98cu. in. Eng. 1597cc Dodge Challenger Colt 77 H.P., G32B	1.6 Litre	76.90mm 3.028	4	<b>2C675</b> <b>675</b>	8 - 2.0mm	4 - 4.0mm
1978-84 105cu. in. Eng. 1715cc Dodge Omni, Plymouth Horizon	1.7 Litre	79.50mm 3.130	4	<b>2C4490</b> <b>2M4490</b> <b>4490</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
2006-10 110cu. in. Eng. 1798cc Vin: C World Engine	1.8 Litre	86.00mm 3.386	4	<b>2C4835</b>	8 - 1.2mm	4 - 2.0mm
1985-86 110cu. in. Eng. Plymouth 1795cc Mitsubishi, G62B	1.8 Litre	80.60mm 3.173	4	<b>2C6172</b> <b>6172</b>	8 - 2.0mm	4 - 4.0mm

(1) Cyl. Set.



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Comp. Rings	
								Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs

**CHRYSLER-Includes Chrysler, Desoto, Dodge & Plymouth** (Continued)

**CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 PLUS**

**Cars**

1989-93	107cu. in. Eng. 4G37 Vin: P,T	1.8 Litre	80.60mm 3.173	4	<b>2C4367</b> <b>4367</b>	8 - 1.5mm	4 - 4.0mm
1995-05	121cu. in. Eng. DOHC/SOHC L4 Vin: C,F	2.0 Litre	87.50mm 3.445	4	<b>2C4759</b>	8 - 1.2mm	4 - 3.0mm
2006-11	122cu. in. Eng. 1998cc Vin: A,B World Engine	2.0 Litre	86.00mm 3.386	4	<b>2C4835</b>	8 - 1.2mm	4 - 2.0mm
1988-93	122cu. in. Eng. GTX, DOHC & SOHC Dodge, Plymouth 2000cc, Incl. Turbo	2.0 Litre	85.00mm 3.346	4	<b>2C4613</b>	4 - 1.2mm 4 - 1.5mm	4 - 3.0mm
1990-92	122cu. in. Eng. Vin: A DOHC Incl. Turbo	2.0 Litre	85.00mm 3.346	4	<b>2C4613</b>	4 - 1.2mm 4 - 1.5mm	4 - 3.0mm
1987-91	122cu. in. Eng. D-50 Dodge, Plymouth Unleaded Gas After 11-1-86 4G63	2.0 Litre	85.00mm 3.346	4	<b>2C6899</b> <b>2M6899</b> <b>6899</b>	8 - 1.5mm	4 - 4.0mm
1987-91	122cu. in. Eng. D-50 Dodge G54B	2.0 Litre	85.00mm 3.346	4	<b>2C6899</b> <b>2M6899</b> <b>6899</b>	8 - 1.5mm	4 - 4.0mm
1983-87	122cu. in. Eng. D-50 Dodge, Plymouth Leaded Gas To 11-1-86 4G63	2.0 Litre	85.00mm 3.346	4	<b>2C6171</b> <b>6171</b>	8 - 2.0mm	4 - 4.0mm
1974-82	122cu. in. Eng. Dodge Colt G52B	2.0 Litre	84.00mm 3.307	4	<b>2C4247</b> <b>4247</b>	8 - 2.0mm	4 - 4.0mm
1992-97	135cu. in. Eng. 16 Valve Turbo	2.2 Litre	87.50mm 3.445	4	<b>2M4734</b>	8 - 1.5mm	4 - 3.0mm
1985-95	135cu. in. Eng. Chry. <b>Shallow Oil Ring Groove</b>	2.2 Litre	87.50mm 3.445	4	<b>2C4222</b> <b>2M4222</b> <b>4222</b>	8 - 1.5mm	4 - 4.0mm
1982-93	135cu. in. Eng. Chry. Turbo	2.2 Litre	87.50mm 3.445	4	<b>2M4206</b>	8 - 1.5mm	4 - 4.0mm
1981-85	135cu. in. Eng. Chry., Dodge, Plymouth	2.2 Litre	87.50mm 3.445	4	<b>2C5652</b> <b>2M5652</b> <b>5652</b>	8 - 1.5mm	4 - 4.0mm
2006-11	144cu. in. Eng. Vin: B,F,K World Engine	2.4 Litre	88.00mm 3.465	4	<b>2C5297</b>	8 - 1.2mm	4 - 2.0mm
1993-05	146cu. in. Eng. Mitsubishi RDS2, 4G64	2.4 Litre	86.50mm 3.406	4	<b>2C4780</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.8mm
1993-96	146cu. in. Eng. Vin:T Mitsubishi 4G64	2.4 Litre	86.50mm 3.406	4	<b>2C4783</b>	4 - 1.2mm 4 - 1.5mm	4 - 3.0mm
1992	146cu. in. Eng. Vin:T Mitsubishi G64B	2.4 Litre	86.50mm 3.406	4	<b>2C4638</b>	8 - 1.5mm	4 - 4.0mm
2004-08	146cu. in. Eng. Turbo L4, 2429cc Vin: E <b>w/2.5mm oil grv</b>	2.4 Litre	87.50mm 3.445	4	<b>2C5125</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.5mm
1998-10	148cu. in. Eng. 2429cc Vin: B,G,X,1 Incl. Turbo	2.4 Litre	87.50mm 3.445	4	<b>2C4948</b>	4 - 1.2mm 4 - 1.5mm	4 - 3.0mm
1995-97	148cu. in. Eng. 2429cc	2.4 Litre	87.50mm 3.445	4	<b>2M4734</b>	8 - 1.5mm	4 - 3.0mm
1995-00	152cu. in. Eng. Mitsubishi 2497cc 6G73	2.5 Litre	83.50mm 3.287	6	<b>2C4928</b>	6 - 1.2mm 6 - 1.5mm	6 - 3.0mm



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Comp. Rings	
								Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs

**CHRYSLER-Includes Chrysler, Desoto, Dodge & Plymouth** (Continued)

**CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 PLUS**

**Cars**

1986-95	153cu. in. Eng. Chry. <b>Shallow Oil Ring Groove</b>	2.5 Litre	87.50mm 3.445	4	<b>2C4222</b> <b>2M4222</b> <b>4222</b>	8 - 1.5mm	4 - 4.0mm
1986	153cu. in. Eng. Chry., Dodge <b>Deep Oil Ring Groove</b>	2.5 Litre	87.50mm 3.445	4	<b>2C5652</b> <b>2M5652</b> <b>5652</b>	8 - 1.5mm	4 - 4.0mm
1994-97	153cu. in. Eng. Chry. Turbo <b>Shallow Oil Ring Groove</b>	2.5 Litre	87.50mm 3.445	4	<b>2M4880</b>	8 - 1.5mm	4 - 4.0mm
1982-93	153cu. in. Eng. Chry. Turbo	2.5 Litre	87.50mm 3.445	4	<b>2M4206</b>	8 - 1.5mm	4 - 4.0mm
1983-89	156cu. in. Eng. Chry. April 1983-89 Incl. Turbo <b>Shallow Oil Ring Groove</b>	2.6 Litre	91.10mm 3.587	4	<b>2C5667</b> <b>5667</b>	8 - 1.5mm	4 - 4.0mm
1978-83	156cu. in. Eng. Chry. Thru March 1983	2.6 Litre	91.10mm 3.587	4	<b>2C5595</b> <b>2M5595</b> <b>5595</b>	8 - 2.0mm	4 - 4.0mm
1998-10	167cu. in Eng. V-6 2700 Vin: N,R,T,U	2.7 Litre	86.00mm 3.386	6	<b>2M4946</b>	12 - 1.5mm	6 - 3.0mm
1998-03	167cu. in Eng. V-6 2700, Vin: R,T,U <b>w/Deep oil ring groove</b> After Market Pistons	2.7 Litre	86.00mm 3.386	6	<b>2M5094</b>	12 - 1.5mm	6 - 3.0mm
1960-69	170cu. in. Eng. Slant 6 Plymouth	2.7 Litre	3.400	6	<b>2C687</b> <b>2M687</b> <b>687</b>	12 - $\frac{5}{64}$	6 - $\frac{3}{16}$
1991-05	181cu. in. Eng. Vin: V Dodge 6G72, Stealth Incl. Turbo, DOHC	3.0 Litre	91.10mm 3.587	6	<b>2C4670</b>	6 - 1.2mm 6 - 1.5mm	6 - 3.0mm
1987-04	181cu. in. Eng. Vin:H,V Dodge Mini Van, Mitsubishi 6G72 SOHC, 2972cc	3.0 Litre	91.10mm 3.587	6	<b>2M4453</b> <b>4453</b>	12 - 1.5mm	6 - 4.0mm
1990-91	182cu. in. Eng. Renault Eng.	3.0 Litre*	93.00mm 3.661	6	<b>2C4672</b>	12 - 1.75mm	6 - 3.5mm
1998-01	197cu. in Eng, V-6 Concorde, Intrepid Vin: J	3.2 Litre	92.00mm 3.622	6	<b>2C4903</b>	6 - 1.2mm 6 - 1.5mm	6 - 3.0mm
1970-73	198cu. in. Eng. Plymouth	3.2 Litre	3.400	6	<b>2C687</b> <b>2M687</b> <b>687</b>	12 - $\frac{5}{64}$	6 - $\frac{3}{16}$
1998-07	201cu. in. Eng. Vin: G,R,3 <b>Shallow Top Grv./Shallow Oil Grv.</b>	3.3 Litre	93.00mm 3.661	6	<b>2M5014</b>	12 - 1.5mm	6 - 3.0mm
1988-97	201cu. in. Eng. Chry., Dodge, Plymouth	3.3 Litre	93.00mm 3.661	6	<b>2M4636</b> <b>4636</b>	12 - 1.5mm	6 - 3.0mm
1993-95	214cu. in. Eng.	3.5 Litre	96.00mm 3.780	6	<b>2M4648</b> <b>4648</b>	12 - 1.5mm	6 - 3.0mm
1996-10	215cu. in. Eng. Vin: G,K,V	3.5 Litre	96.00mm 3.780	6	<b>2C4890</b>	6 - 1.2mm 6 - 1.5mm	6 - 3.0mm
1942-59	218cu. in. Eng.	3.6 Litre	3 $\frac{1}{4}$	6	<b>2C144</b> <b>144</b>	12 - $\frac{3}{32}$	12 - $\frac{5}{32}$
1960-83	225cu. in. Eng. Chry.	3.7 Litre	3.400	6	<b>2C687</b> <b>2M687</b> <b>687</b>	12 - $\frac{5}{64}$	6 - $\frac{3}{16}$

\* Sleeved Engine.



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

**CHRYSLER-Includes Chrysler, Desoto, Dodge & Plymouth** (Continued)

**CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 PLUS**

**Cars**

1999-11 226cu. in. Eng. Vin: K	3.7 Litre	93.00mm 3.661	6	<b>2M4636</b> <b>4636</b>	12 - 1.5mm	6 - 3.0mm
1942-59 230cu. in. Eng. Dodge, Plymouth		3 1/4	6	<b>2C144</b> <b>144</b>	12 - 5/32	12 - 5/32
2001-10 231cu. in. Eng. Vin: L,P,1	3.8 Litre	96.00mm 3.780	6	<b>2C4890</b>	6 - 1.2mm 6 - 1.5mm	6 - 3.0mm
1991-02 231cu. in. Eng. Dodge, Plymouth Vin: L,6	3.8 Litre	96.00mm 3.780	6	<b>2M4648</b> <b>4648</b>	12 - 1.5mm	6 - 3.0mm
1942-51 236cu. in. Eng.		3 7/16	6	<b>2C445</b> <b>445</b>	12 - 5/32	12 - 5/32
1987-89 239cu. in. Eng. Dodge, Plymouth	3.9 Litre	3.910	6	<b>2C5560</b> <b>2M5560</b> <b>5560</b>	12 - 5/64	6 - 3/16
2007-11 241cu. in. Eng. 3952cc Vin: X	4.0 Litre	96.00mm 3.780	6	<b>2C4890</b>	6 - 1.2mm 6 - 1.5mm	6 - 3.0mm
1953-54 241cu. in. Eng. D44, D48, D50, D53, All V8 Models Dodge		3 7/16	8	<b>627</b>	16 - 5/64	8 - 3/16
1954-59 251cu. in. Eng.		3 7/16	6	<b>2C663</b> <b>2M663</b> <b>663</b>	12 - 5/64	6 - 3/16
1954-59 265cu. in. Eng. Canada		3 7/16	6	<b>2C663</b> <b>2M663</b> <b>663</b>	12 - 5/64	6 - 3/16
1951-54 265cu. in. Eng. Exc. Canada		3 7/16	6	<b>2C445</b> <b>445</b>	12 - 5/32	12 - 5/32
1956 270cu. in. Eng. P29 S/N 40001-80000 Plymouth		3 5/8	8	<b>2C633</b> <b>2M633</b> <b>633</b>	16 - 5/64	8 - 3/16
1964-69 273cu. in. Eng. Dodge, Plymouth		3 5/8	8	<b>2C633</b> <b>2M633</b> <b>633</b>	16 - 5/64	8 - 3/16
1955 273cu. in. Eng. Chry., Windsor C67		3 5/8	8	<b>2C633</b> <b>2M633</b> <b>633</b>	16 - 5/64	8 - 3/16
1956-57 277cu. in. Eng. P29 Plymouth		3 3/4	8	<b>2C568</b> <b>2M568</b> <b>568</b>	16 - 5/64	8 - 3/16
2008-12 285cu. in. Eng. Vin: P (flex fuel) Aspen, Dakota, Ram	4.7 Litre	93.00mm 3.661	8	<b>2M5165</b>	8 - 1.2mm 8 - 1.5mm	8 - 2.5mm
1999-07 285cu. in. Eng. Aspen Vin: N,P	4.7 Litre	93.00mm 3.661	8	<b>2M4790</b> <b>4790</b>	16 - 1.5mm	8 - 3.0mm
1957 301cu. in. Eng.		3.910	8	<b>2C148</b> <b>2M148</b> <b>148</b>	16 - 5/64	8 - 3/16
1955 301cu. in. Eng.		3 5/8	8	<b>2C633</b> <b>2M633</b> <b>633</b>	16 - 5/64	8 - 3/16
1956 303cu. in. Eng. P29 Plymouth Fury		3 13/16	8	<b>4236</b>	16 - 5/64	8 - 3/16





YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

**CHRYSLER-Includes Chrysler, Desoto, Dodge & Plymouth** (Continued)

**CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 PLUS**

**Cars**

1957-65 313cu. in. Eng. Canada		3 7/8	8	<b>2C660</b> <b>2M660</b> <b>660</b>	16 - 5/64	8 - 3/16
1956 315cu. in. Eng.		3 5/8	8	<b>2C633</b> <b>2M633</b> <b>633</b>	16 - 5/64	8 - 3/16
1958-89 318cu. in. Eng.	5.2 Litre	3.910	8	<b>2C148</b> <b>2M148</b> <b>148</b>	16 - 5/64	8 - 3/16
1957-58 325cu. in. Eng. Dodge		3 1 1/16	8	<b>681</b>	16 - 5/64	8 - 3/16
1959 326cu. in. Eng. MD2L Dodge		3.950	8	<b>686</b>	16 - 5/64	8 - 3/16
1955-56 330cu. in. Eng. S21, S22, S23, S24, All V8 Models Desoto		3 23/32	8	<b>2C450</b> <b>2M450</b> <b>450</b>	16 - 5/64	8 - 3/16
1951-56 331cu. in. Eng.		3 13/16	8	<b>4236</b>	16 - 5/64	8 - 3/16
1968-73 340cu. in. Eng.		4.040	8	<b>2C694</b> <b>2M694</b> <b>694</b>	16 - 5/64	8 - 3/16
1957 341cu. in. Eng. Desoto Fireflite, Firedome S25, S26, Adventurer		3 25/32	8	<b>2C682</b>	16 - 5/64	8 - 3/16
2009-11 345cu. in. Eng. EZC, EZH, Hemi Vin: T Challenger, Charger, 300	5.7 Litre	99.50mm 3.917	8	<b>2M5141</b>	16 - 1.2mm	8 - 2.0mm
2003-08 348cu. in. Eng. Hemi Vin; D,H,2	5.7 Litre	99.50mm 3.918	8	<b>2M5097</b> <b>5097</b>	16 - 1.5mm	8 - 3.0mm
1958 350cu. in. Eng. LD3H, LD3L Dodge 102 series		4 1/16	8	<b>2C639</b> <b>2M639</b> <b>639</b>	16 - 5/64	8 - 3/16
1956-58 354cu. in. Eng.		3 15/16	8	<b>2C636</b> <b>2M636</b> <b>636</b>	16 - 5/64	8 - 3/16
1971-80 360cu. in. Eng.	5.9 Litre	4.000	8	<b>2C139</b> <b>2M139</b> <b>139</b>	16 - 5/64	8 - 3/16
1958-66 361cu. in. Eng. 59-69 Canada		4 1/8	8	<b>2C661</b> <b>2M661</b> <b>661</b>	16 - 5/64	8 - 3/16
2005-10 370cu. in. Eng. Vin: W,3	6.1 Litre	103.00mm 4.055	8	<b>2M4907</b>	16 - 1.5mm	8 - 3.0mm
1969-71 383cu. in. Eng. Chry., Plymouth 59-71 Canada		4 1/4	8	<b>2C683</b> <b>2M683</b> <b>683</b>	16 - 5/64	8 - 3/16
1961-68 383, 426cu. in. Eng. Chry., RC2 Windsor		4 1/4	8	<b>2C683</b> <b>2M683</b> <b>683</b>	16 - 5/64	8 - 3/16
1957-58 392cu. in. Eng.		4.000	8	<b>2C139</b> <b>2M139</b> <b>139</b>	16 - 5/64	8 - 3/16



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

**CHRYSLER-Includes Chrysler, Desoto, Dodge & Plymouth** (Continued)

**CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 PLUS**

**Cars**

1972-78 400cu. in. Eng.		4.342	8	<b>2C676</b> <b>2M676</b> <b>676</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1959-65 413cu. in. Eng. MC3H		4 $\frac{3}{16}$	8	<b>2C437</b> <b>2M437</b> <b>437</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1963-71 426cu. in. Eng. Exc. Hemi		4 $\frac{1}{4}$	8	<b>2C683</b> <b>2M683</b> <b>683</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1966-78 440cu. in. Eng. Chry., Plymouth		4.320	8	<b>2C692</b> <b>2M692</b> <b>692</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1994-96 488cu. in. Eng. Dodge Viper RT/10, MPI, 8.0 Litre M/T		101.60mm 4.000	10	<b>2M4816</b>	20 - 1.5mm	10 - 3.0mm
1955 Models P27 First 50,000 Engs. Plymouth		3 $\frac{7}{16}$	8	<b>627</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1955 Models P27 After First 50,000 Engs. Plymouth		3 $\frac{7}{16}$	8	<b>630</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1942-50 8 Cyl. Models Chry.		3 $\frac{1}{4}$	8	<b>446</b>	16 - $\frac{3}{32}$	16 - $\frac{5}{32}$
1941 P11, P12; P1125 Truck Models Plymouth		3 $\frac{1}{8}$	6	<b>143</b>	6 - $\frac{3}{32}$ 6 - $\frac{1}{8}$	12 - $\frac{5}{32}$
1941 Deluxe, Custom D19 Dodge		3 $\frac{1}{4}$	6	<b>443</b>	6 - $\frac{3}{32}$ 6 - $\frac{1}{8}$	12 - $\frac{5}{32}$
1934-41 CA, CB After 8,925 Cars, C6, C16, C18, C22, C25, C28 Chry. Windsor & Royal		3 $\frac{3}{8}$	6	<b>440</b>	12 - $\frac{1}{8}$	12 - $\frac{5}{32}$
1934-41 Service Piston on 3 $\frac{3}{8}$ " Diameter Eng. Desoto Canada		3 $\frac{3}{8}$	6	<b>804</b>	12 - $\frac{3}{32}$	12 - $\frac{5}{32}$
1935-40 DU, D2, D5, D8, D11, D14, D17 Dodge		3 $\frac{1}{4}$	6	<b>441</b>	12 - $\frac{1}{8}$	12 - $\frac{5}{32}$
1934-40 PE S/N PE104074-on, PF, PG S/N PF2987-on, Late, PJ, P1, P2, P3, P4, P5, P6, P7, P8, P9, P10 & Truck Models AL U-Slot Piston Plymouth		3 $\frac{1}{8}$	6	<b>142</b>	12 - $\frac{1}{8}$	12 - $\frac{5}{32}$
1931-32 4PA, PB Plymouth 4 Ring Piston		3 $\frac{5}{8}$	4	<b>140</b>	8 - $\frac{1}{8}$	4 - $\frac{1}{8}$ 4 - $\frac{5}{32}$

**CHRYSLER-Performance**

**Hastings Racing Rings**

1994-00 121 cu. in. Eng. DOHC/SOHC L4 1997cc Mitsubishi Eng.	2.0 Litre	87.50mm 3.445	4	<b>SC5556</b>	8 - 1.2mm	4 - 3.0mm
1957-58 292 cu. in. Eng. Chry.		4.000	8	<b>2M5508</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1957-58 292 cu. in. Eng. Chry.		4.000	8	<b>2M5504</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
<b>Low Tension Oil Ring</b>						
1968-73 340 cu. in. Eng. Chry., Dodge, Trans-Am Standard Size Piston		4.040	8	<b>2M5561</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1958 350 cu. in. Eng. Plymouth		4 $\frac{1}{16}$	8	<b>2M5511</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1956-58 354 cu. in. Eng. Chry.		3 $\frac{15}{16}$	8	<b>2M5507</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
<b>For .060 oversize, use Std. Set 2M5508</b>						
1956-58 354 cu. in. Eng. Chry.		4.000	8	<b>2M5504</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
<b>Low Tension Oil Ring</b>						
1971-75 360 cu. in. Eng. Chry.		4.000	8	<b>2M5508</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
360 cu.in Eng. Chry. contains Steel Moly top rings		4.000	8	<b>SM5587</b>	16 - .043	8 - 3.0MM



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego N°. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur		
								Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs

### CHRYSLER-Performance (Continued)

#### Hastings Racing Rings

1971-75 360 cu. in. Eng. Chry. <b>Low Tension Oil Ring</b>	4.000	8	<b>2M5504</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
360 cu. in. Eng. Chry. Racing Piston <b>w/Napier 2nd ring</b> <b>Contains 1/8" Oil Rings</b>	4.000	8	<b>2M8571</b>	16 - $\frac{1}{16}$	8 - $\frac{1}{8}$
1971-75 360 cu. in. Eng. Chry. Racing Piston	4.000	8	<b>2M5521</b>	16 - $\frac{1}{16}$	8 - $\frac{1}{8}$
361 cu. in. Eng. Chry. <b>contains Steel Moly top rings</b>	4.125	8	<b>SM5593</b>	16 - .043	8 - 3.0MM
1961-64 361 cu. in. Eng. Chry.	4.125	8	<b>2M5513</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
383, 426 Eng. Chry. <b>contains Steel Moly top rings</b>	4.250	8	<b>SM5597</b>	16 - .043	8 - 3.0MM
383, 426 cu. in. Eng. Chry. <b>contains Steel Moly top ring</b>	4.250	8	<b>SM8567</b>	8 - .043 8 - $\frac{1}{16}$	8 - $\frac{3}{16}$
1961-72 383, 426 cu. in. Eng. Chry. <b>Low Tension Oil Ring</b>	4.250	8	<b>2M5515</b>	16 - $\frac{1}{16}$	8 - $\frac{3}{16}$
1961-72 383, 426 cu. in. Eng. Chry.	4 $\frac{1}{4}$	8	<b>2M5518</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1961-72 383, 426 cu. in. Eng. Chry. <b>Low Tension Oil Ring</b>	4 $\frac{1}{4}$	8	<b>2M5514</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1961-72 383, 426 cu. in. Eng.	4 $\frac{1}{4}$	8	<b>2M5519</b>	16 - $\frac{1}{16}$	8 - $\frac{3}{16}$
383, 426 cu. in. Eng. Chry. <b>top ring PVD coated, Stainless</b> <b>Napier ductile iron 2nd ring</b>	4 $\frac{1}{4}$	8	<b>SN8585</b>	16 - $\frac{1}{16}$	8 - $\frac{3}{16}$
383, 426 cu. in. Eng. Chry <b>w/Napier 2nd ring</b>	4 $\frac{1}{4}$	8	<b>2M8562</b>	16 - $\frac{1}{16}$	8 - $\frac{3}{16}$
390 cu. in. Eng. Chry.	3.910	8	<b>2M5575</b>	16 - $\frac{1}{16}$	8 - $\frac{3}{16}$
426 cu. in. Eng. Chry. Hemi-Head Street Model	4 $\frac{1}{4}$	8	<b>2M5518</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
426 cu. in. Eng. Chry. Hemi-Head Street Model	4 $\frac{1}{4}$	8	<b>2M5519</b>	16 - $\frac{1}{16}$	8 - $\frac{3}{16}$
383, 426 cu. in. Eng. <b>contains Steel Moly top rings</b> Low Tension oil rings	4.250	8	<b>SM8577</b>	8 - .043 8 - $\frac{1}{16}$	8 - $\frac{3}{16}$
440 cu. in. Eng. Chry. <b>Low Tension Oil Ring</b>	4.320	8	<b>2M5520</b>	16 - $\frac{1}{16}$	8 - $\frac{3}{16}$
1966-75 440 cu. in. Eng. Chry., Dodge, Plymouth - Performance	4.320	8	<b>2M5528</b>	16 - $\frac{1}{16}$	8 - $\frac{3}{16}$
498 cu. in. Eng.	4.343	8	<b>2M5577</b>	16 - $\frac{1}{16}$	8 - $\frac{3}{16}$

#### CLAIMER RING SETS

292, 354, 360 cu. in. Eng. w/metric widths <b>Claimer Ring Sets</b>	101.60mm 4.000	8	<b>CM5540</b> <b>C5540</b>	16 - 1.5mm	8 - 3.0mm
292, 354, 360 cu. in. Eng. 1/8" Oil Ring <b>Claimer Ring Sets</b>	4.000	8	<b>CM5521</b>	16 - $\frac{1}{16}$	8 - $\frac{1}{8}$
292, 354, 360 cu. in. Eng. <b>Claimer Ring Sets</b>	4.000	8	<b>CM5531</b> <b>C5531</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
292, 354, 360 cu. in. Eng. <b>Claimer Ring Sets</b>	4.000	8	<b>CM5532</b> <b>C5532</b>	16 - $\frac{1}{16}$	8 - $\frac{3}{16}$
361 cu. in. Eng. <b>Claimer Ring Sets</b>	4.125	8	<b>CM5533</b> <b>C5533</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$



YEAR ANO MILÉSIMÉ	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

### CHRYSLER-Performance (Continued)

#### CLAIMER RING SETS

361 cu. in. Eng. <b>Claimer Ring Sets</b>	4.125	8	<b>CM5534</b> <b>C5534</b>	16 - 1/16	8 - 3/16
383, 426 cu. in. Eng. <b>Claimer Ring Sets</b>	4.250	8	<b>CM5541</b> <b>C5541</b>	16 - 1/16	8 - 3/16
440 cu. in. Eng. <b>Claimer Ring Sets</b>	4.320	8	<b>CM5574</b>	16 - 1/16	8 - 3/16

### CHRYSLER (Listed by Cylinder Diameter)

#### Industrial Engines

T25, T50, T57, T81, T105	3 1/8	6	<b>142</b>	12 - 1/8	12 - 5/32
T57, T105, T112, T125	3 1/8	6	<b>143</b>	6 - 3/32 6 - 1/8	12 - 5/32
T26, T72, T96	3 1/4	6	<b>441</b>	12 - 1/8	12 - 5/32
T116, T207, T211, T215	3 1/4	6	<b>443</b>	6 - 3/32 6 - 1/8	12 - 5/32
T112, T116, T124, T125, T128, T215, IND5, IND5A, IND6, IND6A, 30, 31, 931 Repl. Eng. 218, 230	3 1/4	6	<b>2C144</b> <b>144</b>	12 - 3/32	12 - 5/32
C30, C36, IND9, IND12	3 1/4	8	<b>446</b>	16 - 3/32	16 - 5/32
C28, T40, T41, T42, T74, T76, T78, T98, T100, T118, T120, T130	3 3/8	6	<b>440</b>	12 - 1/8	12 - 5/32
H170, H225, HB170, HB225, HC170, HC225	3.400	6	<b>2C687</b> <b>2M687</b> <b>687</b>	12 - 5/64	6 - 3/16
T42, T118, T120, T130, IND7, IND8, IND8A, 32, 33, 90BA, IND236, 251, 265 Repl. Eng. 237, 251	3 7/16	6	<b>2C445</b> <b>445</b>	12 - 3/32	12 - 5/32
251 cu. in. Eng. 3 Ring Piston	3 7/16	6	<b>2C663</b> <b>2M663</b> <b>663</b>	12 - 5/64	6 - 3/16
T42, IND8A, MA7-3, M47-4	3 7/16	6	<b>2C663</b> <b>2M663</b> <b>663</b>	12 - 5/64	6 - 3/16
IND18, IND18A, VT344, VT346	3 7/16	8	<b>627</b>	16 - 5/64	8 - 3/16
52, M44S	3 9/16	8	<b>630</b>	16 - 5/64	8 - 3/16
IND19, IND53, IND54, M445-3	3 5/8	8	<b>2C633</b> <b>2M633</b> <b>633</b>	16 - 5/64	8 - 3/16
54	3.719	8	<b>2C450</b> <b>2M450</b> <b>450</b>	16 - 5/64	8 - 3/16
IND20, 24A, 56, M45S	3 13/16	8	<b>4236</b>	16 - 5/64	8 - 3/16
H318, HB318, HC318, HT318, M80, M318A, M318B, M318C	3.910	8	<b>2C148</b> <b>2M148</b> <b>148</b>	16 - 5/64	8 - 3/16
IND56A, M45-3, M45SP3	3 15/16	8	<b>2C636</b> <b>2M636</b> <b>636</b>	16 - 5/64	8 - 3/16
T190, T199, IND15, IND15A, 34, 35	4.000	6	<b>2C5156</b>	6 - 3/32 12 - 1/8	6 - 1/4



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur		
								Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs

### CHRYSLER (Listed by Cylinder Diameter) (Continued)

#### Industrial Engines

HT361		4 1/8	8	<b>2C6094</b> <b>2M6094</b> <b>6094</b>	16 - 3/32	8 - 3/16
H361, HB361, HC361		4 1/8	8	<b>2C661</b> <b>2M661</b> <b>661</b>	16 - 5/64	8 - 3/16
H413		4 3/16	8	<b>2C437</b> <b>2M437</b> <b>437</b>	16 - 5/64	8 - 3/16
H413, HB413, HC413, HT413, M413		4 3/16	8	<b>2C689</b> <b>2M689</b> <b>689</b>	16 - 3/32	8 - 3/16
H383, HA383, M383, M383B, M426, M426D, M426D-606, 607, 608		4 1/4	8	<b>2C683</b> <b>2M683</b> <b>683</b>	16 - 5/64	8 - 3/16
440 cu. in. Eng. Irrigation Use		4.320	8	<b>2C692</b> <b>2M692</b> <b>692</b>	16 - 5/64	8 - 3/16

#### Marine Engines

Ace, M46, M46S		3 1/4	6	<b>2C144</b> <b>144</b>	12 - 3/32	12 - 5/32
218, 230 cu. in. Eng.		3 1/4	6	<b>2C144</b> <b>144</b>	12 - 3/32	12 - 5/32
M170, A; M225A, D; A, A-J Jet, 103 series		3.400	6	<b>2C687</b> <b>2M687</b> <b>687</b>	12 - 5/64	6 - 3/16
170, 198, 225 cu. in. Eng.		3.400	6	<b>2C687</b> <b>2M687</b> <b>687</b>	12 - 5/64	6 - 3/16
Crown, M47, M47S		3 7/16	6	<b>2C445</b> <b>445</b>	12 - 3/32	12 - 5/32
251 cu. in. Eng. 3 Ring Piston		3 7/16	6	<b>2C663</b> <b>2M663</b> <b>663</b>	12 - 5/64	6 - 3/16
251, 265 cu. in. Eng.		3 7/16	6	<b>2C445</b> <b>445</b>	12 - 3/32	12 - 5/32
273 cu. in. Eng.		3 5/8	8	<b>2C633</b> <b>2M633</b> <b>633</b>	16 - 5/64	8 - 3/16
318 cu. in. Eng. <b>Shallow Oil Ring Groove</b>	5.2 Litre	99.31mm 3.910	8	<b>2C4735</b> <b>2M4735</b> <b>4735</b>	16 - 2.0mm	8 - 4.0mm
318 cu. in. Eng.	5.2 Litre	3.910	8	<b>2C148</b> <b>2M148</b> <b>148</b>	16 - 5/64	8 - 3/16
354 cu. in. Eng.		3 15/16	8	<b>2C636</b> <b>2M636</b> <b>636</b>	16 - 5/64	8 - 3/16

YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego N°. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

### CHRYSLER (Listed by Cylinder Diameter) (Continued)

#### Marine Engines

360 cu. in. Eng.	5.9 Litre	4.000	8	<b>2C139</b> <b>2M139</b> <b>139</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
340 cu. in. Eng.		4.040	8	<b>2C694</b> <b>2M694</b> <b>694</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
361 cu. in. Eng.		4 $\frac{1}{8}$	8	<b>2C661</b> <b>2M661</b> <b>661</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
361 cu. in. Eng.		4 $\frac{1}{8}$	8	<b>2C6094</b> <b>2M6094</b> <b>6094</b>	16 - $\frac{3}{32}$	8 - $\frac{3}{16}$
413 cu. in. Eng.		4 $\frac{3}{16}$	8	<b>2C437</b> <b>2M437</b> <b>437</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
413 cu. in. Eng.		4 $\frac{3}{16}$	8	<b>2C689</b> <b>2M689</b> <b>689</b>	16 - $\frac{3}{32}$	8 - $\frac{3}{16}$
383 cu. in. Eng.		4 $\frac{1}{4}$	8	<b>2C683</b> <b>2M683</b> <b>683</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
440 cu. in. Eng.		4.320	8	<b>2C692</b> <b>2M692</b> <b>692</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
400 cu. in. Eng.		4.342	8	<b>2C676</b> <b>2M676</b> <b>676</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$

### CHRYSLER-Australia

1973-75 245 cu. in. Eng. Chry. "D" Hemi Charger, Regal		3.760	6	<b>2C5586</b> <b>5586</b>	12 - $\frac{5}{64}$	6 - $\frac{3}{16}$
1971-72 245 cu. in. Eng. Chry. "D" Ranger XL		3.760	6	<b>2C5586</b> <b>5586</b>	12 - $\frac{5}{64}$	6 - $\frac{3}{16}$
1970 245 cu. in. Eng. Chry. "D" Hemi, Valiant VG, VH, VJ, Pacer & Regal 770 VIP		3.760	6	<b>2C5586</b> <b>5586</b>	12 - $\frac{5}{64}$	6 - $\frac{3}{16}$
1971-On 265 cu. in. Eng. Chry. Valiant VH & CH, Plymouth		3.910	6	<b>2C5560</b> <b>2M5560</b> <b>5560</b>	12 - $\frac{5}{64}$	6 - $\frac{3}{16}$

### CITROEN (Listed by Cylinder Diameter)

1955-64 425cc Eng. 2CV Bijou, AZ121		66.00mm 2.598	2	<b>2C5970</b> <b>5970</b>	4 - 2.0mm	2 - 4.5mm
1968 435cc Eng. Dyane 5:1, 8, 24PS, A2, AY		68.50mm 2.697	2	<b>4374</b>	2 - 1.75mm 2 - 2.0mm	2 - 4.0mm
1124cc Eng. C15 Type AX11, N2/A3, N2/A4 N2/C9,	1.1 Litre	72.00mm 2.835	4	<b>2C9356</b>	4 - 1.5mm 4 - 2.0mm	4 - 3.0mm
1968 602cc Eng. Dyane 6, 28, 33CV S.A.E., 35CV S.A.E., AMI-6		74.00mm 2.913	2	<b>2C9503</b> <b>9503</b>	2 - 1.5mm 2 - 2.0mm	2 - 4.0mm
AX Eng. TU3F2, TU3FM		75.00mm 2.953	4	<b>2C9372</b>	4 - 1.75mm 4 - 2.0mm	4 - 3.0mm



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Oil Segments	
								Comp. Rings Anillos de Comp. Segments de Comp.	Anillos de Aceite Segments Racieurs

### CITROEN (Listed by Cylinder Diameter) (Continued)

1222cc Eng. Moteur G103, 60CH Din TC: 8, 2, GS7CV Berline Break		77.00mm 3.031	4	<b>2C7215</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
1946-60 Berline 11, 11CV, C11, D19, DS19 106 Series		78.00mm 3.071	4	<b>5710</b>	8 - 2.5mm	8 - 4.0mm
1946-55 Berline 15, C15 106 Series		78.00mm 3.071	6	<b>5719</b>	12 - 2.5mm	12 - 4.0mm
1960-61 ID19		78.00mm 3.071	4	<b>5987</b>	4 - 2.0mm 4 - 2.5mm	8 - 4.0mm
1587cc Eng. TU5JP Saxo 1600cc (Peugeot Eng.)	1.5 Litre	78.50mm 3.091	4	<b>2M9365</b>	8 - 1.5mm	4 - 3.0mm
1983-On BX 19D, Diesel	1.9 Litre	83.00mm 3.268	4	<b>2C4865</b>	8 - 2.0mm	4 - 3.0mm
1979-On 1995cc 829-AS Eng. CX2000 Athena, Reflex GT, Break, Familiale Paklas, TRE		88.00mm 3.465	4	<b>2M4257</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
1966-75 O.H.V.		90.00mm 3.543	4	<b>2C6864</b> <b>6864</b>	8 - 2.0mm	4 - 5.0mm
1984-On 2500cc Eng. C350	2.5 Litre	93.00mm 3.661	4	<b>2M9349</b>	4 - 2.5mm 4 - 2.0mm	4 - 4.0mm

### CLARK EQUIPMENT (Listed by Cylinder Diameter)

5 Clarkette, Truck Loader		2 <sup>3</sup> / <sub>8</sub>	4	<b>2C5671</b> <b>5671</b>	8 - <sup>3</sup> / <sub>32</sub>	4 - <sup>3</sup> / <sub>16</sub>
Clipper		2 <sup>1</sup> / <sub>2</sub>	4	<b>4201</b>	8 - <sup>3</sup> / <sub>32</sub>	4 - <sup>1</sup> / <sub>4</sub>
20 Yardlift, Clipper		2 <sup>7</sup> / <sub>8</sub>	4	<b>2C5126</b> <b>5126</b>	8 - <sup>3</sup> / <sub>32</sub>	4 - <sup>1</sup> / <sub>4</sub>
40 Yardlift, Carloader		3.000	4	<b>2C727</b> <b>727</b>	12 - <sup>1</sup> / <sub>8</sub>	4 - <sup>1</sup> / <sub>4</sub>
B, C Clarkat		3 <sup>3</sup> / <sub>16</sub>	4	<b>2C4123</b> <b>4123</b>	8 - <sup>3</sup> / <sub>32</sub>	4 - <sup>1</sup> / <sub>4</sub>
40 Dynatork-Yardlift, Dynatork-Carloader		3 <sup>3</sup> / <sub>16</sub>	4	<b>2C7770</b> <b>7770</b>	12 - <sup>1</sup> / <sub>8</sub>	4 - <sup>1</sup> / <sub>4</sub>
150 Yardlift <b>Special Note:</b> .024 Spacer packed with set for .152 Top groove		3 <sup>3</sup> / <sub>16</sub>	6	<b>2C7768</b> <b>7768</b>	18 - <sup>1</sup> / <sub>8</sub>	6 - <sup>1</sup> / <sub>4</sub>
D155G		3 <sup>5</sup> / <sub>8</sub>	4	<b>2C7581</b>	12 - <sup>3</sup> / <sub>32</sub>	4 - <sup>3</sup> / <sub>16</sub>

### CLAYTON DEWANDRE

#### Compressors

Model P172		2 <sup>5</sup> / <sub>8</sub>	1	<b>4405</b>	4 - <sup>5</sup> / <sub>32</sub>	1 - <sup>5</sup> / <sub>32</sub>
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### CLETRAC TRACTORS

Refer to engine listing by make and model

### CLIMAX-ARROW (Listed by Cylinder Diameter)

#### Engines

H4A		4 <sup>3</sup> / <sub>4</sub>	4	<b>2C4592</b>	12 - <sup>3</sup> / <sub>16</sub>	4 - <sup>3</sup> / <sub>16</sub>
C46, CE46		5.000	1	<b>2C6217</b> <b>6217</b>	3 - <sup>1</sup> / <sub>4</sub>	1 - <sup>1</sup> / <sub>4</sub>
C66, CE66		5 <sup>3</sup> / <sub>4</sub>	1	<b>8085</b>	3 - <sup>1</sup> / <sub>4</sub>	1 - <sup>1</sup> / <sub>4</sub>
C66, CE66 5 Ring Piston <b>4 Comp &amp; 1 Oil Ring</b>		5 <sup>3</sup> / <sub>4</sub>	1	<b>2C6385</b>	4 - <sup>1</sup> / <sub>4</sub>	1 - <sup>1</sup> / <sub>4</sub>
C66, CE66 5 Ring Piston <b>3 Comp. &amp; 2 Oil Ring</b>		5 <sup>3</sup> / <sub>4</sub>	1	<b>6385</b>	3 - <sup>1</sup> / <sub>4</sub>	2 - <sup>1</sup> / <sub>4</sub>



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

### CLIMAX-ARROW (Listed by Cylinder Diameter) (Continued)

#### Engines

C96, CE96 5 Ring Late Piston; C101, CE101; K67 6 Cyl.	7.000	1	<b>7679</b>	4 - 1/4	1 - 1/4
C106; K75 6 Cyl.; V85 8 Cyl.; V125 12 Cyl.	7 1/2	2	<b>6381</b>	8 - 1/4	2 - 1/4

### CLINTON (Listed by Cylinder Diameter)

#### Chain Saws

5A, 5B, D4	2 1/8	1	<b>239</b>	2 - 3/32	
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#### Engines

VS100, 300, A300, 350, 500, 700, B700, C700, VS700, 2100, VS2100	2.000	1	<b>240</b>	2 - 3/32	1 - 3/16
D700 Series	2 1/8	1	<b>406</b>	2 - 3/32	1 - 3/16
290-490, A, A400, AVS, AVS400, BVS, CVS, VS400 2 Cyl.	2 1/8	1	<b>239</b>	2 - 3/32	
490, 500, 501	2 1/8	1	<b>6444</b>	2 - 3/32	
100, VS100, 2100, VS2100, 3100, VS3100, VS4100, Series 400-409, 411, 415, Super 415, 417, 426, 435, 494, 415-0002-000	2 3/8	1	<b>2C236</b> <b>236</b>	2 - 3/32	1 - 3/16
1200, VS1200, 497, 498, 499	2 15/32	1	<b>2C237</b>	2 - 3/32	1 - 3/16
429, 431	2 1/2	1	<b>7898</b>	2 - 3/32	1 - 3/16
1600, 412, 413, 414, 416, 414-1301-005	2 13/16	1	<b>238</b>	2 - 3/32	1 - 3/16
418, 1800, 1860, 1890	3.000	1	<b>7502</b>	2 - 3/32	1 - 3/16
2500; 2790 Series 420, 422	3 1/8	1	<b>235</b>	2 - 3/32	1 - 3/16

#### Outboard Motors

1954-56 50, 60R, 62R	2 1/8	1	<b>239</b>	2 - 3/32	
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### COCKSHUTT (Never use Plated Rings in Plated Cylinders)

#### (Listed by Cylinder Diameter)

#### Tractors

Buda 4B153 Gas Eng. 30 4 Ring Piston	*	3 7/16	4	<b>2C5063</b> <b>5063</b>	12 - 1/8	4 - 3/16
Buda 4B153 5 Ring Piston	*	3 7/16	4	<b>2C4288</b> <b>4288</b>	4 - 3/32 8 - 1/8	8 - 3/16
Buda GB230 Gas Eng. 40 4 Ring Piston	*	3 7/16	6	<b>2C467</b> <b>467</b>	18 - 1/8	6 - 3/16
Buda GB230 5 Ring Piston	*	3 7/16	6	<b>2C5106</b> <b>5106</b>	6 - 3/32 12 - 1/8	12 - 3/16
F162 Gas Eng. Continental 540		3 7/16	4	<b>2C5669</b> <b>5669</b>	12 - 3/32	4 - 1/4
F162 Gas Eng. Continental 540		3 7/16	4	<b>2C4083</b> <b>4083</b>	12 - 1/8	4 - 1/4
F162 Gas Eng. Continental 540		3 7/16	4	<b>2C5063</b> <b>5063</b>	12 - 1/8	4 - 3/16
F162 Gas Eng. Continental 540 - Sealed Power Piston		3 7/16	4	<b>2C6323</b> <b>6323</b>	8 - 3/32	8 - 5/32
Buda 6BD230 Eng. 40 Diesel	*	3 7/16	6	<b>2C5102</b>	18 - 1/8	12 - 3/16
Buda 6BD230 Eng. 40 Gas 5 Ring Piston - For Gould G383HCH Sleeve Assembly		3 1/2	6	<b>2C5012</b>	18 - 1/8	12 - 3/16
770 Gas & Diesel	*	3 1/2	6	<b>2C7670</b>	18 - 1/8	6 - 3/16
DD198 Diesel Eng. Hercules 550	*	3 5/8	4	<b>2C7581</b>	12 - 3/32	4 - 3/16

\* Sleeved Engine.

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YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego N°. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

**COCKSHUTT (Never use Plated Rings in Plated Cylinders) (Continued)**  
 (Listed by Cylinder Diameter)

**Tractors**

248 Gas Eng. 1600		3 5/8	6	<b>2C563</b> <b>2M563</b> <b>563</b>	12 - 3/32	6 - 3/16
550 Gas; 660 Gas & Diesel	*	3 5/8	4	<b>2C7581</b>	12 - 3/32	4 - 3/16
Buda 6B273 Gas Eng. 50 4 Ring Piston		3 3/4	6	<b>2C5028</b>	18 - 1/8	6 - 3/16
DD298 Diesel Eng. Hercules 570		3 3/4	6	<b>2C6279</b>	6 - 1/8K 12 - 3/32	12 - 3/16
GO198 Gas Eng. Hercules 550	*	3 3/4	4	<b>2C6581</b> <sup>(1)</sup>	1 - 3/32 1 - 1/8	2 - 3/16
GO298 Gas Eng. Hercules 57		3 3/4	6	<b>2C6581</b> <sup>(1)</sup>	1 - 3/32 1 - 1/8	2 - 3/16
880 Gas & Diesel; 1600 Diesel	*	3 3/4	6	<b>2C5028</b>	18 - 1/8	6 - 3/16
1800 Diesel	*	3 7/8	6	<b>2C7703</b>	18 - 3/32	6 - 3/16
D339 Eng. Hercules 570 Super		4.000	6	<b>2C6294</b> <sup>(1)</sup>	1 - 1/8K 2 - 3/32	2 - 3/16
Perkins L4 - 5 Ring Piston	*	4 1/4	4	<b>2C7975</b>	12 - 1/8	8 - 1/4

**COMMANDER**

**Marine**

302, 351W, 460 cu. in. Engs. Refer to Ford Marine						
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**COMMER-British**

1950-51 Lilla Shapragh 10 H.P. Mark IV,V		2 9/16	4	<b>5744</b>	8 - 5/64	8 - 5/32
1963-64 Gas Van		3.110	4	<b>2C5946</b> <b>5946</b>	8 - 5/64	8 - 5/32

**CONDOR TRUCKS**

Refer to engine listing by make and model						
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**CONNY**

1968-On 260 AE58B		64.00mm 2.520	2	<b>2C6862</b> <b>6862</b>	4 - 2.5mm	2 - 4.0mm
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(1) Cyl. Set. \* Sleeved Engine. K-Keystone Groove.



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

### CONTINENTAL (Listed by Cylinder Diameter)

#### Engines

MODEL	LINE	MODEL	LINE	MODEL	LINE	MODEL	LINE	MODEL	LINE
24	28,29,30,31	B427	88,89	F4163	55	L6478	91	PY91	9,10
24B	28,29,30,31	B6405	88,89	F6186	13,14	LD478	91	R572	93
25B	57,58,59	B6427	88,89	F6190	28,29,30,31	LF124	11,12,13	R602	94
38B	73	BY4112	25,27	F6209	28,29,30,31	LF140	20,21,22,23	R660	94
39B	62	C143	44	F6225	59	LF162	50,51,53	R6572	93
40B	82,83	C400	44,49	F6226	35,36,37,38	LY69	6,7	R6602	94
42B	88,89	C4113	12	F6226	40,41,42	LY91	9,10	S244	56
42BX	89	C4143	44	F6227	36,43	M290	73	S820	95
44BD	91	D202	17,18	F6245	61	M330	82,83	S6602	94
48B	93	DS202	17,18	FO6226	37,41	M363	85	S6820	95
A244	58,59	DS6202	17,18	FS162	54	M6253	62	T427	88,89
A415	56	E201	67,69	FS218	33	M6290	73	T572	93
A6222	58,59	E208	68	G157	44,46	M6330	82,83	T6427	88,89
A6244	57,58,59	E223	76	G176	64	M6363	85	T6572	93
AA7	1	E242	77	G193	70,71	M62330	83	TMD13,20,27	65
AA8	2	EE242-10	77	G206	75	N56	3	TM13,20,27	65
AD7	1	F124	11,12,13	G4193	70	N62	5	V8-327	86
AD8	2	F135	16	GD193A	70	N4062	5	W5	49
AD85	4	F135A	15	H1	49	P12	49	Y2	49
AU7	1	F140	19,20,21,22,23	H8	49	P12A	49	Y69	6,7
AU7B	1	F162	50,51,53,57	H9	49	P20	49	Y69A	8
AU8	2	F163	51,52,55	H28	96	P20A	49	Y91	9,10
AU8B	2	F186	13,14	H260	78	P415	49	Y112	24,25,26,27
AU8R	2	F209	28,29,30,31	H260	78A	P415A	49	Y4069	6,7
AU10	8	F225	59	H277	79	PA244	58,59	Y4091	9
AU10R	8	F226	35,36,37,38	HD277	80,81	PB405	88,89	Y4112	24,27
AU85	4	F226	39,40,41	J4	72	PB427	88,89	Z120	19,20,22
AU85R	4	F227	36,39,43	J382	90	PD202	17,18	Z129	32,47
AUBB	2	F244	59	K363	85	PF124	11,12,13	Z134	34,45,47,48
AW7	1	F245	60,61	K6252	63	PF140	20,21,22,23	Z140	21
AW8	2	F245A	59	K6290	74	PF162	50,51,53	Z145	48
AW85	4	F4124	11,12,13	K6330	82,84	PF209	28,29,30,31	ZA120	20
B	28,29,30,31	F4135	16	K6363	85	PF226	36	ZA129	32
B2	92	F4140	19,20,21,22,23	L4	87	PM290	73		
B5	92	F4162	50,51,53,54	L5	887	PM330	82,83		
B405	88,89	F4162A	50	L478	91	PY69	6,7		

1	AA7, AD7, AU7, AU7B, AW7	2 1/8	1	406	2 - 3/32	1 - 3/16
2	AA8, AD8, AU8, AU8B, AU8R, AUBB, AW8	2 1/4	1	413	2 - 3/32	1 - 3/16
3	N56	2 1/4	4	5122 <sup>(1)</sup>	2 - 3/32	1 - 3/16
4	AD85, AU85, AU85R, AW85	2 5/16	1	2C7798 7798	2 - 3/32	1 - 3/16
5	N62, N4062	2 3/8	4	2C5671 5671	8 - 3/32	4 - 3/16
6	LY69, PY69, Y69, Y4069	2 1/2	4	4201	8 - 3/32	4 - 1/4
7	LY69, PY69, Y69, Y4069	2 1/2	4	4124	8 - 3/32	4 - 5/32
8	AU10, AU10R, Y69A	2 5/8	4	2C7859 7859	8 - 3/32	4 - 3/16
9	LY91, PY91, Y91, Y4091	2 7/8	4	4125	8 - 3/32	4 - 5/32

(1) Cyl. Set.

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YEAR ANO MILÉSIMÉ	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantité et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

**CONTINENTAL (Listed by Cylinder Diameter) (Continued)**

**Engines**

10	LY91, PY91, Y91	2 7/8	4	<b>2C5126</b> <b>5126</b>	8 - 3/32	4 - 1/4
11	F124, F4124, LF124, PF124	3.000	4	<b>2C7758</b>	12 - 1/8	4 - 3/16
12	C4113, F124, F4124, LF124, PF124	3.000	4	<b>2C727</b> <b>727</b>	12 - 1/8	4 - 1/4
13	F124, F4124, LF124, PF124 4 Cyl.; F186, F6186 6 Cyl. - Al Sealed Power Piston	3.000	2	<b>6578</b>	6 - 3/32	2 - 1/4
14	F186, F6186	3.000	6	<b>4182</b>	18 - 1/8	6 - 1/4
15	F135A Cont. Piston #F135A4021E	3 1/8	4	<b>6935</b>	4 - 5/64 8 - 3/32	4 - 3/16
16	F135, F4135 <b>Special Note:</b> <b>.024 Spacer packed with set for .121 Top groove.</b>	3 1/8	4	<b>6594</b>	4 - 3/32 8 - 1/8	4 - 1/4
17	D202, DS202, DS6202, PD202 *	3 1/8	6	<b>2C7756</b>	18 - 1/8	6 - 1/4
18	D202, DS202, DS6202, PD202 *	3 1/8	6	<b>5037</b>	18 - 1/8	6 - 3/16
19	F140, F4140, Z120	3 3/16	4	<b>2C5072</b> <b>5072</b>	12 - 1/8	4 - 3/16
20	F140, F4140, LF140, PF140, Z120, ZA120	3 3/16	4	<b>2C5072</b> <b>5072</b>	12 - 1/8	4 - 3/16
21	F140, F4140, LF140, PF140, Z140 AL Piston	3 3/16	4	<b>2C7770</b> <b>7770</b>	12 - 1/8	4 - 1/4
22	F140, F4140, LF140, PF140, Z120 CI Piston	3 3/16	4	<b>2C7770</b> <b>7770</b>	12 - 1/8	4 - 1/4
23	F140, F4140, LF140, PF140	3 3/16	4	<b>2C4784</b>	12 - 3/32	4 - 1/4
24	BY4112, Y112, Y4112	3 3/16	4	<b>2C4123</b> <b>4123</b>	8 - 3/32	4 - 1/4
25	Y112 Tomcat	3 3/16	2	<b>2C6188</b>	2 - 5/64 2 - 3/32	2 - 1/4
26	Y112 Tomcat	3 3/16	2	<b>2C6132</b>	4 - 3/32	2 - 1/4
27	BY4112, Y112, Y4112 - Y400 Cast Iron Piston - Zollner 521B, Y400A465 <b>Shallow Oil Ring Groove</b>	3 3/16	4	<b>2C6380</b> <b>6380</b>	8 - 3/32	4 - 1/4
28	B, 24, 24B, F209, F6190, F6209, PF209	3 3/16	6	<b>2C5105</b>	18 - 3/32	6 - 1/4
29	B, 24, 24B, F209, F6190, F6209, PF209 To S/N 5000	3 3/16	6	<b>4436</b>	18 - 1/8	6 - 3/16
30	B, 24, 24B, F209, F6190, F6209, PF209 S/N 5000-on CI Piston	3 3/16	6	<b>2C4116</b> <b>4116</b>	18 - 1/8	6 - 1/4
31	B, 24, 24B, F209, F6190, F6209, PF209 S/N 5000-on Al Piston	3 3/16	6	<b>2C4116</b> <b>4116</b>	18 - 1/8	6 - 1/4
32	Z129, ZA129	3 1/4	4	<b>2C7789</b>	12 - 1/8	4 - 3/16
33	FS218	3 1/4	6	<b>2C144</b> <b>144</b>	12 - 3/32	12 - 5/32
34	Z134	3 5/16	4	<b>2C7578</b>	12 - 1/8	4 - 3/16
35	F226, F6226 Comp. Ring on Skirt	3 5/16	6	<b>2C5092</b> <b>5092</b>	24 - 1/8	6 - 1/4
36	F226, F6226, PF226 4 Ring Piston; F227, F6227 Thompson L2318 <b>Special Note:</b> <b>.024 Spacer packed with set for .152 Top groove.</b>	3 5/16	6	<b>2C7768</b> <b>7768</b>	18 - 1/8	6 - 1/4

\* Sleeved Engine.



YEAR ANO MILÉSIMÉ	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

**CONTINENTAL (Listed by Cylinder Diameter) (Continued)**

**Engines**

37	F226, F6226, FO6226 Checker Cab	3 $\frac{7}{16}$	6	<b>2C4233</b> <b>4233</b>	12 - $\frac{3}{32}$	12 - $\frac{5}{32}$
38	F226, F6226 Piston #F226A413	3 $\frac{7}{16}$	6	<b>2C5103</b>	12 - $\frac{3}{32}$ 12 - $\frac{1}{8}$	6 - $\frac{1}{4}$
39	F226, F227 Cont. Piston #F227A4061E	3 $\frac{7}{16}$	6	<b>2C6912</b> <b>6912</b>	6 - $\frac{3}{64}$ 12 - $\frac{3}{32}$	6 - $\frac{1}{4}$
40	F226, F6226 Thompson Repl. Piston	3 $\frac{7}{16}$	6	<b>5204</b>	18 - $\frac{1}{8}$	6 - $\frac{1}{4}$ 6 - $\frac{5}{32}$
41	F226, F6226, FO6226 Checker Cab Thompson Piston	3 $\frac{7}{16}$	6	<b>2C5679</b>	6 - $\frac{3}{32}$ 12 - $\frac{1}{8}$	6 - $\frac{1}{4}$ 6 - $\frac{5}{32}$
42	F6226 Marine	3 $\frac{7}{16}$	6	<b>6226</b>	18 - $\frac{3}{32}$	6 - $\frac{1}{4}$
43	F227, F6227 <b>Special Note:</b> <b>.024 Spacer packed with set for .121 Top groove.</b>	3 $\frac{7}{16}$	6	<b>2C6604</b> <b>6604</b>	6 - $\frac{3}{32}$ 12 - $\frac{1}{8}$	6 - $\frac{1}{4}$
44	C143, C400, C4143, G157 4 Ring Piston CI Piston * 7-145 Aluminum Piston	3 $\frac{3}{8}$	4	<b>2C7762</b> <b>7762</b>	12 - $\frac{1}{8}$	4 - $\frac{3}{16}$
45	Z134 Increase Bore *	3 $\frac{3}{8}$	4	<b>2C7207</b>	4 - $\frac{3}{32}$ 8 - $\frac{1}{8}$	4 - $\frac{1}{4}$
46	G157 Al Piston	3 $\frac{3}{8}$	4	<b>2C7536</b>	12 - $\frac{1}{8}$	4 - $\frac{1}{4}$
47	Z129, Z134 Increase Bore	3 $\frac{3}{8}$	4	<b>2C7671</b>	12 - $\frac{3}{32}$	4 - $\frac{3}{16}$
48	Z145, Z134 Increase Bore Set *	3 $\frac{3}{8}$	4	<b>2C7762</b> <b>7762</b>	12 - $\frac{1}{8}$	4 - $\frac{3}{16}$
49	C400, H1, H8, H9, P12, P12A, P20, P20A, P415, P415A, W5, Y2	3 $\frac{3}{8}$	4	<b>5088</b>	8 - $\frac{1}{8}$	4 - $\frac{3}{16}$
50	F162, F4162, F4162A, LF162, PF162	3 $\frac{7}{16}$	4	<b>2C5669</b> <b>5669</b>	12 - $\frac{3}{32}$	4 - $\frac{1}{4}$
51	F162, F163, F4162, LF162, PF162 Piston #F245A4011 <b>Special Note:</b> <b>.024 Spacer packed with set for .152 Top groove.</b>	3 $\frac{7}{16}$	4	<b>2C4083</b> <b>4083</b>	12 - $\frac{1}{8}$	4 - $\frac{1}{4}$
52	F163 Also Fits Service Piston for F162	3 $\frac{7}{16}$	4	<b>2C6677</b> <b>2M6677</b> <b>6677</b>	4 - $\frac{5}{64}$ 8 - $\frac{3}{32}$	4 - $\frac{1}{4}$
53	F162, F4162, LF162, PF162	3 $\frac{7}{16}$	4	<b>2C5063</b> <b>5063</b>	12 - $\frac{1}{8}$	4 - $\frac{3}{16}$
54	F4162, FS162 For 1498X Sealed Power Piston <b>Special Note:</b> <b>.030 Spacer packed with set for 1/8" Top groove.</b>	3 $\frac{7}{16}$	4	<b>2C6323</b> <b>6323</b>	8 - $\frac{3}{32}$	8 - $\frac{5}{32}$
55	F163, F4163 <b>Special Note:</b> <b>.024 Spacer packed with set for .121 Top groove.</b>	3 $\frac{7}{16}$	4	<b>2C6603</b> <b>6603</b>	4 - $\frac{3}{32}$ 8 - $\frac{1}{8}$	4 - $\frac{1}{4}$
56	A415, S244	3 $\frac{7}{16}$	6	<b>2C445</b> <b>445</b>	12 - $\frac{3}{32}$	12 - $\frac{5}{32}$
57	25B, A6244, F162 Late 4 Ring Piston	3 $\frac{7}{16}$	6	<b>2C5668</b> <b>5668</b>	18 - $\frac{3}{32}$	6 - $\frac{1}{4}$
58	25B, A244, A6222, A6244, PA244	3 $\frac{7}{16}$	6	<b>2C467</b> <b>467</b>	18 - $\frac{1}{8}$	6 - $\frac{3}{16}$

\* Sleeved Engine.

CALL 269-945-2491  
800-776-1088



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

**CONTINENTAL (Listed by Cylinder Diameter) (Continued)**

**Engines**

59	25B, A244, A6222, A6244, F225, F244, F245A 4011 Piston, F6225, PA244 <b>Special Note:</b> <b>.024 Spacer packed with set for .152 Top groove.</b>	3 7/16	6	<b>2C7764</b>	18 - 1/8	6 - 1/4
60	F245 Also Fits Service Piston for F244	3 7/16	6	<b>2C6678</b> <b>6678</b>	6 - 5/64 12 - 3/32	6 - 1/4
61	F245, F6245 <b>Special Note:</b> <b>.024 Spacer packed with set for .121 Top groove.</b>	3 7/16	6	<b>2C6605</b>	6 - 3/32 12 - 1/8	6 - 1/4
62	M6253, 39B	3 1/2	6	<b>2C5012</b>	18 - 1/8	12 - 3/16
63	K6252	3 1/2	6	<b>2C7670</b>	18 - 1/8	6 - 3/16
64	G176	3.578	4	<b>2C7929</b>	12 - 1/8	4 - 1/4
65	TMD13, 20, 27 Litre Diesel Eng.	91.00mm 3.583	1	<b>2C5661</b>	1 - 2.5mm 1 - 2.0mm	1 - 4.0mm
66	TM13, 20, 27 Litre LP or Natural Gas Eng.	91.00mm 3.583	1	<b>2C5659</b>	2 - 2.0mm	1 - 4.0mm
67	E201	3 5/8	4	<b>2C7640</b>	12 - 1/8	4 - 1/4
68	E208	3 11/16	4	<b>2C7930</b>	12 - 1/8	4 - 1/4
69	E201 Increase Bore - M & W Assembly SP39 *	3 3/4	4	<b>2C4611</b>	12 - 1/8	4 - 1/4
70	G193, G4193, GD193A <b>Special Note:</b> <b>.024 Spacer packed with set for .121 Top groove.</b>	3 3/4	4	<b>2C6361</b> <b>6361</b>	4 - 3/32 8 - 1/8	4 - 1/4
71	G193 Cont. Piston #G193A3601, Zollner Piston 5092B	3 3/4	4	<b>2C7004</b>	4 - 5/64 8 - 3/32	4 - 3/16
72	J4	3 3/4	4	<b>2C7112</b>	12 - 3/16	4 - 3/16
73	38B, M290, M6290, PM290 4 Ring Piston	3 3/4	6	<b>2C7747</b>	18 - 1/8	6 - 1/4
74	K6290	3 3/4	6	<b>2C5028</b>	18 - 1/8	6 - 3/16
75	G206 <b>Special Note:</b> <b>.024 Spacer packed with set for .121 Top groove.</b>	3 13/16	4	<b>2C7186</b>	4 - 3/32 8 - 1/8	4 - 1/4
76	E223	3 13/16	4	<b>2C7186</b>	4 - 3/32 8 - 1/8	4 - 1/4
77	E242, EE242-10	3 7/8	4	<b>2C7107</b>	4 - 3/32 8 - 1/8	4 - 1/4
78	H260	3 7/8	4	<b>2C7759</b>	12 - 1/8	4 - 1/4
78A	H260 overbore using Piston A1103P	4	4	<b>2C7638</b>	4 - 3/32 8 - 1/8	8 - 1/4
79	H277 *	4.000	4	<b>2C7664</b>	12 - 1/8	4 - 1/4
80	HD277	4.000	4	<b>2C7511</b>	12 - 1/8	4 - 1/4 4 - 3/16
81	HD277	4.000	4	<b>2C7116</b>	4 - 3/32 8 - 1/8	4 - 1/4 4 - 3/16
82	40B, K6330, M330, M6330, PM330 Zollner Piston #514 Zollner Piston #514, 302 Series	4.000	6	<b>2C5033</b>	18 - 1/8	12 - 3/16
83	40B, M330, M62330, M6330, PM330	4.000	6	<b>2C7761</b>	18 - 1/8	6 - 1/4
84	K6330 Zollner Piston #514B	4.000	6	<b>2C5220</b>	18 - 3/32	6 - 1/4 6 - 3/16
85	K363, K6363, M363, M6363	4.000	6	<b>2C6007</b>	18 - 3/32	12 - 3/16

\* Sleeved Engine.



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

### CONTINENTAL (Listed by Cylinder Diameter) (Continued)

Engines						
86	327	4.000	8	<b>2C139</b> <b>2M139</b> <b>139</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
87	L4 To S/N 9708; L5	4 $\frac{1}{4}$	4	<b>2C714</b>	12 - $\frac{1}{4}$	4 - $\frac{1}{4}$
88	42B, B405, B427, B6405, B6427, PB405, PB427, T427, T6427 S/N T6427-8093-on	4 $\frac{5}{16}$	6	<b>2C5217</b>	18 - $\frac{3}{32}$	12 - $\frac{3}{16}$
89	42B, 42BX, B405, B427, B6405, B6427, PB405, PB427, T427, T6427 Early Piston	4 $\frac{5}{16}$	6	<b>2C5098</b>	18 - $\frac{1}{8}$	6 - $\frac{1}{4}$ 6 - $\frac{3}{16}$
90	J382 4 Ring Piston *	4 $\frac{1}{2}$	4	<b>2C7777</b>	12 - $\frac{1}{8}$	4 - $\frac{1}{4}$
91	44BD, L478, L6478, LD478	4 $\frac{5}{16}$	6	<b>2C6544</b>	18 - $\frac{3}{32}$	6 - $\frac{1}{4}$ 6 - $\frac{3}{16}$
92	B2, B5	4 $\frac{3}{4}$	4	<b>2C7734</b>	12 - $\frac{1}{4}$	4 - $\frac{1}{4}$
93	48B, R572, R6572, T572, T6572 - 5 Ring Piston	4 $\frac{3}{4}$	6	<b>2C4200</b>	18 - $\frac{3}{32}$	6 - $\frac{1}{4}$ 6 - $\frac{3}{16}$
94	R660, R602, R6602, S6602	4 $\frac{7}{8}$	6	<b>2C4232</b>	18 - $\frac{3}{32}$	6 - $\frac{1}{4}$ 6 - $\frac{3}{16}$
95	S820, S6820	5 $\frac{5}{8}$	6	<b>2C6998</b>	18 - $\frac{3}{32}$	6 - $\frac{1}{4}$ 6 - $\frac{3}{16}$
96	H28	6 $\frac{3}{4}$	4	<b>2C6228</b> <sup>(2)</sup>	6 - $\frac{1}{4}$	2 - $\frac{1}{4}$

Engines-Diesel						
GD157	*	3 $\frac{3}{8}$	4	<b>2C7536</b>	12 - $\frac{1}{8}$	4 - $\frac{1}{4}$
ED208		3 $1\frac{1}{16}$	4	<b>2C6374</b>	12 - $\frac{1}{8}$	4 - $\frac{1}{4}$ 4 - $\frac{3}{16}$
GD193		3 $\frac{3}{4}$	4	<b>2C4611</b>	12 - $\frac{1}{8}$	4 - $\frac{1}{4}$
ED223		3 $1\frac{3}{16}$	4	<b>2C7186</b>	4 - $\frac{3}{32}$ 8 - $\frac{1}{8}$	4 - $\frac{1}{4}$
<b>Special Note:</b> <b>.024 Spacer packed with Set for .121 Top Groove</b>						
HD260 5 Ring Piston	*	3 $\frac{7}{8}$	4	<b>2C7776</b>	12 - $\frac{1}{8}$	4 - $\frac{1}{4}$ 4 - $\frac{3}{16}$
HD277		4.000	4	<b>2C7116</b>	4 - $\frac{3}{32}$ 8 - $\frac{1}{8}$	4 - $\frac{1}{4}$ 4 - $\frac{3}{16}$
HD277		4.000	4	<b>2C7511</b>	12 - $\frac{1}{8}$	4 - $\frac{1}{4}$ 4 - $\frac{3}{16}$
TD427, TD6427		4 $\frac{5}{16}$	6	<b>2C5098</b>	18 - $\frac{1}{8}$	6 - $\frac{1}{4}$ 6 - $\frac{3}{16}$
JD382 5 Ring Piston	*	4 $\frac{1}{2}$	4	<b>2C7778</b>	12 - $\frac{1}{8}$	4 - $\frac{1}{4}$ 4 - $\frac{3}{16}$
RD572, RD6572	*	4 $\frac{3}{4}$	6	<b>2C4200</b>	18 - $\frac{3}{32}$	6 - $\frac{1}{4}$ 6 - $\frac{3}{16}$

CONTINENTAL EMSCO						
C46, CE46		5.000	1	<b>2C6217</b> <b>6217</b>	3 - $\frac{1}{4}$	1 - $\frac{1}{4}$
C66, CE66		5 $\frac{3}{4}$	1	<b>8085</b>	3 - $\frac{1}{4}$	1 - $\frac{1}{4}$
C66, CE66 5 Ring Piston		5 $\frac{3}{4}$	1	<b>2C6385</b> <b>6385</b>	4 - $\frac{1}{4}$	1 - $\frac{1}{4}$
C96, CE96 5 Ring Piston		7.000	1	<b>7679</b>	4 - $\frac{1}{4}$	1 - $\frac{1}{4}$

CO-OP TRACTORS						
Refer to engine listing by make and model						

(2) Cyl. Set. \* Sleeved Engine.

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YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Candíd y Ancho	Quantite et largeur	Oil Segments	
								Comp. Rings Anillos de Comp. Segments de Comp.	Anillos de Aceite Segments Racieurs

## CORBITT TRACTORS & TRUCKS

Refer to engine listing by make and model

## CORD

1965-66 164 cu. in. Eng. Corvair	3 $\frac{7}{16}$	6	<b>2C669</b> <b>2M669</b> <b>669</b>	12 - $\frac{1}{16}$	6 - $\frac{1}{8}$
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## CROSLEY

1948-52 CD, CV S/N 258981-on Refrigeration Unit	2 $\frac{1}{2}$	4	<b>4827</b>	8 - $\frac{1}{16}$	8 - $\frac{5}{32}$
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## CRUSADER

### Marine

153, 283, 292, 305, 307, 327, 350 cu. in. Engs. Refer to GMC Marine					
351 cu. in. W Eng. Refer to Ford Marine					
454 cu. in. Eng. Refer to GMC Marine					

## CUMMINS (Listed by Cylinder Diameter)

### Engines-Diesel

Compressor 12 cu. ft.	3 $\frac{7}{16}$	1	<b>2C6588</b> <b>6588</b>	2 - $\frac{3}{32}$	1 - $\frac{3}{16}$
Compressor 13.2 cu. ft. *	3 $\frac{5}{8}$	1	<b>2C5838</b> <b>5838</b>	2 - $\frac{1}{8}$	1 - $\frac{3}{16}$
J, JF, JN, JS, JT Series	4 $\frac{1}{8}$	6	<b>2C6016</b>	18 - $\frac{1}{8}$ K	6 - $\frac{3}{16}$
B Series, 239CID 4T-390 Turbo Diesel 3.9 Litre	102.00mm 4.016	4	<b>2C4936</b>	4 - 3.0Kmm 4 - 2.35mm	4 - 4.0mm
B Series, 359cu.in Turbo Diesel OHV L6 5.9 Litre	102.00mm 4.016	6	<b>2C4914</b>	6 - 3.0Kmm 6 - 2.35mm	6 - 4.0mm
J, J6 95, 100 H.P. *	4 $\frac{1}{8}$	6	<b>2C6016</b>	18 - $\frac{1}{8}$ K	6 - $\frac{3}{16}$
JF, JF6 105, 110 H.P.; JN, JN6 125, 130 H.P.; JNS, JNS6 165, 175 H.P.; JS, JS6 150, 160 H.P.; JS600 *	4 $\frac{1}{8}$	6	<b>2C6016</b>	18 - $\frac{1}{8}$ K	6 - $\frac{3}{16}$
JT, JT6, JT10, JT15, JT20 175 H.P. *	4 $\frac{1}{8}$	6	<b>2C6016</b>	18 - $\frac{1}{8}$ K	6 - $\frac{3}{16}$
38JT	4 $\frac{1}{8}$	6	<b>2C6016</b>	18 - $\frac{1}{8}$ K	6 - $\frac{3}{16}$
C Series, C160B, C190 Available in Std. only *	4 $\frac{7}{16}$	6	<b>2C6341</b>	18 - $\frac{1}{8}$ K	6 - $\frac{3}{16}$
V6-140, V352	4 $\frac{5}{8}$	6	<b>2C6602</b> <sup>(2)</sup>	2 - $\frac{3}{32}$ K 2 - $\frac{3}{32}$	2 - $\frac{3}{16}$
V8-185, V8E-170, V8-470	4 $\frac{5}{8}$	8	<b>2C6602</b> <sup>(2)</sup>	2 - $\frac{3}{32}$ K 2 - $\frac{3}{32}$	2 - $\frac{3}{16}$
H, H6 160 H.P.; H600 150 H.P.; HA6, HB1, HB6, HB1600 *	4 $\frac{7}{8}$	6	<b>2C4112</b>	6 - $\frac{1}{8}$ K 12 - $\frac{1}{8}$	6 - $\frac{3}{16}$ 6 - $\frac{1}{4}$
HBS 200 H.P.; HM 5 Ring Piston; HS, HS6 210 H.P. *	4 $\frac{7}{8}$	6	<b>2C4112</b>	6 - $\frac{1}{8}$ K 12 - $\frac{1}{8}$	6 - $\frac{3}{16}$ 6 - $\frac{1}{4}$
6H, NHB200 *	4 $\frac{7}{8}$	6	<b>2C4112</b>	6 - $\frac{1}{8}$ K 12 - $\frac{1}{8}$	6 - $\frac{3}{16}$ 6 - $\frac{1}{4}$
HR, HR6 165, 175 H.P.; HR600, HRB1600, HRF, HRF6, IRB600 180 H.P.; HRF20, HRF6-20 180, 190 H.P.; HRS, HRS6 225, 240 H.P. *	5 $\frac{1}{8}$	6	<b>2C6500</b>	18 - $\frac{5}{32}$ K	6 - $\frac{1}{4}$ K
HT6, NH, NH10, NH20 200 H.P.; NFT, NFT6 375 H.P.; NH220 220 H.P.; NH600 *	5 $\frac{1}{8}$	6	<b>2C6500</b>	18 - $\frac{5}{32}$ K	6 - $\frac{1}{4}$ K
NHBS600 275 H.P.; NHE180 180 H.P.; NHE195 195 H.P.; NHHS, NHRS, NHR; NHRS, NHRS6 300, 320 H.P.; NHS, NHS6 275, 290 H.P. *	5 $\frac{1}{8}$	6	<b>2C6500</b>	18 - $\frac{5}{32}$ K	6 - $\frac{1}{4}$ K

(2) Cyl. Set. \* Sleeved Engine. K-Keystone Groove.



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

### CUMMINS (Listed by Cylinder Diameter) (Continued)

#### Engines-Diesel

NHS600, NRT, NRT6, NRT20 300 H.P.; NRTO, NRTO6 335, 375 H.P.; NT, NT6, NT20 250 H.P. NTO, NTO6 26 H.P.	*	5 1/8	6	2C6500	18 - 5/32K	6 - 1/4K
NA200, NH220, NHE195 3 Ring Piston		5 1/8	6	2C6597	6 - 5/32K 6 - 1/8	6 - 3/16
NVH, NVH12 400, 450 H.P.; NVS	*	5 1/8	12	2C6500 <sup>(6)</sup>	18 - 5/32K	6 - 1/4K
VT, VT12 600 H.P.	*	5 1/8	12	2C6500 <sup>(6)</sup>	18 - 5/32K	6 - 1/4K
NH230, NH250, NHC250, NHE220, NHE225, NT280, NTC280 250 H.P.	*	5 1/2	6	2C6502 <sup>(2)</sup>	2 - 5/32K 4 - 1/8K	2 - 3/16
NHCT270, NHCT-CT	*	5 1/2	6	2C6502 <sup>(2)</sup>	2 - 5/32K 4 - 1/8K	2 - 3/16
NT280, NT310, NT335, NT380, NTC310, NTC335 6 Cyl.; VT8-430 8 Cyl.; VT12-700 12 Cyl. 5 Ring Piston		5 1/2	2	2C6646	2 - 5/32K 6 - 1/8K	2 - 3/16
N927, NHL, NT300, NT310, NT380, NT885, NTA885, NTC335, NTC350 - 4 Ring Piston	*	5 1/2	6	2C6502 <sup>(2)</sup>	2 - 5/32K 4 - 1/8K	2 - 3/16
V6-200, V8-265, V8-300, V8-350	*	5 1/2	6	2C6502 <sup>(2)</sup>	2 - 5/32K 4 - 1/8K	2 - 3/16
V6E-195, VT6-280, VT6N-280, V-200 Early & Late		5 1/2	6	2C6537 <sup>(2)</sup>	2 - 5/32K 2 - 1/8K	2 - 3/16
V265, V300, V785, V8E-235, V903, VT903 Early & Late		5 1/2	8	2C6537 <sup>(2)</sup>	2 - 5/32K 2 - 1/8K	2 - 3/16
VT8-430 - 4 Ring Piston	*	5 1/2	8	2C6502 <sup>(2)</sup>	2 - 5/32K 4 - 1/8K	2 - 3/16
V12-525, VT12-700	*	5 1/2	12	2C6502 <sup>(2)</sup>	2 - 5/32K 4 - 1/8K	2 - 3/16

### CUSHMAN (Listed by Cylinder Diameter)

#### Engines

Husky M, M6, M7, M144, 20M146 - 1 1/2 H.P.		2 3/8	1	276	2 - 1/8	1 - 1/8
Husky M2HP, M4HP, M7, M50, M70, M146, 10M70, 15M71, 15M155, 15M156, 17M71		2 5/8	1	5116	2 - 1/8	1 - 1/8
Husky M8, 80, 81 - 5 H.P.		2 7/8	1	277	2 - 3/32	1 - 1/8
M9 780-26 - 5 H.P.		3.000	1	6071	2 - 3/32	1 - 5/32
R, R12, R14, 2R14 - 2 & 2 1/2 H.P.		3 1/4	1	6206	2 - 3/16	1 - 3/16
R20, 3RB20 3 H.P.; 3R20 - 2 1/2 H.P.		3 1/2	1	6647	2 - 3/16	1 - 3/16
780 Series 1 Cyl. 9 H.P.; M100 2 Cyl. 18 H.P.		3 1/2	2	6427 <sup>(1)</sup>	2 - 3/32	1 - 3/16

### DAF-Holland

Moteur DH/DO825, 8250-156CH-TC: 16, FA2000, DH325-DH425, DH525, Moteur DU825 201CH, FA2205, DV525, FAS2200 inj. Dir. AVEC Comp.		118.00mm 4.646	6	2C7294	18 - 3.0mm	6 - 6.0mm
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### DKW

1959-62 Junior F11		68.00mm 2.677	3	6763	9 - 2.0mm	
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### DAE WOO RACER

1999-On 600cc Eng. F6B Matiz, Tico Suzuki Eng.		68.50mm 2.697	3	2C5039	3 - 1.2mm 3 - 1.5mm	3 - 2.8mm
2003-On 796cc Eng. F8C, Matiz, SOHC Pontiac Eng.	0.8 Litre	68.50mm 2.697	3	2C5273 <sup>(1)</sup>	2 - 1.2mm	1 - 2.5mm

(1) Cyl. Set. (2) Cyl. Set. (6) Cyl. Set. \* Sleeved Engine. K-Keystone Groove.

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YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Comp. Rings	
								Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs

### DAE WOO RACER (Continued)

1999-02	800cc Eng. F8C, F8CV Damas, Mitiz, Tico Suzuki Eng.	0.8 Litre	68.50mm 2.697	3	<b>2C5039</b>	3 - 1.2mm 3 - 1.5mm	3 - 2.8mm
2003-On	995cc Eng. Matiz, SOHC Pontiac Eng.	1.0 Litre	68.50mm 2.697	4	<b>2C5273<sup>(1)</sup></b>	2 - 1.2mm	1 - 2.5mm
	1378cc Eng.	1.4 Litre	76.50mm 3.012	4	<b>2C5177</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.5mm
1988-On	1498cc Eng. G15 SF	1.5 Litre	76.50mm 3.012	4	<b>2C4819</b> <b>4819</b>	8 - 1.5mm	4 - 3.0mm

### DAIHATSU

	ASIA Towner		70.00mm 2.756	3	<b>2C5062</b>	3 - 1.2mm 3 - 1.5mm	3 - 2.8mm
	544cc Eng. EK23 Fuji		76.00mm 2.992	2	<b>2C6153</b> <b>6153</b>	4 - 1.5mm	2 - 2.8mm
	547cc Eng. Van/Core		71.60mm 2.819	2	<b>2C6186</b> <b>6186</b>	4 - 1.5mm	2 - 2.8mm
	843cc Eng. Charade CD		70.00mm 2.756	3	<b>2C6163</b> <b>6163</b>	6 - 1.5mm	3 - 2.8mm
	993cc Eng. Charade CB10, CB32, CB90, G10		76.00mm 2.992	3	<b>2C4459</b> <b>4459</b>	6 - 1.5mm	3 - 2.8mm
2005-08	1298cc Eng. K3-VE DOHC Sirion, Terios (Toyota Eng.)	1.3 Litre	72.00mm 2.835	4	<b>2C5266</b>	8 - 1.2mm	4 - 2.0mm
	1490cc Eng. CM8, DV200, FA, F110, F118, SV15, SV151N		78.00mm 3.071	4	<b>4243</b>	8 - 2.0mm	4 - 4.0mm
	1589cc Eng. HD, Applause	1.6 Litre	76.00mm 2.992	4	<b>2C4875</b>	4 - 1.2mm 4 - 1.5mm	4 - 3.0mm
	2530cc Diesel Eng. DG, Delta, F50, Taft, V20, V23, 24, 25, 26		88.00mm 3.465	4	<b>2C4380</b>	4 - 2.5mm 4 - 2.0mm	4 - 4.0mm
	FA-I Compagno, F40, Berlina F402, FE1000 H.P.	58	68.00mm 2.677	4	<b>2C4270</b>	8 - 2.0mm	4 - 4.5mm

### DAVID BRADLEY

#### Chain Saws

8360, 8361, 8380	2.000	1	<b>350</b>	2 - $\frac{3}{32}$	
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### DAVID BROWN-Also See Case (Never use Plated Rings in Plated Cylinders)

#### Tractors

Cropmaster, Taskmaster 25 Series, DB	3 $\frac{1}{2}$	4	<b>2C4970</b> <b>4970</b>	8 - $\frac{1}{8}$	4 - $\frac{3}{16}$
Super Cropmaster, Taskmaster, DB, Trackmaster	3 $\frac{5}{8}$	4	<b>2C5838<sup>(1)</sup></b> <b>5838</b>	2 - $\frac{1}{8}$	1 - $\frac{3}{16}$
770, 780, 880, 900, 950, 990 Diesel	3 $\frac{5}{8}$	4	<b>7663</b>	12 - $\frac{3}{32}$	4 - $\frac{3}{16}$
49 770, 885 Selectamatic, 1212	3 $\frac{15}{16}$	3	<b>2C5687</b>	9 - $\frac{3}{32}$	3 - $\frac{3}{16}$
1200, 1012, 1210, 1212 Diesel, AD4	3 $\frac{15}{16}$	4	<b>2C7206</b>	12 - $\frac{3}{32}$	4 - $\frac{3}{16}$

### DEARBORN

#### Marine

Refer to Ford Marine, 144, 170, 239, 256, 272, 289, 292, 302, 312, 351W, 390, 427 cu. in. Engs.					
85, 100	3 $\frac{1}{2}$	6	<b>2C582</b> <b>2M582</b> <b>582</b>	12 - $\frac{5}{64}$	6 - $\frac{3}{16}$

(1) Cyl. Set.



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.		Oil Segments Anillos de Aceite Segments Racieurs

### DEARBORN (Continued)

#### Marine

135, 145, 150, 160, 170	3 5/8	8	<b>2C564</b> <b>2M564</b> <b>564</b>	16 - 3/32	8 - 3/16
175, 185	3 3/4	8	<b>2C568</b> <b>2M568</b> <b>568</b>	16 - 5/64	8 - 3/16
215	3.800	8	<b>2M571</b> <b>2C571</b> <b>571</b>	8 - 5/64 8 - 3/32	8 - 3/16
240, 260	4.050	8	<b>2C574</b> <b>2M574</b> <b>574</b>	8 - 5/64 8 - 3/32	8 - 3/16
275	4.300	8	<b>576</b>	8 - 5/64 8 - 3/32	8 - 3/16

### DE LOREAN

#### Car

1981-On DMC-12	91.00mm 3.583	6	<b>2C5691</b> <b>5691</b>	6 - 1.5mm 6 - 2.0mm	6 - 4.0mm
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### DESOTO-See Chrysler cars

#### DESOTO-See Chrysler

### DEUTZ-German (Never use Plated Rings in Plated Cylinders)

#### (Listed by Cylinder Diameter)

#### Tractors-Diesel

F712 Series 1, 2, 3, 4 & 6 Cyl.	95.00mm 3.740	1	<b>2C6751</b>	3 - 2.5mm	2 - 5.0mm
F3L812 3 Cyl.; F4L812 4 Cyl.; F6L812 6 Cyl.	95.00mm 3.740	1	<b>2C6782</b> <b>6782</b>	3 - 2.5mm	1 - 5.0mm
F4L912 4 Cyl.; F6L912 6 Cyl.	100.00mm 3.937	2	<b>2C7231</b>	2 - 2.5Kmm 4 - 2.5mm	2 - 5.0mm
F4L912 4 Cyl.; F6L912 6 Cyl.	100.00mm 3.937	2	<b>2C7242</b>	2 - 3.0Kmm 4 - 2.5mm	2 - 5.0mm
BFL913 Turbo	102.00mm 4.016	1	<b>2C5635</b>	2 - 3.0Kmm 1 - 2.5mm	1 - 5.0mm
BFL913 Turbo	102.00mm 4.016	1	<b>2C5646</b>	1 - 3.0Kmm 2 - 2.5mm	1 - 5.0mm
513, 514, 516, 614 Series	110.00mm 4.331	1	<b>2C6749</b>	3 - 3.0mm	2 - 6.0mm
Moteur Env. F/A6, Moteur L714 F/A8, Moteur L714 F/A12, Saturn 145, Pluto 201F-L, FL413 F6-8-10-12 L413	120.00mm 4.724	2	<b>2C7286</b>	6 - 3.0mm	2 - 6.0mm

### DISSTON

#### Chain Saws

DO100, DO101	2.000	1	<b>285</b>	3 - 1/16	
DA211	2.000	2	<b>285<sup>(1)</sup></b>	3 - 1/16	
DH120, KB7K	2 7/16	2	<b>287<sup>(1)</sup></b>	3 - 1/16	

### DIVCO TRUCKS

Refer to engine by make and model

(1) Cyl. Set. K-Keystone Groove.



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego N°. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

### DODGE CARS-See Chrysler cars

DODGE CARS-See Chrysler

### DODGE RACE-See Chrysler Performance

DODGE RACE-See Chrysler

### DODGE TRUCKS CAUTION--SHALLOW oil groove,.170 or less/DEEP.190 plus

TRUCKS

1979-80 98cu. in. Eng.	1.6 Litre	76.90mm 3.028	4	<b>2C675</b> <b>675</b>	8 - 2.0mm	4 - 4.0mm
1987-89 122cu. in. Eng. A Eng.	2.0 Litre	85.00mm 3.346	4	<b>2C6899</b> <b>2M6899</b> <b>6899</b>	8 - 1.5mm	4 - 4.0mm
1983-86 122cu. in. Eng. A Eng.	2.0 Litre	85.00mm 3.346	4	<b>2C6171</b> <b>6171</b>	8 - 2.0mm	4 - 4.0mm
1979-82 122cu. in. Eng. D50	2.0 Litre	84.00mm 3.307	4	<b>2C4247</b> <b>4247</b>	8 - 2.0mm	4 - 4.0mm
1985-89 135cu. in. Eng. <b>Shallow Oil Ring Groove</b>	2.2 Litre	87.50mm 3.445	4	<b>2C4222</b> <b>2M4222</b> <b>4222</b>	8 - 1.5mm	4 - 4.0mm
1981-85 135cu. in. Eng. <b>Deep Oil Ring Groove</b>	2.2 Litre	87.50mm 3.445	4	<b>2C5652</b> <b>2M5652</b> <b>5652</b>	8 - 1.5mm	4 - 4.0mm
1983-86 143cu. in. Eng. Diesel	2.3 Litre	91.10mm 3.587	4	<b>2C5666</b>	4 - 2.5Kmm 4 - 2.0Kmm	4 - 4.0mm
1993-05 146cu. in. Eng. Mitsubishi RSD2, 4G64	2.4 Litre	86.50mm 3.406	4	<b>2C4780</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.8mm
1993-96 146cu. in. Eng. Mitsubishi 4G64	2.4 Litre	86.50mm 3.406	4	<b>2C4783</b>	4 - 1.2mm 4 - 1.5mm	4 - 3.0mm
1990-93 146cu. in. Eng. G64B	2.4 Litre	86.50mm 3.406	4	<b>2C4638</b> <b>4638</b>	8 - 1.5mm	4 - 4.0mm
1998-05 148cu. in. Eng. 2429cc Vin: B,R,X,1,3	2.4 Litre	87.50mm 3.445	4	<b>2C4948</b>	4 - 1.2mm 4 - 1.5mm	4 - 3.0mm
1996-02 153cu. in. Eng. L4 Vin: P	2.5 Litre	98.43mm 3.875	4	<b>2M4925</b> <b>4925</b>	8 - 1.5mm	4 - 4.0mm
1986-95 153cu. in. Eng. <b>Shallow Oil Ring Groove</b>	2.5 Litre	87.50mm 3.445	4	<b>2C4222</b> <b>2M4222</b> <b>4222</b>	8 - 1.5mm	4 - 4.0mm
1983-89 156cu. in. Eng. <b>April 1983-89 2-1.5mm Comp.</b>	2.6 Litre	91.10mm 3.587	4	<b>2C5667</b> <b>5667</b>	8 - 1.5mm	4 - 4.0mm
1979-83 156cu. in. Eng. D50 <b>Thru March 1983 2-2.0mm Comp.</b>	2.6 Litre	91.10mm 3.587	4	<b>2C5595</b> <b>2M5595</b> <b>5595</b>	8 - 2.0mm	4 - 4.0mm
1961-69 170cu. in. Eng.		3.400	6	<b>2C687</b> <b>2M687</b> <b>687</b>	12 - $\frac{5}{64}$	6 - $\frac{3}{16}$
1991-05 181cu. in. Eng. Vin: H, Dodge Stratus 2972cc Mitsubishi 6G72	3.0 Litre	91.10mm 3.587	6	<b>2C4670</b>	6 - 1.2mm 6 - 1.5mm	6 - 3.0mm
1987-04 181cu. in. Eng., Mitsubishi 6G72 2972cc Vin: H	3.0 Litre	91.10mm 3.587	6	<b>2M4453</b> <b>4453</b>	12 - 1.5mm	6 - 4.0mm

K-Keystone Groove.



YEAR ANO MILÉSIMÉ	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego N°. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Oil Segments	
								Comp. Rings Anillos de Comp. Segments de Comp.	Anillos de Aceite Segments Racieurs

**DODGE TRUCKS CAUTION--SHALLOW oil groove,.170 or less/DEEP.190 plus (Continued)**  
**TRUCKS**

1970-73 198cu. in. Eng.		3.400	6	<b>2C687</b> <b>2M687</b> <b>687</b>	12 - $\frac{5}{64}$	6 - $\frac{3}{16}$
1998-07 201cu. in. Eng. Vin: G,R,3 Caravan	3.3 Litre	93.00mm 3.661	6	<b>2M5014</b>	12 - 1.5mm	6 - 3.0mm
1988-97 201cu. in. Eng. 3300cc	3.3 Litre	93.00mm 3.661	6	<b>2M4636</b> <b>4636</b>	12 - 1.5mm	6 - 3.0mm
1993-94 214cu. in. Eng.	3.5 Litre	96.00mm 3.780	6	<b>2M4648</b> <b>4648</b>	12 - 1.5mm	6 - 3.0mm
1961-87 225cu. in. Eng.	3.7 Litre	3.400	6	<b>2C687</b> <b>2M687</b> <b>687</b>	12 - $\frac{5}{64}$	6 - $\frac{3}{16}$
1999-11 226cu. in. Eng. Vin: K	3.7 Litre	93.00mm 3.661	6	<b>2M4636</b> <b>4636</b>	12 - 1.5mm	6 - 3.0mm
1941-60 230cu. in. Eng.		3 $\frac{1}{4}$	6	<b>2C144</b> <b>144</b>	12 - $\frac{3}{32}$	12 - $\frac{5}{32}$
1941 230cu. in. Eng. WC, WD Series		3 $\frac{1}{4}$	6	<b>443</b>	6 - $\frac{3}{32}$ 6 - $\frac{1}{8}$	12 - $\frac{5}{32}$
2001-10 231cu. in. Eng. Vin: L,P	3.8 Litre	96.00mm 3.780	6	<b>2C4890</b>	6 - 1.2mm 6 - 1.5mm	6 - 3.0mm
1991-00 231cu. in. Eng.	3.8 Litre	96.00mm 3.780	6	<b>2M4648</b> <b>4648</b>	12 - 1.5mm	6 - 3.0mm
1992-03 239cu. in. Eng. V6 Vin: X <b>Shallow Oil Ring Groove</b>	3.9 Litre	99.31mm 3.910	6	<b>2C4760</b> <b>2M4760</b> <b>4760</b>	12 - 2.0mm	6 - 4.0mm
1987-91 239cu. in. Eng.	3.9 Litre	3.910	6	<b>2C5560</b> <b>2M5560</b> <b>5560</b>	12 - $\frac{5}{64}$	6 - $\frac{3}{16}$
1942-54 239, 251 & 265 cu. in. Eng.		3 $\frac{7}{16}$	6	<b>2C445</b> <b>445</b>	12 - $\frac{3}{32}$	12 - $\frac{5}{32}$
2007-11 241cu. in. Eng. 3952cc Vin: X Caravan, Nitro	4.0 Litre	96.00mm 3.780	6	<b>2C4890</b>	6 - 1.2mm 6 - 1.5mm	6 - 3.0mm
1954 241cu. in. Eng. C1J, C1JA, C1K, C1KA		3 $\frac{7}{16}$	8	<b>627</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1955-68 251 & 265 cu. in. Eng.		3 $\frac{7}{16}$	6	<b>2C663</b> <b>2M663</b> <b>663</b>	12 - $\frac{5}{64}$	6 - $\frac{3}{16}$
1955-56 260cu. in. Eng. C3B8, C8, D8, F8, G8, H8 Series		3 $\frac{9}{16}$	8	<b>630</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1955-59 270 & 315 cu. in. Eng.		3 $\frac{5}{8}$	8	<b>2C633</b> <b>2M633</b> <b>633</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1964-67 273cu. in. Eng.		3 $\frac{5}{8}$	8	<b>2C633</b> <b>2M633</b> <b>633</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
2008-12 285cu. in. Eng. Vin: P (flex fuel) Dakota, Ram	4.7 Litre	93.00mm 3.661	8	<b>2M5165</b>	8 - 1.2mm 8 - 1.5mm	8 - 2.5mm
1999-07 287cu. in. Eng. Vin: N	4.7 Litre	93.00mm 3.661	8	<b>2M4790</b> <b>4790</b>	16 - 1.5mm	8 - 3.0mm
1954-56 303 & 331 cu. in. Eng.		3 $\frac{13}{16}$	8	<b>4236</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Oil Segments	
								Comp. Rings Anillos de Comp. Segments de Comp.	Anillos de Aceite Segments Racieurs

**DODGE TRUCKS CAUTION--SHALLOW oil groove,.170 or less/DEEP.190 plus (Continued)**  
**TRUCKS**

1958-65 313cu. in. Eng. Canada		3 7/8	8	<b>2C660</b> <b>2M660</b> <b>660</b>	16 - 5/64	8 - 3/16
1991-03 318cu. in. Eng. Vin:T,Y Shallow Oil Ring Groove	5.2 Litre	99.31mm 3.910	8	<b>2C4735</b> <b>2M4735</b> <b>4735</b>	16 - 2.0mm	8 - 4.0mm
1959-93 318cu. in. Eng.	5.2 Litre	3.910	8	<b>2C148</b> <b>2M148</b> <b>148</b>	16 - 5/64	8 - 3/16
2009-11 345cu. in. Eng. EZC, EZH, Hemi Vin: T Challenger, Charger, 300	5.7 Litre	99.50mm 3.917	8	<b>2M5141</b>	16 - 1.2mm	8 - 2.0mm
2003-08 348cu. in. Eng. Vin: D,H,2 Hemi	5.7 Litre	99.50mm 3.918	8	<b>2M5097</b> <b>5097</b>	16 - 1.5mm	8 - 3.0mm
1957-59 354cu. in. Eng.		3 15/16	8	<b>2C636</b> <b>2M636</b> <b>636</b>	16 - 5/64	8 - 3/16
1988-09 359cu. in. Eng. Cummins Turbo Diesel	5.9 Litre	102.00mm 4.016	6	<b>2C4914</b>	6 - 3.0Kmm 6 - 2.35mm	6 - 4.0mm
1995-04 360cu. in. Eng. Vin: Z	5.9 Litre	101.60mm 4.000	8	<b>2M4726</b> <b>4726</b>	16 - 1.5mm	8 - 4.0mm
1972-94 360cu. in. Eng.	5.9 Litre	4.000	8	<b>2C139</b> <b>2M139</b> <b>139</b>	16 - 5/64	8 - 3/16
1960-76 361cu. in. Eng.		4 1/8	8	<b>2C6094</b> <b>2M6094</b> <b>6094</b>	16 - 3/32	8 - 3/16
2005-10 370cu.in.Eng. Vin: W,3	6.1 Litre	103.00mm 4.055	8	<b>2M4907</b>	16 - 1.5mm	8 - 3.0mm
1950-52 377cu. in. Eng.		4.000	6	<b>2C5156</b>	6 - 3/32 12 - 1/8	6 - 1/4
1967-71 383cu. in. Eng.		4 1/4	8	<b>2C683</b> <b>2M683</b> <b>683</b>	16 - 5/64	8 - 3/16
1972-79 400cu. in. Eng.		4.342	8	<b>2C676</b> <b>2M676</b> <b>676</b>	16 - 5/64	8 - 3/16
1960-78 413cu. in. Eng. LD, MD		4 3/16	8	<b>2C689</b> <b>2M689</b> <b>689</b>	16 - 3/32	8 - 3/16
1972-80 440cu. in. Eng.		4.320	8	<b>2C692</b> <b>2M692</b> <b>692</b>	16 - 5/64	8 - 3/16
1970-78 478, 549cu. in. Eng.		4 1/2	8	<b>2C6309</b> <b>6309</b>	16 - 3/32	8 - 3/16
1994-03 488cu. in. Eng. Vin: W	8.0 Litre	101.60mm 4.000	10	<b>2M4785</b>	20 - 1.5mm	10 - 4.0mm
1983-85 4D-55 Diesel D50		91.10mm 3.587	4	<b>2C5666</b>	4 - 2.5Kmm 4 - 2.0Kmm	4 - 4.0mm

K-Keystone Groove.



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

### DODGE TRUCKS CAUTION--SHALLOW oil groove,.170 or less/DEEP.190 plus (Continued)

TRUCKS						
1942-54 C1B, D, DD1, DD1S, DD2, DD3, DDM3, DE1, DE2, DE3, DF1, DF2, DG1, DG2, DH1, DH2 Service Piston for all 3 3/8" Diameter Engines Canada	3 3/8	6	804	12 - 3/32	12 - 5/32	
1935-40 K, LF, TD, VD Series	3 1/4	6	441	12 - 1/8	12 - 5/32	
1935-41 K, LG, LH Series	3 3/8	6	440	12 - 1/8	12 - 5/32	
1935-40 KC, KCL, KH, LC, LE, TC, VC Series	3 1/8	6	142	12 - 1/8	12 - 5/32	
1937-41 MC, MD, ME, MF, MH, RC, RD, RE, RF, RG, RH, TE, TF, TG, TH, VF, VG, VH, VM, WF, WFM, WG, WGM, WH, WHM Series	3 3/8	6	440	12 - 1/8	12 - 5/32	
1930-33 UF, UG Series	3 5/8	4	140	8 - 1/8	4 - 1/8 4 - 5/32	
1941 WC Series w/Plymouth P11, P12 Eng.	3 1/8	6	143	6 - 3/32 6 - 1/8	12 - 5/32	
Models w/Chry. C67 Eng.	3 5/8	8	2C633 2M633 633	16 - 5/64	8 - 3/16	

### EAGLE-See Jeep-Eagle

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### EDSEL-See Ford cars

#### EDSEL-See Ford

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### ELGIN

#### Outboard Motors

1947-56 5 1/2 H.P.	2.000	2	324 <sup>(1)</sup>	2 - 1/8		
1951-59 7.5 H.P.	2.000	2	285 <sup>(1)</sup>	3 - 1/16		
1948-51 58641, 58701, 58721	2.000	2	389 <sup>(1)</sup>	3 - 3/32		
1946-51 58401, 58411, 58421	2.000	1	324	2 - 1/8		

#### Outboard Motors

##### Outboard Motor

ELTO Outboard	2 3/4	1	331	2 - 1/8		
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### ENVOY-Canadian-Also See Vauxhall

1961-62 All	3 1/8	4	2C5917 5917	8 - 5/64	4 - 3/16	
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### EVINRUDE

#### Outboard Motors

1965-68 5 H.P.	1 15/16	2	8306 <sup>(1)</sup>	3 - 3/32		
1956-65 5 1/2 H.P.	1 15/16	2	8306 <sup>(1)</sup>	3 - 3/32		
1965-72 6 H.P.	1 15/16	2	8306 <sup>(1)</sup>	3 - 3/32		
1951-58 7 1/2 H.P.	2 1/8	2	243 <sup>(1)</sup>	3 - 3/32		
1964-72 9 1/2 H.P.	2 5/16	2	282 <sup>(1)</sup>	3 - 3/32		
1956-63 10 H.P.	2 3/8	2	245 <sup>(1)</sup>	3 - 3/32		
1951-56 15 H.P.	2 3/8	2	245 <sup>(1)</sup>	3 - 3/32		
1957-72 18 H.P.	2 1/2	2	231 <sup>(1)</sup>	3 - 3/32		
1969-72 25 H.P.	2 1/2	2	317 <sup>(1)</sup>	2 - 1/16		
1951-56 25 H.P.	2 7/8	2	244 <sup>(1)</sup>	3 - 3/32		
1962-64 28 H.P.	2 7/8	2	244 <sup>(1)</sup>	3 - 3/32		
1956 30 H.P.	2 7/8	2	244 <sup>(1)</sup>	3 - 3/32		
1965-70 33 H.P.	3 1/16	2	8232 <sup>(1)</sup>	3 - 3/32		

(1) Cyl. Set.

CALL 269-945-2491

800-776-1088



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

### EVINRUDE (Continued)

#### Outboard Motors

1957-59 35 H.P.	3 1/16	2	8232 <sup>(1)</sup>	3 - 3/32	
1960-72 40 H.P.	3 3/16	2	205 <sup>(1)</sup>	3 - 3/32	
1964-68 55, 60, 65 H.P.	3.000	4	6404 <sup>(1)</sup>	3 - 3/32	
1960-67 75, 80 H.P.	3 3/8	4	206 <sup>(1)</sup>	3 - 3/32	
1968-70 85 H.P.	3 3/8	4	206 <sup>(1)</sup>	3 - 3/32	
1964-68 90, 100 H.P.	3 3/8	4	206 <sup>(1)</sup>	3 - 3/32	
1969-70 115 H.P. Starflite	3 7/16	4	6944 <sup>(1)</sup>	3 - 1/16	

### FWD TRUCKS

Refer to engine listing by make and model

### FAGEOL

#### Twin Coach Engines

FTC180	*	4 1/4	6	2C4877	18 - 3/32	6 - 3/16
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### FAIRBANKS-MORSE

#### Engines

ZD Eng. 1 1/2 H.P.	2 1/4	1	6050	4 - 1/8	
ZD Eng. 2 H.P.	2 3/8	1	6051	3 - 1/8	1 - 1/8
ZC Eng. ZC52 3 H.P.	3 5/8	1	6053	2 - 1/8	1 - 1/8
ZC Eng. ZC118 6-7 H.P.	5.000	1	2C6081 6081	2 - 3/16	1 - 3/16
Z Eng. 6 H.P.; ZC Eng. ZC208 8-9 H.P.	5 3/4	1	2C6082 6082	2 - 3/16	1 - 3/16
ZC Eng. ZC346. 12-13 H.P.	7.000	1	2C8084 8084	3 - 1/4	2 - 1/4
ZC Eng. ZC503, 503 17-18 H.P.	8.000	1	8087	3 - 1/4	2 - 1/4

### FALCON-See Ford cars

#### FALCON-See Ford

### FEDERAL TRUCKS

Refer to engine by make and model

### FERGUSON (Never use Plated Rings in Plated Cylinders)

(Listed by Cylinder Diameter)

#### Tractors

TEA20, TEC20 Std. Eng. 1950 To April - 1951 To S/N 172586	*	3.150	4	2C7723	8 - 3/32	4 - 3/16 4 - 5/32
TEF20 Diesel Eng.	*	3 3/16	4	2C5857	12 - 5/64	4 - 5/32
Z120 Eng. Cont. TE20, TO20	*	3 3/16	4	2C5072 5072	12 - 1/8	4 - 3/16
Z120 Eng. Cont. TE20, TO20 Allied #WSA312 Genuine Parts #S104 Thompson #SA169 White Machine #G219HCH	*	3 1/4	4	2C7582 7582	8 - 3/32	8 - 5/32
<b>INCREASE BORE SLEEVE ASSEMBLY FOR ABOVE</b>						
Z129 Eng. Cont. TO30	*	3 1/4	4	2C7789	12 - 1/8	4 - 3/16

(1) Cyl. Set. \* Sleeved Engine.



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

**FERGUSON (Never use Plated Rings in Plated Cylinders) (Continued)**  
**(Listed by Cylinder Diameter)**

**Tractors**

Z129 Eng. Cont. TO30 Sealed Power #SL1762 M & W Gear #SP23 McQuay Norris #SA201 <b>INCREASE BORE SLEEVE ASSEMBLY FOR ABOVE</b>	*	3 3/8	4	<b>2C7671</b>	12 - 3/32	4 - 3/16
Z129 Eng. Cont. TO30 M & W Sleeve Kit Superior Piston #A993 Superior Piston #A1096 <b>INCREASE BORE SLEEVE ASSEMBLY FOR ABOVE</b>	*	3 5/16	4	<b>2C7537</b> <b>7537</b>	8 - 3/32	8 - 5/32
Z129 Eng. Cont. TO30 M & W Sleeve Kit Superior Piston #A993 Superior Piston #A1096 <b>INCREASE BORE SLEEVE ASSEMBLY FOR ABOVE</b>	*	3 3/8	4	<b>2C7762</b> <b>7762</b>	12 - 1/8	4 - 3/16
Z134 Eng. Cont. F40, 35, TO35		3 5/16	4	<b>2C7578</b>	12 - 1/8	4 - 3/16
23C Diesel Eng. FE35 Diesel		3 5/16	4	<b>2C5991</b>	12 - 3/32	8 - 3/16
TEA20 Std. Eng., TEC20, TED20, TEE20 4 Ring Piston	*	3.346	4	<b>2C7546</b>	8 - 5/64	4 - 3/16 4 - 5/32
TED20 Std. Eng. 5 Ring Piston	*	3.346	4	<b>2C7791</b> <b>7791</b>	12 - 5/64	4 - 3/16 4 - 5/32

**FIAT**

**(NOTE: Sets listed below are also avail. in Metric Oversizes.-Std.-.4mm-.6mm-.8mm-1.0mm-1.5mm)**  
**(Listed by Cylinder Diameter)**

1955-60 600	60.00mm 2.362	4	<b>2C5910</b> <b>5910</b>	8 - 2.5mm	4 - 4.0mm
1955-56 600	60.00mm 2.362	4	<b>5870</b>	8 - 2.5mm	4 - 3.5mm
1961-69 767cc 100D Eng. 600D, 770, 767 Water Cooled OHV	62.00mm 2.441	4	<b>2C6717</b> <b>6717</b>	8 - 2.0mm	4 - 4.0mm
1968-69 817cc Eng. 850 Spider, Coupe, Sedan	64.05mm 2.522	4	<b>2C6827</b> <b>6827</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
1970-75 903cc Eng. 850 Sport Coupe	65.00mm 2.559	4	<b>2C6796</b> <b>6796</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
1966-67 843cc Eng. 850 Coupe	65.00mm 2.559	4	<b>2C6796</b> <b>6796</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
1962 850 Motor 100 G000	65.00mm 2.559	4	<b>2C6796</b> <b>6796</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
1965 Motor 100 GC000 Spider, Racer	65.00mm 2.559	4	<b>2C6796</b> <b>6796</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
1971 127, 133 Motor 100 GL000	65.00mm 2.559	4	<b>2C6796</b> <b>6796</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
1970-75 930cc Eng. 850 Coupe	65.00mm 2.559	4	<b>2C9523</b> <b>9523</b>	4 - 1.5mm 4 - 2.0mm	4 - 4.0mm
1966-67 843cc Eng. 850 Coupe w/Hepolite Piston	65.00mm 2.559	4	<b>2C9523</b> <b>9523</b>	4 - 1.5mm 4 - 2.0mm	4 - 4.0mm
1959-60 500, Bianchina	66.00mm 2.598	2	<b>5958</b>	6 - 2.0mm	2 - 4.0mm

\* Sleeved Engine.

CALL 269-945-2491  
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YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Comp. Rings	
								Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs

**FIAT** (Continued)

(NOTE: Sets listed below are also avail. in Metric Oversizes.-Std.-.4mm-.6mm-.8mm-1.0mm-1.5mm)  
(Listed by Cylinder Diameter)

1961-64 500D Air Cooled		67.40mm 2.654	2	<b>2C6718</b> <b>6718</b>	6 - 2.0mm	2 - 4.0mm
1955-64 Nuova 1100, 1103/103 & T.V.		68.00mm 2.677	4	<b>2C5911</b> <b>5911</b>	8 - 2.5mm	4 - 4.0mm
1966-67 1089cc Eng. 1100R		68.00mm 2.677	4	<b>2C5911</b> <b>5911</b>	8 - 2.5mm	4 - 4.0mm
1953-56 1089cc 103 Eng. 1100		68.00mm 2.677	4	<b>5902</b>	8 - 2.5mm	4 - 3.5mm
1935-55 E1100, 1100 Series, 508C		68.00mm 2.677	4	<b>5739</b>	12 - 2.5mm	4 - 3.5mm
Fire Motor	1.0 Litre	70.00mm 2.756	4	<b>2C5013</b> <b>5013</b>	8 - 1.5mm	4 - 3.0mm
1992-On 1108cc Eng. Sporting Panda, Selecta Panda, Country Club Panda	1.1 Litre	70.00mm 2.756	4	<b>2C5051</b>	8 - 1.2mm	4 - 2.5mm
Panda, Tipo, Uno, M204	1.1 Litre	70.00mm 2.756	4	<b>2C5013</b> <b>5013</b>	8 - 1.5mm	4 - 3.0mm
N500 D-F-L-GTN		70.00mm 2.756	2	<b>2C4481</b> <b>4481</b>	4 - 2.0mm	2 - 3.5mm
1996-On 1242cc Eng. Cabrio S, Punto 60S, Selecta	1.2 Litre	70.80mm 2.788	4	<b>2C5052</b>	8 - 1.2mm	4 - 2.5mm
1959-64 1200cc Eng.		72.00mm 2.835	4	<b>5951</b>	8 - 2.5mm	4 - 4.0mm
1963-69 1221cc Eng. 1100D, 1100TZ, 1200; 1295cc 116 Eng. 125P, 1300		72.00mm 2.835	4	<b>2C6752</b> <b>6752</b>	8 - 2.0mm	4 - 4.0mm
1959-68 1795cc 112B Eng. 1800, 1800B		72.00mm 2.835	6	<b>2C6709</b> <b>6709</b>	12 - 2.0mm	6 - 4.0mm
1966-73 1197cc 124B Eng. 124 Berlina, Familiare, Sedan, Station Wagon		73.00mm 2.874	4	<b>2C6815</b> <b>6815</b>	4 - 1.5mm 4 - 2.0mm	4 - 4.0mm
1972-On 594cc 126 Eng. 500R Air Cooled		73.50mm 2.894	2	<b>2C4428</b>	2 - 1.5mm 2 - 2.0mm	2 - 4.0mm
1992-On 1500cc Eng. E201, Fiorino, Pick-Up	1.5 Litre	76.00mm 2.992	4	<b>2C4932</b> <b>4932</b>	8 - 1.5mm	4 - 3.0mm
1977 1049cc 127 Eng. 1050CL		76.00mm 2.992	4	<b>2C4493</b> <b>4493</b>	4 - 1.5mm 4 - 2.0mm	4 - 4.0mm
1974 1297cc 131 Eng. 1300 Mirafiori Special Familiare		76.00mm 2.992	4	<b>2C4479</b> <b>4479</b>	4 - 1.5mm 4 - 2.0mm	4 - 4.0mm
147, 148 Mod. Gas/Alch <b>Fits Brazilian Mahle Piston</b>		76.00mm 2.992	4	<b>2C4830</b>	4 - 1.5mm 4 - 2.0mm	4 - 4.0mm
1300, 1500, Gas/Alch <b>Fits Brazilian Mahle Piston</b>		76.00mm 2.992	4	<b>2C4831</b> <b>4831</b>	4 - 1.5mm 4 - 2.0mm	4 - 4.0mm
1961-70 1481cc 115C Eng. 1500 Spyder, C, L, TS		77.00mm 3.031	4	<b>2C6741</b> <b>6741</b>	8 - 2.0mm	4 - 4.0mm
1969-71 1491cc Eng. 1500S, 1600		78.00mm 3.071	4	<b>2C6860</b> <b>6860</b>	8 - 2.0mm	4 - 4.0mm
1962-64 2279cc Eng. 2300		78.00mm 3.071	6	<b>2C6757</b> <b>6757</b>	12 - 2.0mm	6 - 4.0mm
1970-75 1166cc 125 Eng. 128 Sedan & Wagon, OHC		80.00mm 3.150	4	<b>2C6814</b> <b>6814</b>	4 - 1.5mm 4 - 2.0mm	4 - 4.0mm

YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur		
								Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs

**FIAT (Continued)**

**(NOTE: Sets listed below are also avail. in Metric Oversizes.-Std.-.4mm-.6mm-.8mm-1.0mm-1.5mm)  
(Listed by Cylinder Diameter)**

1968-73 1438cc, 1608cc Engs. 124 Sport Coupe, Sport Spider	80.00mm 3.150	4	<b>2C6814</b> <b>6814</b>	4 - 1.5mm 4 - 2.0mm	4 - 4.0mm
1988-01 1372cc Eng. 146C1, 146C5, 146D5, 159A2, 1.4 Litre 160A1, 836A4 Fiorino, Tempra, Tipo, Uno	80.50mm 3.169	4	<b>2C5247</b> <b>5247</b>	4 - 1.5mm 4 - 1.75mm	4 - 3.0mm
1990-On 1372cc Eng. 146C1.00 Uno Pacer 1.4 Litre incl. Turbo	80.50mm 3.169	4	<b>5254</b>	4 - 1.5mm 4 - 2.0mm	4 - 4.0mm
1951-55 1400, 1400A, 1900	82.00mm 3.228	4	<b>5862</b>	8 - 3.0mm	4 - 5.0mm
1949-50 1400 From MTR. 101000	82.00mm 3.228	4	<b>5748</b>	12 - 3.0mm	4 - 4.5mm
1974 1585cc 131 Eng. 1600 Mirafiori Special Familiare	84.00mm 3.307	4	<b>2C9516</b> <b>9516</b>	4 - 1.5mm 4 - 2.0mm	4 - 4.0mm
1973-80 1800cc Eng. Brava, Spider	84.00mm 3.307	4	<b>2C9516</b> <b>9516</b>	4 - 1.5mm 4 - 2.0mm	4 - 4.0mm
1973-80 2000cc 132 Eng. Brava, Spider	84.00mm 3.307	4	<b>2C9516</b> <b>9516</b>	4 - 1.5mm 4 - 2.0mm	4 - 4.0mm
1992-99 2000cc Eng. 8V MPI (Italian) 2.0 Litre Celta, Cromia, Tempra	84.00mm 3.307	4	<b>2C4555</b> <b>4555</b>	8 - 1.5mm	4 - 3.0mm
La Piccola-R411 R/C	85.00mm 3.346	2	<b>2C6832</b>	6 - 3.0mm	2 - 5.5mm
La Piccola-R411 R/C 2 & 4 Cyl. 5 Ring Piston	85.00mm 3.346	2	<b>2C4463</b> <b>4463</b>	6 - 3.0mm	4 - 5.5mm
La Piccola-R411 R/C 2 & 4 Cyl. 5 Ring Piston	85.00mm 3.346	2	<b>2C4483</b>	6 - 3.0mm	4 - 5.5mm
1974-79 1290cc, 1300cc 128 Eng.	86.00mm 3.386	4	<b>2C9514</b> <b>9514</b>	4 - 1.5mm 4 - 2.0mm	4 - 4.0mm
1972-73 1300cc Eng. 128 Sport Coupe	86.00mm 3.386	4	<b>2C9514</b> <b>9514</b>	4 - 1.5mm 4 - 2.0mm	4 - 4.0mm
1975-83 Regata 70/S, 85/S Ritmo 65, 75, 70/S, 85/S, 1.5 Litre Strada, Targa Oro, Uno 70S <b>Fits Brazilian Mahle Piston</b>	86.40mm 3.402	4	<b>2C4804</b> <b>4804</b>	4 - 1.5mm 4 - 2.0mm	4 - 4.0mm
Fiorino, Mod. M202.PA.15.0 1.6 Litre <b>Fits Brazilian Mahle Piston</b>	86.40mm 3.402	4	<b>2C4800</b> <b>4800</b>	4 - 1.5mm 4 - 1.75mm	4 - 3.0mm
1979-82 1500cc Eng. X 1/9 Strada	86.40mm 3.402	4	<b>2C6139</b> <b>6139</b>	4 - 1.5mm 4 - 2.0mm	4 - 4.0mm
1585cc Eng. Florida 1.6 Litre	86.40mm 3.402	4	<b>2C4519</b>	4 - 1.5mm 4 - 2.0mm	4 - 3.0mm
1992-On 1600cc Eng. Duna, Elba, Tempra, Weekender 1.6 Litre	86.40mm 3.402	4	<b>2C4523</b> <b>4523</b>	8 - 1.5mm	4 - 3.0mm
131, 132 Diesel Eng. Daily 2.5 Litre	93.00mm 3.661	4	<b>2C9384</b>	4 - 3.0mm 4 - 2.0mm	4 - 4.0mm
DA450, DA550, 8040, 01-000, 625N2 4 Cyl.; 650E1, 662N1 6 Cyl.	95.00mm 3.740	2	<b>2C5428</b>	4 - 2.5mm	2 - 5.5mm
662N3, 110NC, 130, 90NC, 645, N2, 625-616, N2/3/4	100.00mm 3.937	1	<b>2C5554</b>	2 - 2.5mm	1 - 5.5mm
OM-Seque, Super Tigrotto, 513, 615, MOT. CO2D/60, Leoncino, Cerbiatto, Daino 4 Cyl.	108.00mm 4.252	2	<b>2C9515</b>	8 - 2.5mm	4 - 5.0mm



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Comp. Rings	
								Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs

### FIAT (Continued)

(NOTE: Sets listed below are also avail. in Metric Oversizes.-Std.-.4mm-.6mm-.8mm-1.0mm-1.5mm)  
(Listed by Cylinder Diameter)

355cc Eng. 634, 10S MOT. 6 Cyl.	108.00mm 4.252	2	<b>2C9515</b>	8 - 2.5mm	4 - 5.0mm
308, 308L, 343, 418AC, 418L, Auto Bus & 684-NA, NB, NC, T Auto Capri	122.00mm 4.803	6	<b>2C5557</b>	6 - 3.5Kmm 12 - 3.0mm	6 - 5.5mm
682N2, 610207, 401UM2, 405/2, 690N, 690NS, 10676ccm, 411/2 Asticolato 306/00 80, 150 H.P. 4 & 6 Cyl.; Auto Bus 203-000	125.00mm 4.921	2	<b>2C5579</b>	2 - 3.5mm 6 - 3.0mm	4 - 5.5mm
682N2, 610207, 401UM2, 405/2, 690N, 690NS, 10676ccm, 411/2 Asticolato 306/2 80, 150 H.P.	125.00mm 4.921	2	<b>2C6895</b>	2 - 3.5mm 6 - 3.0mm	2 - 5.5mm
619N, 697, 13798ccm	137.00mm 5.394	6	<b>2C7019</b>	6 - 4.0Kmm 12 - 3.0mm	6 - 5.5mm

### FIRESTONE

#### Outboard Motors

1954-55 7 1/2 H.P., 10A103, 1345	2.000	2	<b>322<sup>(1)</sup></b>	2 - 3/32	
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### FLEETWOOD

#### Chain Saws

200, 55V	2.000	1	<b>350</b>	2 - 3/32	
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### FLXIBLE

Refer to engine by make and model

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### FORD MOTORS CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 plus

#### Cars

Escort, Fiesta, Rocam, KA Zetec w/2.0mm oil grv. Fit Brazilian Mahle Piston	1.0 Litre	68.68mm 2.704	4	<b>2C5205</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.0mm
1988-97 79cu. in. Ford, Mercury, 1300cc Vin: H	1.3 Litre	71.00mm 2.795	4	<b>2C4451</b>	4 - 1.2mm 4 - 1.5mm	4 - 3.0mm
Belina, Corcel GT, II, Gas/Alch Fits Brazilian Mahle Piston	1.4 Litre	75.30mm 2.965	4	<b>2C4844</b> <b>4844</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
Escort, Pampa, AE1600 Fit Brazilian Mahle Piston	1.6 Litre	77.00mm 3.031	4	<b>2C4977</b> <b>4977</b>	8 - 1.5mm	4 - 2.0mm
Belina II, Corcel, Escort, Pampa, Gas/Alch Fit Brazilian Mahle Piston	1.6 Litre	77.00mm 3.031	4	<b>2C4843</b> <b>4843</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
2003-On 97.6 cu. in. Eng. 1600cc Fiesta, Rocam, Zetec Made in Brazil	1.6 Litre	82.04mm 3.230	4	<b>2C5144</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.0mm
1596cc Eng. DOHC 16V Made in China	1.6 Litre	82.00mm 3.228	4	<b>2C4548</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.0mm
1978-81 97.6cu. in. Eng. 1600cc Ford Fiesta	1.6 Litre	3 3/16	4	<b>2C677</b> <b>2M677</b> <b>677</b>	4 - 1/16 4 - 5/64	4 - 5/32
1973-74 97.6cu. in. Eng. 1600cc Ford Pinto 75 H.P.	1.6 Litre	3 3/16	4	<b>2C677</b> <b>2M677</b> <b>677</b>	4 - 1/16 4 - 5/64	4 - 5/32
1971-72 97.6cu. in. Eng. 1600cc Ford Pinto 75 H.P.	1.6 Litre	3.188	4	<b>2C5981</b> <b>5981</b>	8 - 5/64	4 - 5/32
1995-On 97.6cu. in. Eng. 1597cc Escort DOHC	1.6 Litre	76.00mm 2.992	4	<b>2C5248</b> <b>5248</b>	4 - 1.5mm 4 - 1.6mm	4 - 2.5mm

(1) Cyl. Set. K-Keystone Groove.



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Oil Segments	
								Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs

**FORD MOTORS CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 plus (Continued)**

**Cars**

1988-94	98cu. in. Eng. Mercury Tracer, Capri	1.6 Litre	78.00mm 3.071	4	<b>2C4265</b> <b>2M4265</b> <b>4265</b>	8 - 1.5mm	4 - 4.0mm
1981-85	98cu. in. Eng. 1600cc - 85 1/2 - Ford Escort, Mercury Lynx Incl. Turbo	1.6 Litre	79.94mm 3.147	4	<b>2C5653</b> <b>2M5653</b> <b>5653</b>	4 - 1.6mm 4 - 2.0mm	4 - 4.0mm
1995-On	110cu. in. Eng. Escort 1796cc EFI DOHC	1.8 Litre	80.60mm 3.173	4	<b>2C5194</b> <b>5194</b>	4 - 1.5mm 4 - 1.6mm	4 - 2.5mm
	110cu. in. Eng. Focus, DOHC Duratec 1798cc <b>Made in China</b>	1.8 Litre	83.00mm 3.268	4	<b>2C5316</b>	8 - 1.2mm	4 - 2.5mm
1991-98	112cu. in. Eng. Mercury	1.8 Litre	83.00mm 3.268	4	<b>2C4651</b> <b>4651</b>	8 - 1.5mm	4 - 3.0mm
1987-96	116cu. in. Eng. Ford, Mercury	1.9 Litre	81.94mm 3.226	4	<b>2M4261</b> <b>4261</b>	8 - 1.5mm	4 - 3.0mm
1985-86	116cu. in. Eng. Ford, Mercury	1.9 Litre	82.00mm 3.228	4	<b>2M4301</b> <b>4301</b>	8 - 1.5mm	4 - 4.0mm
1998-04	121cu. in. Eng. 1991cc, Vin: B,3 <b>Spec 2nd ring gap .026 to .036</b>	2.0 Litre	84.86mm 3.341	4	<b>2M4987</b>	4 - 1.5mm 4 - 1.75mm	4 - 3.0mm
1995-04	121cu. in. Eng. Vin: 3, Z	2.0 Litre	84.86mm 3.341	4	<b>2M4887</b> <b>4887</b>	4 - 1.5mm 4 - 1.75mm	4 - 3.0mm
1997-04	121cu. in. Eng. Escort, Focus Vin: P,5 SOHC/DOHC	2.0 Litre	84.86mm 3.341	4	<b>2C5150</b>	4 - 1.2mm 4 - 1.5mm	4 - 3.0mm
1995-02	121cu. in. Eng. Escort, 1991cc Vin: P	2.0 Litre	84.86mm 3.341	4	<b>2M4889</b> <b>4889</b>	8 - 1.5mm	4 - 3.0mm
1993-97	121cu. in. Eng. 1991cc, DOHC Vin: A	2.0 Litre	83.00mm 3.268	4	<b>2C4749</b>	4 - 1.2mm 4 - 1.5mm	4 - 3.0mm
1982-84	121cu. in. Eng. Ford	2.0 Litre	80.00mm 3.150	4	<b>2C6155</b> <b>6155</b>	4 - 1.5mm 4 - 2.0mm	4 - 4.0mm
2001-06	122cu. in. Eng., Escape, Focus DOHC 1999cc Mazda Eng.	2.0 Litre	87.50mm 3.445	4	<b>2C5158</b>	8 - 1.2mm	4 - 2.5mm
1984-88	122cu. in. Eng. Diesel Ford	2.0 Litre	86.00mm 3.386	4	<b>2M4210</b>	8 - 2.0mm	4 - 4.0mm
1971-74	122cu. in. Eng. 2000cc Ford Pinto 100 H.P.	2.0 Litre	90.80mm 3.575	4	<b>2C599</b> <b>599</b>	4 - 2.0mm 4 - 2.5mm	4 - 4.0mm
1989-94	134cu. in. Eng. Ford Probe Incl. Turbo	2.2 Litre	86.00mm 3.386	4	<b>2M5664</b> <b>5664</b>	8 - 1.5mm	4 - 4.0mm
1983-84	134cu. in. Diesel B2200 Ford 2200cc	2.2 Litre	3 1/2	4	<b>2C6159</b>	8 - 3/32	4 - 3/16
1985-97	140cu. in. Eng. Ford, Mercury OHC Vin: A	2.3 Litre	96.00mm 3.780	4	<b>2C5761</b> <b>2M5761</b> <b>5761</b>	8 - 1.5mm	4 - 4.0mm
1984-94	140cu. in. Eng. Ford, Mercury Hi-Swirl Combustion OHV	2.3 Litre	93.47mm 3.680	4	<b>2C5688</b> <b>2M5688</b> <b>5688</b>	8 - 2.0mm	4 - 4.75mm
1979-89	140cu. in. Eng. 2300cc Ford Turbo	2.3 Litre	96.00mm 3.780	4	<b>2M5613</b>	8 - 2.0mm	4 - 4.75mm



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Oil Segments	
								Comp. Rings Anillos de Comp. Segments de Comp.	Anillos de Aceite Segments Racieurs

**FORD MOTORS CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 plus (Continued)**

**Cars**

1974-84 140cu. in. Eng. 2300cc Ford	2.3 Litre	96.00mm 3.780	4	<b>2C4203</b> <b>2M4203</b> <b>4203</b>	8 - 2.0mm	4 - 4.75mm
1960-67 144, 170cu. in. Eng. Ford		3 1/2	6	<b>2C582</b> <b>2M582</b> <b>582</b>	12 - 5/64	6 - 3/16
1993-97 152cu. in. Eng. 2497cc, Vin: B	2.5 Litre	84.50mm 3.327	6	<b>2C4750</b> <b>4750</b>	12 - 1.5mm	6 - 3.0mm
2000-01 153cu. in. Eng. 2495cc, AJ25 Mazda	2.5 Litre	81.60mm 3.213	6	<b>2C5160</b>	6 - 1.2mm 6 - 1.5mm	6 - 3.0mm
1995-02 153cu. in. Eng. DOHC, Vin: G,L Contour, Modeo	2.5 Litre	82.40mm 3.244	6	<b>2C4794</b>	6 - 1.2mm 6 - 1.5mm	6 - 3.0mm
1986-91 153cu. in. Eng. Ford Hi-Swirl Combustion	2.5 Litre	93.47mm 3.680	4	<b>2C5688</b> <b>2M5688</b> <b>5688</b>	8 - 2.0mm	4 - 4.75mm
1972-74 159cu. in. Eng. 2600cc Eng. Mercury Capri	2.6 Litre	90.00mm 3.543	6	<b>2C9100</b> <b>2M9100</b> <b>9100</b>	6 - 2.0mm 6 - 3.0mm	6 - 4.0mm
1968-72 170cu. in. Eng.		3 1/2	6	<b>2C582</b> <b>2M582</b> <b>582</b>	12 - 5/64	6 - 3/16
1974-79 171cu. in. Eng. 2800cc Ford, Mercury Bobcat & Capri	2.8 Litre	93.00mm 3.661	6	<b>2C4205</b> <b>4205</b>	6 - 2.0mm 6 - 2.5mm	6 - 4.0mm
1986-92 177cu. in. Eng. Ford, Mercury Vin: T,V	2.9 Litre	93.00mm 3.661	6	<b>2C4450</b> <b>2M4450</b> <b>4450</b>	6 - 1.6mm 6 - 1.75mm	6 - 3.5mm
2000-05 183cu. in. Eng. Vin: S,U,V,1,2 <b>w/2.5mm oil ring</b>	3.0 Litre	89.00mm 3.504	6	<b>2C5077</b>	6 - 1.2mm 6 - 1.5mm	6 - 2.5mm
1996-00 183cu. in. Eng. Vin: S <b>Durtec/24V</b>	3.0 Litre	89.00mm 3.504	6	<b>2C4888</b>	6 - 1.2mm 6 - 1.5mm	6 - 3.0mm
1998-01 183cu. in. Eng. <b>w/3.00mm oil ring</b>	3.0 Litre	89.00mm 3.504	6	<b>2M5107</b> <b>5107</b>	12 - 1.5mm	6 - 3.0mm
1993-98 183cu. in. Eng. Villager, Vin: W,1	3.0 Litre	87.00mm 3.425	6	<b>2M6196</b> <b>6196</b>	12 - 1.5mm	6 - 2.8mm
1989-95 183cu. in. Eng. Ford Taurus, Mercury SHO	3.0 Litre	89.00mm 3.504	6	<b>2C4650</b>	6 - 1.2mm 6 - 1.5mm	6 - 2.8mm
1986-00 183cu. in. Eng. Ford Aerostar, Mercury Vin:U Exc: SHO <b>Shallow Oil Ring Groove</b> <b>Flex-fuel use 2C5762</b>	3.0 Litre	89.00mm 3.504	6	<b>2C5762</b> <b>2M5762</b> <b>5762</b>	12 - 1.5mm	6 - 4.0mm
1993-96 192cu. in. Eng. Ford Taurus <b>SHO Eng. Yamaha</b>	3.2 Litre	92.00mm 3.622	6	<b>2C4881</b>	6 - 1.2mm 6 - 1.5mm	6 - 2.8mm
1963-84 200cu. in. Eng. Ford	3.3 Litre	3.680	6	<b>2C586</b> <b>2M586</b> <b>586</b>	12 - 5/64	6 - 3/16
200, 250cu. in. Eng. For ACL Duralite Pistons <b>Shallow Oil Ring Groove</b>		3.680	6	<b>2C4711</b> <b>2M4711</b> <b>4711</b>	12 - 5/64	6 - 3/16



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Comp. Rings	
								Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs

**FORD MOTORS CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 plus (Continued)**

**Cars**

1996-99 207cu. in. Eng., SHO Vin: N	3.4 Litre	82.40mm 3.244	8	<b>2C4886</b>	8 - 1.2mm 8 - 1.5mm	8 - 3.0mm
2007-10 213cu. in. Eng. DOHC 24V Duratec 35 Edge, Fusion, MKX, Sable, Taurus	3.5 Litre	92.50mm 3.642	6	<b>2C5164</b>	6 - 1.2mm 6 - 1.5mm	6 - 2.5mm
1952-53 215cu. in. Eng. Ford		3 <sup>7</sup> / <sub>16</sub>	6	<b>2C136 136</b>	12 - <sup>7</sup> / <sub>32</sub>	6 - <sup>3</sup> / <sub>16</sub>
1962-63 221cu. in. Eng. Ford, Mercury		3 <sup>1</sup> / <sub>2</sub>	8	<b>2C652 2M652 652</b>	16 - <sup>5</sup> / <sub>64</sub>	8 - <sup>3</sup> / <sub>16</sub>
1954-64 223cu. in. Eng. Ford, Edsel Ranger		3 <sup>5</sup> / <sub>8</sub>	6	<b>2C563 2M563 563</b>	12 - <sup>7</sup> / <sub>32</sub>	6 - <sup>3</sup> / <sub>16</sub>
1943-51 226cu. in. Eng. Ford 4 Ring Piston 90 H.P.		3.300	6	<b>2C4230 4230</b>	12 - <sup>7</sup> / <sub>32</sub>	12 - <sup>3</sup> / <sub>16</sub>
1996-03 232cu. in. Eng. Ford, Mercury Vin: 4	3.8 Litre	96.80mm 3.811	6	<b>2M4885 4885</b>	12 - 1.5mm	6 - 3.0mm
1988-95 232cu. in. Eng. Ford, Lincoln, Mercury	3.8 Litre	96.80mm 3.811	6	<b>2M4262 4262</b>	12 - 1.5mm	6 - 4.0mm
1988-95 232cu. in. Eng. Ford Supercharged	3.8 Litre	96.80mm 3.811	6	<b>2M4717</b>	12 - 1.5mm	6 - 4.0mm
1982-87 232cu. in. Eng. Ford, Lincoln, Mercury	3.8 Litre	96.80mm 3.811	6	<b>2C5649 2M5649 5649</b>	12 - 2.0mm	6 - 4.0mm
1954 239cu. in. Eng. Ford 130 H.P.		3 <sup>1</sup> / <sub>2</sub>	8	<b>2C562 562</b>	16 - <sup>7</sup> / <sub>32</sub>	8 - <sup>3</sup> / <sub>16</sub>
1949-53 239cu. in. Eng. Ford 100 H.P.		3 <sup>7</sup> / <sub>16</sub>	8	<b>2C533 533</b>	16 - <sup>7</sup> / <sub>32</sub>	16 - <sup>3</sup> / <sub>16</sub>
1946-49 239cu. in. Eng. Ford 100 H.P.		3 <sup>7</sup> / <sub>16</sub>	8	<b>529</b>	16 - <sup>7</sup> / <sub>32</sub>	16 - <sup>5</sup> / <sub>32</sub>
1939-53 239cu. in. Eng. Ford 100 H.P. "Flat Head" 3 ring piston		3 <sup>7</sup> / <sub>16</sub>	8	<b>5075</b>	16 - <sup>5</sup> / <sub>64</sub>	8 - <sup>3</sup> / <sub>16</sub>
2000-06 240cu. in. Eng. DOHC Vin: A	3.9 Litre	86.00mm 3.386	8	<b>2C5142</b>	8 - 1.2mm 8 - 1.5mm	8 - 2.5mm
1965-71 240cu. in. Eng. Ford		4.000	6	<b>2C592 2M592 592</b>	12 - <sup>5</sup> / <sub>64</sub>	6 - <sup>3</sup> / <sub>16</sub>
1990-01 244cu. in. Eng. Vin: E,X	4.0 Litre	100.40mm 3.953	6	<b>2M4627 4627</b>	6 - 1.6mm 6 - 1.75mm	6 - 3.5mm
2002-11 245cu. in. Eng. Vin: E,K SOHC	4.0 Litre	100.40mm 3.953	6	<b>2C5187</b>	6 - 1.2mm 6 - 1.5mm	6 - 3.0mm
1989-92 250cu. in. Eng. E.A. Falcon OHC Australia	3.9 Litre	91.86mm 3.617	6	<b>2C4722 4722</b>	12 - 1.5mm	6 - 4.0mm
1969-80 250cu. in. Eng. Ford	4.1 Litre	3.680	6	<b>2C586 2M586 586</b>	12 - <sup>5</sup> / <sub>64</sub>	6 - <sup>3</sup> / <sub>16</sub>
250cu. in. Eng. X-EFI, OHC Ford Falcon Australia	4.1 Litre	93.47mm 3.680	6	<b>2C4409 4409</b>	12 - 1.5mm	6 - 4.0mm
250cu. in. Eng. Ford Australia	4.1 Litre	3.680	6	<b>2C4370 4370</b>	12 - <sup>7</sup> / <sub>32</sub>	6 - <sup>3</sup> / <sub>16</sub>



YEAR ANO MILÉSIMÉ	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Oil Segments	
								Comp. Rings Anillos de Comp. Segments de Comp.	Anillos de Aceite Segments Racieurs

**FORD MOTORS CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 plus (Continued)**

**Cars**

1980-82	255cu. in. Eng. Ford, Mercury	4.2 Litre	3.680	8	<b>2C5618</b> <b>2M5618</b> <b>5618</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1949-53	255cu. in. Eng. All Models Mercury 4 Ring Piston		3 $\frac{7}{16}$	8	<b>2C533</b> <b>533</b>	16 - $\frac{3}{32}$	16 - $\frac{3}{16}$
	258cu. in. Eng. "Flat Head" w/overbore w/1/16" comp grv.		3 $\frac{7}{16}$	8	<b>2M4527</b>	16 - $\frac{1}{16}$	8 - $\frac{3}{16}$
1962-65	260cu. in. Eng. Ford		3.800	8	<b>2M571</b> <b>2C571</b> <b>571</b>	8 - $\frac{5}{64}$ 8 - $\frac{3}{32}$	8 - $\frac{3}{16}$
1955-57	272cu. in. Eng. Ford		3 $\frac{5}{8}$	8	<b>2C564</b> <b>2M564</b> <b>564</b>	16 - $\frac{3}{32}$	8 - $\frac{3}{16}$
1998-02	281cu. in. Eng. DOHC, Triton 32 Valve Vin: V,X,9	4.6 Litre	90.20mm 3.551	8	<b>2C5018</b>	8 - 1.2mm 8 - 1.5mm	8 - 3.0mm
1991-11	281cu. in. Eng. Lincoln, Mercury, SOHC Vin: L,V,W,X,6	4.6 Litre	90.20mm 3.551	8	<b>2M4628</b> <b>4628</b>	16 - 1.5mm	8 - 3.0mm
1963-68	289cu. in. Eng. Ford, Mercury		4.000	8	<b>2C139</b> <b>2M139</b> <b>139</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1955-62	292cu. in. Eng. Ford, Edsel Ranger		3 $\frac{3}{4}$	8	<b>2C568</b> <b>2M568</b> <b>568</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1996-01	302cu. in. Eng. Ford, Mercury, Vin: N <b>Shallow Top &amp; Oil Grv., "Lightning"</b>	5.0 Litre	101.60mm 4.000	8	<b>2M4726</b> <b>4726</b>	16 - 1.5mm	8 - 4.0mm
1986-95	302cu. in. Eng. Ford, Mercury, Vin: N <b>Exc. "Lightning"</b>	5.0 Litre	101.60mm 4.000	8	<b>2M4346</b> <b>4346</b>	16 - 1.5mm	8 - 4.0mm
1968-86	302cu. in. Eng. Ford	5.0 Litre	4.000	8	<b>2C139</b> <b>2M139</b> <b>139</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1956-57	312cu. in. Eng. Ford		3.800	8	<b>2M571</b> <b>2C571</b> <b>571</b>	8 - $\frac{5}{64}$ 8 - $\frac{3}{32}$	8 - $\frac{3}{16}$
1952-54	317cu. in. Eng. All Models Lincoln		3.800	8	<b>2C696</b> <b>2M696</b> <b>696</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
2006-11	330cu. in. Eng. Mustang Vin: S <b>w/2.5mm oil grv.</b>	5.4 Litre	90.20mm 3.551	8	<b>2M4755</b>	16 - 1.5mm	8 - 2.5mm
1958-65	332, 352cu. in. Eng. Ford, Edsel Corsair		4.000	8	<b>2C577</b> <b>2M577</b> <b>577</b>	8 - $\frac{5}{64}$ 8 - $\frac{3}{32}$	8 - $\frac{3}{16}$
1955	341cu. in. Eng. All Models Lincoln		3 $\frac{15}{16}$	8	<b>2C636</b> <b>2M636</b> <b>636</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1969-91	351cu. in. Eng. C,M,W Ford, Mercury	5.8 Litre	4.000	8	<b>2C139</b> <b>2M139</b> <b>139</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$



YEAR ANO MILÉSIMÉ	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Oil Segments	
								Comp. Rings Anillos de Comp. Segments de Comp.	Anillos de Aceite Segments Racieurs

**FORD MOTORS CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 plus (Continued)**

**Cars**

1966	352cu. in. Eng. Ford		4.000	8	<b>2C139</b> <b>2M139</b> <b>139</b>	16 - $\frac{5}{64}$		8 - $\frac{3}{16}$
1956-57	352cu. in. Eng. All Models Lincoln		4.000	8	<b>2C577</b> <b>2M577</b> <b>577</b>	8 - $\frac{5}{64}$ 8 - $\frac{3}{32}$		8 - $\frac{3}{16}$
1958-59	361cu. in. Eng. Edsel Corsair, Ranger, Pacer, E400		4.050	8	<b>2C574</b> <b>2M574</b> <b>574</b>	8 - $\frac{5}{64}$ 8 - $\frac{3}{32}$		8 - $\frac{3}{16}$
1957	368cu. in. Eng. Mercury		4.000	8	<b>2C577</b> <b>2M577</b> <b>577</b>	8 - $\frac{5}{64}$ 8 - $\frac{3}{32}$		8 - $\frac{3}{16}$
1959-60	383, 430cu. in. Engs. Ford Thunderbird 76A		4.300	8	<b>576</b>	8 - $\frac{5}{64}$ 8 - $\frac{3}{32}$		8 - $\frac{3}{16}$
1968-71	390cu. in. Eng. Ford		4.050	8	<b>2C574</b> <b>2M574</b> <b>574</b>	8 - $\frac{5}{64}$ 8 - $\frac{3}{32}$		8 - $\frac{3}{16}$
1966-67	390cu. in. Eng. Ford		4.050	8	<b>2C594</b> <b>2M594</b> <b>594</b>	16 - $\frac{5}{64}$		8 - $\frac{3}{16}$
1961-65	390cu. in. Eng. Ford Thunderbird		4.050	8	<b>2C574</b> <b>2M574</b> <b>574</b>	8 - $\frac{5}{64}$ 8 - $\frac{3}{32}$		8 - $\frac{3}{16}$
1971-78	400cu. in. Eng. Ford, Mercury	6.6 Litre	4.000	8	<b>2C139</b> <b>2M139</b> <b>139</b>	16 - $\frac{5}{64}$		8 - $\frac{3}{16}$
1962-63	406cu. in. Eng. Ford		4.130	8	<b>2C585</b>	8 - $\frac{5}{64}$ 8 - $\frac{3}{32}$		8 - $\frac{3}{16}$
1966-67	410cu. in. Eng. Ford, Mercury		4.050	8	<b>2C594</b> <b>2M594</b> <b>594</b>	16 - $\frac{5}{64}$		8 - $\frac{3}{16}$
1966-69	427cu. in. Eng. Ford		4.233	8	<b>2C597</b>	16 - $\frac{1}{16}$		8 - $\frac{1}{8}$
1962-65	427cu. in. Eng. Ford, Mercury		4.233	8	<b>2C587</b> <b>2M587</b>	8 - $\frac{5}{64}$ 8 - $\frac{3}{32}$		8 - $\frac{3}{16}$
1966-70	428cu. in. Eng. Ford		4.130	8	<b>2C595</b> <b>2M595</b> <b>595</b>	16 - $\frac{5}{64}$		8 - $\frac{3}{16}$
1968-73	429, 460cu. in. Engs. Ford		4.360	8	<b>2C598</b> <b>2M598</b> <b>598</b>	16 - $\frac{5}{64}$		8 - $\frac{3}{16}$
1974-78	460cu. in. Eng. Ford	7.5 Litre	4.360	8	<b>2C598</b> <b>2M598</b> <b>598</b>	16 - $\frac{5}{64}$		8 - $\frac{3}{16}$
1966-68	462cu. in. Eng. Lincoln		4.380	8	<b>2C596</b> <b>2M596</b>	8 - $\frac{5}{64}$ 8 - $\frac{3}{32}$		8 - $\frac{3}{16}$
1958-58	All Canadian Models Except Mercury Parklane		4.200	8	<b>575</b>	8 - $\frac{5}{64}$ 8 - $\frac{3}{32}$		8 - $\frac{3}{16}$





YEAR ANO MILÉSIMÉ	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Oil Segments	
								Comp. Rings Anillos de Comp. Segments de Comp.	Anillos de Aceite Segments Racieurs

**FORD MOTORS CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 plus (Continued)**

**Cars**

1955	All Models Mercury	3 3/4	8	<b>2C568</b> <b>2M568</b> <b>568</b>	16 - 5/64	8 - 3/16
1954	All Models Mercury	3 5/8	8	<b>2C564</b> <b>2M564</b> <b>564</b>	16 - 3/32	8 - 3/16
1949-51	All Models Lincoln 3 Ring Piston	3 1/2	8	<b>2C562</b> <b>562</b>	16 - 3/32	8 - 3/16
1949	All Models Lincoln 4 Ring Piston	3 1/2	8	<b>2C531</b>	16 - 3/32	16 - 3/16
1940-48	Mercury Zephyr, Lincoln Continental, Custom	2 7/8	12	<b>609</b>	24 - 3/32	12 - 3/16
1939-48	Mercury 4 Ring Al Piston	3 3/16	8	<b>529</b>	16 - 3/32	16 - 5/32
1932-45	Ford Brand 3 Ring Al Piston 85, 90 H.P.	3 1/16	8	<b>121</b>	16 - 3/32	8 - 5/32
1932-45	All Models Ford 3 Ring Steel & Al Repl. Piston 85, 90 H.P.	3 1/16	8	<b>122</b>	16 - 3/32	8 - 5/32
1932-45	Ford 4 Ring Piston 85, 90 H.P.	3 1/16	8	<b>524</b>	16 - 3/32	16 - 5/32
1937-40	All Ford 3 Ring Piston 60 H.P.	2.600	8	<b>123</b>	16 - 3/32	8 - 5/32
1928-33	A, AA, BB Late 1928 Ford	3 7/8	4	<b>120</b>	8 - 1/8	4 - 5/32
1928-28	A, AA Early Ford	3 7/8	4	<b>4775</b>	8 - 1/8	4 - 1/8
1916-27	T Ford	3 3/4	4	<b>774</b>	8 - 1/4	4 - 1/4
1916-27	T Ford Al Piston	3 3/4	4	<b>776</b>	8 - 1/8	4 - 3/16
	Ford Hepolite Piston #13394	3 5/8	8	<b>593</b>	16 - 3/32	16 - 3/16

**FORD-Performance**

**Hastings Racing Rings**

1973	97.6 cu. in. 1599cc High Performance Ford Pinto 75 H.P.	3 3/16	4	<b>2M5545</b>	4 - 1/16 4 - 5/64	4 - 5/32
	122 cu. in. Eng. 2000cc Ford Pinto TRW Piston L2395	3.575	4	<b>2M5544</b>	8 - 1/16	4 - 1/8
	140 cu. in. Eng. 2300cc 2.3 Litre	3.780	4	<b>2M5527</b>	8 - 1/16	4 - 3/16
	289, 302, 351, 400 cu.in Engs. contains Steel Moly top ring	4.000	8	<b>SM5587</b>	16 - .043	8 - 3.0MM
	289, 302, 351 Engs. contains Steel Moly top ring	4.000	8	<b>SM8527</b>	8 - .043 8 - 1/16	8 - 3/16
	289, 302, 351 Engs. contains Steel Moly top ring	4.000	8	<b>SM8537</b>	8 - .043 8 - 1/16	8 - 3/16
	<b>Low tension Oil Ring</b>					
	289, 302, 351, 400 cu. in. Engs. Ford, Mercury	4.000	8	<b>2M5504</b>	16 - 5/64	8 - 3/16
	<b>Low Tension Oil Ring</b>					
	289, 302, 351, 400 cu. in. Engs. Ford, Mercury	4.000	8	<b>2M5508</b>	16 - 5/64	8 - 3/16
	289, 302, 351 cu. in. Engs. Ford, Mercury	4.000	8	<b>2M8571</b>	16 - 1/16	8 - 1/8
	<b>Contains 1/8" Oil Rings</b>					
	<b>Contains Napier 2nd rings</b>					
	289, 302, 351 cu. in. Engs. Ford, Mercury	4.000	8	<b>2M5521</b>	16 - 1/16	8 - 1/8
	289, 302, 351 cu. in. Engs. Ford, w/Napier 2nd ring	4.000	8	<b>2M8542</b>	16 - 1/16	8 - 3/16
	289, 302, 351 cu. in. Engs. Ford, Mercury	4.000	8	<b>2M5523</b>	16 - 1/16	8 - 3/16
	289, 302, 351 cu. in. Engs. Ford top ring PVD coated, Stainless Napier ductile iron 2nd ring	4.000	8	<b>SN8575</b>	16 - 1/16	8 - 3/16



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Oil Segments	
								Comp. Rings Anillos de Comp. Segments de Comp.	Anillos de Aceite Segments Racieurs

### FORD-Performance (Continued)

#### Hastings Racing Rings

289, 302, 351 cu. in. Engs. Ford <b>Low Tension Oil Ring</b>		4.000	8	<b>2M5505</b>	16 - 1/16	8 - 3/16
289, 302, 351 cu. in. Engs. Ford <b>Napier 2nd ring Low Tension Oil Ring</b>		4.000	8	<b>2M8543</b>	16 - 1/16	8 - 3/16
289, 302, 351 cu. in. Engs. Ford, Mercury <b>Contains 3.0MM Oil Rings</b>		4.000	8	<b>2M5538</b>	16 - 1/16	8 - 3.0
302 cu. in. Eng 5.0 Litre	101.60mm 4.000		8	<b>2M5535</b>	16 - 1.5mm	8 - 4.0mm
1968-71 390 cu. in. Eng. Ford, Mercury	4.050		8	<b>2M5525</b>	16 - 1/16	8 - 3/16
289, 302, 351, 400 cu. in. Engs. Ford, Mercury	4 1/16		8	<b>2M5511</b>	16 - 5/64	8 - 3/16
302, 351, 400 cu. in. Engs. Ford, Mercury <b>w/1.5mm Comp. &amp; 3.0mm Oil</b>	101.60mm 4.000		8	<b>2M5540</b>	16 - 1.5mm	8 - 3.0mm
427 cu.in.Eng. Ford Stroked KB piston w/ 3/16 oil groove	4.233		8	<b>2M5526</b>	16 - 1/16	8 - 3/16
1966-69 427 cu. in. Eng. Ford, Mercury	4.233		8	<b>2M5517</b>	16 - 1/16	8 - 1/8
1963-65 427 cu. in. Eng. Ford, Mercury Original Equipment Piston	4.233		8	<b>2M5516</b>	8 - 5/64 8 - 3/32	8 - 3/16
460 cu. in. Eng.	4.360		8	<b>2M5536</b>	16 - 1/16	8 - 3/16

#### Claimer Ring Sets

302 cu. in. Eng <b>Claimer Ring Sets w/4.00mm Oil Ring</b>	101.60mm 4.000		8	<b>CM5530 C5530</b>	16 - 1.5mm	8 - 4.0mm
289, 302, 351, 400 cu. in. Eng. w/metric widths <b>Claimer Ring Sets</b>	101.60mm 4.000		8	<b>CM5540 C5540</b>	16 - 1.5mm	8 - 3.0mm
289, 302, 351 cu. in. Eng. 1/8" Oil Ring <b>Claimer Ring Sets</b>	4.000		8	<b>CM5521</b>	16 - 1/16	8 - 1/8
289, 302, 351, 400 cu. in. Eng. <b>Claimer Ring Sets</b>	4.000		8	<b>CM5531 C5531</b>	16 - 5/64	8 - 3/16
289, 302, 351, 400 cu. in. Eng. <b>Claimer Ring Sets</b>	4.000		8	<b>CM5532 C5532</b>	16 - 1/16	8 - 3/16
429, 460 cu. in. Eng. <b>Claimer Ring Sets</b>	4.360		8	<b>CM5576</b>	16 - 1/16	8 - 3/16

### FORD MOTORS CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 plus

#### Industrial Engines

VSG411	1.1 Litre	68.68mm 2.704	4	<b>2C4856 4856</b>	4 - 1.5mm 4 - 1.75mm	4 - 3.0mm
VSG413	1.3 Litre	73.94mm 2.911	4	<b>2C4858 4858</b>	4 - 1.5mm 4 - 1.75mm	4 - 3.0mm
134 cu. in. Eng. E134, JE		3 7/16	4	<b>2C7501</b>	8 - 3/32	4 - 3/16
V-4, 91, 104 Engs.		90.00mm 3.543	4	<b>2C6773 6773</b>	4 - 2.0mm 4 - 3.0mm	4 - 5.0mm
1700cc, 2000cc Engs. 104 GF-SAAB V/4		90.00mm 3.543	4	<b>2C4276 4276</b>	4 - 2.0mm 4 - 3.0mm	4 - 4.0mm
223 cu. in. Eng. JF, F223		3 5/8	6	<b>2C563 2M563 563</b>	12 - 3/32	6 - 3/16



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

**FORD MOTORS CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 plus (Continued)**

**Industrial Engines**

272 cu. in. Eng. J272, JH, JJ	3 5/8	8	<b>2C564</b> <b>2M564</b> <b>564</b>	16 - 3/32	8 - 3/16
302, J	3 5/8	8	<b>2C573</b>	16 - 3/32	16 - 5/32
2358cc Diesel Eng. Transit	3 1/16	4	<b>2C5367</b>	4 - 3/32K 4 - 3/32	4 - 3/16
262 cu. in. Eng.	3 23/32	6	<b>2C583</b>	6 - 5/64 6 - 3/32	6 - 3/16
292 cu. in. Eng. K292	3 3/4	8	<b>2C568</b> <b>2M568</b> <b>568</b>	16 - 5/64	8 - 3/16
HD330	3 7/8	8	<b>2C589</b>	8 - 5/64 8 - 3/32	8 - 1/4
HD330	3 7/8	8	<b>2C6607</b> <b>6607</b>	24 - 5/64	8 - 3/16
MD330	3 7/8	8	<b>2C591</b> <b>2M591</b> <b>591</b>	8 - 5/64 8 - 3/32	8 - 3/16
172 cu. in. Eng. D172 3 Groove Piston	3.900	4	<b>2C7673</b>	8 - 3/32	4 - 3/16
172 cu. in. Eng. DD172 5 Groove Piston	3.900	4	<b>2C7999</b>	12 - 3/32	8 - 3/16
220 cu. in. Eng. X220	3 15/16	4	<b>2C5837</b>	12 - 3/32	8 - 3/16
1967-68 330 cu. in. Eng. Dagenham Diesel	3 15/16	6	<b>2C6608</b>	18 - 3/32	6 - 3/16
330 cu. in. Diesel Eng. Y330	3 15/16	6	<b>2C7596</b>	18 - 3/32	12 - 3/16
240 cu. in. Eng. C5PF	4.000	6	<b>2C592</b> <b>2M592</b> <b>592</b>	12 - 5/64	6 - 3/16
300, LD300 cu. in. Eng. C5PG	4.000	6	<b>2C592</b> <b>2M592</b> <b>592</b>	12 - 5/64	6 - 3/16
361, 391 cu. in. Eng.	4.050	8	<b>2C590</b> <b>2M590</b>	8 - 5/64 8 - 3/32	8 - 1/4
361, 391 cu. in. Eng.	4.050	8	<b>2C6601</b> <b>2M6601</b> <b>6601</b>	24 - 5/64	8 - 3/16
1967-68 242 cu. in. Eng. Dagenham Diesel	4 1/8	4	<b>2C6609</b> <sup>(2)</sup>	6 - 3/32	2 - 3/16
360 cu. in. Eng. Thames Trader, K700; 363 cu.in. Eng. Dorset Diesel	4 1/8	6	<b>2C6609</b> <sup>(2)</sup>	6 - 3/32	2 - 3/16
401 cu. in. Eng. Q401	4 1/8	8	<b>2C579</b>	24 - 3/32	8 - 3/16
192, GF192, GFO192DF	4.130	4	<b>2C5369</b> <b>5369</b>	8 - 5/64	4 - 3/16
158 cu. in. Diesel Eng. 158DF; 175 cu. in. Diesel Eng. 175DF	4.200	3	<b>2C7182</b> <sup>(1)</sup>	3 - 3/32	1 - 3/16
158 cu. in. Eng. 158GF	4.200	3	<b>2C7181</b>	6 - 3/32	3 - 3/16
254 cu. in. Eng. 254DF Dorset Diesel	4.221	4	<b>2C7246</b> <sup>(2)</sup>	6 - 3/32	2 - 3/16
380 cu. in. Eng. 380DF Dorset Diesel	4.221	6	<b>2C7246</b> <sup>(2)</sup>	6 - 3/32	2 - 3/16
201 cu. in. Diesel Eng. 201DF	4.400	3	<b>2C7180</b>	9 - 3/32	3 - 3/16
401cu. in. Eng. Diesel 401DF, 401DFT Turbo	6.6 Litre 4.400	6	<b>2C7180</b> <sup>(3)</sup>	9 - 3/32	3 - 3/16

(1) Cyl. Set. (2) Cyl. Set. (3) Cyl. Set. K-Keystone Groove.



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Oil Segments	
								Comp. Rings Anillos de Comp. Segments de Comp.	Anillos de Aceite Segments Racieurs

**FORD MOTORS CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 plus (Continued)**

**Industrial Engines**

201 cu. in. Eng. 201GF		4.400	3	<b>2C7183</b>	6 - 3/32	3 - 3/16
256 cu. in. Diesel Eng. 256DF		4.400	4	<b>2C7210</b>	12 - 3/32	4 - 3/16
477cu. in. Eng. M477	7.8 Litre	4 1/2	8	<b>2C578 578</b>	24 - 3/32	8 - 3/16
534 cu. in. Eng. N534		4 1/2	8	<b>2C578 578</b>	24 - 3/32	8 - 3/16

**Marine**

144, 170 cu. in. Eng.		3 1/2	6	<b>2C582 2M582 582</b>	12 - 5/64	6 - 3/16
200 cu. in. Eng.		3.680	6	<b>2C586 2M586 586</b>	12 - 5/64	6 - 3/16
200 cu. in. Eng.		3 7/8	4	<b>120</b>	8 - 1/8	4 - 5/32
221 cu. in. Eng.		3 1/2	8	<b>2C652 2M652 652</b>	16 - 5/64	8 - 3/16
239 cu. in. Eng.		3 3/16	8	<b>2C533 533</b>	16 - 3/32	16 - 3/16
240 cu. in. Eng.		4.000	6	<b>2C592 2M592 592</b>	12 - 5/64	6 - 3/16
250 cu. in. Eng.		3.680	6	<b>2C586 2M586 586</b>	12 - 5/64	6 - 3/16
256, 272 cu. in. Eng.		3 5/8	8	<b>2C564 2M564 564</b>	16 - 3/32	8 - 3/16
260, 312 cu. in. Eng.		3.800	8	<b>2M571 2C571 571</b>	8 - 5/64 8 - 3/32	8 - 3/16
289, 302 cu. in. Eng.		4.000	8	<b>2C139 2M139 139</b>	16 - 5/64	8 - 3/16
292 cu. in. Eng.		3 3/4	8	<b>2C568 2M568 568</b>	16 - 5/64	8 - 3/16
1965-92 300 cu. in. Eng.		4.000	6	<b>2C592 2M592 592</b>	12 - 5/64	6 - 3/16
1986-92 302 cu. in. Eng.	5.0 Litre	101.60mm 4.000	8	<b>2M4346 4346</b>	16 - 1.5mm	8 - 4.0mm
330 cu. in. Eng. Medium		3 7/8	8	<b>2C591 2M591 591</b>	8 - 5/64 8 - 3/32	8 - 3/16
330 cu. in. Eng. Heavy Duty		3 7/8	8	<b>2C6685 6685</b>	8 - 3/32 16 - 5/64	8 - 3/16



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Oil Segments	
								Comp. Rings Anillos de Comp. Segments de Comp.	Anillos de Aceite Segments Racieurs

**FORD MOTORS CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 plus (Continued)**

**Marine**

351 cu. in. Eng. C, W	4.000	8	<b>2C139</b> <b>2M139</b> <b>139</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
352 cu. in. Eng.	4.000	8	<b>2C577</b> <b>2M577</b> <b>577</b>	8 - $\frac{5}{64}$ 8 - $\frac{3}{32}$	8 - $\frac{3}{16}$
361, 391 cu. in. Eng.	4.050	8	<b>2C5485</b> <b>2M5485</b> <b>5485</b>	8 - $\frac{3}{32}$ 8 - $\frac{5}{64}$	8 - $\frac{3}{16}$
428 cu. in. Eng.	4.130	8	<b>2C595</b> <b>2M595</b> <b>595</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1979-91 429 cu. in. Eng.	4.360	8	<b>2C5621</b> <b>2M5621</b> <b>5621</b>	8 - $\frac{3}{32}$ 8 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1968-78 429 cu. in. Eng.	4.360	8	<b>2C598</b> <b>2M598</b> <b>598</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
460 cu. in. Eng.	4.360	8	<b>2C598</b> <b>2M598</b> <b>598</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
534 cu. in. Eng.	4 $\frac{1}{2}$	8	<b>2C578</b> <b>578</b>	24 - $\frac{3}{32}$	8 - $\frac{3}{16}$

**Tractors**

Allied Sleeve Kit #WSA261 M & W Sleeve Kit SP28, 30, 31, 32-5, 33-5, 34-5, 35-5 Permite Sleeve Kit CSA261 White Machine Sleeve Kit #G190CH, G216CH	3 $\frac{3}{16}$	4	<b>2C523</b>	8 - $\frac{3}{32}$	8 - $\frac{5}{32}$
2N, 2NAN, 8N, 8NAN, 9N, 9NAN For Sealed Power Piston #1630K, 1650K	* 3 $\frac{3}{16}$	4	<b>2C7505</b>	8 - $\frac{3}{32}$	8 - $\frac{5}{32}$
2N, 8N, 9N To S/N 42162	* 3 $\frac{3}{16}$	4	<b>2C825</b>	8 - $\frac{3}{32}$	4 - $\frac{5}{32}$
2N, 8N, 9N Piston #8N6110 S/N 42162-on	* 3 $\frac{3}{16}$	4	<b>2C535</b>	8 - $\frac{3}{32}$	4 - $\frac{3}{16}$
2N, 8N, 9N Ford 4 Ring Piston <b>Also ava. in .083</b>	* 3 $\frac{3}{16}$	4	<b>2C549</b>	8 - $\frac{3}{32}$	8 - $\frac{3}{16}$
2N, 8N, 9N Ford 4 Ring Piston <b>w/5/32 oil groove</b>	* 3 $\frac{3}{16}$	4	<b>2C523</b>	8 - $\frac{3}{32}$	8 - $\frac{5}{32}$
2N, 8N, 9N For Genuine Power Super Sleeve	* 3.270	4	<b>2C7583</b>	8 - $\frac{3}{32}$	8 - $\frac{3}{16}$
134 cu. in. Eng. NAA, 501, 541, 600, 601, 700, 701, 2000, NAB, 600K Series, EAE, EBD Eng.	* 3 $\frac{7}{16}$	4	<b>2C7501</b>	8 - $\frac{3}{32}$	4 - $\frac{3}{16}$
Perkins P3 Diesel Eng. Dextra	* 3 $\frac{1}{2}$	3	<b>2C6723</b>	6 - $\frac{3}{32}$ 3 - $\frac{1}{8}$	6 - $\frac{1}{4}$
600, 700 NAA Gas <b>INCREASE BORE SLEEVE KIT</b>	3 $\frac{1}{2}$	4	<b>2C6189</b>	8 - $\frac{3}{32}$	4 - $\frac{3}{16}$
144 cu. in. Eng. 501, 601, 701, 2000, 3000 Diesel	3 $\frac{7}{16}$	4	<b>2C7106</b>	12 - $\frac{3}{32}$	4 - $\frac{3}{16}$
Perkins 3A.152 Diesel Eng. 2000 Super Dextra <b>w/Chrome Plated Liners</b>	* 3.600	3	<b>7516</b>	9 - $\frac{3}{32}$	6 - $\frac{1}{4}$
233 cu. in. Gas Eng. 6000	3 $\frac{5}{8}$	6	<b>2C7945</b>	12 - $\frac{3}{32}$	6 - $\frac{3}{16}$
242 cu. in. Diesel Eng. 6000	3 $\frac{5}{8}$	6	<b>2C7153</b>	18 - $\frac{3}{32}$	6 - $\frac{3}{16}$
172 cu. in. Diesel Eng. 801, 841, 901, 1801, 4000D	3.900	4	<b>2C7999</b>	12 - $\frac{3}{32}$	8 - $\frac{3}{16}$

\* Sleeved Engine.



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

**FORD MOTORS CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 plus (Continued)**

**Tractors**

172 cu. in. Gas Eng. 800, 801, 900, 901, 1801, 4000 Series EAF, EBE		3.900	4	<b>2C7673</b>	8 - $\frac{3}{32}$	4 - $\frac{3}{16}$
172 cu. in. Gas Eng. 800, 801, 900, 901, 1801, 4000 * Series EAF, EBE M & W Sleeve Kit <b>INCREASE BORE SLEEVE ASSEMBLY FOR ABOVE</b>		4.000	4	<b>2C7175</b>	12 - $\frac{3}{32}$	4 - $\frac{3}{16}$
220 cu. in. Eng. 5000 Super Major Diesel		3 $\frac{15}{16}$	4	<b>2C5837</b>	12 - $\frac{3}{32}$	8 - $\frac{3}{16}$
800, 900, 1800, 4000		4.000	4	<b>2C5689</b>	4 - $\frac{5}{64}$ 4 - $\frac{3}{32}$	4 - $\frac{3}{16}$
1967-68 242 cu. in. Eng. Dagenham Diesel		4 $\frac{1}{8}$	4	<b>2C6609</b> <sup>(2)</sup>	6 - $\frac{3}{32}$	2 - $\frac{3}{16}$
363 cu. in. Eng. Dagenham Diesel		4 $\frac{1}{8}$	6	<b>2C6609</b> <sup>(2)</sup>	6 - $\frac{3}{32}$	2 - $\frac{3}{16}$
158 cu. in. G Eng. 2000, 3000 Gas - 3 Cyl. Eng.		4.200	3	<b>2C7181</b>	6 - $\frac{3}{32}$	3 - $\frac{3}{16}$
158 cu. in. D Eng. 2000 Diesel - 3 Cyl. Eng.		4.200	1	<b>2C7182</b>	3 - $\frac{3}{32}$	1 - $\frac{3}{16}$
175 cu. in. D Eng. 3000 Diesel - 3 Cyl. Eng.		4.200	1	<b>2C7182</b>	3 - $\frac{3}{32}$	1 - $\frac{3}{16}$
233 cu. in. D Eng. 5000 Diesel - 4 Cyl. Eng.		4.200	1	<b>2C7182</b>	3 - $\frac{3}{32}$	1 - $\frac{3}{16}$
256 cu. in. Eng. 7000 Series	6.6 Litre	4.400	4	<b>2C4728</b>	4 - $\frac{1}{8}K$ 8 - $\frac{3}{32}$	4 - $\frac{3}{16}$
201, 192 cu. in. D Eng. 4000 Gas - 3 Cyl. Eng.		4.400	3	<b>2C7183</b>	6 - $\frac{3}{32}$	3 - $\frac{3}{16}$
201 cu. in. D Eng. 4000 Diesel - 3 Cyl.Eng.; 8000 Diesel - 6 Cyl. Eng.		4.400	3	<b>2C7180</b>	9 - $\frac{3}{32}$	3 - $\frac{3}{16}$
5000 Super Major Diesel		4.400	4	<b>2C7210</b>	12 - $\frac{3}{32}$	4 - $\frac{3}{16}$
401DT Eng. Diesel 8000, 9000 Series	6.6 Litre	4.400	6	<b>2C7012</b>	6 - $\frac{1}{8}K$ 12 - $\frac{3}{32}$	6 - $\frac{3}{16}$
<b>Zollner Piston #3225 Turbocharged</b>						
401 cu. in. Eng. Diesel DT Eng., F4000	6.6 Litre	4.400	6	<b>2C7021</b> <sup>(2)</sup>	2 - $\frac{1}{8}K$ 2 - $\frac{3}{32}$	2 - $\frac{3}{16}$
<b>3 Ring Mahle Piston #1494</b>						
475 cu. in. Diesel DT Eng., F4000	7.8 Litre	4.400	8	<b>2C7021</b> <sup>(2)</sup>	2 - $\frac{1}{8}K$ 2 - $\frac{3}{32}$	2 - $\frac{3}{16}$
<b>3 Ring Mahle Piston #1495</b>						
903 cu. in. Eng. FW30, 40 & 60 w/Cummins		5 $\frac{1}{2}$	8	<b>2C6537</b> <sup>(2)</sup>	2 - $\frac{5}{32}K$ 2 - $\frac{1}{8}K$	2 - $\frac{3}{16}$

**Truck & Bus Engines**

97 cu. in. Eng. 1586 Courier Australia	1.6 Litre	78.00mm 3.071	4	<b>2C4412</b>	4 - 1.5mm 4 - 2.0mm	4 - 4.0mm
2000-On 97.6 cu. in. Eng. 1600cc Courier <b>Made in Brazil</b>	1.6 Litre	82.04mm 3.230	4	<b>2C5144</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.0mm
1972-78 97 cu. in. Eng. 1600 Courier	1.6 Litre	78.00mm 3.071	4	<b>2C4265</b> <b>2M4265</b> <b>4265</b>	8 - 1.5mm	4 - 4.0mm
1972-78 110 cu. in. Eng. 1800 Courier	1.8 Litre	78.00mm 3.071	4	<b>2C4265</b> <b>2M4265</b> <b>4265</b>	8 - 1.5mm	4 - 4.0mm
1941-45 119 cu. in. Eng 3 Ring Piston 30 H.P.		3 $\frac{3}{16}$	4	<b>2C825</b>	8 - $\frac{3}{32}$	4 - $\frac{5}{32}$
1941-45 119 cu. in. Eng. Repl. Piston 30 H.P.		3 $\frac{3}{16}$	4	<b>2C523</b>	8 - $\frac{3}{32}$	8 - $\frac{5}{32}$
1982-84 121 cu. in. Eng.	2.0 Litre	80.00mm 3.150	4	<b>2C6155</b> <b>6155</b>	4 - 1.5mm 4 - 2.0mm	4 - 4.0mm
1979-81 121 cu. in. Eng. 2000cc Eng. Courier	2.0 Litre	80.00mm 3.150	4	<b>2C6141</b>	4 - 1.2mm 4 - 1.5mm	4 - 4.0mm
1983-89 122 cu. in. Eng. Ranger	2.0 Litre	89.32mm 3.517	4	<b>2C5690</b> <b>2M5690</b> <b>5690</b>	8 - 2.0mm	4 - 4.75mm

(2) Cyl. Set. \* Sleeved Engine. K-Keystone Groove.

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YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Candíd y Ancho	Quantite et largeur	Comp. Rings	
								Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs

**FORD MOTORS CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 plus (Continued)**

**Truck & Bus Engines**

1983-84	134 cu. in. Eng. Diesel Vin: P SOHC Mazda B2200	2.2 Litre	3 1/2	4	<b>2C6159</b>	8 - 3/32	4 - 3/16
2001-06	138 cu. in. Eng., Ranger 2261cc Mazda Eng.	2.3 Litre	87.50mm 3.445	4	<b>2C5158</b>	8 - 1.2mm	4 - 2.5mm
1995-97	140 cu. in. Eng., Vin: A Ranger, 2300cc Eng.	2.3 Litre	96.00mm 3.780	4	<b>2C4912</b> <b>2M4912</b> <b>4912</b>	8 - 1.5mm	4 - 3.0mm
1985-94	140 cu. in. Eng., Vin: A	2.3 Litre	96.00mm 3.780	4	<b>2C5761</b> <b>2M5761</b> <b>5761</b>	8 - 1.5mm	4 - 4.0mm
1985-87	140 cu. in. Eng. Diesel Turbo	2.3 Litre	91.10mm 3.587	4	<b>2C5666</b>	4 - 2.5Kmm 4 - 2.0Kmm	4 - 4.0mm
1977-84	140 cu. in. Eng.	2.3 Litre	96.00mm 3.780	4	<b>2C4203</b> <b>2M4203</b> <b>4203</b>	8 - 2.0mm	4 - 4.75mm
1961-69	144, 170 cu. in. Eng.		3 1/2	6	<b>2C582</b> <b>2M582</b> <b>582</b>	12 - 5/64	6 - 3/16
1998-01	151 cu. in. Eng. L4, Vin: C <b>Ranger</b>	2.5 Litre	96.00mm 3.780	4	<b>2M4515</b> <b>4515</b>	8 - 1.5mm	4 - 3.0mm
1970-71	170 cu. in. Eng.		3 1/2	6	<b>2C582</b> <b>2M582</b> <b>582</b>	12 - 5/64	6 - 3/16
1983-86	171 cu. in. Eng. Aerostar, Ranger Vin: S	2.8 Litre	93.00mm 3.661	6	<b>2C4205</b> <b>4205</b>	6 - 2.0mm 6 - 2.5mm	6 - 4.0mm
1986-95	177 cu. in. Eng.	2.9 Litre	93.00mm 3.661	6	<b>2C4450</b> <b>2M4450</b> <b>4450</b>	6 - 1.6mm 6 - 1.75mm	6 - 3.5mm
2001-05	183 cu. in. Eng., Vin: S,U,V,2 <b>w/2.5mm oil ring</b>	3.0 Litre	89.00mm 3.504	6	<b>2C5077</b>	6 - 1.2mm 6 - 1.5mm	6 - 2.5mm
1998-01	183 cu. in. Eng., Ranger <b>w/3.00mm oil ring</b>	3.0 Litre	89.00mm 3.504	6	<b>2M5107</b> <b>5107</b>	12 - 1.5mm	6 - 3.0mm
1986-00	183 cu. in. Eng., Vin: U	3.0 Litre	89.00mm 3.504	6	<b>2C5762</b> <b>2M5762</b> <b>5762</b>	12 - 1.5mm	6 - 4.0mm
1963-84	200 cu. in. Eng.	3.3 Litre	3.680	6	<b>2C586</b> <b>2M586</b> <b>586</b>	12 - 5/64	6 - 3/16
	200, 250 cu. in. Eng. Ford For ACL Duralite Pistons <b>Shallow Oil Ring Groove</b>		3.680	6	<b>2C4711</b> <b>2M4711</b> <b>4711</b>	12 - 5/64	6 - 3/16
1952-53	215 cu. in. Eng.		3 9/16	6	<b>2C136</b> <b>136</b>	12 - 3/32	6 - 3/16
1959-66	220 cu. in. Diesel Eng.	*	3 15/16	4	<b>2C5837</b>	12 - 3/32	8 - 3/16
1962-63	221 cu. in. Eng.		3 1/2	8	<b>2C652</b> <b>2M652</b> <b>652</b>	16 - 5/64	8 - 3/16

\* Sleeved Engine. K-Keystone Groove.



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

**FORD MOTORS CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 plus (Continued)**

**Truck & Bus Engines**

1954-64 223 cu. in. Eng. 3 Ring Piston		3 5/8	6	<b>2C563</b> <b>2M563</b> <b>563</b>	12 - 3/32	6 - 3/16
1943-51 226 cu. in. Eng. 4 Ring Piston 90 H.P.		3.300	6	<b>2C4230</b> <b>4230</b>	12 - 3/32	12 - 3/16
1996-03 232 cu. in. Eng. Windstar Vin: 4	3.8 Litre	96.80mm 3.811	6	<b>2M4885</b> <b>4885</b>	12 - 1.5mm	6 - 3.0mm
1988-95 232 cu. in. Eng.	3.8 Litre	96.80mm 3.811	6	<b>2M4262</b> <b>4262</b>	12 - 1.5mm	6 - 4.0mm
1981-87 232 cu. in. Eng.	3.8 Litre	96.80mm 3.811	6	<b>2C5649</b> <b>2M5649</b> <b>5649</b>	12 - 2.0mm	6 - 4.0mm
2005-07 238 cu. in. Eng. Vin: 6	3.9 Litre	96.80mm 3.811	6	<b>2M4885</b> <b>4885</b>	12 - 1.5mm	6 - 3.0mm
1954-55 239 cu. in. Eng. 3 Ring Piston		3 1/2	8	<b>2C562</b> <b>562</b>	16 - 3/32	8 - 3/16
1949-53 239 cu. in. Eng., 95, 100 H.P. <b>4 Ring Piston</b>		3 3/16	8	<b>2C533</b> <b>533</b>	16 - 3/32	16 - 3/16
1939-49 239 cu. in. Eng., 95, 100 H.P. <b>4 Ring Piston</b>		3 3/16	8	<b>529</b>	16 - 3/32	16 - 5/32
1965-77 240 cu. in. Eng.	3.9 Litre	4.000	6	<b>2C592</b> <b>2M592</b> <b>592</b>	12 - 5/64	6 - 3/16
1967-68 242 cu. in. Eng. Dagenham Diesel		4 1/8	4	<b>2C6609</b> <sup>(2)</sup>	6 - 3/32	2 - 3/16
1990-01 244 cu. in. Eng. Vin: E, X, SOHC, OHV	4.0 Litre	100.40mm 3.953	6	<b>2M4627</b> <b>4627</b>	6 - 1.6mm 6 - 1.75mm	6 - 3.5mm
2002-11 245 cu. in. Eng. Vin:E,K SOHC	4.0 Litre	100.40mm 3.953	6	<b>2C5187</b>	6 - 1.2mm 6 - 1.5mm	6 - 3.0mm
1969-77 250 cu. in. Eng.		3.680	6	<b>2C586</b> <b>2M586</b> <b>586</b>	12 - 5/64	6 - 3/16
1949-52 254 cu. in. Eng. 8MB, 112 H.P. <b>3 Ring Piston</b>		3 1/2	6	<b>2C534</b>	12 - 3/32	6 - 3/16
1981-82 255 cu. in. Eng.	4.2 Litre	3.680	8	<b>2C5618</b> <b>2M5618</b> <b>5618</b>	16 - 5/64	8 - 3/16
1997-07 256 cu. in. Eng. Vin: 2,4	4.2 Litre	96.80mm 3.811	6	<b>2M4885</b> <b>4885</b>	12 - 1.5mm	6 - 3.0mm
1954-59 256, 272 cu. in. Eng.		3 5/8	8	<b>2C564</b> <b>2M564</b> <b>564</b>	16 - 3/32	8 - 3/16
1962-64 260 cu. in. Eng.		3.800	8	<b>2M571</b> <b>2C571</b> <b>571</b>	8 - 5/64 8 - 3/32	8 - 3/16
1961-64 262 cu. in. Eng.		3 23/32	6	<b>2C583</b>	6 - 5/64 6 - 3/32	6 - 3/16
1955-58 272 cu. in. Eng. Hepolite Piston #13394		3 5/8	8	<b>593</b>	16 - 3/32	16 - 3/16
1996-11 281 cu. in. Eng. Vin: V,W,X,6	4.6 Litre	90.20mm 3.551	8	<b>2M4628</b> <b>4628</b>	16 - 1.5mm	8 - 3.0mm

(2) Cyl. Set.

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YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

**FORD MOTORS CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 plus (Continued)**

**Truck & Bus Engines**

1963-68 289, 302 cu. in. Engs.		4.000	8	<b>2C139</b> <b>2M139</b> <b>139</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1958-64 292 cu. in. Eng. Medium & Heavy Duty		3 $\frac{3}{4}$	8	<b>2C568</b> <b>2M568</b> <b>568</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1995-97 300 cu. in. Eng., Vin: Y	4.9 Litre	101.60mm 4.000	6	<b>2M4879</b> <b>4879</b>	12 - 2.0mm	6 - 4.0mm
1977-94 300 cu. in. Eng.	4.9 Litre	4.000	6	<b>2C592</b> <b>2M592</b> <b>592</b>	12 - $\frac{5}{64}$	6 - $\frac{3}{16}$
1965-77 300 cu. in. Eng. Heavy Duty	4.9 Litre	4.000	6	<b>2C592</b> <b>2M592</b> <b>592</b>	12 - $\frac{5}{64}$	6 - $\frac{3}{16}$
1996-01 302 cu. in. Eng. Ford, Mercury, Vin: N <b>Shallow Top &amp; Oil Grv., "Lightning"</b>	5.0 Litre	101.60mm 4.000	8	<b>2M4726</b> <b>4726</b>	16 - 1.5mm	8 - 4.0mm
1986-95 302 cu. in. Eng. <b>Exc. "Lightning"</b>	5.0 Litre	101.60mm 4.000	8	<b>2M4346</b> <b>4346</b>	16 - 1.5mm	8 - 4.0mm
1969-86 302 cu. in. Eng.	5.0 Litre	4.000	8	<b>2C139</b> <b>2M139</b> <b>139</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1952-59 302 cu. in. Eng.		3 $\frac{5}{8}$	8	<b>2C573</b>	16 - $\frac{3}{32}$	16 - $\frac{5}{32}$
1952-57 317, 332 cu. in. Engs. Sterling Piston H791P		3.800	8	<b>2C696</b> <b>2M696</b> <b>696</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1996-11 330 cu. in. Eng. Vin: A,L,R,3,5	5.4 Litre	90.20mm 3.551	8	<b>2M4628</b> <b>4628</b>	16 - 1.5mm	8 - 3.0mm
1970-84 330 cu. in. Eng. Heavy Duty - 4 Ring Piston		3 $\frac{7}{8}$	8	<b>2C6685</b> <b>6685</b>	8 - $\frac{3}{32}$ 16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1967-69 330 cu. in. Eng. Heavy Duty - 4 Ring Piston		3 $\frac{7}{8}$	8	<b>2C6607</b> <b>6607</b>	24 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1964-84 330 cu. in. Eng. Medium Duty		3 $\frac{7}{8}$	8	<b>2C591</b> <b>2M591</b> <b>591</b>	8 - $\frac{5}{64}$ 8 - $\frac{3}{32}$	8 - $\frac{3}{16}$
1964-77 330 cu. in. Eng. Zollner Piston #3289		3 $\frac{7}{8}$	8	<b>2C5608</b>	8 - $\frac{3}{32}$ 8 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1964-67 330 cu. in. Eng Heavy Duty		3 $\frac{7}{8}$	8	<b>2C589</b>	8 - $\frac{5}{64}$ 8 - $\frac{3}{32}$	8 - $\frac{1}{4}$
1967-68 330 cu. in. Eng. Dagenham Diesel		3 $\frac{15}{16}$	6	<b>2C6608</b>	18 - $\frac{3}{32}$	6 - $\frac{3}{16}$
1959-66 330 cu. in. Diesel Eng.	*	3 $\frac{15}{16}$	6	<b>2C7596</b>	18 - $\frac{3}{32}$	12 - $\frac{3}{16}$
1968-84 335 cu. in. Eng. Produced in Mexico		3.900	8	<b>2C5647</b>	24 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1948-52 337 cu. in. Eng. 3 Ring Piston		3 $\frac{1}{2}$	8	<b>2C562</b> <b>562</b>	16 - $\frac{3}{32}$	8 - $\frac{3}{16}$
1948-51 337 cu. in. Eng. 4 Ring Piston		3 $\frac{1}{2}$	8	<b>2C531</b>	16 - $\frac{3}{32}$	16 - $\frac{3}{16}$
1955 341 cu. in. Eng. EBJ		3 $\frac{15}{16}$	8	<b>2C636</b> <b>2M636</b> <b>636</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1993-97 351 cu. in. Eng. Vin: H,N,R, "Lightning" <b>Shallow Top &amp; Oil Grv.</b>	5.8 Litre	101.60mm 4.000	8	<b>2M4726</b> <b>4726</b>	16 - 1.5mm	8 - 4.0mm

\* Sleeved Engine.



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Oil Segments	
								Comp. Rings Anillos de Comp. Segments de Comp.	Anillos de Aceite Segments Racieurs

**FORD MOTORS CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 plus (Continued)**

**Truck & Bus Engines**

1995-98	351 cu. in. Eng. Vin: W Shallow Oil Grv. Exc. "Lightning"	5.8 Litre	101.60mm 4.000	8	<b>2M4346</b> <b>4346</b>	16 - 1.5mm	8 - 4.0mm
1972-95	351 cu. in. Eng. C,M,W	5.8 Litre	4.000	8	<b>2C139</b> <b>2M139</b> <b>139</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1965-67	352 cu. in. Eng.		4.000	8	<b>2C577</b> <b>2M577</b> <b>577</b>	8 - $\frac{5}{64}$ 8 - $\frac{3}{32}$	8 - $\frac{3}{16}$
1970-76	359 cu. in. Eng.		4.050	8	<b>2C6601</b> <b>2M6601</b> <b>6601</b>	24 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1968-86	359, 361, 389, 391 cu. in. Eng. - 3 Ring Piston Zollner Piston #3253 & 3292		4.050	8	<b>2C5485</b> <b>2M5485</b> <b>5485</b>	8 - $\frac{3}{32}$ 8 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1970-74	359, 361, 391 cu. in. Eng.		4.050	8	<b>2C6686</b> <b>2M6686</b> <b>6686</b>	8 - $\frac{3}{32}$ 16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1968-76	360, 390 cu. in. Eng.		4.050	8	<b>2C574</b> <b>2M574</b> <b>574</b>	8 - $\frac{5}{64}$ 8 - $\frac{3}{32}$	8 - $\frac{3}{16}$
1967-69	361, 389, 391 cu. in. Eng. 4 Ring Piston		4.050	8	<b>2C6601</b> <b>2M6601</b> <b>6601</b>	24 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1964-67	361, 391 cu. in. Eng.		4.050	8	<b>2C590</b> <b>2M590</b>	8 - $\frac{5}{64}$ 8 - $\frac{3}{32}$	8 - $\frac{1}{4}$
2003-10	363 cu. in. Eng. Diesel Incl. Turbo VT 365 International Power Stroke Special .055 to .065 gap 2nd Rings	6.0 Litre	95.00mm 3.740	8	<b>2C5374</b>	8 - 2.3Kmm 8 - 2.0mm	8 - 3.5mm
1967-68	363 cu. in. Eng. Dagenham Diesel		4 $\frac{1}{8}$	6	<b>2C6609</b> <sup>(2)</sup>	6 - $\frac{3}{32}$	2 - $\frac{3}{16}$
1979-95	370 cu. in. Eng.	6.1 Litre	4.050	8	<b>2C5485</b> <b>2M5485</b> <b>5485</b>	8 - $\frac{3}{32}$ 8 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1967	390 cu. in. Eng.		4.050	8	<b>2C594</b> <b>2M594</b> <b>594</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1972-86	400 cu. in. Eng.	6.6 Litre	4.000	8	<b>2C139</b> <b>2M139</b> <b>139</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1958-74	401 cu. in. Eng. 401SD		4 $\frac{1}{8}$	8	<b>2C579</b>	24 - $\frac{3}{32}$	8 - $\frac{3}{16}$
1969-On	401 cu. in. Eng. Diesel, 7A Series, L-6	6.6 Litre	4.400	6	<b>2C7014</b>	6 - $\frac{1}{8}$ K 6 - $\frac{3}{32}$	6 - $\frac{3}{16}$
1996-11	415 cu. in. Eng. Vin: S,Y	6.8 Litre	90.20mm 3.551	10	<b>2M4814</b> <b>4814</b>	20 - 1.5mm	10 - 3.0mm
1983-88	420 cu. in. Eng. Diesel	6.9 Litre	4.000	8	<b>2M5693</b>	16 - $\frac{5}{64}$	8 - $\frac{7}{64}$
1983-88	420 cu. in. Eng. Diesel Special .060 to .070 gap 2nd ring	6.9 Litre	4.000	8	<b>2M5697</b>	16 - $\frac{5}{64}$	8 - $\frac{7}{64}$
1983-84	420 cu. in. Eng. Diesel To S/N 59208	6.9 Litre	4.000	8	<b>2M5662</b>	16 - $\frac{5}{64}$	8 - $\frac{5}{32}$

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YEAR ANO MILÉSIMÉ	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego N°. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.		Oil Segments Anillos de Aceite Segments Racieurs

**FORD MOTORS CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 plus (Continued)**

**Truck & Bus Engines**

1992-98 429 cu. in. Eng. V8 <b>Shallow Oil Ring Groove</b>	7.0 Litre	110.70mm 4.358	8	<b>2C4740</b> <b>2M4740</b> <b>4740</b>	16 - 2.0mm	8 - 4.0mm
1979-94 429 cu. in. Eng.	7.0 Litre	4.360	8	<b>2C5621</b> <b>2M5621</b> <b>5621</b>	8 - $\frac{3}{32}$ 8 - $\frac{7}{64}$	8 - $\frac{3}{16}$
1970-73 429 cu. in. Eng.	7.0 Litre	4.360	8	<b>2C598</b> <b>2M598</b> <b>598</b>	16 - $\frac{7}{64}$	8 - $\frac{3}{16}$
1989-95 445 cu. in. Eng. Diesel Navistar <b>Non Turbo</b> <b>Spec .062 to .072 gap 2nd ring</b>	7.3 Litre	104.40mm 4.110	8	<b>2M4741</b>	8 - 3.0mm 8 - 2.0mm	8 - 3.5mm
1994-04 445 cu. in. Eng. Diesel Navistar <b>Turbo, Direct Injection</b> <b>Spec .062 to .072 gap 2nd ring</b>	7.3 Litre	104.40mm 4.110	8	<b>2M4882</b>	8 - 3.0Kmm 8 - 2.0mm	8 - 3.46mm
1992-97 460 cu. in. Eng. <b>Shallow Oil Ring Groove</b>	7.5 Litre	110.70mm 4.358	8	<b>2C4740</b> <b>2M4740</b> <b>4740</b>	16 - 2.0mm	8 - 4.0mm
1972-91 460 cu. in. Eng., Vin: G	7.5 Litre	4.360	8	<b>2C598</b> <b>2M598</b> <b>598</b>	16 - $\frac{7}{64}$	8 - $\frac{3}{16}$
1991-On 475 cu. in. Eng. L-6 OHV Turbo Diesel <b>3 Ring Mahle Piston #1495</b>	7.8 Litre	4.400	6	<b>2C7014</b>	6 - $\frac{1}{8}$ K 6 - $\frac{3}{32}$	6 - $\frac{3}{16}$
1958-81 475, 477, 534 cu. in. Eng.	7.8 Litre	4 $\frac{1}{2}$	8	<b>2C578</b> <b>578</b>	24 - $\frac{3}{32}$	8 - $\frac{3}{16}$
1928-34 A, B		3 $\frac{7}{8}$	4	<b>120</b>	8 - $\frac{1}{8}$	4 - $\frac{5}{32}$
1928-33 A, AA, BB Late 1928		3 $\frac{7}{8}$	4	<b>120</b>	8 - $\frac{1}{8}$	4 - $\frac{5}{32}$
3 Ring Piston 60 H.P.		2.600	8	<b>123</b>	16 - $\frac{3}{32}$	8 - $\frac{5}{32}$
1937-42 Ford Brand 3 Ring Al Piston 85 H.P.		3 $\frac{1}{16}$	8	<b>121</b>	16 - $\frac{3}{32}$	8 - $\frac{5}{32}$
1937-42 Ford Brand 3 Ring Steel Piston or Al Repl. Piston 85 H.P.		3 $\frac{1}{16}$	8	<b>122</b>	16 - $\frac{3}{32}$	8 - $\frac{5}{32}$
1937-42 4 Ring Piston 85, 90 H.P.		3 $\frac{1}{16}$	8	<b>524</b>	16 - $\frac{3}{32}$	16 - $\frac{5}{32}$

**FORD BRITISH (Listed by Cylinder Diameter)**

1935-51 Anglia, Popular Y - 8 H.P.		2.230	4	<b>5705</b>	8 - $\frac{7}{64}$	4 - $\frac{5}{32}$
1954-60 Hepolite Piston #11920		2 $\frac{1}{2}$	4	<b>5937</b>	4 - $\frac{7}{64}$ 4 - $\frac{3}{32}$	8 - $\frac{5}{32}$
Brico Piston #PS5575, XL2504 Hepolite Piston #10165		2 $\frac{1}{2}$	4	<b>5803</b>	8 - $\frac{7}{64}$	8 - $\frac{5}{32}$
1952-59 Popular 3 Ring Piston		2 $\frac{1}{2}$	4	<b>5706</b>	8 - $\frac{7}{64}$	4 - $\frac{5}{32}$
1952-56 Popular 4 Ring Piston		2 $\frac{1}{2}$	4	<b>5930</b>	8 - $\frac{7}{64}$	8 - $\frac{5}{32}$
1939-59 Prefect, Taunus, Anglia, C, Eifel		2 $\frac{1}{2}$	4	<b>5706</b>	8 - $\frac{7}{64}$	4 - $\frac{5}{32}$
1951-58 Consul 4 Ring Piston		3 $\frac{1}{8}$	4	<b>5935</b>	8 - $\frac{7}{64}$	8 - $\frac{3}{16}$
1951-58 Zephyr, Zephyr Zodiac 3 Ring Piston		3 $\frac{1}{8}$	6	<b>2C690</b> <b>2M690</b> <b>690</b>	12 - $\frac{7}{64}$	6 - $\frac{3}{16}$
Hepolite Piston #11592		3 $\frac{1}{8}$	6	<b>5936</b>	12 - $\frac{7}{64}$	12 - $\frac{3}{16}$

K-Keystone Groove.

YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	
<b>FORD BRITISH (Listed by Cylinder Diameter) (Continued)</b>							
Aug. 1970-on 940cc Eng. Escort 940; 711M Eng. 1098cc Escort 1100, 1300, 1300GT, Cortina 1100; 1298cc Cortina 1300; 1599cc Cortina 1600, Capri 1300, 1300GT 1600, 1600GT 618 CWT Van		3 $\frac{3}{16}$	4	<b>2C677</b> <b>2M677</b> <b>677</b>	4 - $\frac{1}{16}$ 4 - $\frac{5}{64}$	4 - $\frac{5}{32}$	
Aug. 1970-on 940cc Eng. Escort 940; 711M Eng. 1098cc Escort 1100, 1300, 1300GT, Cortina 1100; 1298cc Cortina 1300; 1599cc, Cortina, Capri, 1300GT, 1600, 1600GT 618 CWT Van <b>High Performance</b> <b>Compression Rings .005 oversize-File to fit</b>		3 $\frac{3}{16}$	4	<b>2C9502</b> <b>2M9502</b>	4 - $\frac{1}{16}$ 4 - $\frac{5}{64}$	4 - $\frac{5}{32}$	
1960	105E Anglia, Formula V	3.188	4	<b>2M5546</b>	8 - $\frac{5}{64}$	4 - $\frac{5}{32}$	
1970-72	1600cc Eng. Capri	3.188	4	<b>2C5981</b> <b>5981</b>	8 - $\frac{5}{64}$	4 - $\frac{5}{32}$	
1967-71	1500, 1600cc Engs. Cortina, Mark II, 1300	3.188	4	<b>2C5981</b> <b>5981</b>	8 - $\frac{5}{64}$	4 - $\frac{5}{32}$	
1959-67	997cc Eng. Anglia 105E	3.188	4	<b>2C5981</b> <b>5981</b>	8 - $\frac{5}{64}$	4 - $\frac{5}{32}$	
1962-67	1198cc Eng. Anglia 105E Super	3.188	4	<b>2C5981</b> <b>5981</b>	8 - $\frac{5}{64}$	4 - $\frac{5}{32}$	
1962-66	1198, 1498cc Engs. Consul, Cortina Mark I; 1498cc Eng. Cortina G.T.	3.188	4	<b>2C5981</b> <b>5981</b>	8 - $\frac{5}{64}$	4 - $\frac{5}{32}$	
1959-63	1198cc Eng. Consul, Classic 315, Capri 335; 1498cc Eng. Consul, Capri G.T.	3.188	4	<b>2C5981</b> <b>5981</b>	8 - $\frac{5}{64}$	4 - $\frac{5}{32}$	
1959-62	997cc Eng. Prefect	3.188	4	<b>2C5981</b> <b>5981</b>	8 - $\frac{5}{64}$	4 - $\frac{5}{32}$	
1957-66	Consul, Mark II, 4 & V4	3 $\frac{1}{4}$	4	<b>6755</b>	4 - $\frac{5}{64}$ K 4 - $\frac{5}{64}$	4 - $\frac{3}{16}$	
1963-66	1558cc Eng. (Twin-Cam), Lotus Elan, Elan 1.6 Litre Sprint +2, +25, Europa Special, Lotus Cortina	3 $\frac{1}{4}$	4	<b>2C5909</b> <b>5909</b>	8 - $\frac{5}{64}$	4 - $\frac{3}{16}$	
1956-63	Consul, Mark II, 375; Thames 10-15 CWT, Zephyr 4	3 $\frac{1}{4}$	4	<b>2C5909</b> <b>5909</b>	8 - $\frac{5}{64}$	4 - $\frac{3}{16}$	
Hepolite Piston #12836		3 $\frac{1}{4}$	6	<b>6703</b>	12 - $\frac{5}{64}$	12 - $\frac{3}{16}$	
1956-63	Zephyr, Zodiac, Mark II	3 $\frac{1}{4}$	6	<b>5914</b>	12 - $\frac{5}{64}$	6 - $\frac{3}{16}$	
992cc Eng. 39PS, 8, 9:1; 1198cc Eng. 48PS, 8, 7:1; 1340cc Eng. 54PS, 8, 5, 5:1; 1498cc Eng. 57PS, 8, 3:1		85.00mm 3.346	4	<b>2C6899</b> <b>2M6899</b> <b>6899</b>	8 - 1.5mm	4 - 4.0mm	
1959-67	For Aufgebohrte Motoren 85, Fahrzeug Anglia/Kombi, Anglia-Super, Cortina/Kombi, Cortina 1500/Kombi, Classic, Capri, Consul 315, Consul-Corsair, Consul	85.00mm 3.346	4	<b>2C6899</b> <b>2M6899</b> <b>6899</b>	8 - 1.5mm	4 - 4.0mm	
1970-On	Capri 1600	87.68mm 3.452	4	<b>2C4426</b> <b>4426</b>	4 - 2.0mm 4 - 2.5mm	4 - 4.0mm	
1983-On	2000cc Eng. Sierra KOLN OHC 2.0 Litre	90.80mm 3.575	4	<b>2C4286</b> <b>4286</b>	4 - 1.6mm 4 - 2.0mm	4 - 4.0mm	
1972	2000cc Eng. Cortina L, G.T.	90.80mm 3.575	4	<b>2C599</b> <b>599</b>	4 - 2.0mm 4 - 2.5mm	4 - 4.0mm	
1971-74	2000cc Eng. Capri	90.80mm 3.575	4	<b>2C599</b> <b>599</b>	4 - 2.0mm 4 - 2.5mm	4 - 4.0mm	



YEAR ANO MILÉSIMÉ	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

### FORD BRITISH (Listed by Cylinder Diameter) (Continued)

1966-67 Zephyr Mark IV, Zodiac Mark IV		3 1 <sup>1</sup> / <sub>16</sub>	6	<b>2C6791</b> <sup>(2)</sup> <b>6791</b>	4 - 5 <sup>1</sup> / <sub>64</sub>	2 - 3 <sup>1</sup> / <sub>16</sub>
1966-67 1700cc, 2000cc Engs. Corsair Mark IV, Zephyr Mark IV		3 1 <sup>1</sup> / <sub>16</sub>	4	<b>2C6791</b> <sup>(2)</sup> <b>6791</b>	4 - 5 <sup>1</sup> / <sub>64</sub>	2 - 3 <sup>1</sup> / <sub>16</sub>
1953-58 3610cc Eng. 4D Trucks		3 15 <sup>1</sup> / <sub>16</sub>	4	<b>2C5837</b>	12 - 3 <sup>1</sup> / <sub>32</sub>	8 - 3 <sup>1</sup> / <sub>16</sub>
1957-58 5416cc Eng. 6D Trucks		3 15 <sup>1</sup> / <sub>16</sub>	6	<b>2C7596</b>	18 - 3 <sup>1</sup> / <sub>32</sub>	12 - 3 <sup>1</sup> / <sub>16</sub>
1969-71 254 cu. in. 4161cc Eng. OHV, 25514; 2712E Eng. D Series Parent Block		4.221	2	<b>2C7246</b>	6 - 3 <sup>1</sup> / <sub>32</sub>	2 - 3 <sup>1</sup> / <sub>16</sub>
1969-71 380 cu. in. 6224cc Eng. OHV, 38016; 2715E Eng. D Series Parent Block		4.221	2	<b>2C7246</b>	6 - 3 <sup>1</sup> / <sub>32</sub>	2 - 3 <sup>1</sup> / <sub>16</sub>

### FORD EUROPEAN (Listed by Cylinder Diameter)

1955-59 Taunus 12M .060 Top Groove		2.500	4	<b>5907</b>	4 - 1.5MM 4 - 3 <sup>1</sup> / <sub>32</sub>	4 - 5 <sup>1</sup> / <sub>32</sub>
1935-51 Taurus		2 1 <sup>1</sup> / <sub>2</sub>	4	<b>5803</b>	8 - 5 <sup>1</sup> / <sub>64</sub>	8 - 5 <sup>1</sup> / <sub>32</sub>
1989-On Fiesta, Escort, 1.0, 1.1 L HCS		68.68mm 2.704	4	<b>2C4856</b> <b>4856</b>	4 - 1.5mm 4 - 1.75mm	4 - 3.0mm
1988-On Escort, Orion, 1300cc eng HCS, OHV	1.3 Litre	73.94mm 2.911	4	<b>2C4858</b> <b>4858</b>	4 - 1.5mm 4 - 1.75mm	4 - 3.0mm
1297cc Eng. SOHC I4	1.3 Litre	73.94mm 2.911	4	<b>2C5259</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.0mm
1976 Fiesta 950 Base, 950 Ghia, Lussco, Fiesta 1100, Ghia, Lussco & Sport		74.00mm 2.913	4	<b>2C4471</b> <b>4471</b>	4 - 1.6mm 4 - 2.0mm	4 - 4.0mm
1996-On 1388cc Eng. ZH14 16V Zetec S Fiesta, Focus, Ghia, Puma	1.4 Litre	76.00mm 2.992	4	<b>2C4565</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.5mm
1986-On 1392cc Eng. CVH Ford	1.4 Litre	77.24mm 3.041	4	<b>2M5019</b> <b>5019</b>	4 - 1.6mm 4 - 2.0mm	4 - 4.0mm
1973 Capri		79.00mm 3.110	4	<b>2C4482</b> <b>4482</b>	4 - 2.0mm 4 - 2.5mm	4 - 4.0mm
1971 1293cc Eng. Taunus 1300, 1300SW		79.00mm 3.110	4	<b>2C4482</b> <b>4482</b>	4 - 2.0mm 4 - 2.5mm	4 - 4.0mm
1988-On 1800cc Eng. CVH Eng. Ford #E7EE6159DA	1.8 Litre	80.00mm 3.150	4	<b>2C4691</b> <b>2M4691</b> <b>4691</b>	8 - 1.5mm	4 - 3.0mm
1963-64 1800cc Eng. Taunus 12M		80.00mm 3.150	4	<b>2C6879</b> <b>6879</b>	4 - 2.0mm 4 - 3.0mm	4 - 5.0mm
1984-On 1600cc Eng. E-Max Sierra	1.6 Litre	81.28mm 3.200	4	<b>2M4787</b>	4 - 1.6mm 4 - 2.0mm	4 - 4.0mm
1955 Taunus 15M		82.00mm 3.228	4	<b>5888</b>	4 - 2.0mm 4 - 3.0mm	4 - 5.0mm
1988-On 1753cc Eng. Fiesta, Escort, Orion, Courier OHC Diesel	1.8 Litre	82.50mm 3.248	4	<b>2C4982</b>	8 - 2.0mm	4 - 3.0mm
1957-64 1700cc Eng. Taunus 17M, Combi Station Wagon	1.7 Litre	84.00mm 3.307	4	<b>2C5925</b> <b>5925</b>	4 - 2.0mm 4 - 3.0mm	4 - 5.0mm
1964-72 1998cc Eng.	2.0 Litre	84.00mm 3.307	6	<b>2C6137</b> <b>6137</b>	6 - 2.0mm 6 - 3.0mm	6 - 5.0mm
1998-On 1988cc Eng. Mondeo ZH20 121cu. in. DOHC	2.0 Litre	84.86mm 3.341	4	<b>2M4887</b> <b>4887</b>	4 - 1.5mm 4 - 1.75mm	4 - 3.0mm
1995-On 1998cc Eng. 16 valve, Mondeo	2.0 Litre	84.86mm 3.341	4	<b>2C4991</b>	4 - 1.2mm 4 - 1.75mm	4 - 3.0mm

(2) Cyl. Set.



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur		
								Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs

### FORD EUROPEAN (Listed by Cylinder Diameter) (Continued)

1998cc Eng. Mondeo	2.0 Litre	84.86mm 3.341	4	<b>2C4992</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.5mm
1962-65 Taunus 17M TS, 70PS, Corso		85.50mm 3.366	4	<b>6772</b>	4 - 2.0mm 4 - 3.0mm	4 - 5.0mm
1988-On 1998cc DOHC, Scorpio, Sierra	2.0 Litre	86.00mm 3.386	4	<b>2C4876</b> <b>4876</b>	4 - 1.6mm 4 - 1.75mm	4 - 3.0mm
1984-88 1796cc Eng., Granada 1800 GL/GHIA, Scorpio 1800 CL/GL/GHIA Sierra 1800 C/CL/L/GL/S	1.8 Litre	86.20mm 3.394	4	<b>2C4900</b> <b>4900</b>	4 - 1.6mm 4 - 2.0mm	4 - 4.0mm
1970-On Capri 1600, Taunus 1600		87.68mm 3.452	4	<b>2C4426</b> <b>4426</b>	4 - 2.0mm 4 - 2.5mm	4 - 4.0mm
Taunus Cardinal, Taunus 17M Series 21, 0-4		90.00mm 3.543	4	<b>2C6773</b> <b>6773</b>	4 - 2.0mm 4 - 3.0mm	4 - 5.0mm
2002-On 3984cc Ford Falcon, ED, EF Australian, w/2.5mm Oil groove	4.0 Litre	92.25mm 3.632	6	<b>2C5114</b>	6 - 1.2mm 6 - 1.5mm	6 - 2.5mm
1994-On 3984cc Ford Falcon, ED, EF Australian, w/3.0mm Oil groove	4.0 Litre	92.25mm 3.632	6	<b>2C4931</b>	6 - 1.2mm 6 - 1.5mm	6 - 3.0mm
1994-On 3984cc Ford Falcon, ED, EF Australian, w/1.5mm Top Groove	4.0 Litre	92.25mm 3.632	6	<b>2M4937</b> <b>4937</b>	12 - 1.5mm	6 - 3.0mm

### FORD-FERGUSON (Never use Plated Rings in Plated Cylinders)

#### Tractors

All Models		3 <sup>7</sup> / <sub>16</sub>	4	<b>2C523</b>	8 - <sup>7</sup> / <sub>32</sub>	8 - <sup>5</sup> / <sub>32</sub>
All Models Steel Sleeve Eng.	*	3 <sup>7</sup> / <sub>16</sub>	4	<b>2C825</b>	8 - <sup>7</sup> / <sub>32</sub>	4 - <sup>5</sup> / <sub>32</sub>

### FORD JEEP

#### Military

M151 Ford		3 <sup>7</sup> / <sub>8</sub>	4	<b>2C6353</b> <b>6353</b>	8 - <sup>7</sup> / <sub>32</sub>	4 - <sup>3</sup> / <sub>16</sub>
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### FORD MAJOR DIESEL

1959-66 220 cu. in. Eng. FMD11, FMD14 English Diesel, Dagenham Diesel		3 <sup>15</sup> / <sub>16</sub>	4	<b>2C5837</b>	12 - <sup>7</sup> / <sub>32</sub>	8 - <sup>3</sup> / <sub>16</sub>
330 cu. in. Eng. Y		3 <sup>15</sup> / <sub>16</sub>	6	<b>2C7596</b>	18 - <sup>7</sup> / <sub>32</sub>	12 - <sup>3</sup> / <sub>16</sub>
1952-57 3610cc Eng. OHV Major Tractor Vapourising Oil		3 <sup>15</sup> / <sub>16</sub>	4	<b>2C5837</b>	12 - <sup>7</sup> / <sub>32</sub>	8 - <sup>3</sup> / <sub>16</sub>
1953-57 3610cc Eng. OHV Cost Cutter 1 1/2 Thru 4 Ton Petrol		3 <sup>15</sup> / <sub>16</sub>	4	<b>2C5837</b>	12 - <sup>7</sup> / <sub>32</sub>	8 - <sup>3</sup> / <sub>16</sub>
1952-65 3610cc Eng. OHV Thames 1 1/2 Thru 4 Ton, 4D Thames Trader, 1 1/2 Thru 5 Ton Major, Power Major, Super Major, Tractor Eng. 592 Diesel		3 <sup>15</sup> / <sub>16</sub>	4	<b>2C5837</b>	12 - <sup>7</sup> / <sub>32</sub>	8 - <sup>3</sup> / <sub>16</sub>
1957-65 5416cc Eng. OHV 6D Thames Trader 4 Thru 7 Ton, Eng. 590E Diesel OE, AE Pistons 428705, A428706, 426708, 429203		3 <sup>15</sup> / <sub>16</sub>	6	<b>2C7596</b>	18 - <sup>7</sup> / <sub>32</sub>	12 - <sup>3</sup> / <sub>16</sub>

#### Stationary

X220		3 <sup>15</sup> / <sub>16</sub>	4	<b>2C5837</b>	12 - <sup>7</sup> / <sub>32</sub>	8 - <sup>3</sup> / <sub>16</sub>
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### FORDSON (Never use Plated Rings in Plated Cylinders)

#### Tractors

Major English-Gas	*	3.740	4	<b>2C7570</b> <b>7570</b>	8 - <sup>7</sup> / <sub>32</sub>	8 - <sup>3</sup> / <sub>16</sub>
3 Ring Piston		4.000	4	<b>729</b>	8 - <sup>1</sup> / <sub>4</sub>	4 - <sup>1</sup> / <sub>4</sub>
All Models		4 <sup>1</sup> / <sub>8</sub>	4	<b>2C7832</b> <b>7832</b>	12 - <sup>5</sup> / <sub>32</sub>	4 - <sup>7</sup> / <sub>32</sub>

\* Sleeved Engine.

CALL 269-945-2491  
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YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

### FRAZER

1946-52 Cont. F6226 Eng. All Models	3 $\frac{7}{16}$	6	2C4233 4233	12 - $\frac{3}{32}$	12 - $\frac{5}{32}$
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### FREIGHTLINER

Refer to engine listing for make and model

### FRONTENAC-Canadian

1960-62 144, 170 cu. in. Engs.	3 $\frac{1}{2}$	6	2C582 2M582 582	12 - $\frac{5}{64}$	6 - $\frac{3}{16}$
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### GARDNER DENVER

#### Compressors

A.C.M.	3 $\frac{1}{2}$	2	6616	6 - $\frac{1}{8}$	2 - $\frac{3}{16}$
A.A.E.-1004	6 $\frac{1}{2}$	2	6615	6 - $\frac{3}{16}$	2 - $\frac{1}{4}$

### GARDNER ENGINES-British

#### Diesel

HLW, L2, LW	4 $\frac{1}{4}$	1	2C6531	3 - $\frac{3}{32}$	1 - $\frac{3}{16}$
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### GEMINI

Model G26P Gas Use 1/3 Set	4 $\frac{3}{8}$	2	2C7213 <sup>(6)</sup>	18 - $\frac{3}{32}$	6 - $\frac{1}{4}$
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### GLADDEN

#### Engines

40, 40H, 40M, 50, 50H, BB	2 $\frac{1}{2}$	1	6054	2 - $\frac{3}{32}$	1 - $\frac{5}{32}$
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### GENERAL MOTORS

CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 plus

#### Cars

2003-On 49cu. in. Eng. QQ Kia Eng.	0.8 Litre	72.00mm 2.835	3	2C5189	6 - 1.2mm	3 - 2.5mm
2002-On 61cu. in. Eng. Corsa 16V, GMB 8V VHC	1.0 Litre	71.08mm 2.798	4	2C5276	4 - 1.2mm 4 - 1.5mm	4 - 2.0mm
61cu. in. Eng. Corsa 8V Fits Brazilian Mahle Piston	1.0 Litre	71.08mm 2.798	4	2C4517 4517	8 - 1.5mm	4 - 3.0mm
1989-95 61cu. in. Eng. Chevrolet GEO Metro 2 Ring Piston - Suzuki Eng.	1.0 Litre	74.00mm 2.913	3	2C4738	3 - 1.2mm	3 - 2.8mm
1985-00 61cu. in. Eng. Chevrolet Sprint - Suzuki Eng. Vin: 2,6 Inc Turbo	1.0 Litre	74.00mm 2.913	3	2C4208	3 - 1.2mm 3 - 1.5mm	3 - 2.8mm
1998-01 79cu. in. Eng. GEO Metro Vin: 2,9 Suzuki Eng. G13KS	1.3 Litre	74.00mm 2.913	4	2C4944	8 - 1.2mm	4 - 2.5mm
1990-97 79cu. in. Chevrolet GEO, Vin: 9 1300cc Suzuki Eng.	1.3 Litre	74.00mm 2.913	4	2C4258	4 - 1.2mm 4 - 1.5mm	4 - 2.8mm
1976-77 85cu. in. Eng. 1400cc Chevrolet Chevette	1.4 Litre	82.00mm 3.228	4	2C4294 2M4294 4294	8 - 2.0mm	4 - 4.0mm
1399cc Eng. DOHC, Chev, Lova, Twin-Tec	1.4 Litre	77.90mm 3.067	4	2C4569	4 - 1.2mm 4 - 1.5mm	4 - 2.5mm
Chevette (Brazilian), 10.82 Model gas & alch. Also fit Brazilian Mahle Piston		82.00mm 3.228	4	2M4802 4802	4 - 1.5mm 4 - 1.75mm	4 - 4.0mm
1973-82 Chevette Fit Brazilian Mahle Piston	1.4 Litre	82.00mm 3.228	4	2C4826	8 - 2.0mm	4 - 4.0mm
2004-06 92cu. in. Eng. 1500cc Aveo	1.5 Litre	76.50mm 3.012	4	2C4175	8 - 1.5mm	4 - 2.0mm

(6) Cyl. Set.

YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.		Oil Segments Anillos de Aceite Segments Racieurs

## GENERAL MOTORS (Continued)

**CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 plus**

### Cars

1987-89	92cu. in. Eng. Chev. GEO, Spectrum - Isuzu Eng. Turbo	1.5 Litre	77.00mm 3.031	4	<b>2C4646</b>	8 - 1.2mm	4 - 2.8mm
1985-89	92cu. in. Eng. Chev. Spectrum, GEO - Isuzu Eng.	1.5 Litre	77.00mm 3.031	4	<b>2M4241</b> <b>4241</b>	4 - 1.5mm	4 - 2.8mm
1997-02	97cu. in. Eng. GEO - Suzuki Eng. G16KV Vin: 6	1.6 Litre	75.00mm 2.953	4	<b>2C4901</b>	8 - 1.2mm	4 - 2.5mm
1989-96	97cu. in. Eng. GEO - Suzuki Eng. Vin: U	1.6 Litre	75.00mm 2.953	4	<b>2C4640</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.8mm
1983-89	97cu. in. Eng. 1600cc Chevrolet Nova - Toyota Eng.	1.6 Litre	81.00mm 3.189	4	<b>2C6180</b> <b>2M6180</b> <b>6180</b>	8 - 1.5mm	4 - 2.8mm
1984-87	97.6cu. in. Eng. Chevrolet, Pontiac <b>Shallow Oil Ring Groove</b>	1.6 Litre	82.00mm 3.228	4	<b>2M4218</b> <b>4218</b>	8 - 1.5mm	4 - 4.0mm
1987-On	Chevette, Gas/Alch. <b>Fits Brazilian Mahle Piston</b>	1.6 Litre	82.00mm 3.228	4	<b>2C4801</b> <b>4801</b>	8 - 1.5mm	4 - 3.0mm
1976-83	97.6cu. in. Eng. 1600cc Chev. Chevette	1.6 Litre	82.00mm 3.228	4	<b>2C4393</b> <b>4393</b>	8 - 1.5mm	4 - 4.0mm
1993-97	98cu. in. Eng. GEO, Vin: 6, Toyota	1.6 Litre	81.00mm 3.189	4	<b>2C4733</b>	4 - 1.2mm 4 - 1.5mm	4 - 3.0mm
1990-92	98cu. in. Eng. GEO Vin: 5, Toyota	1.6 Litre	81.00mm 3.189	4	<b>2C4684</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.8mm
1990-95	98cu. in. Eng. 1588cc GEO Storm DOHC/SOHC-Isuzu 4XE1	1.6 Litre	80.00mm 3.150	4	<b>2C4647</b>	8 - 1.2mm	4 - 3.0mm
1989-93	98cu. in. Eng. Vin: 6 GEO Toyota 1587cc 4AGLEC Eng.	1.6 Litre	81.00mm 3.189	4	<b>2M4683</b> <b>4683</b>	8 - 1.5mm	4 - 3.0mm
	1598cc Eng. Buick, Excelle DOHC <b>made in China</b> w/3.0mm oil grv.	1.6 Litre	79.00mm 3.110	4	<b>2C5301</b>	4 - 1.2mm 4 - 1.5mm	4 - 3.0mm
1997-On	1598cc Eng. Coras Opel Eng. w/2.5mm oil grv.	1.6 Litre	79.00mm 3.110	4	<b>2C4621</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.5mm
1988-08	98cu. in. Eng. Pontiac - Korean Eng. Vin: 6 Aveo, Optra LS L91 SOHC	1.6 Litre	79.00mm 3.110	4	<b>2C4602</b>	4 - 1.2mm 4 - 1.5mm	4 - 3.0mm
1993-97	108cu. in. Eng. GEO, Toyota	1.8 Litre	81.00mm 3.189	4	<b>2C4684</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.8mm
1998-08	110cu. in. Eng. Vin: 8,L Toyota 1794cc, 1ZZ-FE	1.8 Litre	79.00mm 3.110	4	<b>2C4947</b>	8 - 1.2mm	4 - 3.0mm
2004-06	110cu. in. Eng. Vibe GT Toyota 1796cc, 2ZZ-GE	1.8 Litre	82.00mm 3.228	4	<b>2C5087</b>	8 - 1.2mm	4 - 3.0mm
	1799cc Eng. DOHC, Buick, Excelle <b>Twin-Tec made in China</b>	1.8 Litre	81.60mm 3.213	4	<b>2C4551</b>	4 - 1.2mm 4 - 1.5mm	4 - 3.0mm
2004-05	110cu. in. Eng. L79, Optra LS, MPFI	1.8 Litre	81.60mm 3.213	4	<b>2C5245</b>	8 - 1.5mm	4 - 3.0mm
1996-97	110cu. in. Eng. Vin: 8	1.8 Litre	81.00mm 3.189	4	<b>2C4733</b>	4 - 1.2mm 4 - 1.5mm	4 - 3.0mm
1986-91	110cu. in. Eng. Monza - Made in Brazil	1.8 Litre	84.78mm 3.338	4	<b>2C4635</b> <b>4635</b>	8 - 1.5mm	4 - 3.0mm



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur		
								Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs

### GENERAL MOTORS (Continued)

**CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 plus**

#### Cars

2002-On Astra, Corsa <b>Fit Brazilian Mahle Piston</b> Opel Eng. X18XE1	1.8 Litre	80.50mm 3.169	4	<b>2C5185</b>	8 - 1.2mm	4 - 2.0mm
1982-86 Ascona, Kadett GSi, Monza, Omega, Rekord <b>Fit Brazilian Mahle Piston</b>	1.8 Litre	84.78mm 3.338	4	<b>2M4848</b> <b>4848</b>	4 - 1.5mm 4 - 1.75mm	4 - 4.0mm
1987-On Monza, Omega, <b>Fit Brazilian Mahle Piston</b>	1.8 Litre	84.78mm 3.338	4	<b>2C4834</b>	8 - 1.5mm	4 - 3.0mm
1981-86 110cu. in. Eng. Diesel	1.8 Litre	84.00mm 3.307	4	<b>2C6161</b>	4 - 2.5mm 4 - 2.0mm	4 - 4.0mm
1982-86 111cu. in. Eng. Diesel Chevrolet, Pontiac	1.8 Litre	84.00mm 3.307	4	<b>2C6161</b>	4 - 2.5mm 4 - 2.0mm	4 - 4.0mm
1976-79 111cu. in. Eng. Isuzu Eng.	1.8 Litre	84.00mm 3.307	4	<b>2C4247</b> <b>4247</b>	8 - 2.0mm	4 - 4.0mm
1983-85 112cu. in. Eng. Chevrolet <b>Shallow Oil Ring Groove</b>	1.8 Litre	89.00mm 3.504	4	<b>2M6169</b> <b>6169</b>	8 - 1.5mm	4 - 4.75mm
1982-86 112cu. in. Eng. Vin: O Oldsmobile, Pontiac Made in Brazil Incl. Turbo	1.8 Litre	84.80mm 3.339	4	<b>2C6193</b> <b>2M6193</b> <b>6193</b>	4 - 1.5mm 4 - 1.75mm	4 - 4.0mm
1982-84 112cu. in. Eng. Buick, Chev., Pont. <b>Deep Oil Ring Groove</b>	1.8 Litre	89.00mm 3.504	4	<b>2M4408</b> <b>4408</b>	4 - 1.5mm 4 - 2.0mm	4 - 4.75mm
1981-82 112cu. in. Eng. Chevrolet, Pontiac <b>Shallow Oil Ring Groove</b>	1.8 Litre	89.00mm 3.504	4	<b>2M5650</b> <b>5650</b>	4 - 1.5mm 4 - 2.0mm	4 - 4.75mm
1999-02 116cu. in. Eng. Saturn Vin: 7,8 SC, SL, SW Series	1.9 Litre	82.00mm 3.228	4	<b>2C4984</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.5mm
1995-98 116cu. in. Eng. Saturn Vin: 7,8	1.9 Litre	82.00mm 3.228	4	<b>2C4891</b>	4 - 1.2mm 4 - 1.5mm	4 - 3.0mm
1991-94 116cu. in. Eng. Saturn	1.9 Litre	82.00mm 3.228	4	<b>2M4745</b> <b>4745</b>	8 - 1.5mm	4 - 3.0mm
1971-72 120cu. in. Eng. OHC Firenza		3 <sup>3</sup> / <sub>4</sub>	4	<b>2C6873</b> <b>6873</b>	8 - <sup>5</sup> / <sub>64</sub>	4 - <sup>3</sup> / <sub>16</sub>
1975-79 120cu. in. Eng. 1900cc Export	1.9 Litre	90.00mm 3.543	4	<b>4171</b>	8 - 2.0mm	4 - 4.5mm
1987-95 121cu. in. Eng. Vin: K,M Chevrolet, Pontiac - Made in Brazil Incl. Turbo <b>Also fits Brazilian Mahle Piston</b>	2.0 Litre	86.00mm 3.386	4	<b>2M4601</b> <b>4601</b>	8 - 1.5mm	4 - 3.0mm
2004-07 122cu. in. Eng. Vin:P DOHC, Supercharger Cobalt, Ion	2.0 Litre	86.00mm 3.386	4	<b>2C5130</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.5mm
2004-05 122cu. in. Eng. DOHC L34 Epic LS	2.0 Litre	86.00mm 3.386	4	<b>2M4601</b> <b>4601</b>	8 - 1.5mm	4 - 3.0mm
1987-89 122cu. in. Eng. Vin: 1 Buick, Cad., Chev., Pont. <b>Shallow Oil Ring Groove</b>	2.0 Litre	89.00mm 3.504	4	<b>2M6209</b> <b>6209</b>	8 - 1.5mm	4 - 3.0mm
1985-86 122cu. in. Eng. Chevrolet <b>Shallow Oil Ring Groove</b>	2.0 Litre	89.00mm 3.504	4	<b>2M6169</b> <b>6169</b>	8 - 1.5mm	4 - 4.75mm
1984-86 122cu. in. Eng. Buick, Chevrolet <b>Deep Oil Ring Groove</b>	2.0 Litre	89.00mm 3.504	4	<b>2M4256</b> <b>4256</b>	8 - 1.5mm	4 - 4.75mm
1982-84 122cu. in. Eng. Buick, Chev., Pont. <b>Deep Oil Ring Groove</b>	2.0 Litre	89.00mm 3.504	4	<b>2M4408</b> <b>4408</b>	4 - 1.5mm 4 - 2.0mm	4 - 4.75mm



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

### GENERAL MOTORS (Continued)

**CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 plus**

#### Cars

1975-77	122cu. in. Eng. Chev. Vega, Pont. <b>For Alum. Bore Only</b>		3 1/2	4	<b>2C673</b>	8 - 5/64	4 - 3/16
1975-77	122cu. in. Eng. Chev. Vega, Pont. <b>For Cast Iron Sleeves Only</b>		3 1/2	4	<b>2C6810 6810</b>	8 - 5/64	4 - 3/16
2009-11	134cu. in. Eng. Cobalt, HHR Vin: B (flex fuel) Vin: H (gas) <b>w/2.0mm oil grv.</b>	2.2 Litre	86.00mm 3.386	4	<b>2C4179</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.0mm
2000-08	134cu. in. Eng. L61 Ecotec, Chev, Pontiac, Saturn Vin: A,D,F,J,N,Z	2.2 Litre	86.00mm 3.386	4	<b>2C5130</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.5mm
1987-05	134cu. in. Eng. Vin: 1,4,5,6, <b>Shallow Oil Ring Groove</b>	2.2 Litre	89.00mm 3.504	4	<b>2M6209 6209</b>	8 - 1.5mm	4 - 3.0mm
1987-95	140cu. in. Eng. Quad 4, Buick, Olds, Pontiac, Vin: A,D,3 <b>Shallow Oil Ring Groove</b>	2.3 Litre	92.00mm 3.622	4	<b>2M4468 4468</b>	8 - 1.5mm	4 - 3.0mm
1971-76	140cu. in. Eng. Chev. Vega, Pont. <b>For Alum. Bore Only</b>		3 1/2	4	<b>2C673</b>	8 - 5/64	4 - 3/16
1971-76	140cu. in. Eng. Chev. Vega, Pont. <b>For Cast Iron Sleeves Only</b>		3 1/2	4	<b>2C6810 6810</b>	8 - 5/64	4 - 3/16
1960	140cu. in. Eng. Chevrolet Corvair		3 3/8	6	<b>2C662 662</b>	12 - 5/64	6 - 3/16
1961-63	145cu. in. Eng. Chevrolet Corvair		3 7/16	6	<b>2C663 2M663 663</b>	12 - 5/64	6 - 3/16
2009-10	145cu. in. Eng. Vin: B DOHC 16V Captive, HHR, Malibu <b>w/2.0mm oil grv</b>	2.4 Litre	88.00mm 3.465	4	<b>2C4564</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.0mm
2006-08	145cu. in. Eng. Vin: B,P,5 DOHC Cobalt, HHR <b>w/2.5mm oil grv.</b>	2.4 Litre	88.00mm 3.465	4	<b>2C5228</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.5mm
1996-02	146cu. in. Eng. Vin: T	2.4 Litre	90.00mm 3.543	4	<b>2C4898 2M4898</b>	4 - 1.2mm 4 - 1.5mm	4 - 3.0mm
2004-08	146cu. in. Eng. SOHC 16V L4 Astra Export	2.4 Litre	87.50mm 3.445	4	<b>2C4174</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.5mm
1982-93	151cu. in. Eng. Buick, Chevrolet <b>Shallow Oil Ring Groove</b>	2.5 Litre	4.000	4	<b>2C5663 2M5663 5663</b>	4 - 1/16 4 - 5/64	4 - 3/16
1982-93	151cu. in. Eng. Chevrolet <b>Deep Oil Ring Groove</b>	2.5 Litre	101.60mm 4.000	4	<b>2C4366 2M4366 4366</b>	4 - 1.6mm 4 - 2.0mm	4 - 4.75mm
1981	151cu. in. Eng. Chevrolet, Pontiac <b>Shallow Oil Ring Groove</b> <b>Also fit Brazilian Mahle Piston</b>	2.5 Litre	4.000	4	<b>2C5630 2M5630 5630</b>	8 - 5/64	4 - 3/16
1978-80	151cu. in. Eng. Buick, Chevrolet	2.5 Litre	4.000	4	<b>2C5570 2M5570 5570</b>	8 - 5/64	4 - 3/16



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

**GENERAL MOTORS** (Continued)

**CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 plus**

**Cars**

1962-70	153cu. in. Eng. Chevrolet		3 7/8	4	<b>2C665</b> <b>2M665</b> <b>665</b>	8 - 5/64	4 - 3/16
1964-69	164cu. in. Eng. Chevrolet Corvaire		3 7/16	6	<b>2C669</b> <b>2M669</b> <b>669</b>	12 - 1/16	6 - 1/8
2005-10	170cu. in. 2972cc DOHC Cadillac CTS Vin: 4	2.8 Litre	89.00mm 3.504	6	<b>2C4701</b>	6 - 1.2mm 6 - 1.5mm	6 - 2.5mm
1987-93	173cu. in. Eng. Vin: W Buick, Cad., Chev. <b>Shallow Oil Ring Groove</b>	2.8 Litre	89.00mm 3.504	6	<b>2M4456</b> <b>4456</b>	12 - 1.5mm	6 - 4.0mm
1985-89	173cu. in. Eng. Cad., Chev., Pont. <b>w/Cast Iron Heads</b> <b>Shallow Oil Ring Groove</b>	2.8 Litre	89.00mm 3.504	6	<b>2M6194</b> <b>6194</b>	6 - 1.5mm 6 - 2.0mm	6 - 4.75mm
1981-84	173cu. in. Eng. Chevrolet	2.8 Litre	89.00mm 3.504	6	<b>2C5632</b> <b>2M5632</b> <b>5632</b>	6 - 1.5mm 6 - 2.0mm	6 - 4.75mm
1980	173cu. in. Eng. Buick, Chev., Pont. <b>For 89MM, use .005</b>	2.8 Litre	3 1/2	6	<b>2C582</b> <b>2M582</b> <b>582</b>	12 - 5/64	6 - 3/16
1997-00	181cu. in. Eng. Cadillac Catera Vin: R	3.0 Litre	86.00mm 3.386	6	<b>2M4896</b>	12 - 1.5mm	6 - 3.0mm
1982-88	181cu. in. Eng. Chevrolet	3.0 Litre	3.800	6	<b>2C5474</b> <b>2M5474</b> <b>5474</b>	12 - 5/64	6 - 3/16
1999-05	183cu. in. Eng. 3000cc Vin: R 24 Valve Saturn, Catera	3.0 Litre	86.00mm 3.386	6	<b>2C4996</b>	6 - 1.2mm 6 - 1.5mm	6 - 3.0mm
1999-05	189cu. in. Eng. Vin: J <b>Shallow Oil Ring Groove</b>	3.1 Litre	89.00mm 3.504	6	<b>2C4979</b> <b>2M4979</b>	6 - 1.2mm 6 - 1.5mm	6 - 3.0mm
1996-99	189cu. in. Eng. Vin: M,K	3.1 Litre	89.00mm 3.504	6	<b>2C4888</b>	6 - 1.2mm 6 - 1.5mm	6 - 3.0mm
1989-95	189cu. in. Eng. Vin: D, M, T, W, Buick, Cad., Chev. <b>Shallow Oil Ring Groove</b>	3.1 Litre	89.00mm 3.504	6	<b>2M4456</b> <b>4456</b>	12 - 1.5mm	6 - 4.0mm
1962-67	194cu. in. Eng. Chevrolet		3 9/16	6	<b>2C666</b> <b>2M666</b> <b>666</b>	12 - 5/64	6 - 3/16
1961-63	195cu. in. Eng. Pontiac Tempest, Lemans		4 1/16	4	<b>640</b>	8 - 5/64	4 - 3/16
1978-79	196cu. in. Eng. Chevrolet	3.2 Litre	3 1/2	6	<b>2C582</b> <b>2M582</b> <b>582</b>	12 - 5/64	6 - 3/16
2003-04	197cu. in. Eng. Buick, Cadillac CTS Vin: N	3.2 Litre	87.50mm 3.445	6	<b>2C5131</b>	6 - 1.2mm 6 - 1.5mm	6 - 2.5mm
1962-63	198cu. in. Eng. Buick		3 5/8	6	<b>2C653</b> <b>2M653</b> <b>653</b>	12 - 5/64	6 - 3/16
1978-79	200cu. in. Eng. Chevrolet	3.3 Litre	3 1/2	6	<b>2C582</b> <b>2M582</b> <b>582</b>	12 - 5/64	6 - 3/16



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Oil Segments	
								Comp. Rings Anillos de Comp. Segments de Comp.	Anillos de Aceite Segments Racieurs

**GENERAL MOTORS** (Continued)

**CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 plus**

**Cars**

1989-95	204cu. in. Eng. 3300cc Buick, Chev., Pont.	3.3 Litre	94.00mm 3.701	6	<b>2M4478</b> <b>4478</b>	12 - 1.5mm	6 - 3.0mm
	<b>Shallow Oil Ring Groove</b>						
1996-08	207cu. in. Eng. Vin: E,F,X w/3.00 MM Oil Groove	3.4 Litre	92.00mm 3.622	6	<b>2C4903</b>	6 - 1.2mm 6 - 1.5mm	6 - 3.0mm
1996-03	207cu. in. Eng. Vin: E w/4.00 MM Oil Groove	3.4 Litre	92.00mm 3.622	6	<b>2C4893</b> <b>2M4893</b>	6 - 1.2mm 6 - 1.5mm	6 - 4.0mm
1991-97	207cu. in. Eng. Chevrolet, Vin: X	3.4 Litre	92.00mm 3.622	6	<b>2M4649</b> <b>4649</b>	12 - 1.5mm	6 - 4.0mm
2004-07	212cu. in. Eng. SOHC Saturn Vue Vin: U Honda Eng.	3.5 Litre	89.00mm 3.504	6	<b>2C4972</b>	12 - 1.2mm	6 - 2.8mm
2004-08	213cu. in. Eng. OHV	3.5 Litre	94.00mm 3.701	6	<b>2C5133</b>	6 - 1.2mm 6 - 1.5mm	6 - 2.5mm
2004-11	214cu. in. Eng. Vin: K, N LZ43.5N	3.5 Litre	99.00mm 3.898	6	<b>2C5270</b>	6 - 1.2mm 6 - 1.5mm	6 - 2.5mm
1999-03	214cu. in. Eng. Vin: H <b>Oldsmobile Eng.</b>	3.5 Litre	89.50mm 3.524	6	<b>2C4963</b>	6 - 1.2mm 6 - 1.5mm	6 - 2.5mm
1964-65	215cu. in. Eng. Pontiac Tempest, Lemans		3 3/4	6	<b>2C656</b> <b>2M656</b> <b>656</b>	12 - 5/64	6 - 3/16
1961-63	215cu. in. Eng. Buick Special		3 1/2	8	<b>2C652</b> <b>2M652</b> <b>652</b>	16 - 5/64	8 - 3/16
1937-53	216cu. in. Eng. Chevrolet		3 1/2	6	<b>2C133</b> <b>133</b>	12 - 1/8	6 - 3/16
1937-53	216cu. in. Eng. Chevrolet 4 Ring Repl. Piston		3 1/2	6	<b>6337</b>	12 - 1/8	12 - 3/16
2004-11	220cu. in. Eng. Vin: 7 Buick, Cadillac	3.6 Litre	94.00mm 3.701	6	<b>2C5133</b>	6 - 1.2mm 6 - 1.5mm	6 - 2.5mm
1939-40	222cu. in. Eng. Quality Six 39-25, Special Six 40-25, Deluxe Six 39-26, 40-26 Pontiac		3 7/16	6	<b>618</b>	12 - 3/32	6 - 3/16
1937-38	222cu. in. Eng. Deluxe 37-26CA, 38-26DA Pontiac		3 7/16	6	<b>492</b>	12 - 1/8	6 - 3/16
1937-38	222cu. in. Eng. F37, 38 Oldsmobile Canada 36		3 7/16	6	<b>487</b>	12 - 1/8	12 - 3/16
1964-67	225cu. in. Eng. Buick, Oldsmobile		3 3/4	6	<b>2C656</b> <b>2M656</b> <b>656</b>	12 - 5/64	6 - 3/16
1980-84	229cu. in. Eng. Chevrolet, Pontiac	3.8 Litre	3.736	6	<b>2C5617</b> <b>2M5617</b> <b>5617</b>	12 - 5/64	6 - 3/16
1963-70	230cu. in. Eng. Chevrolet <b>Also fit Brazilian Mahle Piston</b>		3 7/8	6	<b>2C667</b> <b>2M667</b> <b>667</b>	12 - 5/64	6 - 3/16
1996-09	231cu. in. Eng. 3800cc Vin: 1,2,4,K	3.8 Litre	96.50mm 3.799	6	<b>2M4866</b>	6 - 1.2mm 6 - 1.5mm	6 - 2.0mm
1993-95	231cu. in. Eng. 3800cc V6 Vin: 1,L	3.8 Litre	96.50mm 3.799	6	<b>2M4764</b>	6 - 1.2mm 6 - 1.5mm	6 - 3.0mm
1987-92	231cu. in. Eng. Buick, Chev., Pont. <b>Shallow Oil Ring Groove</b>	3.8 Litre	96.50mm 3.799	6	<b>2M4458</b> <b>4458</b>	12 - 1.5mm	6 - 3.0mm
1978-87	231cu. in. Eng. Buick Turbo	3.8 Litre	3.800	6	<b>2M5612</b>	12 - 5/64	6 - 3/16



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

**GENERAL MOTORS** (Continued)

**CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 plus**

**Cars**

1975-86 231cu. in. Eng. Buick	3.8 Litre	3.800	6	<b>2C5474</b> <b>2M5474</b> <b>5474</b>	12 - $\frac{5}{64}$	6 - $\frac{3}{16}$
1954-62 235cu. in. Eng. Chevrolet		3 $\frac{9}{16}$	6	<b>2C136</b> <b>136</b>	12 - $\frac{3}{32}$	6 - $\frac{3}{16}$
1953-62 235cu. in. Eng. Chevrolet <b>Aluminum Piston</b>		3 $\frac{9}{16}$	6	<b>2C136</b> <b>136</b>	12 - $\frac{3}{32}$	6 - $\frac{3}{16}$
1953-62 235cu. in. Eng. Chevrolet <b>Cast Iron Piston</b>		3 $\frac{9}{16}$	6	<b>2C135</b> <b>135</b>	6 - $\frac{3}{32}$ 6 - $\frac{1}{8}$	6 - $\frac{3}{16}$
1954-61 235cu. in. Eng. Chevrolet 4 Ring Repl. Piston		3 $\frac{9}{16}$	6	<b>6338</b>	12 - $\frac{3}{32}$	12 - $\frac{3}{16}$
1950-52 235cu. in. Eng. Chevrolet		3 $\frac{9}{16}$	6	<b>2C135</b> <b>135</b>	6 - $\frac{3}{32}$ 6 - $\frac{1}{8}$	6 - $\frac{3}{16}$
2004-11 238cu. in. Eng. Vin: M,R,W,1,3 LZG(gas) LZE(flex-fuel)	3.9 Litre	99.00mm 3.898	6	<b>2C5270</b>	6 - 1.2mm 6 - 1.5mm	6 - 2.5mm
1941-48 238cu. in. Eng. All Models 66, 76, 96 Oldsmobile - Canada 35, 36		3 $\frac{1}{2}$	6	<b>611</b>	12 - $\frac{3}{32}$	12 - $\frac{3}{16}$
1953-54 239cu. in. Eng. All Models 25 Pontiac		3 $\frac{9}{16}$	6	<b>2C666</b> <b>2M666</b> <b>666</b>	12 - $\frac{5}{64}$	6 - $\frac{3}{16}$
1941-52 239cu. in. Eng. All Models 24, 25, 26 Pontiac		3 $\frac{9}{16}$	6	<b>2C136</b> <b>136</b>	12 - $\frac{3}{32}$	6 - $\frac{3}{16}$
1996-04 244cu. in. Eng. Olds Aurora DOHC Vin: C	4.0 Litre*	87.00mm 3.425	8	<b>2C4895</b>	8 - 1.2mm 8 - 1.5mm	8 - 3.0mm
1994-95 244cu. in. Eng. Olds Aurora DOHC	4.0 Litre	87.00mm 3.425	8	<b>2M4761</b> <b>4761</b>	16 - 1.5mm	8 - 3.0mm
1939-49 248cu. in. Eng. All Models, Deluxe Eight 39-29, 27, 28, 29 Pontiac		3 $\frac{1}{4}$	8	<b>619</b>	16 - $\frac{3}{32}$	8 - $\frac{3}{16}$
1971-79 250cu. in. Eng. Chevrolet <b>Also fit Brazilian Mahle Piston</b>	4.1 Litre	3 $\frac{7}{8}$	6	<b>2C667</b> <b>2M667</b> <b>667</b>	12 - $\frac{5}{64}$	6 - $\frac{3}{16}$
1966-70 250cu. in. Eng. Chevrolet, Pontiac		3 $\frac{7}{8}$	6	<b>2C670</b> <b>2M670</b> <b>670</b>	12 - $\frac{1}{16}$	6 - $\frac{3}{16}$
1966-70 250cu. in. Eng. Pontiac OHC, Police & Taxi		3 $\frac{7}{8}$	6	<b>2C667</b> <b>2M667</b> <b>667</b>	12 - $\frac{5}{64}$	6 - $\frac{3}{16}$
1987-89 252cu. in. Eng. Cadillac Allante <b>Shallow Oil Ring Groove</b>	4.1 Litre	88.00mm 3.465	8	<b>2M4447</b>	16 - 1.5mm	8 - 3.0mm
1982-87 252cu. in. Eng. Cadillac <b>Shallow Oil Ring Groove</b>	4.1 Litre	88.00mm 3.465	8	<b>2C5654</b> <b>2M5654</b> <b>5654</b>	16 - 2.0mm	8 - 4.0mm
1980-87 252cu. in. Eng. Buick, Cadillac, Pontiac, Oldsmobile	4.1 Litre	3.965	6	<b>2C5619</b> <b>2M5619</b> <b>5619</b>	12 - $\frac{5}{64}$	6 - $\frac{3}{16}$
1938-48 257cu. in. Eng. All Models L38, 68, 78, 80, 90, 98 Oldsmobile - Canada 34, 37, 38, 39		3 $\frac{1}{4}$	8	<b>488</b>	16 - $\frac{3}{32}$	16 - $\frac{3}{16}$
1979-80 260cu. in. Eng. Diesel Oldsmobile	4.3 Litre	3 $\frac{1}{2}$	8	<b>2M5609</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$

\* Sleeved Engine.



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Oil Segments	
								Comp. Rings Anillos de Comp. Segments de Comp.	Anillos de Aceite Segments Racieurs

### GENERAL MOTORS (Continued)

**CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 plus**

#### Cars

1975-82 260cu. in. Eng. Oldsmobile	4.3 Litre	3 1/2	8	<b>2C652</b> <b>2M652</b> <b>652</b>	16 - 5/64	8 - 3/16
261cu. in. Eng. <b>Fits Brazilian Mahle Piston</b>		3 3/4	6	<b>2C4823</b>	12 - 3/32	6 - 3/16
1996-97 262cu. in. Eng. Vin; W,X	4.3 Litre	101.60mm 4.000	6	<b>2M4862</b> <b>4862</b>	12 - 1.5mm	6 - 3.0mm
1990-95 262cu. in. Eng.	4.3 Litre	101.60mm 4.000	6	<b>2M4720</b> <b>4720</b>	6 - 2.0mm 6 - 1.5mm	6 - 4.0mm
1988-95 262cu. in. Eng. Vin: Z <b>Shallow Oil Ring Groove</b>	4.3 Litre	101.60mm 4.000	6	<b>2M4721</b> <b>4721</b>	12 - 2.0mm	6 - 4.75mm
1985-93 262cu. in. Eng. Vin: N,Z Chevrolet, Pontiac <b>Deep Oil Groove</b>	4.3 Litre	101.60mm 4.000	6	<b>2C5712</b> <b>2M5712</b> <b>5712</b>	12 - 2.0mm	6 - 4.75mm
1975-76 262cu. in. Eng. Chevrolet		3.671	8	<b>2C5477</b> <b>2M5477</b> <b>5477</b>	16 - 5/64	8 - 3/16
1982-85 263cu. in. Eng. Diesel Buick, Cadillac, Chevrolet, Pontiac	4.3 Litre	103.07mm 4.058	6	<b>2M5651</b>	12 - 2.0mm	6 - 4.75mm
1950-53 263cu. in. Eng. 40, 50 Series Buick Canada 42 Series		3 3/16	8	<b>430</b>	16 - 3/32	16 - 3/16
1954-55 264cu. in. Eng. 40 Series Buick		3 5/8	8	<b>2C633</b> <b>2M633</b> <b>633</b>	16 - 5/64	8 - 3/16
1994-96 265cu. in. Eng. Chev, GMC Vin: W <b>Shallow Oil Ring Groove</b>	4.3 Litre	94.89mm 3.736	8	<b>2M4742</b> <b>4742</b>	16 - 2.0mm	8 - 4.75mm
1980-81 265cu. in. Eng. Buick, Olds., Pont. <b>Shallow Oil Ring Groove</b>	4.3 Litre	3 3/4	8	<b>2C5616</b> <b>2M5616</b> <b>5616</b>	16 - 5/64	8 - 3/16
1955-57 265cu. in. Eng. Chevrolet		3 3/4	8	<b>2C568</b> <b>2M568</b> <b>568</b>	16 - 5/64	8 - 3/16
1979-82 267cu. in. Eng. Buick, Chevrolet	4.4 Litre	3 1/2	8	<b>2C652</b> <b>2M652</b> <b>652</b>	16 - 5/64	8 - 3/16
1950-54 268cu. in. Eng. All Models P8, 8xH, 27, 28 Pontiac		3 3/8	8	<b>624</b>	16 - 3/32	8 - 3/16
1988-95 273cu. in. Eng. Cadillac <b>Shallow Oil Ring Groove</b>	4.5 Litre	92.00mm 3.622	8	<b>2M4284</b> <b>4284</b>	16 - 1.5mm	8 - 3.0mm
2000-11 281cu. in. Eng. Cadillac Vin: 6,9,A,J,S,Y	4.6 Litre	93.00mm 3.661	8	<b>2C5024</b>	8 - 1.2mm 8 - 1.5mm	8 - 2.5mm
1996-99 281cu. in. Eng. Cadillac Vin: 9,Y	4.6 Litre	93.00mm 3.661	8	<b>2C4894</b>	8 - 1.2mm 8 - 1.5mm	8 - 3.0mm
1993-95 281cu. in. Eng. Cadillac	4.6 Litre	93.00mm 3.661	8	<b>2M4790</b> <b>4790</b>	16 - 1.5mm	8 - 3.0mm
1957-67 283cu. in. Eng. Chevrolet		3 7/8	8	<b>2C660</b> <b>2M660</b> <b>660</b>	16 - 5/64	8 - 3/16



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Oil Segments	
								Comp. Rings Anillos de Comp. Segments de Comp.	Anillos de Aceite Segments Racieurs

**GENERAL MOTORS** (Continued)

**CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 plus**

**Cars**

1955	287cu. in. Eng. Models 27, 28 Pontiac	3 3/4	8	<b>2C568</b> <b>2M568</b> <b>568</b>	16 - 5/64	8 - 3/16
1988-95	300cu. in. Eng. Cadillac <b>Shallow Oil Ring Groove</b>	4.9 Litre	92.00mm 3.622	8	<b>2M4284</b> <b>4284</b>	16 - 1.5mm 8 - 3.0mm
1964-67	300cu. in. Eng. Buick	3 3/4	8	<b>2C568</b> <b>2M568</b> <b>568</b>	16 - 5/64	8 - 3/16
1980-81	301cu. in. Eng. Pontiac <b>Shallow Oil Ring Groove</b>	4.9 Litre	4.000	8	<b>2C5615</b> <b>2M5615</b> <b>5615</b>	16 - 5/64 8 - 3/16
1980-81	301cu. in. Eng. Buick, Pontiac Turbo <b>Shallow Oil Ring Groove</b>	4.9 Litre	4.000	8	<b>2M5620</b>	16 - 5/64 8 - 3/16
1977-79	301cu. in. Eng. Pontiac	4.9 Litre	4.000	8	<b>2C139</b> <b>2M139</b> <b>139</b>	16 - 5/64 8 - 3/16
1967-70	302cu. in. Eng. Chevrolet Camaro Rally Package	4.000	8	<b>2C139</b> <b>2M139</b> <b>139</b>	16 - 5/64	8 - 3/16
1949-53	303cu. in. Eng. Oldsmobile Canada 36, 37	3 3/4	8	<b>2C568</b> <b>2M568</b> <b>568</b>	16 - 5/64	8 - 3/16
1993-02	305cu. in. Eng. Vin: M <b>Shallow Oil Ring Groove</b>	5.0 Litre	94.89mm 3.736	8	<b>2M4742</b> <b>4742</b>	16 - 2.0mm 8 - 4.75mm
1976-93	305cu. in. Eng. Buick, Chev., Pont. <b>Deep Oil Groove</b>	5.0 Litre	3.736	8	<b>2C5499</b> <b>2M5499</b> <b>5499</b>	16 - 5/64 8 - 3/16
1981-90	307cu. in. Eng. Buick, Cadillac, Oldsmobile, Pontiac	5.0 Litre	3.800	8	<b>2C696</b> <b>2M696</b> <b>696</b>	16 - 5/64 8 - 3/16
1968-73	307cu. in. Eng. Chevrolet	3 7/8	8	<b>2C660</b> <b>2M660</b> <b>660</b>	16 - 5/64	8 - 3/16
1956-57	316cu. in. Eng. All Models 27, 28 Pontiac	3 15/16	8	<b>2C636</b> <b>2M636</b> <b>636</b>	16 - 5/64	8 - 3/16
1940-52	320cu. in. Eng. Buick 60 Century, 70 Roadmaster, 80, 90 Limited - Canada 46, 47, 48, 49 Series	3 7/16	8	<b>429</b>	16 - 3/32	16 - 3/16
1953-56	322cu. in. Eng. 40, 50, 60, 70 Series Buick	4.000	8	<b>2C139</b> <b>2M139</b> <b>139</b>	16 - 5/64	8 - 3/16
1954-56	324cu. in. Eng. Oldsmobile Canada 30, 36	3 7/8	8	<b>2C660</b> <b>2M660</b> <b>660</b>	16 - 5/64	8 - 3/16
1964-67	326cu. in. Eng. Pontiac	3 23/32	8	<b>2C450</b> <b>2M450</b> <b>450</b>	16 - 5/64	8 - 3/16
1963	326cu. in. Eng. Pontiac	3 25/32	8	<b>2C682</b>	16 - 5/64	8 - 3/16



YEAR ANO MILÉSIMÉ	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

**GENERAL MOTORS** (Continued)

**CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 plus**

**Cars**

1962-69 327cu. in. Eng. Chevrolet		4.000	8	<b>2C139</b> <b>2M139</b> <b>139</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1964-67 330cu. in. Eng. Oldsmobile		3 $\frac{15}{16}$	8	<b>2C636</b> <b>2M636</b> <b>636</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1949-55 331cu. in. Eng. All Models Cadillac		3 $\frac{13}{16}$	8	<b>4236</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1966-67 340cu. in. Eng. Buick		3 $\frac{3}{4}$	8	<b>2C568</b> <b>2M568</b> <b>568</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1946-48 346cu. in. Eng. All Models Cadillac		3 $\frac{1}{2}$	8	<b>4235</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1939-45 346cu. in. Eng. All Models Cadillac		3 $\frac{1}{2}$	8	<b>4000</b>	8 - $\frac{3}{32}$ 8 - $\frac{1}{8}$	16 - $\frac{5}{32}$
1997-04 346cu. in. Eng.,LS1 Vin: G,S Corvette, Camaro, Firebird <b>FOR CAST IRON SLEEVES ONLY</b>	5.7 Litre	99.00mm 3.898	8	<b>2M4897</b>	16 - 1.5mm	8 - 3.0mm
1958-63 348cu. in. Eng. Chevrolet		4 $\frac{1}{8}$	8	<b>2C661</b> <b>2M661</b> <b>661</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1996-00 350cu. in. Eng. (Vortec) <b>Shallow Oil Ring groove</b>	5.7 Litre	101.60mm 4.000	8	<b>2M4860</b> <b>4860</b>	16 - 1.5mm	8 - 3.0mm
1990-02 350cu. in. Eng. Light Wt. Piston, LT1 Vin: R, P,5,7,8 <b>Shallow Oil Ring Groove</b>	5.7 Litre	101.60mm 4.000	8	<b>2M4626</b> <b>4626</b>	8 - 2.0mm 8 - 1.5mm	8 - 4.0mm
1986-89 350cu. in. Eng. Vin: K Chevrolet <b>Shallow Oil Ring Groove</b>	5.7 Litre	4.000	8	<b>2C5615</b> <b>2M5615</b> <b>5615</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1978-85 350cu. in. Eng. Diesel Chev., Olds., Pont.	5.7 Litre	4.058	8	<b>2C5610</b> <b>2M5610</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1967-85 350cu. in. Eng. Pontiac - Chev. Eng.	5.7 Litre	4.000	8	<b>2C139</b> <b>2M139</b> <b>139</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1968-80 350cu. in. Eng. Buick	5.7 Litre	3.800	8	<b>2C696</b> <b>2M696</b> <b>696</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1968-80 350cu. in. Eng. Buick, Cad., Pont. Oldsmobile Eng.	5.7 Litre	4.058	8	<b>2C697</b> <b>2M697</b> <b>697</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1968-77 350cu. in. Eng. Pontiac	5.7 Litre	3 $\frac{7}{8}$	8	<b>2C660</b> <b>2M660</b> <b>660</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1957-61 364cu. in. Eng. All Buick		4 $\frac{1}{8}$	8	<b>2C661</b> <b>2M661</b> <b>661</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1956-58 365cu. in. Eng. All Cadillac		4.000	8	<b>2C139</b> <b>2M139</b> <b>139</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$





YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Oil Segments	
								Comp. Rings Anillos de Comp. Segments de Comp.	Anillos de Aceite Segments Racieurs

### GENERAL MOTORS (Continued)

**CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 plus**

#### Cars

2005-11	364cu. in. Eng. LS2, L96 Pontiac GTO, Corvette	6.0 Litre	101.60mm 4.000	8	<b>2M5170</b>	8 - 1.2mm 8 - 1.5mm	8 - 2.5mm
1980-84	368cu. in. Eng. Cadillac <b>Shallow Oil Ring Groove</b>	6.0 Litre	3.800	8	<b>2M5614</b> <b>5614</b>	16 - 5/64	8 - 3/16
1958-66	370, 389cu. in. Engs. Pontiac		4 1/16	8	<b>2C639</b> <b>2M639</b> <b>639</b>	16 - 5/64	8 - 3/16
1957-60	371cu. in. Eng. Oldsmobile		4.000	8	<b>650</b>	8 - 5/64 8 - 3/32	8 - 3/16
2008-11	378cu. in. Eng. Vin: R,W OHV V8 LS3, LS9 Corvette	6.2 Litre	103.25mm 4.065	8	<b>2M5292</b>	16 - 1.5mm	8 - 2.5mm
1959-63	390cu. in. Eng. All Cadillac		4.000	8	<b>2C139</b> <b>2M139</b> <b>139</b>	16 - 5/64	8 - 3/16
1959-64	394cu. in. Eng. Oldsmobile		4 1/8	8	<b>651</b>	8 - 5/64 8 - 3/32	8 - 3/16
1970-73	396, 402cu. in. Engs. Chevrolet		4 1/8	8	<b>2C661</b> <b>2M661</b> <b>661</b>	16 - 5/64	8 - 3/16
1965-69	396cu. in. Eng. Chevrolet		4 3/32	8	<b>2C641</b> <b>2M641</b> <b>641</b>	16 - 5/64	8 - 3/16
1970-77	400cu. in. Eng. Chevrolet		4 1/8	8	<b>2C661</b> <b>2M661</b> <b>661</b>	16 - 5/64	8 - 3/16
1968-69	400cu. in. Eng. Oldsmobile		3.870	8	<b>2C698</b> <b>2M698</b> <b>698</b>	16 - 5/64	8 - 3/16
1967-79	400cu. in. Eng. Pontiac, Oldsmobile	6.6 Litre	4.120	8	<b>2C644</b> <b>2M644</b> <b>644</b>	16 - 5/64	8 - 3/16
1967-69	GS400, 400cu. in. Engs. Buick		4.040	8	<b>2C694</b> <b>2M694</b> <b>694</b>	16 - 5/64	8 - 3/16
1965-67	400cu. in. Eng. Oldsmobile		4.000	8	<b>2C139</b> <b>2M139</b> <b>139</b>	16 - 5/64	8 - 3/16
1959-66	400cu. in. Eng. Buick		4 3/16	8	<b>2C437</b> <b>2M437</b> <b>437</b>	16 - 5/64	8 - 3/16
1959-66	401cu. in. Eng. Buick		4 3/16	8	<b>2C437</b> <b>2M437</b> <b>437</b>	16 - 5/64	8 - 3/16
1977-79	403cu. in. Eng. Buick, Olds., Pontiac	6.6 Litre	4.351	8	<b>2C4454</b> <b>2M4454</b> <b>4454</b>	16 - 5/64	8 - 3/16



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Oil Segments	
								Comp. Rings Anillos de Comp. Segments de Comp.	Anillos de Aceite Segments Racieurs

**GENERAL MOTORS** (Continued)

**CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 plus**

**Cars**

1962-65 409cu. in. Eng. Chevrolet		4 $\frac{5}{16}$	8	<b>2C645</b> <b>2M645</b> <b>645</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1963-66 421cu. in. Eng. Pontiac		4 $\frac{3}{32}$	8	<b>2C641</b> <b>2M641</b> <b>641</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1977-79 425cu. in. Eng. Cadillac	7.0 Litre	4.082	8	<b>2C5568</b> <b>2M5568</b> <b>5568</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1965-76 425cu. in. Eng. Oldsmobile		4 $\frac{1}{8}$	8	<b>2C661</b> <b>2M661</b> <b>661</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1963-66 425cu. in. Eng. All Buick		4 $\frac{5}{16}$	8	<b>2C645</b> <b>2M645</b> <b>645</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1966-69 427cu. in. Eng. Chevrolet		4 $\frac{1}{4}$	8	<b>2C683</b> <b>2M683</b> <b>683</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1967-77 428cu. in. Eng. Pontiac		4.120	8	<b>2C644</b> <b>2M644</b> <b>644</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1966-67 429cu. in. Eng. All Models Cadillac		4.130	8	<b>2C657</b> <b>2M657</b> <b>657</b>	16 - $\frac{1}{16}$	8 - $\frac{3}{16}$
1964-65 429cu. in. Eng. All Models Cadillac		4.130	8	<b>2C655</b>	16 - $\frac{1}{16}$	8 - $\frac{1}{8}$
1967-69 430cu. in. Eng. Buick		4 $\frac{3}{16}$	8	<b>2C437</b> <b>2M437</b> <b>437</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1970-76 454cu. in. Eng. Chevrolet		4 $\frac{1}{4}$	8	<b>2C683</b> <b>2M683</b> <b>683</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1970-76 455cu. in. Eng. Pontiac	7.5 Litre	4.151	8	<b>2C643</b> <b>2M643</b> <b>643</b>	8 - $\frac{5}{64}$ 8 - $\frac{1}{16}$	8 - $\frac{3}{16}$
1970-76 455cu. in. Eng. Buick	7.5 Litre	4 $\frac{5}{16}$	8	<b>2C645</b> <b>2M645</b> <b>645</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1968-76 455cu. in. Eng. Oldsmobile		4 $\frac{1}{8}$	8	<b>2C661</b> <b>2M661</b> <b>661</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1968-74 472cu. in. Eng. Cadillac	7.7 Litre	4.300	8	<b>2C695</b> <b>2M695</b> <b>695</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1970-76 500cu. in. Eng. Cadillac		4.300	8	<b>2C695</b> <b>2M695</b> <b>695</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1940-50 40, 50 Series Buick - Canada 40, 42, 44, 45, 50 Series		3 $\frac{3}{32}$	8	<b>428</b>	16 - $\frac{3}{32}$	16 - $\frac{3}{16}$



YEAR ANO MILÉSIMÉ	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

**GENERAL MOTORS** (Continued)

**CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 plus**

**Cars**

1934-36 40, 60 Series Buick - Canada 44, 46 Series		3 <sup>7</sup> / <sub>32</sub>	8	<b>422</b>	16 - <sup>1</sup> / <sub>8</sub>	16 - <sup>5</sup> / <sub>32</sub>
1936-36 60 Cadillac		3 <sup>7</sup> / <sub>8</sub>	8	<b>483</b>	16 - <sup>1</sup> / <sub>8</sub>	16 - <sup>5</sup> / <sub>32</sub>
1938-39 Series 40, 60, 80, 90, Buick		3 <sup>7</sup> / <sub>32</sub>	8	<b>426</b>	8 - <sup>1</sup> / <sub>8</sub> 8 - <sup>3</sup> / <sub>32</sub>	16 - <sup>3</sup> / <sub>16</sub>
1939-40 60, 70 Oldsmobile - Canada 35, 36		3 <sup>7</sup> / <sub>16</sub>	6	<b>486</b>	12 - <sup>3</sup> / <sub>32</sub>	12 - <sup>3</sup> / <sub>16</sub>
1932-35 F32, 34, 35 To S/N F453980 Oldsmobile		3 <sup>5</sup> / <sub>16</sub>	6	<b>132</b>	12 - <sup>1</sup> / <sub>8</sub>	6 - <sup>3</sup> / <sub>16</sub>
1932 Six 402 Pontiac		3 <sup>5</sup> / <sub>16</sub>	6	<b>132</b>	12 - <sup>1</sup> / <sub>8</sub>	6 - <sup>3</sup> / <sub>16</sub>
1928 Chevrolet		3 1 <sup>1</sup> / <sub>16</sub>	4	<b>4198</b>	8 - <sup>5</sup> / <sub>32</sub>	4 - <sup>5</sup> / <sub>32</sub>
1917-27 Chevrolet		3 1 <sup>1</sup> / <sub>16</sub>	4	<b>4155</b>	8 - <sup>3</sup> / <sub>16</sub>	4 - <sup>3</sup> / <sub>16</sub>

**Marine**

153cu. in. Eng. Chevrolet		3 <sup>7</sup> / <sub>8</sub>	4	<b>2C665</b> <b>2M665</b> <b>665</b>	8 - <sup>5</sup> / <sub>64</sub>	4 - <sup>3</sup> / <sub>16</sub>
181cu. in. Eng. Chevrolet	3.0 Litre	4.000	4	<b>2M5502</b>	8 - <sup>5</sup> / <sub>64</sub>	4 - <sup>3</sup> / <sub>16</sub>
225cu. in. Eng. Buick		3 <sup>3</sup> / <sub>4</sub>	6	<b>2C656</b> <b>2M656</b> <b>656</b>	12 - <sup>5</sup> / <sub>64</sub>	6 - <sup>3</sup> / <sub>16</sub>
230, 250cu. in. Engs. Chevrolet		3 <sup>7</sup> / <sub>8</sub>	6	<b>2C667</b> <b>2M667</b> <b>667</b>	12 - <sup>5</sup> / <sub>64</sub>	6 - <sup>3</sup> / <sub>16</sub>
262cu. in. Eng. Chevrolet		3.671	8	<b>2C5477</b> <b>2M5477</b> <b>5477</b>	16 - <sup>5</sup> / <sub>64</sub>	8 - <sup>3</sup> / <sub>16</sub>
262cu. in. Eng. Chevrolet	4.3 Litre	101.60mm 4.000	6	<b>2C5712</b> <b>2M5712</b> <b>5712</b>	12 - 2.0mm	6 - 4.75mm
265cu. in. Eng. Chevrolet		3 <sup>3</sup> / <sub>4</sub>	8	<b>2C568</b> <b>2M568</b> <b>568</b>	16 - <sup>5</sup> / <sub>64</sub>	8 - <sup>3</sup> / <sub>16</sub>
267cu. in. Eng. Chevrolet	4.4 Litre	3 1 <sup>1</sup> / <sub>2</sub>	8	<b>2C652</b> <b>2M652</b> <b>652</b>	16 - <sup>5</sup> / <sub>64</sub>	8 - <sup>3</sup> / <sub>16</sub>
283, 307cu. in. Eng. Chevrolet		3 <sup>7</sup> / <sub>8</sub>	8	<b>2C660</b> <b>2M660</b> <b>660</b>	16 - <sup>5</sup> / <sub>64</sub>	8 - <sup>3</sup> / <sub>16</sub>
292cu. in. Eng. Chevrolet	4.8 Litre	3 <sup>7</sup> / <sub>8</sub>	6	<b>2C668</b> <b>2M668</b> <b>668</b>	12 - <sup>3</sup> / <sub>32</sub>	6 - <sup>3</sup> / <sub>16</sub>
300cu. in. Eng. Buick		3 <sup>3</sup> / <sub>4</sub>	8	<b>2C568</b> <b>2M568</b> <b>568</b>	16 - <sup>5</sup> / <sub>64</sub>	8 - <sup>3</sup> / <sub>16</sub>
305cu. in. Eng. Chevrolet	5.0 Litre	3.736	8	<b>2C5499</b> <b>2M5499</b> <b>5499</b>	16 - <sup>5</sup> / <sub>64</sub>	8 - <sup>3</sup> / <sub>16</sub>
307cu. in. Eng. Chevrolet, Oldsmobile	5.0 Litre	3.800	8	<b>2C696</b> <b>2M696</b> <b>696</b>	16 - <sup>5</sup> / <sub>64</sub>	8 - <sup>3</sup> / <sub>16</sub>



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Comp. Rings	
								Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs

**GENERAL MOTORS** (Continued)

**CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 plus**

**Marine**

327cu. in. Eng. Chevrolet		4.000	8	<b>2C139</b> <b>2M139</b> <b>139</b>	16 - 5/64	8 - 3/16
350cu. in. Eng. Chevrolet	5.7 Litre	4.000	8	<b>2C139</b> <b>2M139</b> <b>139</b>	16 - 5/64	8 - 3/16
350cu. in. Eng. Vin: R Oldsmobile	5.7 Litre	4.058	8	<b>2C697</b> <b>2M697</b> <b>697</b>	16 - 5/64	8 - 3/16
396cu. in. Eng. Chevrolet		4 3/32	8	<b>2C641</b> <b>2M641</b> <b>641</b>	16 - 5/64	8 - 3/16
400, 402cu. in. Engs. Chevrolet		4 1/8	8	<b>2C661</b> <b>2M661</b> <b>661</b>	16 - 5/64	8 - 3/16
403cu. in. Eng. Oldsmobile	6.6 Litre	4.351	8	<b>2C4454</b> <b>2M4454</b> <b>4454</b>	16 - 5/64	8 - 3/16
409cu. in. Eng. Chevrolet		4 5/16	8	<b>2C645</b> <b>2M645</b> <b>645</b>	16 - 5/64	8 - 3/16
427cu. in. Eng. Chevrolet		4 1/4	8	<b>2C683</b> <b>2M683</b> <b>683</b>	16 - 5/64	8 - 3/16
427cu. in. Eng. Chevrolet		4 1/4	8	<b>2C6606</b> <b>2M6606</b> <b>6606</b>	8 - 3/32 16 - 5/64	8 - 3/16
454cu. in. Eng. <b>Shallow Oil Ring Groove</b>	7.4 Litre	4 1/4	8	<b>2C4718</b> <b>2M4718</b> <b>4718</b>	16 - 5/64	8 - 3/16
454cu. in. Eng. Chevrolet 365 PHP	7.4 Litre	4 1/4	8	<b>2C683</b> <b>2M683</b> <b>683</b>	16 - 5/64	8 - 3/16
455cu. in. Eng. Oldsmobile		4 1/8	8	<b>2C661</b> <b>2M661</b> <b>661</b>	16 - 5/64	8 - 3/16

**Hastings Racing Rings**

151cu. in. Eng. Chevrolet	2.5 Litre	4.000	4	<b>2M5502</b>	8 - 5/64	4 - 3/16
283, 307 Engs. Racing Pistons Chevrolet		3 7/8	8	<b>2M5522</b>	16 - 1/16	8 - 1/8
1957-67 283 Eng. Chevrolet		3 7/8	8	<b>2M5506</b>	16 - 5/64	8 - 3/16
1957-67 283 Eng. Chevrolet		3 7/8	8	<b>2M5503</b>	16 - 5/64	8 - 3/16
<b>Low Tension Oil Ring</b>						
302, 327, 350 Engs. Contains 1/8" Oil Rings <b>w/Napier 2nd ring</b>		4.000	8	<b>2M8571</b>	16 - 1/16	8 - 1/8
302, 327, 350 Engs.		4.000	8	<b>2M5521</b>	16 - 1/16	8 - 1/8
302, 327, 350 Engs. <b>w/Napier 2nd ring</b>		4.000	8	<b>2M8542</b>	16 - 1/16	8 - 3/16



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

**GENERAL MOTORS** (Continued)

**CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 plus**

**Hastings Racing Rings**

302, 327, 350 Engs.	4.000	8	<b>2M5523</b>	16 - 1/16	8 - 3/16
327, 350 Engs. Performance top ring PVD coated, Stainless Napier ductile iron 2nd ring	4.000	8	<b>SN8575</b>	16 - 1/16	8 - 3/16
302, 327, 350 Engs. Low Tension Oil Ring	4.000	8	<b>2M5505</b>	16 - 1/16	8 - 3/16
302, 327, 350 Engs. Napier 2nd ring Low Tension Oil Ring	4.000	8	<b>2M8543</b>	16 - 1/16	8 - 3/16
302, 327, 350 Engs. Contains 3.0MM Oil Ring	4.000	8	<b>2M5538</b>	16 - 1/16	8 - 3.0
327, 350 Engs. contains Steel Moly top rings	4.000	8	<b>SM5587</b>	16 - .043	8 - 3.0MM
302, 327, 350 Engs. contains Steel Moly top rings	4.000	8	<b>SM8527</b>	8 - .043 8 - 1/16	8 - 3/16
302, 327, 350 Engs. contains Steel Moly top rings Low Tension Oil Ring	4.000	8	<b>SM8537</b>	8 - .043 8 - 1/16	8 - 3/16
1967-68 302 Eng. Chevrolet	4.000	8	<b>2M5508</b>	16 - 5/64	8 - 3/16
1967-68 302 Eng. Chevrolet Low Tension Oil Ring	4.000	8	<b>2M5504</b>	16 - 5/64	8 - 3/16
305 Eng. Buick, Chev., Pont.	3.736	8	<b>2M5547</b>	16 - 5/64	8 - 3/16
305 Eng. Buick, Chev., Pont. Low Tension Oil Ring	3.736	8	<b>2M5548</b>	16 - 5/64	8 - 3/16
305 Eng. Buick, Chev., Pont.	3.736	8	<b>2M5567</b>	16 - 1/16	8 - 3/16
1968-73 307 Eng. Chevrolet	3 7/8	8	<b>2M5506</b>	16 - 5/64	8 - 3/16
1968-73 307 Eng. Chevrolet Low Tension Oil Ring	3 7/8	8	<b>2M5503</b>	16 - 5/64	8 - 3/16
1954-56 324 Eng. Oldsmobile	3 7/8	8	<b>2M5506</b>	16 - 5/64	8 - 3/16
1954-56 324 Eng. Oldsmobile Low Tension Oil Ring	3 7/8	8	<b>2M5503</b>	16 - 5/64	8 - 3/16
1962-69 327 Eng. Chevrolet	4.000	8	<b>2M5508</b>	16 - 5/64	8 - 3/16
1962-69 327 Eng. Chevrolet Low Tension Oil Ring	4.000	8	<b>2M5504</b>	16 - 5/64	8 - 3/16
327, 350, 400 Eng. Chevrolet w/1.5mm Comp & 3.0mm Oil	101.60mm 4.000	8	<b>2M5540</b>	16 - 1.5mm	8 - 3.0mm
1964-67 330 Eng. Oldsmobile For .060 oversize, use Std. Set 2M5508	3 15/16	8	<b>2M5507</b>	16 - 5/64	8 - 3/16
1958-61 348 Eng. Chevrolet	4.125	8	<b>2M5513</b>	16 - 5/64	8 - 3/16
1968-75 350 Eng. Pontiac	3 7/8	8	<b>2M5506</b>	16 - 5/64	8 - 3/16
1968-75 350 Eng. Pontiac Low Tension Oil Ring	3 7/8	8	<b>2M5503</b>	16 - 5/64	8 - 3/16
1968-75 350 Eng. Pontiac For .060 oversize, use Std. Set 2M5508	3 15/16	8	<b>2M5507</b>	16 - 5/64	8 - 3/16
1966-75 350 V8 Eng. Chevrolet	4.000	8	<b>2M5508</b>	16 - 5/64	8 - 3/16
1966-75 350 V8 Eng. Chevrolet Low Tension Oil Ring	4.000	8	<b>2M5504</b>	16 - 5/64	8 - 3/16
1956-63 365, 390 Engs. Cadillac	4.000	8	<b>2M5508</b>	16 - 5/64	8 - 3/16



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

**GENERAL MOTORS** (Continued)

**CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 plus**

**Hastings Racing Rings**

1956-63 365, 390 Engs. Cadillac <b>Low Tension Oil Ring</b>	4.000	8	<b>2M5504</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1959-66 370, 389 Eng. Pontiac	4 $\frac{1}{16}$	8	<b>2M5511</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1970-75 396, 400, 402 Engs. Chevrolet	4.125	8	<b>2M5513</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1965-69 396 Eng. Chevrolet	4 $\frac{3}{32}$	8	<b>2M5512</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
400, 428 Engs. GM/KB Piston	4.120	8	<b>2M5590</b>	16 - $\frac{1}{16}$	8 - $\frac{3}{16}$
400, 402 Engs. Chevrolet <b>Napier 2nd ring</b> <b>Low Tension Oil Ring</b>	4.125	8	<b>2M8559</b>	16 - $\frac{1}{16}$	8 - $\frac{3}{16}$
400, 402 Engs. Chevrolet <b>contains Steel Moly top rings</b> <b>Low Tension Oil Ring</b>	4.125	8	<b>SM8557</b>	8 - .043 8 - $\frac{1}{16}$	8 - $\frac{3}{16}$
400, 402 Engs. Chevrolet <b>Napier 2nd ring</b>	4.125	8	<b>2M8552</b>	16 - $\frac{1}{16}$	8 - $\frac{3}{16}$
400, 402 Engs. Chevrolet <b>w/1.5mm Comp &amp; 3.0mm Oil</b>	104.78mm 4.125	8	<b>2M5581</b>	16 - 1.5mm	8 - 3.0mm
1970-77 400 Eng., small block	4.125	8	<b>2M5501</b>	16 - $\frac{1}{16}$	8 - $\frac{1}{8}$
400, 402 Engs. <b>contains Steel Moly top rings</b>	4.125	8	<b>SM5593</b>	16 - .043	8 - 3.0MM
400, 402 Engs. <b>contains Steel Moly top rings</b>	4.125	8	<b>SM8547</b>	8 - .043 8 - $\frac{1}{16}$	8 - $\frac{3}{16}$
1970-75 400, 402 Engs. TRW Piston Chevrolet	4.125	8	<b>2M5529</b>	16 - $\frac{1}{16}$	8 - $\frac{3}{16}$
400, 402 Engs. TRW Piston Chevrolet <b>Low Tension Oil Ring</b>	4.125	8	<b>2M5510</b>	16 - $\frac{1}{16}$	8 - $\frac{3}{16}$
348, 400, 402 Engs. Performance Chevrolet <b>top ring PVD coated, Stainless</b> <b>Napier ductile iron 2nd ring</b>	4.125	8	<b>SN8580</b>	16 - $\frac{1}{16}$	8 - $\frac{3}{16}$
400, 402 Engs. Chevrolet <b>Contains 3.0MM Oil Ring</b>	4.125	8	<b>2M5539</b>	16 - $\frac{1}{16}$	8 - 3.0MM
1967-75 400, 428 Eng. Performance Pontiac	4.121	8	<b>2M5524</b>	16 - $\frac{1}{16}$	8 - $\frac{1}{8}$
1967-69 400, GS400 Eng. Buick	4.040	8	<b>2M5561</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1965-67 400 Eng. Oldsmobile	4.000	8	<b>2M5508</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1965-67 400 Eng. Oldsmobile <b>Low Tension Oil Ring</b>	4.000	8	<b>2M5504</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1959-66 400, 401 Engs. Buick	4.250	8	<b>2M5518</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1959-66 400, 401 Engs. Buick <b>Low Tension Oil Ring</b>	4.250	8	<b>2M5514</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1963-66 421 Eng. Pontiac	4 $\frac{3}{32}$	8	<b>2M5512</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1965-67 425 Eng. Oldsmobile	4.125	8	<b>2M5513</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1966-75 427, 454 Engs. Performance Chevrolet	4 $\frac{1}{4}$	8	<b>2M5519</b>	16 - $\frac{1}{16}$	8 - $\frac{3}{16}$
427, 454 Engs. Performance Chevrolet <b>top ring PVD coated, Stainless</b> <b>Napier ductile iron 2nd ring</b>	4 $\frac{1}{4}$	8	<b>SN8585</b>	16 - $\frac{1}{16}$	8 - $\frac{3}{16}$
427, 454 Engs. Performance Chevrolet <b>w/Napier 2nd ring</b>	4 $\frac{1}{4}$	8	<b>2M8562</b>	16 - $\frac{1}{16}$	8 - $\frac{3}{16}$
427, 454 Engs. Performance Chevrolet <b>w/1.5mm Comp &amp; 3.0mm Oil</b>	107.95mm 4.250	8	<b>2M8569</b>	16 - 1.5mm	8 - 3.0mm



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

**GENERAL MOTORS** (Continued)

**CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 plus**

**Hastings Racing Rings**

427, 454 Engs. Performance Chevrolet <b>contains Steel Moly top rings</b>	4.250	8	<b>SM5597</b>	16 - .043	8 - 3.0MM
427, 454 Engs. Performance Chevrolet <b>contains Steel Moly top rings</b>	4.250	8	<b>SM8567</b>	8 - .043 8 - 1/16	8 - 3/16
427, 454 Engs. Performance Chevrolet <b>contains Steel Moly top rings</b>	4.250	8	<b>SM8577</b>	8 - .043 8 - 1/16	8 - 3/16
427, 454 Engs. Performance Chevrolet <b>Low Tension Oil Ring</b>	4.250	8	<b>2M5515</b>	16 - 1/16	8 - 3/16
1966-70 427 Eng. Chevrolet	4.250	8	<b>2M5518</b>	16 - 5/64	8 - 3/16
1966-70 427 Eng. Chevrolet <b>Low Tension Oil Ring</b>	4.250	8	<b>2M5514</b>	16 - 5/64	8 - 3/16
1967-69 430 Eng. Buick	4.250	8	<b>2M5518</b>	16 - 5/64	8 - 3/16
1967-69 430 Eng. Buick <b>Low Tension Oil Ring</b>	4.250	8	<b>2M5514</b>	16 - 5/64	8 - 3/16
1968-75 455 Eng. Oldsmobile	4.125	8	<b>2M5513</b>	16 - 5/64	8 - 3/16
455 Eng. Performance Pontiac	4.151	8	<b>2M5543</b>	16 - 1/16	8 - 3/16
502 Eng. Performance	4.466	8	<b>2M5537</b>	16 - 1/16	8 - 3/16
502 Eng. Performance	4.500	8	<b>2M5589</b>	16 - 1/16	8 - 3/16
502 Eng. Performance <b>Low Tension Oil Ring</b>	4.500	8	<b>2M5596</b>	16 - 1/16	8 - 3/16
502 Eng. Performance <b>top ring PVD coated, Stainless Napier ductile iron 2nd ring</b>	4.500	8	<b>SN8590</b>	16 - 1/16	8 - 3/16
502 Eng. Performance <b>contains Napier 2nd ring</b>	4.500	8	<b>2M8588</b>	16 - 1/16	8 - 3/16
502 Eng. Performance <b>contains Steel Moly top rings</b>	4.500	8	<b>SM8582</b>	16 - .043	8 - 3.0MM
540 Eng. Performance	114.30mm 4.500	8	<b>2M8525</b>	16 - 1.5mm	8 - 3.0mm

**Claimer Ring Sets**

302, 327, 350, 365, 390, 400 cu. in. Eng. <b>Claimer Ring Set</b>	4.000	8	<b>CM5531 C5531</b>	16 - 5/64	8 - 3/16
302, 327, 350, cu. in. Eng. w/metric widths <b>Claimer Ring Set</b>	4.000	8	<b>CM5540 C5540</b>	16 - 1.5	8 - 3.0
302, 327, 350 cu. in. Eng. 1/8" Oil Rings <b>Claimer Ring Set</b>	4.000	8	<b>CM5521</b>	16 - 1/16	8 - 1/8
302, 327, 350, 365, 390, 400 cu. in. Eng. <b>Claimer Ring Set</b>	4.000	8	<b>CM5532 C5532</b>	16 - 1/16	8 - 3/16
348, 396, 400, 402, 425, 455 cu. in. Eng. 1/8" oil rings <b>Claimer Ring Set</b>	4.125	8	<b>CM5501</b>	16 - 1/16	8 - 1/8
348, 396, 400, 402, 425, 455 cu. in. Eng. <b>Claimer Ring Set</b>	4.125	8	<b>CM5533 C5533</b>	16 - 5/64	8 - 3/16
348, 396, 400, 402, 425, 455 cu. in. Eng. <b>Claimer Ring Set</b>	4.125	8	<b>CM5534 C5534</b>	16 - 1/16	8 - 3/16



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur		
								Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs

### GENERAL MOTORS (Continued)

**CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 plus**

#### Claimer Ring Sets

427, 454 cu. in. Eng. <b>Claimer Ring Set</b>	4.250	8	<b>CM5541</b> <b>C5541</b>	16 - 1/16	8 - 3/16
502 cu. in. Eng. <b>Claimer Ring Set</b>	4.500	8	<b>CM5580</b>	16 - 1/16	8 - 3/16

### GENERAL MOTORS

**CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 plus**

#### Trucks & Engines

1989-96 97cu. in. Eng. GEO Tracker - Suzuki Eng.	1.6 Litre	75.00mm 2.953	4	<b>2C4640</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.8mm
1973-77 1584cc Eng. Chev. Luv - Isuzu Eng. G161	1.6 Litre	82.00mm 3.228	4	<b>2C4294</b> <b>2M4294</b> <b>4294</b>	8 - 2.0mm	4 - 4.0mm
1973-82 Chev Luv Pickup Truck, PL820 <b>Fit Brazilian Mahle Piston</b>	1.6 Litre	82.00mm 3.228	4	<b>2C4826</b>	8 - 2.0mm	4 - 4.0mm
1982-84 110.8cu. in. Eng. Chevrolet - Isuzu Eng.		84.07mm 3.310	4	<b>2C6152</b> <b>6152</b>	8 - 1.5mm	4 - 4.0mm
1972-84 111cu. in. Eng. Vin: W Chev. Luv - Isuzu Eng. G180Z	1.8 Litre	84.00mm 3.307	4	<b>2C4247</b> <b>4247</b>	8 - 2.0mm	4 - 4.0mm
1983-85 119cu. in. Eng. GMC	1.9 Litre	87.00mm 3.425	4	<b>2C6149</b> <b>2M6149</b> <b>6149</b>	8 - 1.5mm	4 - 4.0mm
1982 119cu. in. Eng. GMC	1.9 Litre	87.00mm 3.425	4	<b>2C6157</b> <b>2M6157</b> <b>6157</b>	8 - 2.0mm	4 - 4.0mm
1983-84 121cu. in. Eng. S Series	2.0 Litre	89.00mm 3.504	4	<b>2C4705</b> <b>4705</b>	8 - 2.0mm	4 - 4.75mm
1999-04 122cu. in. Eng. Vin: C, Tracker Suzuki Eng.	2.0 Litre	84.00mm 3.307	4	<b>2C4959</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.5mm
1987-89 122cu. in. Eng. GMC <b>Shallow Oil Ring Groove</b>	2.0 Litre	89.00mm 3.504	4	<b>2M6209</b> <b>6209</b>	8 - 1.5mm	4 - 3.0mm
1983-86 122cu. in. Eng. Vin: P Chevrolet <b>Deep Oil Ring Groove</b>	2.0 Litre	89.00mm 3.504	4	<b>2M4256</b> <b>4256</b>	8 - 1.5mm	4 - 4.75mm
1984-86 122cu. in. Eng. GMC <b>Shallow Oil Ring Groove</b>	2.0 Litre	89.00mm 3.504	4	<b>2M6169</b> <b>6169</b>	8 - 1.5mm	4 - 4.75mm
1982-86 122cu. in. Eng. GMC <b>Deep Oil Ring Groove</b>	2.0 Litre	89.00mm 3.504	4	<b>2M4408</b> <b>4408</b>	4 - 1.5mm 4 - 2.0mm	4 - 4.75mm
1982-83 122cu. in. Eng. Chev., GMC <b>Shallow Oil Ring Groove</b>	2.0 Litre	89.00mm 3.504	4	<b>2M5650</b> <b>5650</b>	4 - 1.5mm 4 - 2.0mm	4 - 4.75mm
1994-03 134cu. in. Eng. Vin: 1,4,5,L	2.2 Litre	89.00mm 3.504	4	<b>2M6209</b> <b>6209</b>	8 - 1.5mm	4 - 3.0mm
1984-85 137cu. in. Eng. Diesel GMC	2.2 Litre	88.00mm 3.465	4	<b>2C4212</b> <b>4212</b>	8 - 2.0mm	4 - 4.0mm
1981-82 137cu. in. Eng. Diesel GMC	2.2 Litre	88.00mm 3.465	4	<b>2C6158</b>	4 - 2.5mm 4 - 2.0mm	4 - 4.5mm
1961-63 145cu. in. Eng. Chevrolet		3 7/16	6	<b>2C663</b> <b>2M663</b> <b>663</b>	12 - 5/64	6 - 3/16





YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

**GENERAL MOTORS** (Continued)

**CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 plus**

**Trucks & Engines**

2004-08	146cu. in. Eng. SOHC 16V L4 S10 Blazer Export	2.4 Litre	87.50mm 3.445	4	<b>2C4174</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.5mm
1985-93	151cu. in. Eng. GMC <b>Shallow Oil Ring Groove</b>	2.5 Litre	4.000	4	<b>2C5663</b> <b>2M5663</b> <b>5663</b>	4 - 1/16 4 - 9/64	4 - 3/16
1982-86	151cu. in. Eng. GMC <b>Deep Oil Ring Groove</b>	2.5 Litre	101.60mm 4.000	4	<b>2C4366</b> <b>2M4366</b> <b>4366</b>	4 - 1.6mm 4 - 2.0mm	4 - 4.75mm
1963-70	153cu. in. Eng. GMC		3 7/8	4	<b>2C665</b> <b>2M665</b> <b>665</b>	8 - 9/64	4 - 3/16
1964-65	164cu. in. Eng. Chev. Corvair		3 7/16	6	<b>2C669</b> <b>2M669</b> <b>669</b>	12 - 1/16	6 - 1/8
2004-06	169cu. in. Eng. Vin: 8 2770cc	2.8 Litre	93.00mm 3.662	4	<b>2C5137</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.5mm
1985-93	173cu. in. Eng. GMC w/Cast Iron Heads <b>Shallow Oil Ring Groove</b>	2.8 Litre	89.00mm 3.504	6	<b>2M6194</b> <b>6194</b>	6 - 1.5mm 6 - 2.0mm	6 - 4.75mm
1984	173cu. in. Eng. GMC S15	2.8 Litre	89.00mm 3.504	6	<b>2C5632</b> <b>2M5632</b> <b>5632</b>	6 - 1.5mm 6 - 2.0mm	6 - 4.75mm
2007-11	177cu. in. Eng. DOHC Vin: 9	2.9 Litre	95.50mm 3.760	4	<b>2C5236</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.5mm
1987-95	189cu. in. Eng. Vin: D GMC W Eng. <b>Shallow Oil Ring Groove</b>	3.1 Litre	89.00mm 3.504	6	<b>2M4456</b> <b>4456</b>	12 - 1.5mm	6 - 4.0mm
1963-67	194cu. in. Eng. GMC		3 9/16	6	<b>2C666</b> <b>2M666</b> <b>666</b>	12 - 5/64	6 - 3/16
1978-79	200cu. in. Eng. GMC	3.3 Litre	3 1/2	6	<b>2C582</b> <b>2M582</b> <b>582</b>	12 - 5/64	6 - 3/16
1989-93	204cu. in. Eng. 3300cc Chev., GMC <b>Shallow Oil Ring Groove</b>	3.3 Litre	94.00mm 3.701	6	<b>2M4478</b> <b>4478</b>	12 - 1.5mm	6 - 3.0mm
2002-09	207cu. in. Eng. Vin: E,F w/3.00mm oil groove	3.4 Litre	92.00mm 3.622	6	<b>2C4903</b>	6 - 1.2mm 6 - 1.5mm	6 - 3.0mm
1996-03	207cu. in. Eng. Chevrolet Vin: E,F	3.4 Litre	92.00mm 3.622	6	<b>2C4893</b> <b>2M4893</b>	6 - 1.2mm 6 - 1.5mm	6 - 4.0mm
	207cu. in. Eng. GMC - CI Piston		3 7/16	6	<b>132</b>	12 - 1/8	6 - 3/16
2004-06	211cu. in. Eng. L5 3460cc Vin: 6	3.5 Litre	93.00mm 3.661	5	<b>2C5139</b>	5 - 1.2mm 5 - 1.5mm	5 - 2.5mm
	213cu. in. Eng. GMC - 3 Ring CI Piston		3 7/16	6	<b>132</b>	12 - 1/8	6 - 3/16
1937-53	216cu. in. Eng. Chev. - 4 Ring Repl. Piston		3 1/2	6	<b>6337</b>	12 - 1/8	12 - 3/16
1937-53	216cu. in. Eng. GMC - CI Piston		3 1/2	6	<b>2C133</b> <b>133</b>	12 - 1/8	6 - 3/16
2004-09	220cu. in. Eng. Vin: 7	3.6 Litre	94.00mm 3.701	6	<b>2C5133</b>	6 - 1.2mm 6 - 1.5mm	6 - 2.5mm



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.		Oil Segments Anillos de Aceite Segments Racieurs

**GENERAL MOTORS** (Continued)

**CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 plus**

**Trucks & Engines**

2007-11	223cu. in. Eng. Vin: E L5, 3654cc	3.7 Litre	95.50mm 3.760	5	<b>2C5215</b>	5 - 1.2mm 5 - 1.5mm	5 - 2.5mm
	223cu. in. Eng. GMC - CI Piston		3 7/16	6	<b>492</b>	12 - 1/8	6 - 3/16
	224cu. in. Eng. GMC - CI Piston - Canada		3 9/16	6	<b>5585</b>	12 - 1/8	6 - 3/16
1950-53	228cu. in. Eng. GMC S/N 228-308565-on		3 9/16	6	<b>2C5047</b>	6 - 3/32 12 - 1/8	6 - 3/16
1935-50	228cu. in. Eng. GMC To S/N 228-308565		3 9/16	6	<b>2C468</b>	18 - 1/8	6 - 3/16
	228cu. in. Eng. GMC		3 9/16	6	<b>2C5257</b>	18 - 3/32	6 - 3/16
1980-85	229cu. in. Eng. GMC	3.8 Litre	3.736	6	<b>2C5617</b> <b>2M5617</b> <b>5617</b>	12 - 5/64	6 - 3/16
1963-69	230cu. in. Eng. GMC	3.8 Litre	3 7/8	6	<b>2C667</b> <b>2M667</b> <b>667</b>	12 - 5/64	6 - 3/16
	230cu. in. Eng. GMC		3 7/16	6	<b>487</b>	12 - 1/8	12 - 3/16
1987-95	231cu. in. Eng. Chev., GMC <b>Shallow Oil Ring Groove</b>	3.8 Litre	96.50mm 3.799	6	<b>2M4458</b> <b>4458</b>	12 - 1.5mm	6 - 3.0mm
1985	231cu. in. Eng. Chevrolet, GMC	3.8 Litre	3.800	6	<b>2C5474</b> <b>2M5474</b> <b>5474</b>	12 - 5/64	6 - 3/16
1956-62	235cu. in. Eng. GMC - Canada		3 9/16	6	<b>2C136</b> <b>136</b>	12 - 3/32	6 - 3/16
1953-61	235cu. in. Eng. GMC 4 Ring Repl. Piston		3 9/16	6	<b>6338</b>	12 - 3/32	12 - 3/16
1950-55	235cu. in. Eng. GMC - Canada		3 9/16	6	<b>2C135</b> <b>135</b>	6 - 3/32 6 - 1/8	6 - 3/16
	235cu. in. Eng. GMC - CI Piston		3 9/16	6	<b>5585</b>	12 - 1/8	6 - 3/16
	236, 286cu. in. Eng. GMC		3 5/8	6	<b>2C4008</b>	18 - 1/8	6 - 3/16
2004-11	238cu. in. Eng. Vin: N,R,W,1,3 LZG(gas) LZE(flex-fuel)	3.9 Litre	99.00mm 3.898	6	<b>2C5270</b>	6 - 1.2mm 6 - 1.5mm	6 - 2.5mm
1953-55	248cu. in. Eng. GMC		3 23/32	6	<b>2C5255</b>	18 - 3/32	6 - 3/16
	248cu. in. Eng. GMC		3 23/32	6	<b>2C4052</b>	18 - 1/8	6 - 3/16
	248cu. in. Eng. GMC		3 23/32	6	<b>2C4400</b>	6 - 3/32 12 - 1/8	6 - 3/16
1963-84	250cu. in. Eng. Chev., GMC	4.1 Litre	3 7/8	6	<b>2C667</b> <b>2M667</b> <b>667</b>	12 - 5/64	6 - 3/16
2002-09	256cu. in. Eng. GMC Vin: S,X L6 DOHC w/1.5 2nd grv	4.2 Litre	93.00mm 3.661	6	<b>2M5227</b>	6 - 1.2mm 6 - 1.5mm	6 - 2.5mm
2001	256cu. in. Eng. GMC Vin: S, L6 w/1.2 2nd grv	4.2 Litre	93.00mm 3.661	6	<b>2C4781</b> <b>2M4781</b>	12 - 1.2mm	6 - 2.5mm
1940-46	256cu. in. Eng. GMC		3 25/32	6	<b>2C5243</b>	18 - 3/32	6 - 3/16
	256cu. in. Eng. GMC		3 25/32	6	<b>2C5031</b>	18 - 1/8	6 - 3/16
	256cu. in. Eng. GMC		3 25/32	6	<b>2C5181</b>	6 - 3/32 12 - 1/8	6 - 3/16
	257cu. in. Eng. GMC		3 7/16	6	<b>2C467</b> <b>467</b>	18 - 1/8	6 - 3/16



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

### GENERAL MOTORS (Continued)

**CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 plus**

#### Trucks & Engines

954-62	261cu. in. Eng. GMC - Canada		3 3/4	6	<b>2C137</b> <b>137</b>	12 - 3/32	6 - 3/16
	261cu. in. Eng. <b>Fits Brazilian Mahle Piston</b>		3 3/4	6	<b>2C4823</b>	12 - 3/32	6 - 3/16
1996-11	262cu. in. Eng. Vin: W,X	4.3 Litre	101.60mm 4.000	6	<b>2M4862</b> <b>4862</b>	12 - 1.5mm	6 - 3.0mm
1990-95	262cu. in. Eng.	4.3 Litre	101.60mm 4.000	6	<b>2M4720</b> <b>4720</b>	6 - 2.0mm 6 - 1.5mm	6 - 4.0mm
1988-95	262cu. in. Eng. Vin: Z <b>Shallow Oil Ring Groove</b>	4.3 Litre	101.60mm 4.000	6	<b>2M4721</b> <b>4721</b>	12 - 2.0mm	6 - 4.75mm
1985-94	262cu. in. Eng. Chev., Vin; Z <b>Deep Oil Ring Groove</b>	4.3 Litre	101.60mm 4.000	6	<b>2C5712</b> <b>2M5712</b> <b>5712</b>	12 - 2.0mm	6 - 4.75mm
1975-76	262cu. in. Eng. Chevrolet		3.671	8	<b>2C5477</b> <b>2M5477</b> <b>5477</b>	16 - 5/64	8 - 3/16
1994-96	265cu. in. Eng. Chev., GMC Vin: W <b>Shallow Oil Ring Groove</b>	4.3 Litre	94.89mm 3.736	8	<b>2M4742</b> <b>4742</b>	16 - 2.0mm	8 - 4.75mm
1955-57	265cu. in. Eng. Chevrolet		3 3/4	8	<b>2C568</b> <b>2M568</b> <b>568</b>	16 - 5/64	8 - 3/16
1979-82	267cu. in. Eng. GMC	4.4 Litre	3 1/2	8	<b>2C652</b> <b>2M652</b> <b>652</b>	16 - 5/64	8 - 3/16
1956-63	270cu. in. Eng. GMC		3 25/32	6	<b>2C5031</b>	18 - 1/8	6 - 3/16
1956-63	270cu. in. Eng. GMC		3 25/32	6	<b>2C5181</b>	6 - 3/32 12 - 1/8	6 - 3/16
1956-63	270cu. in. Eng. GMC		3 25/32	6	<b>2C5243</b>	18 - 3/32	6 - 3/16
1957-67	283cu. in. Eng. GMC		3 7/8	8	<b>2C660</b> <b>2M660</b> <b>660</b>	16 - 5/64	8 - 3/16
1955	All 288cu. in. Engs. GMC - Canada 265 Eng.		3 3/4	8	<b>2C568</b> <b>2M568</b> <b>568</b>	16 - 5/64	8 - 3/16
1963-89	292cu. in. Eng. Chev., GMC	4.8 Litre	3 7/8	6	<b>2C668</b> <b>2M668</b> <b>668</b>	12 - 3/32	6 - 3/16
	292cu. in. Eng. Chev., GMC <b>Fits Brazilian Mahle Piston</b>	4.8 Litre	3 7/8	6	<b>2C4840</b>	12 - 3/32	6 - 3/16
1999-11	294cu. in. Eng. Vin: A,C,V <b>Shallow Top Grv.</b>	4.8 Litre	96.00mm 3.780	8	<b>2M4978</b>	16 - 1.5mm	8 - 3.0mm
1952-59	302cu. in. Eng. GMC		4.000	6	<b>2C5209</b>	18 - 3/32	6 - 3/16
1993-02	305cu. in. Eng., GMC, Vin: M <b>Shallow Oil Ring Groove</b>	5.0 Litre	94.89mm 3.736	8	<b>2M4742</b> <b>4742</b>	16 - 2.0mm	8 - 4.75mm
1977-94	305cu. in. Eng. GMC <b>Deep Oil Ring Groove</b>	5.0 Litre	3.736	8	<b>2C5499</b> <b>2M5499</b> <b>5499</b>	16 - 5/64	8 - 3/16



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

**GENERAL MOTORS** (Continued)

**CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 plus**

**Trucks & Engines**

1960-72 305, 305Ecu. in. Engs. GMC 3 Ring Piston		4 1/4	6	<b>2C6395</b>	12 - 3/32	6 - 3/16
1960-75 305A, B, C, D cu. in. Engs.; 304.7 cu. in. Eng. GMC - 4 Ring Piston		4 1/4	6	<b>2C6308</b> <b>6308</b>	18 - 3/32	6 - 3/16
1968-73 307cu. in. Eng. GMC		3 7/8	8	<b>2C660</b> <b>2M660</b> <b>660</b>	16 - 5/64	8 - 3/16
1955-56 316cu. in. Eng. GMC		3 15/16	8	<b>2C636</b> <b>2M636</b> <b>636</b>	16 - 5/64	8 - 3/16
1956-60 322cu. in. Eng. Chevrolet		4.000	8	<b>2C139</b> <b>2M139</b> <b>139</b>	16 - 5/64	8 - 3/16
1999-11 323cu. in. Eng. Gas Vin: B,C,J,L,M,P,T,Z 5.3 Litre flex fuel Vin: 0,3,4 LC9, LS4 <b>Shallow Top Grv.</b>		96.00mm 3.780	8	<b>2M4978</b>	16 - 1.5mm	8 - 3.0mm
1955-56 324cu. in. Eng. GMC		3 7/8	8	<b>2C660</b> <b>2M660</b> <b>660</b>	16 - 5/64	8 - 3/16
1962-68 327cu. in. Eng. GMC		4.000	8	<b>2C139</b> <b>2M139</b> <b>139</b>	16 - 5/64	8 - 3/16
331cu. in. Eng. GMC - 4 Ring Piston		3 3/4	6	<b>2C5028</b>	18 - 1/8	6 - 3/16
332cu. in. Eng. GMC - Canada		4.000	8	<b>2C139</b> <b>2M139</b> <b>139</b>	16 - 5/64	8 - 3/16
1958-59 336 cu. in. Eng. GMC To S/N 33635001		3 7/8	8	<b>2C660</b> <b>2M660</b> <b>660</b>	16 - 5/64	8 - 3/16
1959 336 cu. in. Eng. GMC S/N 33635001-on		3 25/32	8	<b>2C682</b>	16 - 5/64	8 - 3/16
1957 347 cu. in. Eng. GMC		3 15/16	8	<b>2C636</b> <b>2M636</b> <b>636</b>	16 - 5/64	8 - 3/16
1958-65 348 cu. in. Eng. GMC - Canada		4 1/8	8	<b>2C661</b> <b>2M661</b> <b>661</b>	16 - 5/64	8 - 3/16
1996-00 350cu. in. Eng. (Vortec) <b>Shallow Oil Ring Groove</b>	5.7 Litre	101.60mm 4.000	8	<b>2M4860</b> <b>4860</b>	16 - 1.5mm	8 - 3.0mm
1990-02 350cu. in. Eng. Light Wt. Piston, Vin: R <b>Shallow Oil Ring Groove</b>	5.7 Litre	101.60mm 4.000	8	<b>2M4626</b> <b>4626</b>	8 - 2.0mm 8 - 1.5mm	8 - 4.0mm
1987-96 350cu. in. Eng. Vin: K GMC <b>Shallow Oil Ring Groove</b>	5.7 Litre	4.000	8	<b>2C5615</b> <b>2M5615</b> <b>5615</b>	16 - 5/64	8 - 3/16
1968-89 350cu. in. Eng. GMC <b>Deep Oil Ring Groove</b>	5.7 Litre	4.000	8	<b>2C139</b> <b>2M139</b> <b>139</b>	16 - 5/64	8 - 3/16
1978-81 350cu. in. Eng. Diesel GMC	5.7 Litre	4.058	8	<b>2C5610</b> <b>2M5610</b>	16 - 5/64	8 - 3/16



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.		Oil Segments Anillos de Aceite Segments Racieurs

**GENERAL MOTORS** (Continued)

**CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 plus**

**Trucks & Engines**

1960-72 351, 351C, 351E, 351Mcu. in. Eng. GMC		4 $\frac{7}{16}$	6	<b>2C6306</b> <b>2M6306</b> <b>6306</b>	18 - $\frac{3}{32}$	6 - $\frac{3}{16}$
1969-76 360cu. in. Eng. GMC		4 $\frac{1}{8}$	6	<b>2C7124</b>	18 - $\frac{3}{32}$	6 - $\frac{1}{4}$
2005-11 364cu. in. Eng. LS2, L96 Vin: G,H,K,U,Y,5	6.0 Litre	101.60mm 4.000	8	<b>2M5170</b>	8 - 1.2mm 8 - 1.5mm	8 - 2.5mm
1999-04 364cu. in. Eng. V8 Vin: H,N,U	6.0 Litre	101.60mm 4.000	8	<b>2M4860</b> <b>4860</b>	16 - 1.5mm	8 - 3.0mm
1991-97 366cu. in. Eng. V8 <b>4 Ring Piston/Shallow Oil Ring Groove</b>	6.0 Litre	3 $\frac{15}{16}$	8	<b>2C4719</b> <b>2M4719</b> <b>4719</b>	8 - $\frac{3}{32}$ 16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1991-97 366cu. in. Eng. V8 <b>3 Ring Piston/Shallow Oil Ring Groove</b>	6.0 Litre	3 $\frac{15}{16}$	8	<b>2C5049</b> <b>2M5049</b> <b>5049</b>	8 - $\frac{3}{32}$ 8 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1966-90 366cu. in. Eng. Chev., GMC	6.0 Litre	3 $\frac{15}{16}$	8	<b>2C671</b> <b>2M671</b> <b>671</b>	8 - $\frac{3}{32}$ 16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1957-59 370cu. in. Eng.		4.000	8	<b>2C577</b> <b>2M577</b> <b>577</b>	8 - $\frac{5}{64}$ 8 - $\frac{3}{32}$	8 - $\frac{3}{16}$
2007-11 378cu. in. Eng. Vin: 8,2,R,W OHV V8 LS3, LS9, L9H(FlexFuel) L92, L99 Escalada, Sierra, Yukon	6.2 Litre	103.25mm 4.065	8	<b>2M5292</b>	16 - 1.5mm	8 - 2.5mm
1982-95 379cu. in. Eng. Diesel GMC Incl. Turbo	6.2 Litre	101.05mm 3.978	8	<b>2C5655</b>	8 - 3.0Kmm 8 - 2.0mm	8 - 4.0mm
1982-95 379cu. in. Eng. Diesel GMC Incl. Turbo <b>Special .029 to .039 gap 2nd Ring</b>	6.2 Litre	101.05mm 3.978	8	<b>2C4975</b>	8 - 3.0Kmm 8 - 2.0mm	8 - 4.0mm
1973-74 379cu. in. Eng. GMC		4 $\frac{7}{16}$	6	<b>2C6306</b> <b>2M6306</b> <b>6306</b>	18 - $\frac{3}{32}$	6 - $\frac{3}{16}$
1992-06 395cu. in. Eng. Diesel Incl. Turbo Vin: F,S,Y <b>Special .029 to .039 gap 2nd ring</b>	6.5 Litre	103.00mm 4.055	8	<b>2C4744</b> <b>2M4744</b>	8 - 3.0Kmm 8 - 2.0mm	8 - 4.0mm
1966-69 396cu. in. Eng. GMC		4 $\frac{3}{32}$	8	<b>2C641</b> <b>2M641</b> <b>641</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1974-80 400cu. in. Eng.	6.6 Litre	4 $\frac{1}{8}$	8	<b>2C661</b> <b>2M661</b> <b>661</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
400cu. in. Eng. GMC 4 Ring Piston		4 $\frac{1}{8}$	6	<b>2C5008</b>	18 - $\frac{1}{8}$	6 - $\frac{3}{16}$
401, 401M cu. in. Eng. GMC - 4 Ring Piston		4 $\frac{7}{8}$	6	<b>2C6324</b> <b>2M6324</b> <b>6324</b>	18 - $\frac{3}{32}$	6 - $\frac{3}{16}$
1970-72 402cu. in. Eng.	6.6 Litre	4 $\frac{1}{8}$	8	<b>2C661</b> <b>2M661</b> <b>661</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$

K-Keystone Groove.



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

**GENERAL MOTORS** (Continued)

**CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 plus**

**Trucks & Engines**

1962-65 409cu. in. Eng. GMC		4 $\frac{5}{16}$	8	<b>2C645</b> <b>2M645</b> <b>645</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1995-98 427cu. in. Eng. Chev., GMC <b>Shallow Oil Ring Groove</b>	7.0 Litre	4 $\frac{1}{4}$	8	<b>2C4929</b> <b>2M4929</b> <b>4929</b>	24 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1968-94 427cu. in. Eng. Chev., GMC	7.0 Litre	4 $\frac{1}{4}$	8	<b>2C6606</b> <b>2M6606</b> <b>6606</b>	8 - $\frac{3}{32}$ 16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1960-74 432cu. in. Eng. GMC		4 $\frac{7}{8}$	6	<b>2C6324</b> <b>2M6324</b> <b>6324</b>	18 - $\frac{3}{32}$	6 - $\frac{3}{16}$
450cu. in. Eng. GMC 4 Ring Piston		4 $\frac{3}{8}$	6	<b>2C5055</b>	18 - $\frac{1}{8}$	6 - $\frac{3}{16}$
1991-00 454cu. in. Eng. GMC, Vin: J,N,B <b>Shallow Oil Ring Groove</b>	7.4 Litre	4 $\frac{1}{4}$	8	<b>2C4718</b> <b>2M4718</b> <b>4718</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1971-90 454cu. in. Eng. GMC <b>Deep Oil Ring Groove</b>	7.4 Litre	4 $\frac{1}{4}$	8	<b>2C683</b> <b>2M683</b> <b>683</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1970-90 454cu. in. Eng. GMC	7.4 Litre	4 $\frac{1}{4}$	8	<b>2C6606</b> <b>2M6606</b> <b>6606</b>	8 - $\frac{3}{32}$ 16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1970-81 454cu. in. Eng. Chev. 4 Ring Piston	7.4 Litre	4 $\frac{1}{4}$	8	<b>2C6606</b> <b>2M6606</b> <b>6606</b>	8 - $\frac{3}{32}$ 16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
455cu. in. Eng. GMC		4 $\frac{1}{8}$	8	<b>2C661</b> <b>2M661</b> <b>661</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
477cu. in. Eng. GMC - 5 Ring Piston		4 $\frac{1}{2}$	6	<b>2C4283</b> <b>4283</b>	18 - $\frac{1}{8}$	6 - $\frac{1}{4}$ 6 - $\frac{3}{16}$
478 cu. in. Eng. GMC		5 $\frac{1}{8}$	6	<b>2M6517</b>	18 - $\frac{3}{32}$	6 - $\frac{1}{4}$
1966-74 478M cu. in. Eng. GMC For Zollner Piston 4597C		5 $\frac{1}{8}$	6	<b>2C6600</b>	18 - $\frac{3}{32}$	6 - $\frac{3}{16}$
2001-07 496 cu. in Eng. GMC V-8 Vin: G,K,L,M	8.1 Litre	107.95mm 4.250	8	<b>2C5085</b> <b>2M5085</b> <b>5085</b>	16 - 2.0mm	8 - 4.0mm
1988-95 502 cu. in. Eng. H.O.		113.47mm 4.468	8	<b>2M4727</b>	8 - 2.0mm 8 - 1.5mm	8 - 4.0mm
525 cu. in. Eng. GMC		4 $\frac{1}{2}$	6	<b>2C4056</b>	18 - $\frac{1}{8}$	6 - $\frac{3}{16}$
637, 637M cu. in. Eng. GMC		5 $\frac{1}{8}$	8	<b>2M6586</b>	16 - $\frac{3}{32}$	8 - $\frac{3}{16}$
1960-63 702 cu. in. Eng. GMC		4 $\frac{7}{16}$	12	<b>2C6306</b> <sup>(6)</sup> <b>2M6306</b> <b>6306</b>	18 - $\frac{3}{32}$	6 - $\frac{3}{16}$
707 cu. in. Eng. GMC - 5 Ring Piston	*	5.000	6	<b>2C5050</b>	18 - $\frac{1}{8}$ 6 - $\frac{3}{16}$	6 - $\frac{3}{16}$
1934-36 All Models Chevrolet		3 $\frac{5}{16}$	6	<b>132</b>	12 - $\frac{1}{8}$	6 - $\frac{3}{16}$
1930-32 All Models Chevrolet		3 $\frac{5}{16}$	6	<b>4226</b>	12 - $\frac{5}{32}$	6 - $\frac{5}{32}$

(6) Cyl. Set. \* Sleeved Engine.

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YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

### GOGGOMOBIL

1959-63 K700, T700	78.00mm 3.071	2	5996	2 - 2.0mm 2 - 2.5mm	2 - 4.0mm
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### GRAVELY (Never use Plated Rings in Plated Cylinders)

#### Tractors

1949-89 "L"	3.255	1	2C7336	2 - 3/32	1 - 3/16
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### GRAY (Listed by Cylinder Diameter)

#### Engines

Light Four 69 Express 4-69	2 1/2	4	4201	8 - 3/32	4 - 1/4
Phantom Four 45, Sea Scout 91, Fireball Four 50, Racing 91	2 7/8	4	4125	8 - 3/32	4 - 5/32
Four 2, Exp. 4-140, Lugger 4-112	3 3/16	4	2C4123 4123	8 - 3/32	4 - 1/4
4-40, 140, 620, Phantom Four-62	3 3/16	4	2C5072 5072	12 - 1/8	4 - 3/16
100, 110, 226, Six 77, Lugger Six 226, Express Six 226	3 3/16	6	2C7768 7768	18 - 1/8	6 - 1/4
<b>Special Note:</b> .024 Spacer packed with Set for .152 Top groove					
226 cu. in. Eng.	3 3/16	6	2C6912 6912	6 - 5/64 12 - 3/32	6 - 1/4
226 cu. in. Eng.	3 3/16	6	2C4233 4233	12 - 3/32	12 - 5/32
4-52, 4-162, Phantom Four-75, Fireball Four-90, Lugger 4-162	3 7/16	4	2C4083 4083	12 - 1/8	4 - 1/4
<b>Special Note:</b> .024 Spacer packed with Set for .152 Top groove					
Phantom Six 125, Six 91 & 244, Fireball Six 140, 150, 160	3 7/16	6	2C7764	18 - 1/8	6 - 1/4
<b>Special Note:</b> .024 Spacer packed with Set for .152 Top groove					
Express Six 244, Lugger Six 244, 115, 120, 136	3 7/16	6	2C5668 5668	18 - 3/32	6 - 1/4
232, 258 cu. in. Eng.	3 3/4	6	2C656 2M656 656	12 - 5/64	6 - 3/16
304 cu. in. Eng.	3 3/4	8	2C568 2M568 568	16 - 5/64	8 - 3/16
360 cu. in. Eng.	4.080	8	2C693 2M693 693	16 - 5/64	8 - 3/16
455 cu. in. Eng.	4 5/16	8	2C645 2M645 645	16 - 5/64	8 - 3/16
Six D572 Diesel	4 3/4	6	2C4200	18 - 3/32	6 - 1/4 6 - 3/16

### HALL SCOTT (Listed by Cylinder Diameter)

#### Engines

147	4.000	6	2C4007	18 - 1/8	6 - 3/16
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YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

### HALL SCOTT (Listed by Cylinder Diameter) (Continued)

#### Engines

Navigator II 12 Cyl.	4 1/4	6	<b>2C4006</b>	18 - 1/8	6 - 3/16
135 5 Ring Piston	* 4 1/2	6	<b>2C5081</b> <b>5081</b>	18 - 1/8	12 - 3/16

### HANOMAG

#### Trucks

2840cc Eng. 65PS, 20.5-1, D141L, D161L	95.00mm 3.740	1	<b>2C6782</b> <b>6782</b>	3 - 2.5mm	1 - 5.0mm
4250cc Eng. 100PS, 20.5-1 Models F45, F55, F66, F76, F85	95.00mm 3.740	1	<b>2C6782</b> <b>6782</b>	3 - 2.5mm	1 - 5.0mm

### HARDIN

#### Marine

350, 403 cu. in. Engs. Refer to GMC Marine					
454 cu. in. Eng. Refer to GMC Marine					
460 cu. in. Eng. Refer to Ford Marine					

### HARLEY-DAVIDSON (Listed by Cylinder Diameter)

#### Golf Carts

1963-73 D, DC, DF, D4	2 3/4	1	<b>4359</b>	3 - 1/16	
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#### Motorcycles

1950-65 45, 55 cu. in. Engs. Side Valve G, GE, K, KH, KHK	2.745	2	<b>4244</b>	4 - 1/16	2 - 3/16
1937-55 45 Eng. Side Valve D Ser. G, GA, W Ser.	2.745	2	<b>5044</b>	4 - 3/32	2 - 1/8
1969-71 350cc Eng. SS 350 Sprint	74.00mm 2.913	1	<b>6936</b>	1 - 1.5mm 1 - 1.75mm	1 - 4.0mm
1986-On XL883	76.20mm 3.000	1	<b>2M6198</b>	2 - 1.5mm	1 - 2.8mm
1957-71 900cc Eng. XL, XLCH, XLH Sportster OHV	3.000	2	<b>2C6457</b> <b>6457</b>	4 - 1/16	2 - 3/16
Models using Axtell Piston w/Harley Davidson Cyl., 3" Bore-3 Ring Piston	3.000	1	<b>6946</b>	2 - 1/16	1 - 5/32
1983-85 1000cc Eng. XL, XR	3 3/16	2	<b>2M6166</b> <b>6166</b>	4 - 1/16	2 - 5/32
1972-85 1000cc Eng., XL, XLCH, XLH Sportster OHV	3 3/16	2	<b>2M7003</b> <b>7003</b>	4 - 1/16	2 - 3/16
Models using Wiseco Piston, 3 3/16" Bore 3 Ring Piston	3 3/16	2	<b>2M4915<sup>(1)</sup></b>	2 - 1/16	1 - 5/32
Models using Axtell Cyl. 3 3/16" Bore 3 Ring Piston	3 3/16	1	<b>6953</b>	2 - 1/16	1 - 5/32
Models using Axtell Cyl. 3 3/16" Bore 2 Ring Piston	3 3/16	1	<b>6948</b>	1 - 1/16	1 - 5/32
Models using Axtell Cyl. 3 1/4" Bore 3 Ring Piston	3 1/4	1	<b>6954</b>	2 - 1/16	1 - 5/32
Models using Axtell Cyl. 3 1/4" Bore 2 Ring Piston	3 1/4	1	<b>6949</b>	1 - 1/16	1 - 5/32
1948-52 61 cu. in. Eng. Knuckle Head	3.313	2	<b>7024</b>	4 - 1/16	2 - 3/16
1948-52 61 cu. in. Eng. Knuckle Head E, EL, OHV	3 5/16	2	<b>6627<sup>(1)</sup></b>	2 - 3/32	1 - 3/16
Models using Axtell Cyl. 3 5/16" Bore-3 Ring Piston	3 5/16	1	<b>6955</b>	2 - 1/16	1 - 5/32
Models using Axtell Cyl. 3 5/16" Bore-2 Ring Piston	3 5/16	1	<b>6950</b>	1 - 1/16	1 - 5/32

(1) Cyl. Set. \* Sleeved Engine.

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YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

### HARLEY-DAVIDSON (Listed by Cylinder Diameter) (Continued)

#### Motorcycles

1986-87 1100cc Eng. XL1100	85.09mm 3.350	1	<b>2M6199</b>	2 - 1.5mm	1 - 2.8mm
Models using Axtell Cyl. 3 3/8" Bore-3 Ring Piston	3 3/8	1	<b>6956</b>	2 - 1/16	1 - 5/32
1955-80 1200cc Eng. Electra Glide FL, FLH, FXE OHV	3 7/16	2	<b>2M6482</b> <b>6482</b>	4 - 1/16	2 - 3/16
1955-80 1200cc Eng. Electra Glide FL, FLH, FXE OHV	3 7/16	2	<b>4609</b>	4 - 1/16	2 - 3/16
<b>All Cast Iron Rings</b>					
1948-78 1200cc Eng. FL, FLH, FX, FXE OHV 74 cu. in. Pan/ Shovel Head	3 7/16	2	<b>2M6482</b> <b>6482</b>	4 - 1/16	2 - 3/16
1948-64 1200cc Eng. 74, F, FL, FLE	3 7/16	2	<b>2C5193</b> <b>5193</b>	4 - 3/32	2 - 3/16
1941-47 1200cc Eng. F, FL, TA 74 cu. in. Knuckle Head	3 7/16	2	<b>5397</b>	4 - 3/32	2 - 1/8
Models using Wiseco Piston, 3 7/16" Bore 3 Ring Piston	3 7/16	2	<b>2M4916</b> <sup>(1)</sup>	2 - 1/16	1 - 5/32
Models using Axtell Cyl. 3 7/16" Bore-3 Ring Piston	3 7/16	1	<b>6957</b>	2 - 1/16	1 - 5/32
2004-On 1200cc Eng.	88.84mm 3.498	2	<b>2M5069</b> <sup>(1)</sup>	1 - 1.2mm 1 - 1.5mm	1 - 2.5mm
1983-On 1340cc, 80cu. in. Evolution Eng.	3.498	2	<b>2M6164</b> <b>6164</b>	4 - 1/16	2 - 5/32
1983-On 1200cc Eng. XL & Late Shovel Head Sportster	3.498	2	<b>2M6164</b> <b>6164</b>	4 - 1/16	2 - 5/32
1978-83 1340cc Eng. FL, FX 80cu. in. Shovel Head	3.498	2	<b>2M6127</b> <b>6127</b>	4 - 1/16	2 - 3/16
Models using Wiseco Piston 3.498 Bore 3 Ring Piston	3.498	2	<b>2M4917</b> <sup>(1)</sup>	2 - 1/16	1 - 5/32
Models using Axtell Cyl. 3 1/2" Bore 3 Ring Piston	3 1/2	1	<b>7002</b>	2 - 1/16	1 - 5/32
Models using Axtell Cyl. 3 9/16" Bore 3 Ring Piston	3 9/16	1	<b>7001</b>	2 - 1/16	1 - 5/32
Stroker Kit w/1/16 Comp. Rings	3 5/8	1	<b>2M5721</b>	2 - 1/16	1 - 3/16
Stroker Kit w/5/64 Comp. Rings	3 5/8	1	<b>2M5722</b>	2 - 5/64	1 - 3/16
Models using Axtell Cyl. 3 5/8" Bore 3 Ring Piston	3 5/8	1	<b>2M6958</b> <b>6958</b>	2 - 1/16	1 - 5/32
Models using Axtell Cyl. 3 11/16" Bore 3 Ring Piston	3 11/16	1	<b>6959</b>	2 - 1/16	1 - 5/32
2007-On 1584cc Eng. JED	95.25mm 3.750	2	<b>2M4805</b>	4 - 1.5mm	2 - 2.5mm
1998-On 1450cc Eng. Twin Cam 88	95.25mm 3.750	2	<b>2M4942</b>	4 - 1.5mm	2 - 3.0mm
Models using Custom Chrome Piston w/5/32 oil grv. 100 Big Twin	3 13/16	2	<b>2M4950</b> <sup>(1)</sup>	2 - 1/16	1 - 5/32
Models using Silvolite Piston w/3/16" oil grv. 100 Big Twin	3 13/16	2	<b>2M4953</b> <sup>(1)</sup>	2 - 1/16	1 - 3/16
Models using KB Piston	3 7/8	2	<b>2M4985</b>	4 - 1/16	2 - 3/16
1998-On 1690cc Eng, Twin Cam 88	98.43mm 3.875	2	<b>2M4941</b>	4 - 1.5mm	2 - 2.5mm
<b>Big Bore Kit</b>					
Model using Custom Chrome Piston Twin Cam 88	101.60mm 4.000	2	<b>2M5080</b> <sup>(1)</sup>	2 - 1.5mm	1 - 2.5mm

(1) Cyl. Set.



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

### HARLEY-DAVIDSON (Listed by Cylinder Diameter) (Continued)

#### Motorcycles

Model using United Engine Piston Twin Cam 88 107cu.in Twin Cam 96 117cu.in	104.78mm 4.125	2	<b>2M5157</b>	4 - 1.5mm	2 - 3.0mm
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#### HATZ

1962-On 400cc Eng. E78	80.00mm 3.150	1	<b>2C7295</b>	2 - 2.5mm	1 - 4.0mm
1953-On 500cc Eng. E80, E80G, FC, FG	80.00mm 3.150	1	<b>2C7295</b>	2 - 2.5mm	1 - 4.0mm
1954-On 5657cc Eng. E85, FG, FL, G Type TL10	85.00mm 3.346	1	<b>2C7297</b>	2 - 3.0mm	1 - 5.0mm

#### HENRY-J

1951-54 All Models	3 1/8	4	<b>2C828 828</b>	8 - 9/32	4 - 3/16
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#### HERCULES

#### Engines

MODEL	LINE	MODEL	LINE	MODEL	LINE	MODEL	LINE	MODEL	LINE
C2-90	32	GO3-169	40	JXCF	29	QXA2	8	WXA2	22
CU	24	GO4-226	40	JXCM	29	QXA3	8	WXB	29
CU2	24	GO6-339	40	JXCT	29	QXA5	8	WXC	44
CV2	31	IX	1	JXD	41,44	QXB	13,14	WXC2	45
CV4	34	IX3	1	JXDF	44	QXB2	13	WXC3	46
CV4-180	34	IX5	1	JXDM	42,43	QXB3	13	WXE	29
D298ERT	35	IXA	5	JXDT	40,44	QXB5	13	WXG	44
DD198	27	IXA3	5	JXDTR	44	QXB5C	13	WXH	44
G149	25	IXA5	5	JXE	22	QXC3	15	WXHC	44
G150D	25	IXB	10,11	JXE3	22	QXC5	15	WXL	44
G198	27	IXB3	10,11	JXG	22	QXCM	15	WXL3	46,47
G200D	27	IXB5	10	JXLC	30	QXD	16,18,19	WXL	47
G339	41	IXBC	10	JXLD	41	QXD3	16,19	WXL	46
G1400	55	IXBL	12	JXLDF	41	QXD5	16,19	WXO	45
G1404	56	IXF	4	L	51	QXD5MM	17	WXR	46
G1600	56	IXF3	4	LC	51	QXLD	17,18,19	WXR	46
G1700	33	IXK	7	LP	51	QXLD3	17	WXRT	46
G2000	28	IXK3	7	MU3	51	QXLD5	17	WXT	46
G2300	43	IXLB	12	NXA	6	QXLDM	18	WXU	45,46
G3000	28	JX	13	NXB	9	RXB	52	WXU3	46
G3400	41,42	JX4C	39	O	38	RXC	53	YXC	50
GO130	26	JX4D	37,40	OHC	37	RXCM	53	YXC2	52
GO130H	25	JX4L-D3	36	OOB	39	RXCP	53	ZXA	1
GO149	25	JXA	15	OOC	37	RXCT	53	ZXB	2,3
GO169	33	JXA2	22	OX	38	RXLC	53		
GO173	20	JXA4E	22	OXA	38	RXLC6	53		
GO198	27	JXAM	15	OXB	38	RXLCT	53		
GO226	36	JXB	23	OXC	15	TDXC	49		
GO260	21	JXBM	23	P4	23	WCLRT	46		
GO298	30	JXC	29	QXA	8	WQXD5MC	17		

1 IX, IX3, IX5, ZXA	2 1/2	4	<b>2C4853 4853</b>	8 - 1/8	4 - 3/16
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YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Oil Segments	
								Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs

## HERCULES (Continued)

### Engines

2	ZXB	2 5/8	4	<b>2C7859</b> <b>7859</b>	8 - 3/32	4 - 3/16
3	ZXB	2 5/8	4	<b>2C4213</b>	8 - 1/8	4 - 3/16
4	IXF, IXF3	2 3/4	4	<b>2C4854</b> <b>4854</b>	8 - 1/8	4 - 3/16
5	IXA, IXA3, IXA5 AL Piston	3.000	4	<b>2C4018</b> <b>4018</b>	8 - 1/8	4 - 3/16
6	NXA 2 Cyl.	3.000	2	<b>2C7897</b> <sup>(1)</sup> <b>7897</b>	2 - 1/8	1 - 3/16
7	IXK, IXK3	3 1/8	4	<b>2C7766</b>	8 - 1/8	4 - 3/16
8	QXA, QXA2, QXA3, QXA5	3 1/8	6	<b>5037</b>	18 - 1/8	6 - 3/16
9	NXB	3 1/4	2	<b>2C7843</b> <b>7843</b>	4 - 1/8	2 - 3/16
10	IXB, IXBC, IXB3, IXB5	3 1/4	4	<b>2C5060</b> <b>5060</b>	8 - 1/8	4 - 3/16
11	IXB, IXB3	3 1/4	4	<b>2C6022</b> <b>6022</b>	4 - 3/32 4 - 1/8	4 - 3/16
12	IXBL, IXLB	3 1/4	4	<b>2C6023</b> <b>6023</b>	4 - 3/32 4 - 1/8	8 - 3/16
13	JX, QXB, QXB2, QXB3, QXB5, QXB5C	3 1/4	6	<b>2C4072</b> <b>4072</b>	18 - 1/8	6 - 3/16
14	QXB	3 1/4	6	<b>2C4072</b> <b>4072</b>	18 - 1/8	6 - 3/16
15	JXA, JXAM, OXC, QXC3, QXC5, QXCM	3 3/8	6	<b>2C4070</b>	18 - 1/8	6 - 3/16
16	QXD, QXD3, QXD5	3 7/16	6	<b>2C467</b> <b>467</b>	18 - 1/8	6 - 3/16
17	QXD5MM, QXLD, QXLD3, QXLD5, WQXD5MC	3 7/16	6	<b>2C5127</b>	12 - 3/32	6 - 3/16
18	QXD, QXLD, QXLDM Marine	3 7/16	6	<b>2C4878</b>	6 - 3/32 6 - 1/8	6 - 3/16
19	QXD, QXD3, QXD5, QXLD	3 7/16	6	<b>2C5263</b>	6 - 3/32 6 - 1/8	12 - 3/16
20	GO173	3 1/2	4	<b>2C6130</b> <sup>(1)</sup> <b>6130</b>	1 - 3/32 1 - 1/8	2 - 3/16
21	GO260	3 1/2	6	<b>2C6130</b> <sup>(1)</sup> <b>6130</b>	1 - 3/32 1 - 1/8	2 - 3/16
22	JXA2, JXA4E, JXE, JXE3, JXG, WXA2	3 1/2	6	<b>2C7670</b>	18 - 1/8	6 - 3/16
23	JXB, JXBM, P4	3 5/8	6	<b>2C4008</b>	18 - 1/8	6 - 3/16
24	CU, CU2	3 3/4	4	<b>2C712</b>	12 - 3/16	4 - 3/16
25	G149, G150D, GO130H, GO149 3 Cyl.	3 3/4	1	<b>2C6581</b>	1 - 3/32 1 - 1/8	2 - 3/16
26	GO130 3 Cyl.	3 1/2	3	<b>2C6130</b> <sup>(1)</sup> <b>6130</b>	1 - 3/32 1 - 1/8	2 - 3/16
27	DD198, G198, G200D, GO198	3 3/4	4	<b>2C6581</b> <sup>(1)</sup>	1 - 3/32 1 - 1/8	2 - 3/16
28	G2000, G3000 use 2/3 set of 6 Cyl. for 4 Cyl.	3 3/4	6	<b>2C6543</b>	6 - 3/32 6 - 1/8	6 - 3/16
29	JXC, JXCF, JXCM, JXCT, WXB, WXE	3 3/4	6	<b>2C5028</b>	18 - 1/8	6 - 3/16
30	GO298, JXLC	3 3/4	6	<b>2C6581</b> <sup>(1)</sup>	1 - 3/32 1 - 1/8	2 - 3/16

(1) Cyl. Set.



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Oil Segments	
								Comp. Rings Anillos de Comp. Segments de Comp.	Anillos de Aceite Segments Racieurs

## HERCULES (Continued)

Engines									
31	CV2	4.000	2	<b>2C6314</b> <sup>(1)</sup>	1 - 3/32K 1 - 3/32			1 - 3/16	
32	C2-90	4.000	2	<b>2C6314</b> <sup>(1)</sup>	1 - 3/32K 1 - 3/32			1 - 3/16	
33	G1700, GO169	4.000	3	<b>2C6288</b> <sup>(1)</sup>	1 - 3/32 1 - 1/8			2 - 3/16	
34	CV4, CV4-180	4.000	4	<b>2C6314</b> <sup>(1)</sup>	1 - 3/32K 1 - 3/32			1 - 3/16	
35	D298ERT Eng. Zollner Piston #1536	3 3/4	6	<b>2C6910</b>	12 - 1/8K 6 - 3/32			6 - 3/16	
36	GO226, JX4L-D3	4.000	4	<b>2C6288</b> <sup>(1)</sup>	1 - 3/32 1 - 1/8			2 - 3/16	
37	JX4D, OHC, OOC 4 Ring Piston	4.000	4	<b>2C702</b>	12 - 1/8			4 - 3/16	
38	O, OX, OXA, OXB	4.000	4	<b>2C5377</b> <b>5377</b>	8 - 3/16			8 - 3/16	
39	JX4C, OOB	3 3/4	4	<b>2C7669</b>	12 - 1/8			4 - 3/16	
40	GO3-169, GO4-226, GO6-339, JXDT, JX4D 3 Cyl., 4 Cyl. & 6 Cyl.	4.000	1	<b>2C6288</b>	1 - 3/32 1 - 1/8			2 - 3/16	
41	G339, G3400, JXD, JXLD, JXLDF	4.000	6	<b>2C4231</b>	6 - 3/32 6 - 1/8			12 - 3/16	
42	G3400, JXDM	4.000	6	<b>2C5213</b> <b>5213</b>	6 - 3/32 6 - 1/8			6 - 3/16	
43	G2300, JXDM Use 2/3 set of 6 Cyl. for 4 Cyl.	4.000	6	<b>2C5213</b> <b>5213</b>	6 - 3/32 6 - 1/8			6 - 3/16	
44	JXD, JXDF, JXDT, JXDTR, WXC, WXG, WXH, WXHC, WXL	4.000	6	<b>2C4007</b>	18 - 1/8			6 - 3/16	
45	WXC2, WXO, WXU	4 1/8	6	<b>2C5008</b>	18 - 1/8			6 - 3/16	
46	WCLRT, WXC3, WXL3, WXL, WXR, WXR, WXR, WXRT, WXT, WXU, WXU3	4 1/4	6	<b>2C4006</b>	18 - 1/8			6 - 3/16	
47	WXL3, WXL	4.250	6	<b>2C5009</b> <b>5009</b>	6 - 3/32 6 - 1/8			12 - 1/4	
49	TDXC	4 1/2	6	<b>2C5286</b>	6 - 3/32 6 - 1/8			12 - 1/4	
50	YXC	4 3/8	6	<b>2C5055</b>	18 - 1/8			6 - 3/16	
51	L, LC, LP, MU3	4 1/2	4	<b>2C4157</b> <b>4157</b>	12 - 3/16			4 - 3/16	
52	RXB, YXC2	4 1/2	6	<b>2C4056</b>	18 - 1/8			6 - 3/16	
53	RXC, RXCM, RXCP, RXCT, RXLC, RXLC6, RXLCT 1/8" Comp. Below Pin	4 5/8	6	<b>2C5041</b> <b>5041</b>	24 - 1/8			6 - 3/16	
55	141 cu. in. Eng. G1400	3 7/8	4	<b>2C6353</b> <b>6353</b>	8 - 3/32			4 - 3/16	
56	163 cu. in. Eng. G1404, G1600	4.000	4	<b>2C4389</b>	8 - 5/64			4 - 3/16	
<b>Engines-Diesel</b>									
	D298, D298ERT, D298H, D300, D300HT, D3000, DD298	3 3/4	6	<b>2C6279</b>	6 - 1/8K 12 - 3/32			12 - 3/16	
	D212	* 3 7/8	4	<b>2C5332</b>	4 - 1/8K 8 - 3/32			8 - 3/16	

(1) Cyl. Set. \* Sleeved Engine. K-Keystone Groove.

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YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

### HERCULES (Continued)

#### Engines-Diesel

D1700 3 Cyl., D2300 4 Cyl., D3400 6 Cyl. Diesel	4.000	1	<b>2C5622</b>	1 - 1/8K 1 - 3/32	1 - 3/16
D1700, DD169, DD169H	* 4.000	3	<b>2C6294</b> <sup>(1)</sup>	1 - 1/8K 2 - 3/32	2 - 3/16
D2300, DD226, DD226H	* 4.000	4	<b>2C6294</b> <sup>(1)</sup>	1 - 1/8K 2 - 3/32	2 - 3/16
D339, D339H, D3400, DD339	* 4.000	6	<b>2C6294</b> <sup>(1)</sup>	1 - 1/8K 2 - 3/32	2 - 3/16

### HIAWATHA (Listed by Cylinder Diameter)

#### Outboard Motors

1951-55 5 H.P., 25-7970, 25-7971, 150M125-7973A, 250M125-7963A, 350M125-79723, 350M125-7972B, 450M125-7973A, 840M125-7972A, 940M125-7972A	1 15/16	2	<b>8306</b> <sup>(1)</sup>	3 - 3/32	
1951 50DL, 50S	1 15/16	1	<b>8306</b>	3 - 3/32	
1947 3 H.P., 25-3260, 25-7969	1 15/16	2	<b>8306</b> <sup>(1)</sup>	3 - 3/32	
1956-59 7 1/2 H.P., 650J3-25-7985A, 750M3-25-7986A	2.000	2	<b>322</b> <sup>(1)</sup>	2 - 3/32	
1951-55 3 H.P., 25-3258, 25-7954, 25-7955, 25-7956, 050M125-7958A, 150M125-7959A, 350M125-7959B, 350M125-7959C, 450M125-7959A, 550M125-27959A, 840M125-7957A	2 1/8	1	<b>8305</b>	2 - 3/32	
1954-55 12 H.P., 450M125-7982, 550M125-7982A	2 1/4	2	<b>304</b> <sup>(1)</sup>	3 - 3/32	
1951-53 12 H.P., 150M125-7981A, 250M125-7981A, 350MT25-7981B	2 3/8	2	<b>245</b> <sup>(1)</sup>	3 - 3/32	

### HILLMAN (Listed by Cylinder Diameter)

1950-59 New Minx and Coupe, Mark IV, V, VI, VII Husky 'Imp'	2 9/16 2.677	4 4	<b>5744</b> <b>2C6762</b> <b>6762</b>	8 - 5/64 8 - 1/16	8 - 5/32 4 - 1/8
1958-64 1390cc Eng. Husky Series I, II	3.000	4	<b>5871</b>	8 - 5/64	4 - 5/32
1955-63 California, Mark VIII, Minx, Minx Deluxe 3 Ring Piston	3.000	4	<b>5871</b>	8 - 5/64	4 - 5/32
1955-60 Ser. II, California, Mark VIII, Minx, Minx Deluxe 4 Ring Piston	3.000	4	<b>5921</b>	8 - 5/64	8 - 5/32
1959-62 Minx Series III, IIIa, IIIb; Rapier Series II, III; Alpine	3.110	4	<b>2C5946</b> <b>5946</b>	8 - 5/64	8 - 5/32
1961-72 1592cc Eng. 1600 Super Minx	3.210	4	<b>2C6728</b> <b>6728</b>	8 - 5/64	4 - 5/32
1961-72 1725cc Eng. 64 Husky Series	3.210	4	<b>2C6728</b> <b>6728</b>	8 - 5/64	4 - 5/32
1967-71 1496cc Eng. OHV, Minx Hunter 1500	3.210	4	<b>2C9513</b> <b>9513</b>	8 - 5/64	8 - 5/32
1966-70 1725cc Eng. OHV, Minx Hunter GT Hepolite Piston	3.210	4	<b>2C9513</b> <b>9513</b>	8 - 5/64	8 - 5/32
1961-65 1592cc Eng. OHV, Minx 1600	3.210	4	<b>2C9513</b> <b>9513</b>	8 - 5/64	8 - 5/32
1973-76 1600cc Eng. Avenger	3 7/16	4	<b>2C4361</b> <b>4361</b>	8 - 5/64	4 - 5/32

(1) Cyl. Set. \* Sleeved Engine. K-Keystone Groove.



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

### HILLMAN (Listed by Cylinder Diameter) (Continued)

1966-67 260 cu. in. Eng. Sunbeam	3.800	8	<b>2M571</b> <b>2C571</b> <b>571</b>	8 - $\frac{5}{64}$ 8 - $\frac{3}{32}$	8 - $\frac{3}{16}$
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### HINO-Japanese

BM300, DM100, KM300 Diesel 80 H.P.	90.00mm 3.543	6	<b>2C5431</b>	18 - 2.5mm	12 - 4.0mm
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### HOLDEN (Listed by Cylinder Diameter)

1960-71 ALL	3 $\frac{1}{16}$	6	<b>6700</b>	12 - $\frac{3}{32}$	6 - $\frac{3}{16}$
2962cc Eng. VL Commodore, Nissan Eng., Australia, RD30E Turbo	86.00mm 3.386	6	<b>2C4713</b>	12 - 1.5mm	6 - 4.0mm
1966-70 186 Eng.	3 $\frac{5}{8}$	6	<b>2C653</b> <b>2M653</b> <b>653</b>	12 - $\frac{5}{64}$	6 - $\frac{3}{16}$
1995-98 202cu. in. Eng. <b>Race Australia</b>	3 $\frac{5}{8}$	6	<b>2M4949</b>	12 - $\frac{1}{16}$	6 - $\frac{3}{16}$
1997-On 253cu. in. Eng. Commodore Cup <b>Australia Race</b>	3 $\frac{5}{8}$	8	<b>2M4952</b>	16 - $\frac{1}{16}$	8 - $\frac{3}{16}$
1999-05 Commodore Australian	99.00mm 3.898	8	<b>2M9600</b>	16 - 1.5mm	8 - 3.0mm

### HOLMAN

#### Marine

302, 351, 460 cu. in. Engs. Refer to Ford Marine					
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### HOMELITE

#### Chain Saws

5-30, 5-30N	2 $\frac{7}{16}$	1	<b>287</b>	3 - $\frac{1}{16}$	
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#### Engines

5P, 34, 35	2 $\frac{7}{16}$	1	<b>287</b>	3 - $\frac{1}{16}$	
55 H.P. Outboard	2 $\frac{3}{4}$	4	<b>6422</b>	8 - $\frac{1}{16}$	4 - $\frac{5}{32}$

### HONDA

#### Cars

360cc FA Eng. Model 611	67.00mm 2.638	2	<b>2C4432</b>	4 - 1.5mm	2 - 2.8mm
Th-1971 600cc Eng. 600 Sedan	74.00mm 2.913	2	<b>2C9500</b>	4 - 1.5mm	2 - 2.5mm
1972-73 1169cc EB1 Eng. Civic	70.00mm 2.756	4	<b>2C6115</b>	8 - 1.5mm	4 - 2.8mm
1169cc EB-3 Eng.	70.00mm 2.756	4	<b>2C6135</b>	8 - 1.5mm	4 - 4.0mm
1972-78 1200cc 1237cc, 1250cc EB2 Engs. Civic	72.00mm 2.835	4	<b>2C6116</b> <b>6116</b>	8 - 1.5mm	4 - 2.8mm
1978-81 1237cc EB-3, EE Engs. Civic	72.00mm 2.835	4	<b>2C6131</b> <b>6131</b>	8 - 1.5mm	4 - 4.0mm
1982-83 1335cc EJZ Eng. Civic	72.00mm 2.835	4	<b>2C6174</b>	4 - 1.0mm 4 - 1.2mm	4 - 2.8mm
1980-82 1335cc EJ1, EN1 Engs. Civic, Civic DX	72.00mm 2.835	4	<b>2C6131</b> <b>6131</b>	8 - 1.5mm	4 - 4.0mm
1342cc D13A2, EV1 Eng. 2 Ring Piston	74.00mm 2.913	4	<b>2C4364</b>	4 - 1.2mm	4 - 2.8mm



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

## HONDA (Continued)

### Cars

1975-88	1488cc D15A3, EF Eng. Civic CVCC ED, EM1	74.00mm 2.913	4	<b>2C4396</b> <b>2M4396</b> <b>4396</b>	8 - 1.5mm	4 - 4.0mm
1985-91	1488cc D15A2, EJ2, EW1 Engs. CRX, HF	74.00mm 2.913	4	<b>2C4363</b>	4 - 1.0mm 4 - 1.2mm	4 - 2.8mm
1983-87	1488cc D15A2, EM1, Engs. Exc. HF, EW1	74.00mm 2.913	4	<b>2C6173</b>	8 - 1.2mm	4 - 2.8mm
	1488cc EC Eng.	74.00mm 2.913	4	<b>2C4435</b> <b>4435</b>	8 - 1.5mm	4 - 2.8mm
1988-95	1493cc D15B1, D15B2 Engs. 16 Valve D15B7, D15B8 Engs.	75.00mm 2.953	4	<b>2C4640</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.8mm
1988-95	1493cc D15B6, D15Z1 Eng. 8 Valve	75.00mm 2.953	4	<b>2C4690</b>	4 - 1.0mm 4 - 1.2mm	4 - 2.8mm
2007-11	1497cc Eng. L15A1 SOHC 1.5 Litre	73.00mm 2.874	4	<b>2C5253</b>	4 - 1.0mm 4 - 1.2mm	4 - 2.0mm
1992-96	D15B8, D15Z1, 1.5 Litre	75.00mm 2.953	4	<b>2C4962</b>	4 - 1.2mm 4 - 1.5mm	4 - 3.0mm
1993-99	1590cc B16A2 Eng. <b>V-TEC Series</b> 1.6 Litre	81.00mm 3.189	4	<b>2C4666</b>	4 - 1.0mm 4 - 1.2mm	4 - 2.8mm
1999-On	1590cc Eng. D16Y8 SOHC V-TEC <b>w/ shallow oil groove</b> 1.6 Litre	75.00mm 2.953	4	<b>2C4974</b>	4 - 1.0mm 4 - 1.2mm	4 - 2.8mm
1996-98	1590cc Eng. D16Y5, D16Y7, D16Y8 1.6 Litre	75.00mm 2.953	4	<b>2C4690</b>	4 - 1.0mm 4 - 1.2mm	4 - 2.8mm
1988-95	1590cc D16A6, D16A7, D16Z6	75.00mm 2.953	4	<b>2C4640</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.8mm
1976-78	1599cc EF1, EF2 Engs. Accord	74.00mm 2.913	4	<b>2C4396</b> <b>2M4396</b> <b>4396</b>	8 - 1.5mm	4 - 4.0mm
	1600cc KA200 Eng. Civic	75.00mm 2.953	4	<b>2C4631</b>	4 - 1.2mm 4 - 1.5mm	4 - 4.0mm
2001-05	1668cc Eng. D17A1, D17A2/6, SOHC, VTEC 1.7 Litre Civic DX, EX, HX L4	75.00mm 2.953	4	<b>2C5111</b>	4 - 1.0mm 4 - 1.2mm	4 - 2.0mm
1979-83	1751cc EK1, EL1 Eng. Accord, Prelude	77.00mm 3.031	4	<b>2C6134</b> <b>6134</b>	8 - 1.5mm	4 - 4.0mm
2006-11	1799cc Eng. R18A1 SOHC Civic 1.8 Litre	81.00mm 3.189	4	<b>2C4850</b>	8 - 1.2mm	4 - 2.0mm
1983-87	1829cc ES1, ES2, ES3, ET2 Engs. Accord, Prelude	80.00mm 3.150	4	<b>2C6177</b> <b>6177</b>	8 - 1.5mm	4 - 4.0mm
1986-89	1955cc Eng. BS, BT Accord, A20A 2.0 Litre	82.70mm 3.256	4	<b>2C4499</b> <b>2M4499</b>	8 - 1.5mm	4 - 4.0mm
1985-89	1955cc Eng. BS, BT 2.0 Litre	82.70mm 3.256	4	<b>2C4499</b> <b>2M4499</b>	8 - 1.5mm	4 - 4.0mm
1988-93	1958cc B20A3, B20A5 Engs. Prelude	81.00mm 3.189	4	<b>2C4658</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.8mm
1997-02	1972cc B20B4, B20Z2 Eng. CRV DOHC 2.0 Litre	84.00mm 3.307	4	<b>2C4973</b>	8 - 1.2mm	4 - 2.8mm
2000-03	1997cc Eng. F20C V-TEC 2.0 Litre	87.00mm 3.425	4	<b>2C5147</b>	8 - 1.2mm	4 - 2.0mm



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

## HONDA (Continued)

### Cars

2002-06	1998cc Eng. K20A3, Civic, RSX DOHC I-VTECH	2.0 Litre	86.00mm 3.386	4	<b>2C5089</b>	8 - 1.2mm	4 - 2.0mm
1990-91	2056cc B21A1 Eng. Prelude 16 Valve	2.1 Litre	83.00mm 3.268	4	<b>2C4739</b>	8 - 1.2mm	4 - 2.8mm
2004-06	2156cc Eng. F22C V-TEC	2.2 Litre	87.00mm 3.425	4	<b>2C5147</b>	8 - 1.2mm	4 - 2.0mm
1997-02	2156cc Eng. H22A4, Prelude	2.2 Litre	87.00mm 3.425	4	<b>2C4767</b>	8 - 1.2mm	4 - 2.8mm
1990-97	2156cc F22A1, F22A4, F22B1, F22B2 Engs. Accord	2.2 Litre	85.00mm 3.346	4	<b>2C4654</b>	8 - 1.2mm	4 - 2.8mm
1998-02	2254cc F23A1, F23A7, L-4	2.3 Litre	86.00mm 3.386	4	<b>2C4969</b>	8 - 1.2mm	4 - 2.8mm
1992-00	2259cc Eng., H22A4, H23A1	2.3 Litre	87.00mm 3.425	4	<b>2C4767</b>	8 - 1.2mm	4 - 2.8mm
2002-11	2354cc Eng., K24A1 DOHC K24A4 SOHC	2.4 Litre	87.00mm 3.425	4	<b>2C5147</b>	8 - 1.2mm	4 - 2.0mm
1996-97	2559cc Eng., 4ZE1 Isuzu, Passport	2.6 Litre	92.60mm 3.646	4	<b>2M4637</b> <b>4637</b>	8 - 1.5mm	4 - 4.0mm
1987-97	2675cc Eng., C27A	2.7 Litre	87.00mm 3.425	6	<b>2C4645</b>	12 - 1.2mm	6 - 4.0mm
1997-98	3000cc Eng., J30A1	3.0 Litre	86.00mm 3.386	6	<b>2C4971</b>	12 - 1.2mm	6 - 2.8mm
	GX-340 Stationary Eng.		82.00mm 3.228	1	<b>2C4475</b>	2 - 2.0mm	1 - 2.8mm
1998-02	3156cc Eng. 6VD1 Isuzu	3.2 Litre	93.41mm 3.678	6	<b>2M4945</b>	12 - 1.5mm	6 - 3.0mm
1996-97	3156cc Eng. Passport Isuzu 6VD1	3.2 Litre	93.41mm 3.678	6	<b>2M4791</b>	12 - 1.5mm	6 - 4.0mm
1999-10	3471cc Eng. Odyssey, J35A6, J35A7, J35A9, J35Z1	3.5 Litre	89.00mm 3.504	6	<b>2C4972</b>	12 - 1.2mm	6 - 2.8mm

### Lawn Mower Engines

	Fits Most Lawn Mower Engs.		64.00mm 2.520	1	<b>2C4407</b>	2 - 2.0mm	1 - 3.0mm
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### Motorcycles

	250cc Eng.		74.00mm 2.913	1	<b>4296</b>	2 - 1.5mm	1 - 2.8mm
	350cc Eng. CB, CL, SL		64.00mm 2.520	2	<b>6972</b>	4 - 1.5mm	2 - 2.5mm
	450cc Eng. CB450, CB450K1, CL450		70.00mm 2.756	2	<b>6654</b>	4 - 1.5mm	2 - 2.5mm
	750cc Eng. CB750		61.00mm 2.402	4	<b>6971</b>	8 - 1.5mm	4 - 2.8mm

### Hastings Racing Rings

	1590cc Eng. D16A Race	1.6 Litre	75.00mm 2.953	4	<b>SC5558</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.8mm
	1590cc Eng. B16A Race	1.6 Litre	81.00mm 3.189	4	<b>SC5572</b>	4 - 1.0mm 4 - 1.2mm	4 - 2.8mm
	1600cc Eng. B16	1.6 Litre	84.00mm 3.307	4	<b>SC8513</b>	4 - 1.0mm 4 - 1.2mm	4 - 2.8mm





YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur		
								Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs

### HONDA (Continued)

#### Hastings Racing Rings

2000cc Eng. B20	2.0 Litre	84.00mm 3.307	4	<b>SC8513</b>	4 - 1.0mm 4 - 1.2mm	4 - 2.8mm
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#### Stationary Engines listed by diam

GX160K1 5HP		68.00mm 2.677	1	<b>6187</b>	2 - 1.5mm	1 - 2.5mm
GX240K1 8HP		73.00mm 2.874	1	<b>6195</b>	2 - 2.0mm	1 - 2.8mm
GX390K1 13HP		88.00mm 3.465	1	<b>6121</b>	2 - 2.0mm	1 - 2.8mm

### HUDSON (Listed by Cylinder Diameter)

1956 Metropolitan		2.579	4	<b>5830</b>	12 - $\frac{5}{64}$	4 - $\frac{5}{32}$
1956-57 50 Eng. Metropolitan Ser.III		2.875	4	<b>2C5859</b> <b>5859</b>	12 - $\frac{5}{64}$	4 - $\frac{5}{32}$
1957 Rambler 5710		3 $\frac{1}{8}$	6	<b>2C680</b> <b>680</b>	12 - $\frac{3}{32}$	6 - $\frac{3}{16}$
1955-56 Rambler 5510, 5610		3 $\frac{1}{8}$	6	<b>436</b>	12 - $\frac{3}{32}$	12 - $\frac{5}{32}$
1956-57 Hornet Special 35650, Rambler 5720		3 $\frac{1}{2}$	8	<b>2C652</b> <b>2M652</b> <b>652</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1955 Hornet 35580		3 $\frac{13}{16}$	8	<b>4236</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1956-57 All		4.000	8	<b>2C139</b> <b>2M139</b> <b>139</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$

### HUMMER (Military)

396cu. in. Eng. Diesel (incl Turbo)	6.5 Litre	103.00mm	8	<b>2C4744</b>	8 - 3.0Kmm	8 - 4.0mm
<b>Special .029 to .039 gap 2nd ring</b>		4.055		<b>2M4744</b>	8 - 2.0mm	

### HYUNDAI (Listed by Cylinder Diameter)

999cc Eng. G4HC, Atos	1.0 Litre	66.00mm 2.598	4	<b>2C5136</b>	8 - 1.2mm	4 - 2.5mm
2005-08 1100cc Eng. SOHC, G4HC, Atos, Chrysler	1.1 Litre	67.00mm 2.638	4	<b>2C5298</b>	8 - 1.2mm	4 - 2.0mm
<b>w/2.0mm oil grv</b>						
2005-08 1100cc Eng. SOHC, G4HC, Atos, Chrysler	1.1 Litre	67.00mm 2.638	4	<b>2C4580</b>	8 - 1.2mm	4 - 2.5mm
<b>w/2.5mm oil grv</b>						
2005-08 1100cc Eng. SOHC, G4HC, Atos, Chrysler	1.1 Litre	67.00mm 2.638	4	<b>2C5250</b>	8 - 1.2mm	4 - 2.8mm
<b>w/2.8mm oil grv</b>						
1996-On 1341cc Eng. G4EA Accent	1.3 Litre	71.50mm 2.815	4	<b>5264</b>	8 - 1.5mm	4 - 3.0mm
1400cc Eng. Pony	1.4 Litre	73.00mm 2.874	4	<b>2C4347</b> <b>4347</b>	8 - 1.5mm	4 - 4.0mm
1985-92 1468cc Eng. Excel	1.5 Litre	75.50mm 2.972	4	<b>2C5716</b> <b>2M5716</b> <b>5716</b>	8 - 1.5mm	4 - 4.0mm
1996-00 1468cc Eng. G4FK DOHC Accent	1.5 Litre	75.50mm 2.972	4	<b>2C4668</b>	4 - 1.2mm 4 - 1.5mm	4 - 3.0mm
1993-00 1500cc Eng. SOHC, G4EK	1.5 Litre	75.50mm 2.972	4	<b>2C4782</b> <b>4782</b>	8 - 1.5mm	4 - 3.0mm
2001-09 1599cc Eng. DOHC L4	1.6 Litre	76.50mm 3.012	4	<b>2C4526</b>	8 - 1.2mm	4 - 2.0mm
<b>w/2.0mm Oil Grv.</b>						



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Oil Segments	
								Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs

### HYUNDAI (Listed by Cylinder Diameter) (Continued)

2001-05	1599cc Eng. DOHC, G4ED, G4GR w/2.5mm Oil Grv.	1.6 Litre	76.50mm 3.012	4	<b>2C5154</b>	8 - 1.2mm	4 - 2.5mm
	1599cc Eng. Elantra 2000	1.6 Litre	76.50mm 3.012	4	<b>2C5177</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.5mm
1985-90	1597cc Eng. Stellar, G32B	1.6 Litre	76.90mm 3.028	4	<b>2C675 675</b>	8 - 2.0mm	4 - 4.0mm
1996-On	1596cc Eng. G4DR 16V	1.6 Litre	77.40mm 3.047	4	<b>2C5196</b>	8 - 1.2mm	4 - 2.5mm
1993-95	1796cc Eng. G4CN, Elantra <b>EXPORT ONLY</b>	1.8 Litre	81.50mm 3.209	4	<b>2C5104</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.8mm
1996-On	1796cc Eng. DOHC, 16 Valve, Elantra, G4CM, G4DM, G4JN	1.8 Litre	81.50mm 3.209	4	<b>2C4770</b>	4 - 1.2mm 4 - 1.5mm	4 - 3.0mm
1993-95	1836cc Eng. G4CN Vin:M Elantra, Tiburon	1.8 Litre	82.00mm 3.228	4	<b>2C4943</b>	8 - 1.2mm	4 - 2.5mm
1997-08	1997cc Eng. G4JP Vin: B,D,F, Elantra, Tiburon	2.0 Litre	82.00mm 3.228	4	<b>2C4943</b>	8 - 1.2mm	4 - 2.5mm
1992-95	1595cc Eng. Elantra, DOHC, 16 Valve, G4CR, G4DR	1.6 Litre	82.30mm 3.240	4	<b>2C4669</b>	4 - 1.2mm 4 - 1.5mm	4 - 3.0mm
1999-01	2500cc Eng. Sonata	2.5 Litre	84.00mm 3.307	6	<b>2C4980 4908</b>	12 - 1.2mm	6 - 2.5mm
1993-99	1997cc Eng. G4CP, G4GF	2.0 Litre	85.00mm 3.346	4	<b>2C4768</b>	4 - 1.2mm 4 - 1.5mm	4 - 3.0mm
	2000cc Eng. Stellar	2.0 Litre	85.00mm 3.346	4	<b>2C6171 6171</b>	8 - 2.0mm	4 - 4.0mm
1989-93	2351cc Eng. Sonata, G64B	2.4 Litre	86.50mm 3.406	4	<b>2C4638 4638</b>	8 - 1.5mm	4 - 4.0mm
1999-02	2400cc Eng. Sonata, G4JS	2.4 Litre	86.50mm 3.406	4	<b>2C4780</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.8mm
2001-08	2656cc Eng. G6BA DOHC 24V Santa Fe, Sonata, Tiburon	2.7 Litre	86.70mm 3.413	6	<b>2C5265</b>	12 - 1.2mm	6 - 2.5mm
1990-98	2972cc Eng. G6AT	3.0 Litre	91.10mm 3.587	6	<b>2M4453 4453</b>	12 - 1.5mm	6 - 4.0mm
2002-06	3467cc Eng. DOHC, G6CU, XG350	3.5 Litre	93.00mm 3.661	6	<b>2M4883 4883</b>	12 - 1.5mm	6 - 3.0mm
	H100 Diesel, D4BA		91.10mm 3.587	4	<b>2M5042</b>	8 - 2.0mm	4 - 3.0mm

### I.E.L. CHAIN SAW-Industrial Engine Ltd.-See Pioneer

#### I.E.L. Industrial Engine

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### INDIAN

#### Motorcycles

74 Eng. 338TC, 339, 339B, 340, 341 MTC18	3 1/4	2	<b>5045</b>	6 - 3/32	2 - 5/32
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### INFINITI

1991-00 SR20D, G20, Infiniti	2.0 Litre	86.00mm 3.386	4	<b>2M4601 4601</b>	8 - 1.5mm	4 - 3.0mm
1990-95 VG30E, VG30DE, M30, J30,	2.9 Litre	87.00mm 3.425	6	<b>2M6196 6196</b>	12 - 1.5mm	6 - 2.8mm
2001-07 3498cc Eng., G35, I35, QX4, DOHC 24V	3.5 Litre	95.50mm 3.760	6	<b>2C5112</b>	12 - 1.2mm	6 - 2.5mm



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

### INFINITI (Continued)

1997-01 4130cc Eng., VH41DE, Infiniti Q41 Model	4.1 Litre	93.00mm 3.661	8	<b>2M4892</b>	16 - 1.5mm	8 - 2.8mm
2005-On 4494cc Eng. VK45DE	4.5 Litre	93.00mm 3.661	8	<b>2C5186</b>	16 - 1.2mm	8 - 2.5mm
1990-04 4494cc Eng., VH45DE, Infiniti Q45 Model	4.5 Litre	93.00mm 3.661	8	<b>2M4892</b>	16 - 1.5mm	8 - 2.8mm
2004-06 5552cc Eng. VK56DE QX56	5.6 Litre	98.00mm 3.858	8	<b>2M5188</b> <b>5188</b>	16 - 1.5mm	8 - 2.5mm

### INGERSOLL-RAND

#### Compressors

25, 25B, 25C, 25M 2 Stage Fits 5" & 6" Compressor	6.000	1	<b>6257</b>	6 - 1/4	6 - 1/4
242 2 Stage Also Fits 2 1/2" Compressor with 1/8" grvs.	4.000	1	<b>6220</b>	4 - 3/16	4 - 3/16

### INTERCEPTOR

#### Marine

144, 170, 200, 221, 256, 260, 272, 289, 292, 312, 352, 361, 390, 427 cu. in. Engs. Refer to Ford Marine					
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### INTERNATIONAL-Also See Case (Listed by Cylinder Diameter)

(Never use Plated Rings in Plated Cylinders)

#### Balers

C60, UC60 Engs. 50, 55T, 55W, 56	2 5/8	4	<b>2C7859</b> <b>7859</b>	8 - 3/32	4 - 3/16
C113 Eng. 50, 55T, 55W, 56 (3/16" Oil Ring)	* 3.000	4	<b>2C7758</b>	12 - 1/8	4 - 3/16
C113 Eng. 50, 55T, 55W, 56 (1/4" Oil Ring)	* 3.000	4	<b>2C727</b> <b>727</b>	12 - 1/8	4 - 1/4
C123 Gas Eng. 50, 55T, 55W, 56, 57T, 57W	* 3 1/8	4	<b>2C7696</b>	8 - 3/32	4 - 1/4
BD240 Eng. Field Harvester 20C, 36	3 7/16	6	<b>2C5280</b>	6 - 3/32 6 - 1/8	6 - 3/16

#### Combines

C60 Eng. 52R, 64	2 5/8	4	<b>2C7859</b> <b>7859</b>	8 - 3/32	4 - 3/16
C113 Eng. 22, 64, 76, 81 (3/16" Oil Ring)	* 3.000	4	<b>2C7758</b>	12 - 1/8	4 - 3/16
C113 Eng. 22, 64, 76, 81 (1/4" Oil Ring)	* 3.000	4	<b>2C727</b> <b>727</b>	12 - 1/8	4 - 1/4
C123 Gas Eng. 76, 81	* 3 1/8	4	<b>2C7696</b>	8 - 3/32	4 - 1/4
C135 Gas Eng. 91	* 3 1/4	4	<b>2C7689</b> <b>7689</b>	8 - 3/32	4 - 3/16
GRD233 Eng. 31, 41, 51, 122C, 123, 125SP ALU Piston	3 5/16	6	<b>2C5004</b>	18 - 3/32	6 - 3/16
GRD233 Eng. 31, 41, 51, 122C, 123, 125SP CI Piston	3 5/16	6	<b>2C465</b> <b>465</b>	18 - 3/32	6 - 3/16
C152 Eng. 122	* 3 3/8	4	<b>2C726</b>	4 - 1/8 8 - 3/32	4 - 1/4
C153 Eng. 93	* 3 3/8	4	<b>2C7144</b>	8 - 3/32	4 - 3/16
C153 Eng. 203	* 3 3/8	4	<b>2C7144</b>	8 - 3/32	4 - 3/16

\* Sleeved Engine.



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego N°. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Comp. Rings	
								Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs

**INTERNATIONAL-Also See Case (Listed by Cylinder Diameter) (Continued)**

(Never use Plated Rings in Plated Cylinders)

**Combines**

C164 Gas Eng. 140		3 1/2	4	<b>2C7503</b>	12 - 3/32	4 - 1/4
BD220 Eng. 101		3 9/16	6	<b>2C5280</b>	6 - 3/32 6 - 1/8	6 - 3/16
BD220 Eng. 127, 141, 303		3 9/16	6	<b>2C5280</b>	6 - 3/32 6 - 1/8	6 - 3/16
C169 Gas or LPG Eng. 140	*	3 9/16	4	<b>2C7547</b>	12 - 3/32	4 - 1/4
C221 Eng. 205, 303, 315	*	3 9/16	6	<b>2C7687</b>	12 - 3/32	6 - 1/4
C263 Eng. 403		3 9/16	6	<b>2C7687</b>	12 - 3/32	6 - 1/4
C175 Gas or LPG Eng. 140	*	3 5/8	4	<b>2C7677</b>	12 - 3/32	4 - 1/4
BD264 Eng. 151 tilted valves		3 11/16	6	<b>2C6238</b> <b>6238</b>	6 - 3/32 6 - 1/8	6 - 3/16
BD264 Eng. 151, 181 vertical valves		3 11/16	6	<b>2C6015</b>	12 - 3/32	6 - 3/16
C282 Eng. 503, 403 Hillside		3 11/16	6	<b>2C7190</b>	12 - 3/32	6 - 1/4
C291 Eng. 616, 622		3 3/4	6	<b>2C7252</b>	6 - 1/8 6 - 3/32	6 - 1/4
IHC Eng. 7, 10, 11	*	3 3/4	4	<b>2C7112</b>	12 - 3/16	4 - 3/16
Herc. G3400 Eng. SPH908 Hillside		4.000	6	<b>2C4231</b>	6 - 3/32 6 - 1/8	12 - 3/16

**Construction & Industrial**

C135 Gas Eng. T5, T340 Crawler	*	3 1/4	4	<b>2C7689</b> <b>7689</b>	8 - 3/32	4 - 3/16
BC144 Gas Eng. 3414, 3444	*	3 3/8	4	<b>2C7953</b>	12 - 3/32	8 - 3/16
BD144, D144 Eng. TD5	*	3 3/8	4	<b>2C7953</b>	12 - 3/32	8 - 3/16
C153 Gas Eng. 2444, 2500, 3514	*	3 3/8	4	<b>2C7144</b>	8 - 3/32	4 - 3/16
BD154 Eng. 500 Crawler, 2424, 2444D	*	3 1/2	4	<b>2C7165</b>	12 - 3/32	8 - 3/16
BD154 Diesel Eng. 3414, 3444D	*	3 1/2	4	<b>2C7165</b>	12 - 3/32	8 - 3/16
C221 Gas or LPG Eng. T6	*	3 9/16	6	<b>2C7687</b>	12 - 3/32	6 - 1/4
C221 Gas Eng. 3616	*	3 9/16	6	<b>2C7687</b>	12 - 3/32	6 - 1/4
C263 Gas or LPG Eng. T6-62 Series 2656		3 9/16	6	<b>2C7687</b>	12 - 3/32	6 - 1/4
T35, TA40		3 5/8	6	<b>2C4008</b>	18 - 1/8	6 - 3/16
D166 Eng. TD340 Crawler	*	3 11/16	4	<b>2C7114</b> <sup>(2)</sup>	2 - 1/8K 2 - 1/8	2 - 1/4
D188 Diesel Eng. 2444, 2500, 3514	*	3 11/16	4	<b>2C7114</b> <sup>(2)</sup>	2 - 1/8K 2 - 1/8	2 - 1/4
D236 Diesel Eng. 3616		3 11/16	6	<b>2C6310</b>	6 - 3/32K 6 - 1/8	6 - 1/4
D282 Eng. TD6, TD6-62, 2656D, TD9-92 <b>1/8" Half Keystone Top Ring</b>	*	3 11/16	6	<b>2C7114</b> <sup>(2)</sup>	2 - 1/8K 2 - 1/8	2 - 1/4
D282 Eng. TD6, TD6-62, 2656D, TD9-92 <b>3/32" Half Keystone Top Ring</b>	*	3 11/16	6	<b>2C6310</b>	6 - 3/32K 6 - 1/8	6 - 1/4
DT282 Eng. TD9B	*	3 11/16	6	<b>2C7114</b> <sup>(2)</sup>	2 - 1/8K 2 - 1/8	2 - 1/4
IHC Eng. T20	*	3 3/4	4	<b>2C7112</b>	12 - 3/16	4 - 3/16
D248 Eng. TD6	*	3 7/8	4	<b>2C7854</b>	4 - 3/32 4 - 1/8 4 - 5/32	8 - 1/4
C264 Gas or LPG Eng. T6-61	*	4.000	4	<b>2C7795</b>	12 - 3/32	4 - 1/4

(2) Cyl. Set. \* Sleeved Engine. K-Keystone Groove.

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YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

**INTERNATIONAL-Also See Case (Listed by Cylinder Diameter) (Continued)**

(Never use Plated Rings in Plated Cylinders)

**Construction & Industrial**

D264 Eng. TD6-61 Series	*	4.000	4	<b>2C7793</b>	4 - 3/32 4 - 1/8 4 - 5/32	8 - 1/4
D361 Eng. TD15B Crawler	*	4 1/8	6	<b>2C7160</b>	6 - 1/8K 6 - 3/32	6 - 1/4
D361 Eng. 21206 Tractor Turbo		4 1/8	6	<b>2C7160</b>	6 - 1/8K 6 - 3/32	6 - 1/4
C335 Gas Eng. T9	*	4.400	4	<b>2C7693</b>	4 - 3/32 8 - 1/8	8 - 1/4
C335 Dist., Gas, LPG Eng. T9 After Eng. #ICBM3729	*	4.400	4	<b>2C7858</b> <b>7858</b>	12 - 5/32	8 - 1/4
D335 Eng. TD9	*	4.400	4	<b>2C7754</b>	4 - 1/8 4 - 5/32 4 - 3/16	8 - 1/4
D350 Eng. TD9-91 Series	*	4 1/2	4	<b>2C7668</b>	4 - 1/8 4 - 5/32 4 - 3/16	8 - 1/4
D554 Eng. TD15 Crawler	*	4 5/8	6	<b>2C7142</b>	6 - 3/32 12 - 1/8	12 - 1/4
D461 Eng. TD14, TD14A	*	4 3/4	4	<b>2C5082</b>	16 - 1/8	8 - 1/4
D461 Eng. TD40	*	4 3/4	4	<b>2C5082</b>	16 - 1/8	8 - 1/4
D691 Eng. TD18, TD18A, TD20	*	4 3/4	6	<b>2C7755</b>	24 - 1/8	12 - 1/4
D1091 Diesel Eng. TD24	*	5.755	6	<b>2C7599</b>	6 - 5/32K 12 - 1/8	12 - 1/4

**Engines & Power Units**

U1, UC60		2 5/8	4	<b>2C7859</b> <b>7859</b>	8 - 3/32	4 - 3/16
P12		3.000	4	<b>2C710</b>	16 - 1/8	4 - 3/16
U2, U2A 1/4" Oil Ring	*	3.000	4	<b>2C727</b> <b>727</b>	12 - 1/8	4 - 1/4
U2, U2A 3/16" Oil Ring	*	3.000	4	<b>2C7758</b>	12 - 1/8	4 - 3/16
U123		3 1/8	4	<b>2C7696</b>	8 - 3/32	4 - 1/4
UC135, UC135B		3 1/4	4	<b>2C7689</b> <b>7689</b>	8 - 3/32	4 - 3/16
I4, IU4, U4, 122HT	*	3 3/8	4	<b>2C726</b>	4 - 1/8 8 - 5/32	4 - 1/4
UC153, U157	*	3 3/8	4	<b>2C7144</b>	8 - 3/32	4 - 3/16
U164	*	3 1/2	4	<b>2C7503</b>	12 - 3/32	4 - 1/4
U169	*	3 7/16	4	<b>2C7547</b>	12 - 3/32	4 - 1/4
U220, UB220 3 Ring Piston 302 series	*	3 9/16	6	<b>2C5280</b>	6 - 3/32 6 - 1/8	6 - 3/16
U220, U240 4 Ring Piston	*	3 9/16	6	<b>2C5047</b>	6 - 3/32 12 - 1/8	6 - 3/16
UC221, C263	*	3 9/16	6	<b>2C7687</b>	12 - 3/32	6 - 1/4
U175, 350 Utility	*	3 5/8	4	<b>2C7677</b>	12 - 3/32	4 - 1/4
UB264		3 1 1/16	6	<b>2C6238</b> <b>6238</b>	6 - 3/32 6 - 1/8	6 - 3/16

\* Sleeved Engine. K-Keystone Groove.



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Comp. Rings	
								Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs

**INTERNATIONAL-Also See Case (Listed by Cylinder Diameter) (Continued)**

(Never use Plated Rings in Plated Cylinders)

**Engines & Power Units**

UD166 <b>1/8" Half Keystone Top Ring</b>	*	3 1/16	4	<b>2C7114</b> <sup>(2)</sup>	2 - 1/8K 2 - 1/8	2 - 1/4
UD236, UD282 <b>1/8" Half Keystone Top Ring</b>	*	3 1/16	6	<b>2C7114</b> <sup>(2)</sup>	2 - 1/8K 2 - 1/8	2 - 1/4
UD236, UD282 <b>3/32 Half Keystone Top Ring</b>	*	3 1/16	6	<b>2C6310</b>	6 - 3/32K 6 - 1/8	6 - 1/4
U7	*	3 3/4	4	<b>2C712</b>	12 - 3/16	4 - 3/16
U21, PA50	*	3 3/4	6	<b>2C5028</b>	18 - 1/8	6 - 3/16
C200		3 13/16	4	<b>2C7220</b>	4 - 1/8 4 - 3/32	4 - 1/4
U282	*	3 13/16	6	<b>2C5241</b>	6 - 3/32 12 - 1/8	6 - 3/16
U308		3 13/16	6	<b>2C6234</b>	12 - 3/32	6 - 3/16
UD301		3 13/16	6	<b>2C6333</b>	6 - 1/8K 6 - 1/8	6 - 1/4
D312, D360, DT360		3 7/8	6	<b>2C7217</b>	6 - 1/8K 6 - 3/32	6 - 3/16
IU6, U6		3 7/8	4	<b>2C725</b>	4 - 1/8 8 - 5/32	4 - 1/4
UV345, V304, V345		3 7/8	8	<b>2C6302</b> <b>2M6302</b> <b>6302</b>	16 - 3/32	8 - 3/16
U264 <b>Late Piston</b>	*	4.000	4	<b>2C7795</b>	12 - 3/32	4 - 1/4
U264 <b>Early Piston</b>	*	4.000	4	<b>2C7577</b>	12 - 3/32	4 - 1/4
UD264	*	4.000	4	<b>2C7793</b>	4 - 3/32 4 - 1/8 4 - 5/32	8 - 1/4
D361, DT361, UD361, UDT361	*	4 1/8	6	<b>2C7160</b>	6 - 1/8K 6 - 3/32	6 - 1/4
U281, UD281	*	4 1/8	4	<b>2C7509</b>	4 - 5/32K 8 - 1/8	8 - 1/4
461, UV401, V446		4 1/8	8	<b>2C6094</b> <b>2M6094</b> <b>6094</b>	16 - 3/32	8 - 3/16
200 Ser.	*	4 1/4	4	<b>2C714</b>	12 - 1/4	4 - 1/4
200PU, P30, U10	*	4 1/4	4	<b>2C724</b> <b>724</b>	12 - 3/16	4 - 3/16
D414, DT414, DT466, DV466		4.300	6	<b>2C5362</b>	12 - 1/8K	6 - 1/4
D407, DT407	*	4.320	6	<b>2C7230</b>	6 - 1/8K 6 - 3/32	6 - 1/4
U372, U406, U450	*	4 3/8	6	<b>2C5555</b>	6 - 3/32 12 - 1/8	6 - 3/16
UR450		4 3/8	6	<b>2C6286</b>	12 - 3/32	6 - 3/16
IU9, U9 5 Ring Piston	*	4 13/32	4	<b>2C7858</b> <b>7858</b>	12 - 3/32	8 - 1/4

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YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur		
								Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs

**INTERNATIONAL-Also See Case (Listed by Cylinder Diameter) (Continued)**

(Never use Plated Rings in Plated Cylinders)

**Engines & Power Units**

IU9, U9 5 Ring Piston McQuay Piston <b>INCREASE BORE SLEEVE ASSEM. FOR ABOVE</b>	*	4 1/2	4	<b>2C7597</b>	4 - 3/32 8 - 1/8	8 - 1/4
U335, WR9S	*	4.400	4	<b>2C7693</b>	4 - 3/32 8 - 1/8	8 - 1/4
UD9, UD9A, TD9	*	4.400	4	<b>2C7754</b>	4 - 1/8 4 - 3/32 4 - 3/16	8 - 1/4
D350, UD350	*	4 1/2	4	<b>2C7668</b>	4 - 1/8 4 - 3/32 4 - 3/16	8 - 1/4
D429, DT429, UDT429 6 Cyl. DT573, UDT573 8 Cyl.	*	4 1/2	2	<b>2C7170</b>	2 - 1/8K 4 - 3/32	2 - 1/4
U9 Superior A1073 Piston		4 1/2	4	<b>2C7541</b>	12 - 1/8	8 - 1/4
U501		4 1/2	6	<b>2C6271</b>	12 - 3/32	6 - 3/16
UV549		4 1/2	8	<b>2C578</b> <b>578</b>	24 - 3/32	8 - 3/16
TD5, UD554 D554 Diesel Crawler	*	4 5/8	6	<b>2C7142</b>	6 - 3/32 12 - 1/8	12 - 1/4
300PU	*	4 3/4	4	<b>2C7734</b>	12 - 1/4	4 - 1/4
PD80, TD18, UD18, UD18A, UD691	*	4 3/4	6	<b>2C7755</b>	24 - 1/8	12 - 1/4
UD14, UD14A, UD461	*	4 3/4	4	<b>2C5082</b>	16 - 1/8	8 - 1/4
D817, DT817	*	5 3/8	6	<b>2C7154</b>	18 - 3/32	6 - 1/4
817 cu. in. Eng. DT817B, DT1-817	*	5 3/8	6	<b>2C7013</b>	12 - 1/8K	6 - 1/4
UD817, UD817B, UDT817 Diesel	*	5 3/8	6	<b>2C7154</b>	18 - 3/32	6 - 1/4
D1091, UD1091, UDT1091	*	5.755	6	<b>2C7599</b>	6 - 5/32K 12 - 1/8	12 - 1/4

**Tractors**

C60 Eng. Cub, Intr. Lo-Boy		2 5/8	4	<b>2C7859</b> <b>7859</b>	8 - 3/32	4 - 3/16
Kohler Eng. Cub Cadet		2 7/8	1	<b>295</b>	2 - 3/32	1 - 3/16
C113 Gas or Dist. Eng. A, AV, B, BN; Super A, AV; Farmall C 3/16" Oil Ring	*	3.000	4	<b>2C7758</b>	12 - 1/8	4 - 3/16
C113 Gas or Dist. Eng. A, AV, B, BN; Super A, AV; Farmall C 1/4" Oil Ring	*	3.000	4	<b>2C727</b> <b>727</b>	12 - 1/8	4 - 1/4
IHC Eng. F12, F14		3.000	4	<b>2C710</b>	16 - 1/8	4 - 3/16
IHC Eng. I12, I14, O12, O14; W12, W14 Late 1935	*	3.000	4	<b>2C710</b>	16 - 1/8	4 - 3/16
C123 Gas Eng. 100, 130, 140, 200, 230, 240, Super C	*	3 1/8	4	<b>2C7696</b>	8 - 3/32	4 - 1/4
C123 Dist. or Kero. Eng. 100, 130, 140, 200, 230, 240, Super A1, Super C	*	3 1/8	4	<b>2C7724</b>	12 - 3/32	4 - 1/4
C123 Eng. 100, 200, Super A1, Super C	*	3 3/16	4	<b>2C4123</b> <b>4123</b>	8 - 3/32	4 - 1/4
C135 Gas Eng. 330, 340	*	3 1/4	4	<b>2C7689</b> <b>7689</b>	8 - 3/32	4 - 3/16

\* Sleeved Engine. K-Keystone Groove.



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Comp. Rings	
								Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs

**INTERNATIONAL-Also See Case (Listed by Cylinder Diameter) (Continued)**

(Never use Plated Rings in Plated Cylinders)

**Tractors**

C135 Eng. 404, 2404	*	3 1/4	4	<b>2C7689</b> <b>7689</b>	8 - 3/32	4 - 3/16
K241 Kohler Eng. Cub Cadet		3 1/4	1	<b>2C6535</b> <b>6535</b>	2 - 3/32	1 - 3/16
B144 Gas Eng. B414, 3444	*	3 3/8	4	<b>2C7953</b>	12 - 3/32	8 - 3/16
BD144, D144 Diesel Eng. B250, B275	*	3 3/8	4	<b>2C7953</b>	12 - 3/32	8 - 3/16
C146 Gas Eng., C157 Eng. 424, 444, 504, 2424, 2444		3 3/8	4	<b>2C7144</b>	8 - 3/32	4 - 3/16
C152 Eng. H, HV, I4, IU4, O4, OS4, W4	*	3 3/8	4	<b>2C726</b>	4 - 1/8 8 - 5/32	4 - 1/4
H		3 3/8	4	<b>2C7558</b>	12 - 3/32	4 - 1/4
Perk. BD154 Diesel Eng. B414, 444D, 2444D, 3444D	*	3 1/2	4	<b>2C7165</b>	12 - 3/32	8 - 3/16
C164 Gas Eng. Super H, HV, W4	*	3 1/2	4	<b>2C7503</b>	12 - 3/32	4 - 1/4
C169 Gas or LPG Eng. 300 Series	*	3 9/16	4	<b>2C7547</b>	12 - 3/32	4 - 1/4
C221 Gas or LPG Eng. 460, 606, 656, 2606	*	3 9/16	6	<b>2C7687</b>	12 - 3/32	6 - 1/4
C263 Gas or LPG Eng. 560, 656 Series, 660, 706, 2656, 2706	*	3 9/16	6	<b>2C7687</b>	12 - 3/32	6 - 1/4
C175 Gas or LPG Eng. 300, 350	*	3 5/8	4	<b>2C7677</b>	12 - 3/32	4 - 1/4
IA40, WA40		3 5/8	6	<b>2C4008</b>	18 - 1/8	6 - 3/16
D166 Diesel Eng. 340	*	3 1 1/16	4	<b>2C7114</b> <sup>(2)</sup>	2 - 1/8K 2 - 1/8	2 - 1/4
D188 Eng. 504, 504D, 2504, 2504D		3 1 1/16	4	<b>2C7114</b> <sup>(2)</sup>	2 - 1/8K 2 - 1/8	2 - 1/4
D236 Eng. 460D, 606, 2606, 3616D <b>1/8" Half Keystone Top Ring</b>	*	3 1 1/16	6	<b>2C7114</b> <sup>(2)</sup>	2 - 1/8K 2 - 1/8	2 - 1/4
D236 Eng. 460D, 606, 2606, 3616D <b>3/32" Half Keystone Top Ring</b>	*	3 1 1/16	6	<b>2C6310</b>	6 - 3/32K 6 - 1/8	6 - 1/4
D282 Eng. 560D, 656D, 660D, 706, 2656D, 2706 <b>1/8" Half Keystone Top Ring</b>	*	3 1 1/16	6	<b>2C7114</b> <sup>(2)</sup>	2 - 1/8K 2 - 1/8	2 - 1/4
D282 Eng. 560D, 656D, 660D, 706, 2656D, 2706 <b>3/32" Half Keystone Top Ring</b>	*	3 1 1/16	6	<b>2C6310</b>	6 - 3/32K 6 - 1/8	6 - 1/4
C291 Eng. 756, 766 6 Cyl.		3 3/4	6	<b>2C7252</b>	6 - 1/8 6 - 3/32	6 - 1/4
D193 Eng. 300, 350	*	3 3/4	4	<b>2C7510</b>	12 - 1/8	4 - 1/4
IHC Eng. F20	*	3 3/4	4	<b>2C712</b>	12 - 3/16	4 - 3/16
C200 Eng. 544, 2544		3 13/16	4	<b>2C7220</b>	4 - 1/8 4 - 3/32	4 - 1/4
C301 Gas or LPG Eng. 256, 806, 856 Series, 2806 To Eng. #4997	*	3 13/16	6	<b>2C7159</b>	18 - 3/32	6 - 1/4
UC301 Gas or LPG Eng. 806, 2806 After Eng. #4996		3 13/16	6	<b>2C7193</b>	6 - 1/8 6 - 3/32	6 - 1/4
206D Eng.		3 7/8	4	<b>2C5559</b>	4 - 1/8K 8 - 1/8	4 - 3/16
D239, DT239, 544, I544, 574 Eng.		3 7/8	4	<b>2C5319</b>	4 - 1/8K 4 - 3/32	4 - 3/16
C248 Eng. Trac-Tractor I6, ID6, IU6, M, MV, O6, ODS6, OS6, T6, W6	*	3 7/8	4	<b>2C725</b>	4 - 1/8 8 - 5/32	4 - 1/4

(2) Cyl. Set. \* Sleeved Engine. K-Keystone Groove.





YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

**INTERNATIONAL-Also See Case (Listed by Cylinder Diameter) (Continued)**

(Never use Plated Rings in Plated Cylinders)

**Tractors**

D248 Eng. MD, MDV, ODS6, Trac-Tractor ID6, IUD6, WD6	*	3 7/8	4	<b>2C7854</b>	4 - 3/32 4 - 1/8 4 - 5/32	8 - 1/4
D310 Eng. 666, 706, 756 4 Ring Piston		3 7/8	6	<b>2C7197</b>	6 - 1/8K 12 - 1/8	6 - 3/16
D310, D312, D358, DT358, D360, DT360 Eng. 3 Ring Piston		3 7/8	6	<b>2C7217</b>	6 - 1/8K 6 - 3/32	6 - 3/16
C264 Dist. or Kero. Eng. 400, W400, Super M, M-TA, MV, W6	*	4.000	4	<b>2C7577</b>	12 - 3/32	4 - 1/4
C264 Gas or LPG Eng. Super M, M, M-TA, MV, W6	*	4.000	4	<b>2C7795</b>	12 - 3/32	4 - 1/4
D264 Eng. 400, 400D, W400, Super MD, MDV, M-TA-D, WD6	*	4.000	4	<b>2C7793</b>	4 - 3/32 4 - 1/8 4 - 5/32	8 - 1/4
IHC Eng. Super M, W6 Sterling Piston	*	4.000	4	<b>2C7796</b>	12 - 3/32	8 - 1/4
C281 Gas or LPG Eng. 400, 450, W450	*	4 1/8	4	<b>2C7580</b>	12 - 3/32	4 - 1/4
C281 Eng. Super M, M, MTA, MV, W6	*	4 1/8	4	<b>2C7580</b>	12 - 3/32	4 - 1/4
D281 Eng. 400D, 450D, Super MD, MTA	*	4 1/8	4	<b>2C7509</b>	4 - 5/32K 8 - 1/8	8 - 1/4
D361, DT361 Eng. 806, 1206, 2806, 21206, TD15B		4 1/8	6	<b>2C7160</b>	6 - 1/8K 6 - 3/32	6 - 1/4
IHC Eng. 1-20, 10-20	*	4 1/4	4	<b>2C714</b>	12 - 1/4	4 - 1/4
IHC Eng. F30, I30, W30	*	4 1/4	4	<b>2C724</b> <b>724</b>	12 - 3/16	4 - 3/16
D414, DT436, DT466 Eng. 1066 Late Design		4.300	6	<b>2C5362</b>	12 - 1/8K	6 - 1/4
D414, DT466 Eng. 966 Late Design		4.300	6	<b>2C5362</b>	12 - 1/8K	6 - 1/4
DT436, DT414 Eng. 1066, 1466		4.300	6	<b>2C5320</b>	6 - 1/8K 6 - 3/32K	6 - 1/4
D407 Eng. 856, DT407 Eng. 1256	*	4.320	6	<b>2C7230</b>	6 - 1/8K 6 - 3/32	6 - 1/4
C335 Dist., Gas, LPG Eng. I9 After Eng. #ICBM 4303	*	4.400	4	<b>2C7858</b> <b>7858</b>	12 - 5/32	8 - 1/4
C335 Dist., Gas, LPG Eng. W9 After Eng. #WCBM4267	*	4.400	4	<b>2C7858</b> <b>7858</b>	12 - 5/32	8 - 1/4
C335 Gas Eng. WR9S	*	4.400	4	<b>2C7693</b>	4 - 3/32 8 - 1/8	8 - 1/4
D335 Eng. ID9, IUD9, WD9, WDR9	*	4.400	4	<b>2C7754</b>	4 - 1/8 4 - 5/32 4 - 3/16	8 - 1/4
335 Eng. I9, O9, T9, W9, WR9 Trac Tractor		4 1/2	4	<b>2C7541</b>	12 - 1/8	8 - 1/4
C350 Eng. 600, 650	*	4 1/2	4	<b>2C7189</b>	12 - 3/32	4 - 1/4
D350 Eng. 600, 650, W600, W650	*	4 1/2	4	<b>2C7668</b>	4 - 1/8 4 - 5/32 4 - 3/16	8 - 1/4
D350 Eng. Super WD9 Diesel, WR9	*	4 1/2	4	<b>2C7668</b>	4 - 1/8 4 - 5/32 4 - 3/16	8 - 1/4

\* Sleeved Engine. K-Keystone Groove.



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur		
								Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs

**INTERNATIONAL-Also See Case (Listed by Cylinder Diameter) (Continued)**

**(Never use Plated Rings in Plated Cylinders)**

**Tractors**

D429 Eng. 4100, 4156, 250 Loader; TD2013 Crawler, D429, DT420 Diesel Eng. 6 Cyl., D429 Un-Super Charged Eng., 270 Scraper, 8Cyl. DT573, UDT573 Diesel Eng.	*	4 1/2	2	<b>2C7170</b>	2 - 1/8K 4 - 3/32	2 - 1/4			
D461 Eng. ID40, WD40	*	4 3/4	4	<b>2C5082</b>	16 - 1/8	8 - 1/4			
IHC Eng. 15-30, I30	*	4 3/4	4	<b>2C7734</b>	12 - 1/4	4 - 1/4			
D817 Eng. 295 Scraper; DT817 Eng. TD25 Crawler; DT1817 Eng. TD25GF, TD25PS Crawler, 4300 Wheel Tractor, 295B Scraper; UDT817Eng. TD30Crawler	*	5 3/8	6	<b>2C7154</b>	18 - 3/32	6 - 1/4			
<b>INCREASE BORE SLEEVE KITS FOR THE FOLLOWING ENGINES</b>									
C113 Engine M & W Sleeve Kit Superior Piston #A1018 McQuay Norris Sleeve Kit #SA177 M & W Sleeve Kit Sealed Power #SP9	*	3 1/16	4	<b>2C7650</b>	12 - 3/32	4 - 3/16			
C113 Engine M & W Sleeve Kit Superior Piston #A1018 McQuay Norris Sleeve Kit #SA177 M & W Sleeve Kit Sealed Power #SP9	*	3 1/8	4	<b>2C7543</b>	12 - 1/8	4 - 1/4			
C113 Engine M & W Sleeve Kit Superior Piston #A1018 McQuay Norris Sleeve Kit #SA177 M & W Sleeve Kit Sealed Power #SP9	*	3 1/8	4	<b>2C7799</b>	12 - 3/32	4 - 3/16			
C123 Engine M & W Sleeve Kit Genuine Sleeve Kit Power Pkg. Kit Allied Sleeve Kit #WSA225 Basic Sleeve Kit #BA157, 159, 160 Permite Sleeve Kit #CSA255 Sealed Power Sleeve Kit #SL1814	*	3 3/16	4	<b>2C7564</b>	12 - 3/32	4 - 3/16			
C123 Engine M & W Sleeve Kit Genuine Sleeve Kit Power Pkg. Kit Allied Sleeve Kit #WSA225 Basic Sleeve Kit #BA157, 159, 160 Permite Sleeve Kit #CSA255 Sealed Power Sleeve Kit #SL1814	*	3 3/16	4	<b>2C7698</b>	8 - 3/32	4 - 1/4			

\* Sleeved Engine. K-Keystone Groove.

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YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego N°. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

**INTERNATIONAL-Also See Case (Listed by Cylinder Diameter) (Continued)**  
**(Never use Plated Rings in Plated Cylinders)**

**Tractors**

C123 Engine M & W Sleeve Kit Genuine Sleeve Kit Power Pkg. Kit Allied Sleeve Kit #WSA225 Basic Sleeve Kit #BA157, 159, 160 Permite Sleeve Kit #CSA255 Sealed Power Sleeve Kit #SL1814	*	3 1/4	4	<b>2C7584</b> <b>7584</b>	12 - 3/32	4 - 3/16
C123 Engine M & W Sleeve Kit Genuine Sleeve Kit Power Pkg. Kit Allied Sleeve Kit #WSA225 Basic Sleeve Kit #BA157, 159, 160 Permite Sleeve Kit #CSA255 Sealed Power Sleeve Kit #SL1814	*	3 1/4	4	<b>2C4215</b> <b>4215</b>	12 - 3/32	4 - 3/16
C152 Engine International Model H Kit M & W Sleeve Kit #SP4, 5 Superior Piston #A1019 Allied Sleeve Kit #WSA302, 303 Ertel Sleeve Kit #SA209, 210 Genuine Kit #S161, 164, 168 Sterling Piston M & W Sleeve Kit #SP70, 71, 72 International Model H Kit Power Pkg. Increased Bore Kit Kerosene Eng.	*	3 7/16	4	<b>2C7681</b>	12 - 3/32	4 - 1/4
C152 Engine International Model H Kit M & W Sleeve Kit #SP4, 5 Superior Piston #A1019 Allied Sleeve Kit #WSA302, 303 Ertel Sleeve Kit #SA209, 210 Genuine Kit #S161, 164, 168 Sterling Piston M & W Sleeve Kit #SP70, 71, 72 International Model H Kit Power Pkg. Increased Bore Kit Kerosene Eng.	*	3 7/16	4	<b>2C7790</b>	8 - 3/32 4 - 1/8	4 - 1/4

\* Sleeved Engine.



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego N°. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

**INTERNATIONAL-Also See Case (Listed by Cylinder Diameter) (Continued)**  
**(Never use Plated Rings in Plated Cylinders)**

**Tractors**

C152 Engine International Model H Kit M & W Sleeve Kit #SP4, 5 Superior Piston #A1019 Allied Sleeve Kit #WSA302, 303 Ertel Sleeve Kit #SA209, 210 Genuine Kit #S161, 164, 168 Sterling Piston M & W Sleeve Kit #SP70, 71, 72 International Model H Kit Power Pkg. Increased Bore Kit Kerosene Eng.	*	3 7/16	4	<b>2C7585</b>	12 - 9/32	8 - 3/16
C152 Engine International Model H Kit M & W Sleeve Kit #SP4, 5 Superior Piston #A1019 Allied Sleeve Kit #WSA302, 303 Ertel Sleeve Kit #SA209, 210 Genuine Kit #S161, 164, 168 Sterling Piston M & W Sleeve Kit #SP70, 71, 72 International Model H Kit Power Pkg. Increased Bore Kit Kerosene Eng.	*	3 7/16	4	<b>2C5669</b> <b>5669</b>	12 - 9/32	4 - 1/4
C152 Engine International Model H Kit M & W Sleeve Kit #SP4, 5 Superior Piston #A1019 Allied Sleeve Kit #WSA302, 303 Ertel Sleeve Kit #SA209, 210 Genuine Kit #S161, 164, 168 Sterling Piston M & W Sleeve Kit #SP70, 71, 72 International Model H Kit Power Pkg. Increased Bore Kit Kerosene Eng.	*	3 9/16	4	<b>2C7547</b>	12 - 9/32	4 - 1/4
C169 Dist. or Gas Engine Power Package Overbore	*	3 5/8	4	<b>2C7677</b>	12 - 9/32	4 - 1/4
C175 Dist., Gas or LPG Engine 350 Series, 1300, 1350 Power Package--350 Conversion--300 Allied Sleeve Kit #WSA268, 269, 317 McQuay Norris Sleeve Kit #SA228, 229 Perfect Circle Sleeve Kit #WSA268, 269, 317	*	3 5/8	4	<b>2C7677</b>	12 - 9/32	4 - 1/4
C248 Engine M & W Sleeve Kit #SP3, SP3-5 Sealed Power Sleeve Kit #SL1696, 1727 Power Pkg. M Kit	*	3 7/8	4	<b>2C7647</b>	12 - 9/32	4 - 1/4

\* Sleeved Engine.

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YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

**INTERNATIONAL-Also See Case (Listed by Cylinder Diameter) (Continued)**

**(Never use Plated Rings in Plated Cylinders)**

**Tractors**

C248 Engine M & W Sleeve Kit Power Pkg. Increased Bore Kit Superior Piston #A1011 Sealed Power Sleeve Kit #SL1741	*	4.000	4	<b>2C7795</b>	12 - $\frac{3}{32}$	4 - $\frac{1}{4}$
C248 Engine M & W Sleeve Kit Power Pkg. Increased Bore Kit Superior Piston #A1011 Sealed Power Sleeve Kit #SL1741	*	4.000	4	<b>2C7793</b>	4 - $\frac{3}{32}$ 4 - $\frac{1}{8}$ 4 - $\frac{3}{32}$	8 - $\frac{1}{4}$
C248 Engine M & W Sleeve Kit #SP60, SP61, SP62 McQuay Norris Sleeve Kit #AS162, 173, 241, 242, 243	*	4.000	2	<b>2C7654</b>	6 - $\frac{3}{32}$	2 - $\frac{1}{4}$
C248 Engine M & W Sleeve Kit #SP60, SP61, SP62 McQuay Norris Sleeve Kit #AS162, 173, 241, 242, 243	*	4.000	4	<b>2C7997</b>	8 - $\frac{3}{32}$ 4 - $\frac{1}{8}$	4 - $\frac{1}{4}$
D248, D264 Engine M & W Sleeve Kit #SP14	*	4.000	4	<b>2C7643</b>	8 - $\frac{3}{32}$ 4 - $\frac{1}{8}$	8 - $\frac{1}{4}$
IHC Engine McQuay Norris Sleeve Kit #SA193	*	4.000	4	<b>2C7795</b>	12 - $\frac{3}{32}$	4 - $\frac{1}{4}$
C264 Engine M & W Sleeve Kit Sealed Power #SL1758, 1761 Super M, MV White Machine Kit #G271H, Super M, 400 Basic Sleeve Kit #BA163, 164 Ertel Sleeve Kit #SA217 Genuine Parts Sleeve Kit #S171, 173 McQuay Norris Sleeve Kit #SA172, 244, 252, 253, 254	*	4 $\frac{1}{8}$	4	<b>2C7794</b>	8 - $\frac{3}{32}$ 4 - $\frac{1}{8}$	4 - $\frac{1}{4}$
C264 Engine M & W Sleeve Kit Sealed Power #SL1758, 1761 Super M, MV White Machine Kit #G271H, Super M, 400 Basic Sleeve Kit #BA163, 164 Ertel Sleeve Kit #SA217 Genuine Parts Sleeve Kit #S171, 173 McQuay Norris Sleeve Kit #SA172, 244, 252, 253, 254	*	4 $\frac{1}{8}$	4	<b>2C7553</b>	4 - $\frac{3}{32}$ 8 - $\frac{1}{8}$	4 - $\frac{3}{16}$
C264 Engine M & W Sleeve Kit Sealed Power #SL1758, 1761 Super M, MV White Machine Kit #G271H, Super M, 400 Basic Sleeve Kit #BA163, 164 Ertel Sleeve Kit #SA217 Genuine Parts Sleeve Kit #S171, 173 McQuay Norris Sleeve Kit #SA172, 244, 252, 253, 254	*	4 $\frac{1}{8}$	4	<b>2C7580</b>	12 - $\frac{3}{32}$	4 - $\frac{1}{4}$

\* Sleeved Engine.



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Comp. Rings	
								Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs

**INTERNATIONAL-Also See Case (Listed by Cylinder Diameter) (Continued)**  
**(Never use Plated Rings in Plated Cylinders)**

**Tractors**

C335 Engine M & W Sleeve Kit #SP22 Sealed Power Sleeve Kit #SP1856 White Machine Sleeve Kit #228EHC, G228HCH	*	4 1/2	4	<b>2C7541</b>	12 - 1/8	8 - 1/4
C350 Engine Power Package 600, 650 Series	*	4 1/2	4	<b>2C7189</b>	12 - 3/32	4 - 1/4
D335 Engine Allied Sleeve Kit #WSA241 McQuay Norris Sleeve Kit #SA147 Permite Sleeve Kit #SA241 Sealed Power Sleeve Kit #SL1743H White Machine Sleeve Kit #G251CH, 252CH T9, W9, WR9, Trac-Tractor T9 McQuay Norris Sleeve Kit increase bore from 4.4"	*	4 1/2	4	<b>2C7668</b>	4 - 1/8 4 - 3/32 4 - 3/16	8 - 1/4
D335 Engine Allied Sleeve Kit #WSA241 McQuay Norris Sleeve Kit #SA147 Permite Sleeve Kit #SA241 Sealed Power Sleeve Kit #SL1743H White Machine Sleeve Kit #G251CH, 252CH T9, W9, WR9, Trac-Tractor T9 McQuay Norris Sleeve Kit increase bore from 4.4"	*	4 1/2	4	<b>2C7597</b>	4 - 3/32 8 - 1/8	8 - 1/4

**INTERNATIONAL (Listed by Cylinder Diameter)**

**Trucks & Engines**

A55 Eng. Metro-Mite AM80, CM80		2.875	4	<b>2C5859</b> <b>5859</b>	12 - 5/64	4 - 5/32
198 Diesel Nissan		83.00mm 3.268	6	<b>2C4391</b> <sup>(2)</sup>	2 - 2.5mm 4 - 2.0mm	4 - 4.5mm
GRD214, 233, HD213, 232		3 7/16	6	<b>2C465</b> <b>465</b>	18 - 3/32	6 - 3/16
GRD214, 233, HD232		3 7/16	6	<b>2C5004</b>	18 - 3/32	6 - 3/16
FAB241	*	3 3/8	6	<b>2C4070</b>	18 - 1/8	6 - 3/16
BLD250	*	3 7/16	6	<b>2C5093</b>	6 - 3/32 12 - 1/8	6 - 3/16
FAB223		3 7/16	6	<b>2C467</b> <b>467</b>	18 - 1/8	6 - 3/16
FAB259 To S/N 12212	*	3 1/2	6	<b>2C7670</b>	18 - 1/8	6 - 3/16
B240, BD269, BLD269 Canada	*	3 9/16	6	<b>2C5047</b>	6 - 3/32 12 - 1/8	6 - 3/16
BD220, BD240, BG220, BG241, SD220 3 Ring Piston		3 9/16	6	<b>2C5280</b>	6 - 3/32 6 - 1/8	6 - 3/16
BD220, BD240, S220, S240, SD220, SD240		3 9/16	6	<b>2C5047</b>	6 - 3/32 12 - 1/8	6 - 3/16
FAC269	*	3 9/16	6	<b>2C5047</b>	6 - 3/32 12 - 1/8	6 - 3/16
V266		3 5/8	8	<b>2C564</b> <b>2M564</b> <b>564</b>	16 - 3/32	8 - 3/16

(2) Cyl. Set. \* Sleeved Engine.

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YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Oil Segments	
								Comp. Rings Anillos de Comp. Segments de Comp.	Anillos de Aceite Segments Racieurs

**INTERNATIONAL (Listed by Cylinder Diameter) (Continued)**

**Trucks & Engines**

264, B264, BD264, SD264, BG265 Canada		3 1/16	6	<b>2C6238</b> <b>6238</b>	6 - 3/32 6 - 1/8	6 - 3/16
BD264, SD264		3 1/16	6	<b>2C6015</b>	12 - 3/32	6 - 3/16
6-232, 258 cu. in. Eng.		3 3/4	6	<b>2C656</b> <b>2M656</b> <b>656</b>	12 - 9/64	6 - 3/16
FBB3, FBB223, FBB298	*	3 3/4	6	<b>2C5028</b>	18 - 1/8	6 - 3/16
282 3 Ring Piston		3 13/16	6	<b>2C5592</b>	6 - 3/32 6 - 1/8	6 - 3/16
BD282, BD308, 3 Ring Piston, S/N 157446-on		3 13/16	6	<b>2C6234</b>	12 - 3/32	6 - 3/16
BD282, BD308, 4 Ring Piston, To S/N 157446		3 13/16	6	<b>2C5241</b>	6 - 3/32 12 - 1/8	6 - 3/16
D301		3 13/16	6	<b>2C6333</b>	6 - 1/8K 6 - 1/8	6 - 1/4
152, 152T cu. in. Eng. Scout Comanche		3 7/8	4	<b>2C6353</b> <b>6353</b>	8 - 3/32	4 - 3/16
4-152, 4-152E		3 7/8	4	<b>2C6353</b> <b>6353</b>	8 - 3/32	4 - 3/16
V304, E		3 7/8	8	<b>2C6302</b> <b>2M6302</b> <b>6302</b>	16 - 3/32	8 - 3/16
V345, E		3 7/8	8	<b>2C6302</b> <b>2M6302</b> <b>6302</b>	16 - 3/32	8 - 3/16
420cu. in. Eng. Diesel	6.9 Litre	4.000	8	<b>2M5693</b>	16 - 5/64	8 - 7/64
420cu. in. Eng. Diesel	6.9 Litre	4.000	8	<b>2M5697</b>	16 - 5/64	8 - 7/64
<b>Special .060 to .070 gap 2nd ring</b>						
420cu. in. Eng. Diesel	6.9 Litre	4.000	8	<b>2M5662</b>	16 - 5/64	8 - 5/32
<b>5/32" Oil Ring Grv.</b>						
196, 196E,		104.78mm 4.125	4	<b>2C6593</b>	8 - 2.35mm	4 - 4.75mm
DV462		4 1/8	8	<b>2C6595</b>	16 - 3/32	8 - 3/16
<b>Shallow Groove Piston</b>						
FBB361, 401, FBC361, 401	*	4 1/8	6	<b>2C5008</b>	18 - 1/8	6 - 3/16
MV404, MV446, V392, E; V461		4 1/8	8	<b>2C6094</b> <b>2M6094</b> <b>6094</b>	16 - 3/32	8 - 3/16
RED361, 401	*	4 1/8	6	<b>2C5008</b>	18 - 1/8	6 - 3/16
V392, V401, VS401		4 1/8	8	<b>2C6094</b> <b>2M6094</b> <b>6094</b>	16 - 3/32	8 - 3/16
V401 White Mach. Piston #A1173P		4 1/8	8	<b>2C579</b>	24 - 3/32	8 - 3/16
V461		4 1/8	8	<b>2C579</b>	24 - 3/32	8 - 3/16
DT466, DV466, L6 In Line		4.300	6	<b>2C5362</b>	12 - 1/8K	6 - 1/4
FBB450, FBC450, RED450	*	4 3/8	6	<b>2C5055</b>	18 - 1/8	6 - 3/16
RD372, 406, 450, RED450	*	4 3/8	6	<b>2C5555</b>	6 - 3/32 12 - 1/8	6 - 3/16
RD372, 406, 450 Late Piston, Zollner 4063 Piston	*	4 3/8	6	<b>2C6286</b>	12 - 3/32	6 - 3/16
DV550 Diesel C41		4 1/2	8	<b>2C6598</b>	16 - 3/32	8 - 3/16

\* Sleeved Engine. K-Keystone Groove.



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Candíd y Ancho	Quantite et largeur		
								Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs

### INTERNATIONAL (Listed by Cylinder Diameter) (Continued)

#### Trucks & Engines

550cu. in. Eng. DV550, B, S/N 15828-on, Zollner Piston #4185, 4253, 4288 Zollner Piston #4307C. Use .010 Oversize for Std.	9.0 Litre	4 1/2	8	<b>2C4305</b>	8 - 1/8K 8 - 3/32	8 - 3/16
DVT573, Used in OEM Production Only, Zollner Piston #4152		4 1/2	8	<b>2C4306</b>	8 - 1/8K 8 - 3/32K	8 - 1/4
RD501 After Eng. #95245, 99548		4 1/2	6	<b>2C6012</b>	12 - 3/32	6 - 3/16
RD501 After May 1957 Diesel		4 1/2	6	<b>2C6271</b>	12 - 3/32	6 - 3/16
V478, V549, FTV549, VS478, VS549 3 Ring Piston		4 1/2	8	<b>2C6309</b> <b>6309</b>	16 - 3/32	8 - 3/16
V549, FTV549 4 Ring Piston		4 1/2	8	<b>2C578</b> <b>578</b>	24 - 3/32	8 - 3/16
V537, 605 3 Ring Piston		4 5/8	8	<b>2C5598</b> <b>5598</b>	16 - 3/32	8 - 3/16
V800 Diesel 3 Ring Piston		5 3/16	8	<b>2C7022</b>	8 - 1/8K 8 - 3/32K	8 - 1/4
D817, DT817, UD817 Diesel		5 3/8	6	<b>2C7154</b>	18 - 3/32	6 - 1/4

#### ISETTA

Isetta, 300		72.00mm 2.835	1	<b>5998</b>	2 - 2.0mm 1 - 2.5mm	1 - 4.0mm
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### ISUZU-Japanese (Never use Plated Rings in Plated Cylinders)

#### Gas & Diesel

1985-89 1471cc Eng. 4XC1, OHC, 2 Ring Piston	1.5 Litre	77.00mm 3.031	4	<b>2M4241</b> <b>4241</b>	4 - 1.5mm	4 - 2.8mm
1985-89 1471cc Eng. 4XC1-H, 4XC1-T Turbo	1.5 Litre	77.00mm 3.031	4	<b>2C4646</b>	8 - 1.2mm	4 - 2.8mm
1487cc Eng. 4EC1, Gemini	1.5 Litre	76.00mm 2.992	4	<b>2C4751</b>	4 - 2.0mm 4 - 1.5mm	4 - 3.0mm
1584cc, G161, G161AB Engs. Bellet PR50, Florian PA20, PA20Y		82.00mm 3.228	4	<b>2C4294</b> <b>2M4294</b> <b>4294</b>	8 - 2.0mm	4 - 4.0mm
1584cc, G161-2 KB26 Eng.		82.00mm 3.228	4	<b>2M4301</b> <b>4301</b>	8 - 1.5mm	4 - 4.0mm
1988-93 1588cc Eng. 4XE1	1.6 Litre	80.00mm 3.150	4	<b>2C4647</b>	8 - 1.2mm	4 - 3.0mm
1600cc Eng. 4ZA1	1.6 Litre	82.00mm 3.228	4	<b>2C4926</b>	8 - 1.5mm	4 - 4.0mm
1700cc Eng. Diesel Turbo	1.7 Litre	79.00mm 3.110	4	<b>2M4758</b>	4 - 2.0mm 4 - 1.5mm	4 - 3.0mm
1992-93 1809cc Eng. 4XF1	1.8 Litre	80.00mm 3.150	4	<b>2C4647</b>	8 - 1.2mm	4 - 3.0mm
1981-85 1817cc Eng. Diesel 4FB1	1.8 Litre	84.00mm 3.307	4	<b>2C6161</b>	4 - 2.5mm 4 - 2.0mm	4 - 4.0mm
1982-84 1817cc Eng. 110 cu. in., 4ZB1, 4FC1	1.8 Litre	84.00mm 3.307	4	<b>2M4217</b> <b>4217</b>	8 - 1.5mm	4 - 4.0mm
1973-85 1817cc Eng. 110.8 cu. in., G180Z, S, SS	1.8 Litre	84.00mm 3.307	4	<b>2C4247</b> <b>4247</b>	8 - 2.0mm	4 - 4.0mm
1982 1900cc Eng. G200Z	1.9 Litre	87.00mm 3.425	4	<b>2C6157</b> <b>2M6157</b> <b>6157</b>	8 - 2.0mm	4 - 4.0mm



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

### ISUZU-Japanese (Never use Plated Rings in Plated Cylinders) (Continued)

#### Gas & Diesel

1983-87	1949cc Eng. G200Z	1.9 Litre	87.00mm 3.425	4	<b>2C6149</b> <b>2M6149</b> <b>6149</b>	8 - 1.5mm	4 - 4.0mm
	1951cc C190 Eng. 2369cc C240 Eng. <b>For Cast Iron Liners</b>	*	86.00mm 3.386	4	<b>2C4390</b>	4 - 2.5mm 4 - 2.0mm	4 - 5.0mm
	1951cc C190 Eng. 2369cc C240 Eng. <b>For Chrome Sleeves Only</b>	*	86.00mm 3.386	4	<b>4390</b>	4 - 2.5mm 4 - 2.0mm	4 - 5.0mm
	1951cc G201 Eng.		86.00mm 3.386	4	<b>2C4371</b>	8 - 2.5mm	4 - 5.0mm
	C240 Diesel Eng. <b>For Chrome Sleeves</b>	*	86.00mm 3.386	4	<b>6126</b>	12 - 2.0mm	4 - 5.0mm
1985-89	1994cc Eng. 4ZC1 Turbo	2.0 Litre	88.00mm 3.465	4	<b>2C4365</b>	8 - 1.5mm	4 - 4.0mm
1983-86	2000cc ZNG200 Eng. Impulse		87.00mm 3.425	4	<b>2M4207</b>	8 - 1.5mm	4 - 4.0mm
1996-98	2156cc Eng. Oasis, F22B6 Eng.	2.2 Litre	85.00mm 3.346	4	<b>2C4654</b>	8 - 1.2mm	4 - 2.8mm
1996-99	2197cc Eng. Hombre LN2	2.2 Litre	89.00mm 3.504	4	<b>2M6209</b> <b>6209</b>	8 - 1.5mm	4 - 3.0mm
2001-04	2198cc Eng. X22SE, Rodeo, DOHC	2.2 Litre	86.00mm 3.386	4	<b>2C4703</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.5mm
1998-00	2200cc Eng. X22SE, Rodeo	2.2 Litre	86.00mm 3.386	4	<b>2M4601</b> <b>4601</b>	8 - 1.5mm	4 - 3.0mm
	2207cc C201 Diesel Eng., Thermo King Ref. <b>For Cast Iron Sleeves</b>		83.00mm 3.268	4	<b>2C5656</b>	12 - 2.0mm	8 - 5.0mm
1986-87	2238cc Eng. Diesel C223T Turbo	2.3 Litre	88.00mm 3.465	4	<b>2C4380</b>	4 - 2.5mm 4 - 2.0mm	4 - 4.0mm
1983-On	2238cc Eng. Diesel 223, 4ZC1 <b>Chrome Sleeves use 4212 only</b>	2.3 Litre	88.00mm 3.465	4	<b>2C4212</b> <b>4212</b>	8 - 2.0mm	4 - 4.0mm
1981-83	2238cc Eng. Diesel C223	2.3 Litre	88.00mm 3.465	4	<b>2C6158</b>	4 - 2.5mm 4 - 2.0mm	4 - 4.5mm
1986-93	2254cc Eng. 4ZD-1	2.3 Litre	89.30mm 3.516	4	<b>2C4603</b> <b>4603</b>	8 - 1.5mm	4 - 4.0mm
	2499cc Eng. Diesel, 4JA-1, 4JB-1, KBD 23, KBD 28 TFR 54, TFS 54 <b>Chrome Sleeve use 5057 only</b>	2.5 Litre	93.00mm 3.662	4	<b>2C5057</b> <b>5057</b>	8 - 2.0mm	4 - 4.0mm
1986-97	2559cc Eng. 4ZE1 Pickup, 156cu.in. Trooper II, Amigo	2.6 Litre	92.60mm 3.646	4	<b>2M4637</b> <b>4637</b>	8 - 1.5mm	4 - 4.0mm
1989-91	2827cc Eng. Trooper	2.8 Litre	89.00mm 3.504	6	<b>2M6194</b> <b>6194</b>	6 - 1.5mm 6 - 2.0mm	6 - 4.75mm
1991-93	3097cc Eng. Rodeo	3.1 Litre	89.00mm 3.504	6	<b>2M4456</b> <b>4456</b>	12 - 1.5mm	6 - 4.0mm
1997-00	3165cc 6VD1 Eng.	3.2 Litre	93.41mm 3.678	6	<b>2M4945</b>	12 - 1.5mm	6 - 3.0mm
1992-96	3165cc 6VD1 Eng.	3.2 Litre	93.41mm 3.678	6	<b>2M4791</b>	12 - 1.5mm	6 - 4.0mm

\* Sleeved Engine.



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

### ISUZU-Japanese (Never use Plated Rings in Plated Cylinders) (Continued)

#### Gas & Diesel

2005-08 3494cc 6VE1 Eng.	3.5 Litre	93.40mm 3.677	6	<b>2C4571</b>	12 - 1.2mm	6 - 2.0mm
1996-04 3494cc 6VE1 Eng.	3.5 Litre	93.41mm 3.678	6	<b>2M4945</b>	12 - 1.5mm	6 - 3.0mm
1966-69 D120, DA120 Eng.		100.00mm 3.937	6	<b>2C6822</b>	18 - 2.5mm	6 - 5.0mm
1960-65 D120, DA120 Eng.		100.00mm 3.937	6	<b>2C6821</b>	18 - 2.5mm	12 - 4.0mm
4BB1, ELF, Journey, KS22, KS23, KS32, BE22, Diesel 4BC-1, ELF, KT25, KT35, TLD55, TLD-65, BL-35, 6BF-1, 6BD 1 MT, 6 BD 1 Diesel, 4 Cyl., 6 Cyl. Eng.		102.00mm 4.016	2	<b>2M7027</b>	2 - 3.0mm 2 - 2.5mm	2 - 5.0mm
<b>For Cast Iron Sleeves</b>						
1966-69 DA640 4 Ring Piston		102.00mm 4.016	6	<b>2C6812</b>	18 - 2.5mm	6 - 5.0mm
1960-65 DA640 Eng. 5 Ring Piston		102.00mm 4.016	6	<b>2C6811</b>	18 - 2.5mm	12 - 4.0mm
1961-65 10179cc, DH100 Eng. 5 Ring Piston		120.00mm 4.724	6	<b>2C5588</b>	18 - 3.0mm	12 - 6.0mm

### JACOBSEN

#### Engines

J175, J175V, J321		2 1/8	1	<b>239</b>	2 - 3/32	
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### JACUZZI

#### Marine

455 cu. in. Eng. Refer to GMC Marine						
460 cu. in. Eng. Refer to Ford Marine						

### JAGUAR (Listed by Cylinder Diameter)

1949-68 2400cc Eng. 3 1/2, Mark VII, XK120, XK140, 2.4 Litre XK150 Series 4 Ring Piston		3.268	6	<b>5865</b>	12 - 5/64	12 - 5/32
1949-64 2400cc Eng. 3 1/2, Mark VII, XK120, XK140, 2.4 Litre XK150 3 Ring Piston		83.00mm 3.268	6	<b>5782</b>	12 - 2.0mm	6 - 4.0mm
1949-64 3400cc Eng. 3 1/2, Mark VII, XK120, XK140, 3.4 Litre XK150, 3 Ring Piston		83.00mm 3.268	6	<b>5782</b>	12 - 2.0mm	6 - 4.0mm
1959-68 231cu. in. Eng. Mark IX, Mark X, XK-E	3.8 Litre	3.425	6	<b>2C5957</b> <b>5957</b>	12 - 5/64	6 - 5/32
1975-92 XJS		3.543	12	<b>2C4441</b>	12 - 1/16 12 - 5/64	12 - 5/32
1973-92 XJ12		3.543	12	<b>2C4441</b>	12 - 1/16 12 - 5/64	12 - 5/32
1972-92 5343cc Eng. XKE Series III	5.3 Litre	3.543	12	<b>2C4441</b>	12 - 1/16 12 - 5/64	12 - 5/32
1997-On 3980cc Eng. XJR6	4.0 Litre	91.00mm 3.583	6	<b>2M5120</b>	12 - 1.5mm	6 - 3.0mm
1971-92 4200cc Eng. XJ6, XJ6 Series III <b>Shallow Oil Ring Groove</b>	4.2 Litre	3.622	6	<b>2C4625</b> <b>4625</b>	12 - 5/64	6 - 3/16
1970-91 4200cc Eng. XJ6, Mark I & II <b>Deep Oil Ring Groove</b>	4.2 Litre	3.622	6	<b>2C6800</b> <b>6800</b>	12 - 5/64	6 - 3/16



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Comp. Rings	
								Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs

**JAGUAR (Listed by Cylinder Diameter) (Continued)**

1964-71	4200cc Eng. XK-E Deep Oil Ring Groove	4.2 Litre	3.622	6	<b>2C6800</b> <b>6800</b>	12 - $\frac{5}{64}$	6 - $\frac{3}{16}$
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**JEEP-EAGLE - Includes American Motors, Chrysler & Willys**

**CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 plus**

**JEEP-EAGLE-Includes American Motor**

1991-96	92cu. in. Eng. Q 1468cc, Eagle, 12 Valve	1.5 Litre	75.50mm 2.972	4	<b>2C4668</b>	4 - 1.2mm 4 - 1.5mm	4 - 3.0mm
1988-92	92cu. in. Eng. 1468cc, Eagle	1.5 Litre	75.50mm 2.972	4	<b>2C5716</b> <b>2M5716</b> <b>5716</b>	8 - 1.5mm	4 - 4.0mm
1989-90	98cu. in. Eng. 1595cc, Eagle, DOHC	1.6 Litre	82.30mm 3.240	4	<b>2C4669</b>	4 - 1.2mm 4 - 1.5mm	4 - 3.0mm
1989-94	107cu. in. Eng. 1754cc, Eagle	1.8 Litre	80.60mm 3.173	4	<b>2C4367</b> <b>4367</b>	8 - 1.5mm	4 - 4.0mm
1990-93	122cu. in. Eng. 1997cc, Eagle, DOHC Incl. Turbo	2.0 Litre	85.00mm 3.346	4	<b>2C4613</b>	4 - 1.2mm 4 - 1.5mm	4 - 3.0mm
1995-98	122cu. in. Eng. 1997cc, DOHC Turbo 4G63 Mitsubishi	2.0 Litre	85.00mm 3.346	4	<b>2C4933</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.8mm
1993-94	122cu. in. Eng. 1997cc, DOHC incl. Turbo Mitsubishi 4G63	2.0 Litre	85.00mm 3.346	4	<b>2C4768</b>	4 - 1.2mm 4 - 1.5mm	4 - 3.0mm
1940-74	134 cu. in. Eng., 3 Ring Piston		3 $\frac{1}{8}$	4	<b>2C828</b> <b>828</b>	8 - $\frac{3}{32}$	4 - $\frac{3}{16}$
1940-74	134 cu. in. Eng, 4 Ring Piston R18, R20 Renault Eng.	2.2 Litre	88.00mm 3.465	4	<b>2M4257</b>	4 - 1.75mm 4 - 2.0mm	8 - $\frac{3}{16}$ 4 - 4.0mm
1992-93	146cu. in. Eng. "T"	2.4 Litre	86.50mm 3.406	4	<b>2C4638</b> <b>4638</b>	8 - 1.5mm	4 - 4.0mm
1996-02	150cu. in. Eng. L4 Vin: P	2.5 Litre	98.43mm 3.875	4	<b>2M4925</b> <b>4925</b>	8 - 1.5mm	4 - 4.0mm
1983-95	150cu. in. Eng. Eagle	2.5 Litre	3 $\frac{7}{8}$	4	<b>2C665</b> <b>2M665</b> <b>665</b>	8 - $\frac{5}{64}$	4 - $\frac{3}{16}$
1982-84	151cu. in. Eng. Shallow Oil Ring Groove	2.5 Litre	4.000	4	<b>2C5663</b> <b>2M5663</b> <b>5663</b>	4 - $\frac{1}{16}$ 4 - $\frac{5}{64}$	4 - $\frac{3}{16}$
1981	151cu. in. Eng. Shallow Oil Ring Groove	2.5 Litre	4.000	4	<b>2C5630</b> <b>2M5630</b> <b>5630</b>	8 - $\frac{5}{64}$	4 - $\frac{3}{16}$
1980	151cu. in. Eng.	2.5 Litre	4.000	4	<b>2C5570</b> <b>2M5570</b> <b>5570</b>	8 - $\frac{5}{64}$	4 - $\frac{3}{16}$
1985-86	173cu. in. Eng. Shallow Oil Ring Groove	2.8 Litre	89.00mm 3.504	6	<b>2M6194</b> <b>6194</b>	6 - 1.5mm 6 - 2.0mm	6 - 4.75mm
1984	173cu. in. Eng.	2.8 Litre	89.00mm 3.504	6	<b>2C5632</b> <b>2M5632</b> <b>5632</b>	6 - 1.5mm 6 - 2.0mm	6 - 4.75mm
1996	181cu. in. Eng. 4G93 Mitsubishi 1834cc	1.8 Litre	81.00mm 3.189	4	<b>2C4769</b>	8 - 1.2mm	4 - 2.8mm
1988-93	182cu. in. Eng. Eagle, Renault	3.0 Litre*	93.00mm 3.661	6	<b>2C4672</b>	12 - 1.75mm	6 - 3.5mm

\* Sleeved Engine.



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

**JEEP-EAGLE - Includes American Motors, Chrysler & Willys (Continued)**

**CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 plus**

**JEEP-EAGLE-Includes American Motor**

1993-97 201cu. in. Eng.	3.3 Litre	93.00mm 3.661	6	<b>2M4636</b> <b>4636</b>	12 - 1.5mm	6 - 3.0mm
1993-94 214cu. in. Eng.	3.5 Litre	96.00mm 3.780	6	<b>2M4648</b> <b>4648</b>	12 - 1.5mm	6 - 3.0mm
1966-71 225 cu. in. Eng.		3 3/4	6	<b>2C656</b> <b>2M656</b> <b>656</b>	12 - 5/64	6 - 3/16
1954-64 6-226 or L6-226 Engs., Ace Deluxe, Bermuda, Custom, Eagel, B Series		3 5/16	6	<b>2C4233</b> <b>4233</b>	12 - 5/32	12 - 5/32
1962-66 230 cu. in. Eng. Tornada, A, B Series OHC		3.344	6	<b>2C834</b> <b>834</b>	12 - 5/64	6 - 3/16
1999-11 226cu. in. Eng. Vin: K	3.7 Litre	93.00mm 3.661	6	<b>2M4636</b> <b>4636</b>	12 - 1.5mm	6 - 3.0mm
2001-10 231cu. in. Eng. Vin:1 Wrangler	3.8 Litre	96.00mm 3.780	6	<b>2C4890</b>	6 - 1.2mm 6 - 1.5mm	6 - 3.0mm
1966-83 232cu. in. Eng.	3.8 Litre	3 3/4	6	<b>2C656</b> <b>2M656</b> <b>656</b>	12 - 5/64	6 - 3/16
1996-06 242cu. in. Eng. Vin:S <b>Shallow Oil Ring Groove</b>	4.0 Litre	98.43mm 3.875	6	<b>2M4815</b> <b>4815</b>	12 - 1.5mm	6 - 4.0mm
1986-95 242cu. in. Eng.	4.0 Litre	3 7/8	6	<b>2C667</b> <b>2M667</b> <b>667</b>	12 - 5/64	6 - 3/16
1971-90 258cu. in. Eng.	4.2 Litre	3 3/4	6	<b>2C656</b> <b>2M656</b> <b>656</b>	12 - 5/64	6 - 3/16
1999-05 287cu.in. Eng. Vin: N	4.7 Litre	93.00mm 3.661	8	<b>2M4790</b> <b>4790</b>	16 - 1.5mm	8 - 3.0mm
1971-81 304cu. in. Eng.	5.0 Litre	3 3/4	8	<b>2C568</b> <b>2M568</b> <b>568</b>	16 - 5/64	8 - 3/16
1992-97 318cu. in. Eng. <b>Shallow Oil Ring Groove</b>	5.2 Litre	99.31mm 3.910	8	<b>2C4735</b> <b>2M4735</b> <b>4735</b>	16 - 2.0mm	8 - 4.0mm
1966-68 327 cu. in. Eng.		4.000	8	<b>2C139</b> <b>2M139</b> <b>139</b>	16 - 5/64	8 - 3/16
2003-08 348cu. in. Eng. Hemi Vin: D,H,2	5.7 Litre	99.50mm 3.918	8	<b>2M5097</b> <b>5097</b>	16 - 1.5mm	8 - 3.0mm
1968-71 350 cu. in. Eng.		3.800	8	<b>2C696</b> <b>2M696</b> <b>696</b>	16 - 5/64	8 - 3/16
1998 360cu. in. Eng.	5.9 Litre	101.60mm 4.000	8	<b>2M4346</b> <b>4346</b>	16 - 1.5mm	8 - 4.0mm
1971-91 360cu. in. Eng.	5.9 Litre	4.080	8	<b>2C693</b> <b>2M693</b> <b>693</b>	16 - 5/64	8 - 3/16



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur		
								Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs

**JEEP-EAGLE - Includes American Motors, Chrysler & Willys (Continued)**

**CAUTION--SHALLOW oil groove,.170 or less/DEEP .190 plus**

**JEEP-EAGLE-Includes American Motor**

2005-10 370cu.in.Eng.	6.1 Litre	103.00mm 4.055	8	<b>2M4907</b>	16 - 1.5mm	8 - 3.0mm
1974-77 401 cu. in. Eng.		4.165	8	<b>2C672</b> <b>2M672</b> <b>672</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1955-62 Panel Delivery, Station Sedan, FC170, 6-226		3 $\frac{5}{16}$	6	<b>2C4233</b> <b>4233</b>	12 - $\frac{3}{32}$	12 - $\frac{5}{32}$
1933-39 37, 38, 48, 77		3 $\frac{1}{8}$	4	<b>620</b>	12 - $\frac{3}{32}$	4 - $\frac{3}{16}$
1933 99 4 Ring Piston		3 $\frac{5}{16}$	6	<b>2C465</b> <b>465</b>	18 - $\frac{3}{32}$	6 - $\frac{3}{16}$
CJ2A, CJ3A, MB, 475		3 $\frac{1}{8}$	4	<b>2C828</b> <b>828</b>	8 - $\frac{3}{32}$	4 - $\frac{3}{16}$

**JOHN DEERE (Listed by Cylinder Diameter)**

**(Never use Plated Rings in Plated Cylinders)**

**Combines**

EA92, HA92 Eng. 25		3 $\frac{1}{8}$	4	<b>2C7799</b>	12 - $\frac{3}{32}$	4 - $\frac{3}{16}$
Hercules QXC3 5A, 9, 35		3 $\frac{3}{8}$	6	<b>2C4070</b>	18 - $\frac{1}{8}$	6 - $\frac{3}{16}$
12A		3 $\frac{1}{2}$	2	<b>2C7844</b>	4 - $\frac{1}{8}$	2 - $\frac{3}{16}$
115 Eng. 40 Hi-Lo	*	3 $\frac{1}{2}$	4	<b>2C7119</b> <b>7119</b>	12 - $\frac{3}{32}$	4 - $\frac{3}{16}$
HC145G		3 $\frac{5}{8}$	4	<b>2C7581</b>	12 - $\frac{3}{32}$	4 - $\frac{3}{16}$
145 Eng. 45 Hi-Lo	*	3 $\frac{5}{8}$	4	<b>2C7581</b>	12 - $\frac{3}{32}$	4 - $\frac{3}{16}$
217 Diesel, Gas, LPG Eng. 55, 65, 96	*	3 $\frac{5}{8}$	6	<b>2C7899</b>	18 - $\frac{3}{32}$	6 - $\frac{3}{16}$
5, 5A, 15		3 $\frac{3}{4}$	4	<b>2C712</b>	12 - $\frac{3}{16}$	4 - $\frac{3}{16}$
5A, 35		3 $\frac{3}{4}$	4	<b>2C7669</b>	12 - $\frac{1}{8}$	4 - $\frac{3}{16}$
HC180G Eng. 45 4 Cyl. HB303G Eng. 55 6 Cyl. HA303G Eng. 95 6 Cyl. HC303G Eng. 95 Hillside 6 Cyl.		3.858	1	<b>2C7192</b>	2 - $\frac{3}{32}$	1 - .197
HC165 Gas Eng. 45 Hi-Lo 4 Ring Piston	*	3 $\frac{7}{8}$	4	<b>2C7118</b> <sup>(2)</sup>	6 - $\frac{3}{32}$	2 - $\frac{3}{16}$
55, 95, 105	*	3 $\frac{7}{8}$	4	<b>2C7158</b> <sup>(2)</sup>	4 - $\frac{3}{32}$	2 - $\frac{3}{16}$
<b>3 Ring Piston</b>						
55, 95, 105	*	3 $\frac{7}{8}$	4	<b>2C7118</b> <sup>(2)</sup>	6 - $\frac{3}{32}$	2 - $\frac{3}{16}$
<b>4 Ring Piston</b>						
248 Diesel, Gas, LPG Eng. 55, 95M, 105	*	3 $\frac{7}{8}$	6	<b>2C7118</b> <sup>(2)</sup>	6 - $\frac{3}{32}$	2 - $\frac{3}{16}$
HA341G Eng. 105 4 Cyl. & 6 Cyl.		4 $\frac{1}{4}$	2	<b>2C7675</b>	6 - $\frac{3}{32}$	2 - $\frac{1}{4}$

**Engines & Power Units**

EA92, HA92 Eng.		3 $\frac{1}{8}$	4	<b>2C7799</b>	12 - $\frac{3}{32}$	4 - $\frac{3}{16}$
LA, LU Power Unit		3 $\frac{1}{2}$	2	<b>2C7844</b>	4 - $\frac{1}{8}$	2 - $\frac{3}{16}$
115 Series Gas Eng.	*	3 $\frac{1}{2}$	4	<b>2C7119</b> <b>7119</b>	12 - $\frac{3}{32}$	4 - $\frac{3}{16}$
145 Series Gas & Diesel Eng.	*	3 $\frac{5}{8}$	4	<b>2C7581</b>	12 - $\frac{3}{32}$	4 - $\frac{3}{16}$
HA145 Gas & Diesel Eng.		3 $\frac{5}{8}$	4	<b>2C7581</b>	12 - $\frac{3}{32}$	4 - $\frac{3}{16}$
217 Series Gas, LPG & Diesel Eng.	*	3 $\frac{5}{8}$	6	<b>2C7899</b>	18 - $\frac{3}{32}$	6 - $\frac{3}{16}$
NA135G, NA152D 3 Cyl.; 180, 202 Series Gas, LPG & Diesel 4 Cyl.; 303 Series Gas, LPG & Diesel 6 Cyl.		3.858	1	<b>2C7192</b>	2 - $\frac{3}{32}$	1 - .197
165 Series Gas & Diesel Eng.	*	3 $\frac{7}{8}$	4	<b>2C7118</b> <sup>(2)</sup>	6 - $\frac{3}{32}$	2 - $\frac{3}{16}$

(2) Cyl. Set. \* Sleeved Engine.



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

**JOHN DEERE (Listed by Cylinder Diameter) (Continued)**  
**(Never use Plated Rings in Plated Cylinders)**

**Engines & Power Units**

248 Series Gas, LPG & Diesel Eng.	*	3 7/8	6	2C7118 <sup>(2)</sup>	6 - 3/32	2 - 3/16
201, 301 Engs. Increase Bore Napa Sleeve Kit WSA490 Perfect Circle Kit WSA490		4 3/16	2	2C7263	6 - 3/32	4 - 1/4
241 Series Eng. 4 Cyl.; 360 Series Eng. 6 Cyl.		4 1/4	2	2C7236	4 - 3/32	2 - 3/16
HA341G		4 1/4	4	2C7675 <sup>(2)</sup>	6 - 3/32	2 - 1/4
404 Eng.		4 1/4	6	2C7261	6 - 1/8K 6 - 3/32	6 - 3/16
404 Diesel Eng. Inter-Cooled Turbo 6.6 Litre		4 1/4	6	2C7262	12 - 5/32K	6 - 3/16
406 Diesel Eng. Turbo Napa Sleeve Kit WSA489 Perfect Circle Kit WSA489		4 1/4	6	2C7247	6 - 5/32K 6 - 3/32	6 - 3/16
50 Eng.		4 11/16	2	2C7641	8 - 1/8	2 - 1/4
60 Eng.		5 1/2	2	2C7731	8 - 3/16	2 - 5/16
R Diesel Eng.		5 3/4	2	2C7784	10 - 1/8	4 - 1/4
70 Eng.		5 7/8	2	2C7642	8 - 1/8	2 - 1/4
Industrial W15, 27; Stationary Eng. #111-13; D, DI		6 3/4	2	2C716	6 - 1/4	4 - 1/4

**Tractors**

V4 Starting Eng. 730 & 830 Series		2.000	4	7707	8 - 3/32	4 - 3/16
285, 320, 325, 335, 345, F710, F725 Models w/Kawasaki Eng. (twin)		74.00mm 2.913	2	2C5025	4 - 1.2mm	2 - 3.0mm
L After S/N 624999		3 1/4	2	2C7843 7843	4 - 1/8	2 - 3/16
33, 35, 36, 36A, 36B		3 1/4	4	2C5060 5060	8 - 1/8	4 - 3/16
LA, LU Power Unit		3 1/2	2	2C7844	4 - 1/8	2 - 3/16
115 Gas Eng. 1010	*	3 1/2	4	2C7119 7119	12 - 3/32	4 - 3/16
H, HN, HNH, HWH		3 3/16	2	2C7742	4 - 1/8	2 - 1/8 2 - 1/4
145 Gas Eng. 2010	*	3 5/8	4	2C7581	12 - 3/32	4 - 3/16
550, 660 Gas & Diesel Eng.		3 5/8	4	2C7581	12 - 3/32	4 - 3/16
1010 Diesel Eng. To S/N 41999, 4 Ring Piston	*	3 5/8	4	2C7581	12 - 3/32	4 - 3/16
1010 Diesel Eng. From S/N 42000, 3 Ring Piston	*	3 5/8	4	2C7155	8 - 3/32	4 - 3/16
135 Gas Eng., 152 Diesel Eng. 830, 1020, JD300, JD350 Crawler	*	3.858	3	2C7192 <sup>(1)</sup>	2 - 3/32	1 - .197
180 cu. in. Gas Eng.; 202 cu. in. Diesel Eng. 2020, 2510, 2520 Gas, JD400, JD440, JD450, JD480, JD540, JD570; 219 cu. in. Eng. 2440 Diesel	*	3.858	4	2C7192 <sup>(1)</sup>	2 - 3/32	1 - .197
303 Gas Eng. 4030		3.858	6	2C7192 <sup>(1)</sup>	2 - 3/32	1 - .197
165 Diesel Eng. 2010, To S/N 29018	*	3 7/8	4	2C7118 <sup>(2)</sup>	6 - 3/32	2 - 3/16
165 Diesel Eng. 2010, From S/N 29019, 3 Ring Piston	*	3 7/8	4	2C7158 <sup>(2)</sup>	4 - 3/32	2 - 3/16
40, 40 Crawler, M, MC, MI, MT		4.000	2	2C7771	4 - 3/32 2 - 1/8	2 - 1/4
40, 40C, 40S, 40 Crawler, 320, 330		4.000	2	2C7654	6 - 3/32	2 - 1/4
3010 Gas Eng.	*	4.000	4	2C7113 <sup>(2)</sup>	6 - 3/32	4 - 1/4
4010 Gas Eng.	*	4.000	6	2C7113 <sup>(2)</sup>	6 - 3/32	4 - 1/4

(1) Cyl. Set. (2) Cyl. Set. \* Sleeved Engine. K-Keystone Groove.

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YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

**JOHN DEERE (Listed by Cylinder Diameter) (Continued)**  
**(Never use Plated Rings in Plated Cylinders)**

**Tractors**

JD440A Diesel Eng.		4.016	4	<b>2C7211</b> <sup>(1)</sup>	2 - $\frac{3}{32}$	1 - .197
164 Diesel Eng. 1520, 1530, 2040	*	4.016	3	<b>2C7212</b>	3 - $\frac{1}{8}$ K 3 - $\frac{3}{32}$	3 - .197
1520 Gas Eng.	*	4.016	3	<b>2C7211</b> <sup>(1)</sup>	2 - $\frac{3}{32}$	1 - .197
219, 4219D Diesel Eng. 2440, 2520		4.016	4	<b>2C5551</b>	4 - $\frac{1}{8}$ K 4 - $\frac{3}{32}$	4 - .197
2520 Diesel Eng.	*	4.016	4	<b>2C7211</b> <sup>(1)</sup>	2 - $\frac{3}{32}$	1 - .197
329 Diesel Eng. 4030		4.016	6	<b>2C7212</b> <sup>(3)</sup>	3 - $\frac{1}{8}$ K 3 - $\frac{3}{32}$	3 - .197
3010 Diesel Eng.	*	4 $\frac{1}{8}$	4	<b>2C7112</b> <sup>(2)</sup>	6 - $\frac{3}{32}$	4 - $\frac{1}{4}$
3010 Diesel Eng., 4 Ring Piston <b>If top groove is machined for .030 groove insert, install G.L. spacer packed with set.</b>	*	4 $\frac{1}{8}$	4	<b>2C7196</b> <sup>(2)</sup>	6 - $\frac{3}{32}$	2 - $\frac{1}{4}$
4010 Diesel Eng., 4 Ring Piston <b>If top groove is machined for .030 groove insert, install G.L. spacer packed with set.</b>	*	4 $\frac{1}{8}$	6	<b>2C7196</b> <sup>(2)</sup>	6 - $\frac{3}{32}$	2 - $\frac{1}{4}$
4010 Diesel Eng., 5 Ring Piston	*	4 $\frac{1}{8}$	6	<b>2C7112</b> <sup>(2)</sup>	6 - $\frac{3}{32}$	4 - $\frac{1}{4}$
201 or 301 Eng. 3010, 4010 Increase Bore Napa Sleeve Kit WSA490 Perfect Circle Kit WSA490		4 $\frac{3}{16}$	2	<b>2C7263</b>	6 - $\frac{3}{32}$	4 - $\frac{1}{4}$
179 Diesel Eng. 2240, 2940 359D Eng, Use 2 sets		4.193	6	<b>2C5549</b> <sup>(3)</sup>	3 - .118K 3 - .093	3 - .138
276 Eng. 2630, 2640		4.193	4	<b>2C5331</b>	4 - .118K 4 - .093	4 - .138
B, BI, BN, BNH, BO, BR, BW, To S/N 32900 BWH, To S/N 60000		4 $\frac{1}{4}$	2	<b>2C7741</b> <b>7741</b>	4 - $\frac{3}{16}$	4 - $\frac{3}{16}$
420, 430, 440		4 $\frac{1}{4}$	2	<b>2C7675</b>	6 - $\frac{3}{32}$	2 - $\frac{1}{4}$
227 Gas Eng., 270 Diesel Eng. 3020, JD500	*	4 $\frac{1}{4}$	4	<b>2C7675</b> <sup>(2)</sup>	6 - $\frac{3}{32}$	2 - $\frac{1}{4}$
241 Gas or LPG Eng., 3020 4 Cyl. 360 Gas or LPG Eng., 4020, 4230 6 Cyl.		4 $\frac{1}{4}$	2	<b>2C7236</b>	4 - $\frac{3}{32}$	2 - $\frac{3}{16}$
270 Diesel Eng., 3020 4 Cyl.; 4020, 4520 6 Cyl., Late Piston w/Keystone Top Groove-Diesel only JD500		4 $\frac{1}{4}$	2	<b>2C7202</b>	2 - $\frac{1}{8}$ K 2 - $\frac{3}{32}$	2 - $\frac{1}{4}$
341 Gas Eng., 404 Diesel Eng., 4020, JD600	*	4 $\frac{1}{4}$	6	<b>2C7675</b> <sup>(2)</sup>	6 - $\frac{3}{32}$	2 - $\frac{1}{4}$
362 Eng. 4230		4 $\frac{1}{4}$	6	<b>2C7236</b> <sup>(2)</sup>	4 - $\frac{3}{32}$	2 - $\frac{3}{16}$
404 Eng. 4230		4 $\frac{1}{4}$	6	<b>2C7261</b>	6 - $\frac{1}{8}$ K 6 - $\frac{3}{32}$	6 - $\frac{3}{16}$
404 Eng. 4430 Turbo	6.6 Litre	4 $\frac{1}{4}$	6	<b>2C7262</b>	12 - $\frac{5}{32}$ K	6 - $\frac{3}{16}$
Inter-Cooled 404 Eng. 4630 Turbo	6.6 Litre	4 $\frac{1}{4}$	6	<b>2C7262</b>	12 - $\frac{5}{32}$ K	6 - $\frac{3}{16}$
406 Diesel Eng. 4520 Turbo Napa Sleeve Kit WSA489 Perfect Circle Kit WSA489		4 $\frac{1}{4}$	6	<b>2C7247</b>	6 - $\frac{5}{32}$ K 6 - $\frac{3}{32}$	6 - $\frac{3}{16}$
401DT Diesel Eng. 9000 Turbo		4.400	6	<b>2C7012</b>	6 - $\frac{1}{8}$ K 12 - $\frac{3}{32}$	6 - $\frac{3}{16}$
B, BI, BN, BO, BR, After S/N 32900 BW S/N 60000-201000		4 $\frac{1}{2}$	2	<b>2C7733</b>	6 - $\frac{3}{16}$	2 - $\frac{3}{16}$
B, BN, BW, After S/N 200999		4 $\frac{1}{16}$	2	<b>2C4965</b>	8 - $\frac{3}{16}$	2 - $\frac{5}{16}$
50, Own 50 Eng.; 520 Dist.		4 $\frac{1}{16}$	2	<b>2C7641</b>	8 - $\frac{1}{8}$	2 - $\frac{1}{4}$

(1) Cyl. Set. (2) Cyl. Set. (3) Cyl. Set. \* Sleeved Engine. K-Keystone Groove.



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

**JOHN DEERE (Listed by Cylinder Diameter) (Continued)**  
**(Never use Plated Rings in Plated Cylinders)**

**Tractors**

520, 530 Gas Eng.	4 1 <sup>1</sup> / <sub>16</sub>	2	<b>2C7100</b>	8 - 1 <sup>1</sup> / <sub>8</sub>	4 - 1 <sup>1</sup> / <sub>4</sub>	
531 Diesel Eng. 5010, 5020, Late 3 Ring Piston	4 3 <sup>3</sup> / <sub>4</sub>	6	<b>2C7226</b>	6 - 5 <sup>1</sup> / <sub>32</sub> K 6 - 3 <sup>3</sup> / <sub>32</sub>	6 - 1 <sup>1</sup> / <sub>4</sub>	
531 Diesel Eng. 5010, 5020, JD700, JD760 A, AH, AI, AN, ANH, AO, AR, AW, AWH, Gen. Purp.: 60H, 60 Std.	* 4 3 <sup>3</sup> / <sub>4</sub>	6	<b>2C7156</b>	18 - 3 <sup>3</sup> / <sub>32</sub>	6 - 1 <sup>1</sup> / <sub>4</sub>	
A, AO, AR, AN, AW, 60, Own 60 Eng.	5 1 <sup>1</sup> / <sub>2</sub>	2	<b>2C7731</b>	8 - 3 <sup>1</sup> / <sub>16</sub>	2 - 5 <sup>1</sup> / <sub>16</sub>	
620, 620H, 620S, 6200, 630, 630H, 630S 6 Ring Piston	5 1 <sup>1</sup> / <sub>2</sub>	2	<b>2C7940</b>	8 - 1 <sup>1</sup> / <sub>8</sub>	4 - 1 <sup>1</sup> / <sub>4</sub>	
620, 630, 5 Ring Piston	5 1 <sup>1</sup> / <sub>2</sub>	2	<b>2C7171</b>	6 - 1 <sup>1</sup> / <sub>8</sub>	4 - 1 <sup>1</sup> / <sub>4</sub>	
R, Own R Diesel Eng.	5 3 <sup>3</sup> / <sub>4</sub>	2	<b>2C7784</b>	10 - 1 <sup>1</sup> / <sub>8</sub>	4 - 1 <sup>1</sup> / <sub>4</sub>	
70 Gas & LPG, Own 70 Eng.	5 7 <sup>7</sup> / <sub>8</sub>	2	<b>2C7642</b>	8 - 1 <sup>1</sup> / <sub>8</sub>	2 - 1 <sup>1</sup> / <sub>4</sub>	
720, 720H, 720S, 730, 730H, 730S Gas Eng.	6.000	2	<b>2C7998</b>	6 - 1 <sup>1</sup> / <sub>8</sub> 2 - 1 <sup>1</sup> / <sub>4</sub>	2 - 1 <sup>1</sup> / <sub>8</sub> 2 - 1 <sup>1</sup> / <sub>4</sub>	
G, GH, GM, GN, GW	6 1 <sup>1</sup> / <sub>8</sub>	2	<b>2C7842</b>	8 - 1 <sup>1</sup> / <sub>4</sub>	2 - 1 <sup>1</sup> / <sub>4</sub>	
70D, 70DH, 70DS, 720D, 720DS To S/N 7214899	6 1 <sup>1</sup> / <sub>8</sub>	2	<b>2C7674</b>	8 - 1 <sup>1</sup> / <sub>8</sub>	4 - 1 <sup>1</sup> / <sub>4</sub>	
70 Gas or LPG Eng. 70, 70H, 70S	6 1 <sup>1</sup> / <sub>8</sub>	2	<b>2C7674</b>	8 - 1 <sup>1</sup> / <sub>8</sub>	4 - 1 <sup>1</sup> / <sub>4</sub>	
70 Hi Crop All Fuel	6 1 <sup>1</sup> / <sub>8</sub>	2	<b>2C7842</b>	8 - 1 <sup>1</sup> / <sub>4</sub>	2 - 1 <sup>1</sup> / <sub>4</sub>	
720D, 720DH, 720DS, 730D, 730H, 730DS From S/N 7214900	6 1 <sup>1</sup> / <sub>8</sub>	2	<b>2C7690</b>	2 - 5 <sup>1</sup> / <sub>32</sub> K 6 - 1 <sup>1</sup> / <sub>8</sub>	4 - 1 <sup>1</sup> / <sub>4</sub>	
80, 820 Diesel Eng. To S/N 8203099	6 1 <sup>1</sup> / <sub>8</sub>	2	<b>2C7674</b>	8 - 1 <sup>1</sup> / <sub>8</sub>	4 - 1 <sup>1</sup> / <sub>4</sub>	
820 Diesel From S/N 8203100; 830, 840 Diesel	6 1 <sup>1</sup> / <sub>8</sub>	2	<b>2C7690</b>	2 - 5 <sup>1</sup> / <sub>32</sub> K 6 - 1 <sup>1</sup> / <sub>8</sub>	4 - 1 <sup>1</sup> / <sub>4</sub>	
D, DI	6 3 <sup>3</sup> / <sub>4</sub>	2	<b>2C716</b>	6 - 1 <sup>1</sup> / <sub>4</sub>	4 - 1 <sup>1</sup> / <sub>4</sub>	
<b>(FOR ENGINES OTHER THAN JOHN DEERE)(Refer to Engine listing by make and model)</b>						
<b>INCREASE BORE SLEEVE KITS FOR THE FOLLOWING ENGINES</b>						
270 4 Cyl. & 404 6 Cyl. Engs., Models 3020, 4020 M & W Piston #AP109	* 4 1 <sup>1</sup> / <sub>4</sub>	6	<b>2C7185<sup>(2)</sup></b>	6 - 3 <sup>3</sup> / <sub>32</sub>	4 - 1 <sup>1</sup> / <sub>4</sub>	
Models B, BN, BW M & W Sleeve Kit	* 4 13 <sup>13</sup> / <sub>16</sub>	2	<b>2C7598</b> <b>7598</b>	6 - 3 <sup>1</sup> / <sub>16</sub>	2 - 3 <sup>1</sup> / <sub>16</sub> 2 - 5 <sup>1</sup> / <sub>16</sub>	
60 Engine M&W Sleeve Kit #SP126, 127, 134	* 5 5 <sup>5</sup> / <sub>8</sub>	2	<b>2C7506</b> <b>7506</b>	8 - 3 <sup>1</sup> / <sub>16</sub>	2 - 5 <sup>1</sup> / <sub>16</sub>	
Model 70 M&W Sleeve Piston #AP140	* 6.000	2	<b>2C7184</b>	6 - 1 <sup>1</sup> / <sub>8</sub>	2 - 3 <sup>1</sup> / <sub>16</sub> 2 - 1 <sup>1</sup> / <sub>4</sub>	
Models G, GH, GN, GW M & W Sleeve Kit	* 6 1 <sup>1</sup> / <sub>4</sub>	2	<b>2C7108</b>	8 - 1 <sup>1</sup> / <sub>4</sub>	2 - 1 <sup>1</sup> / <sub>4</sub>	

**JOHNSON**

**Outboard Motors**

1930-38 DS-37,38, IS-37,38	1 7 <sup>7</sup> / <sub>8</sub>	2	<b>390<sup>(1)</sup></b>	2 - 1 <sup>1</sup> / <sub>8</sub>	
1954-67 5 1/2 H.P.	1 15 <sup>15</sup> / <sub>16</sub>	2	<b>8306<sup>(1)</sup></b>	3 - 3 <sup>3</sup> / <sub>32</sub>	
1965-72 6 H.P.	1 15 <sup>15</sup> / <sub>16</sub>	2	<b>8306<sup>(1)</sup></b>	3 - 3 <sup>3</sup> / <sub>32</sub>	
1956-58 7 1/2 H.P.	2 1 <sup>1</sup> / <sub>8</sub>	2	<b>243<sup>(1)</sup></b>	3 - 3 <sup>3</sup> / <sub>32</sub>	
1964-72 9 1/2 H.P.	2 5 <sup>5</sup> / <sub>16</sub>	2	<b>282<sup>(1)</sup></b>	3 - 3 <sup>3</sup> / <sub>32</sub>	
1949-63 10 H.P.	2 3 <sup>3</sup> / <sub>8</sub>	2	<b>245<sup>(1)</sup></b>	3 - 3 <sup>3</sup> / <sub>32</sub>	
1956 15 H.P.	2 3 <sup>3</sup> / <sub>8</sub>	2	<b>245<sup>(1)</sup></b>	3 - 3 <sup>3</sup> / <sub>32</sub>	
1940-50 16 H.P.	2 1 <sup>1</sup> / <sub>2</sub>	2	<b>231<sup>(1)</sup></b>	3 - 3 <sup>3</sup> / <sub>32</sub>	

(1) Cyl. Set. (2) Cyl. Set. \* Sleeved Engine. K-Keystone Groove.

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YEAR ANO MILÉSIMÉ	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

### JOHNSON (Continued)

#### Outboard Motors

1956-69 18 H.P.	2 1/2	2	231 <sup>(1)</sup>	3 - 3/32	
1966-70 20 H.P.	2 1/2	2	231 <sup>(1)</sup>	3 - 3/32	
1969-72 25 H.P.	2 1/2	2	317 <sup>(1)</sup>	2 - 1/16	
1954-55 25 H.P.	2 7/8	2	244 <sup>(1)</sup>	3 - 3/32	
1962-64 28 H.P.	2 7/8	2	244 <sup>(1)</sup>	3 - 3/32	
1956 30 H.P.	2 7/8	2	244 <sup>(1)</sup>	3 - 3/32	
1965-70 33 H.P., 35 H.P.	3 1/16	2	8232 <sup>(1)</sup>	3 - 3/32	
1957-59 35 H.P.	3 1/16	2	8232 <sup>(1)</sup>	3 - 3/32	
1960-72 40 H.P.	3 3/16	2	205 <sup>(1)</sup>	3 - 3/32	
1968 55 H.P., 65 H.P.	3.000	4	6404 <sup>(1)</sup>	3 - 3/32	
1964-70 60 H.P.	3.000	4	6404 <sup>(1)</sup>	3 - 3/32	
1960-68 75 H.P.	3 3/8	4	206 <sup>(1)</sup>	3 - 3/32	
1966-69 80 H.P., 100 H.P.	3 3/8	4	206 <sup>(1)</sup>	3 - 3/32	
1968-70 85 H.P.	3 3/8	4	206 <sup>(1)</sup>	3 - 3/32	
1964-69 90 H.P.	3 3/8	4	206 <sup>(1)</sup>	3 - 3/32	
1969-70 E.S.L. 115 H.P.	3 7/16	4	6944 <sup>(1)</sup>	3 - 1/16	

### JOHNSON IRON HORSE ENGINE (Listed by Cylinder Diameter)

X400 Series	2 1/8	1	278	2 - 1/8	1 - 1/8
X305 1 H.P., X500 Series	2 1/4	1	7890	2 - 1/8	1 - 1/8

### KAISER

1947-55 Cont. Kaiser All Models	3 5/16	6	2C4233 4233	12 - 3/32	12 - 5/32
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### KENWORTH TRUCKS

Refer to engine by make and model

### KERMATH (Listed by Cylinder Diameter)

#### Marine Engines

Herc. IXV Sea Bird	3 1/4	4	2C5060 5060	8 - 1/8	4 - 3/16
Herc. JXA Sea Eagle	3 3/8	6	2C4070	18 - 1/8	6 - 3/16
Herc. QXLD Prince	3 7/16	6	2C5263	6 - 3/32 6 - 1/8	12 - 3/16
Herc. OOB Sea Dog	3 3/4	4	2C7669	12 - 1/8	4 - 3/16
Herc. OOC Sea Man	4.000	4	2C702	12 - 1/8	4 - 3/16
Herc. JXD Sea Rover	4.000	6	2C4007	18 - 1/8	6 - 3/16

### KIA

2003-On 49cu.in Eng. Rio	0.8 Litre	72.00mm 2.835	3	2C5189	6 - 1.2mm	3 - 2.5mm
1100cc Eng. Pride	1.1 Litre	68.00mm 2.677	4	2C5059	4 - 1.2mm 4 - 1.5mm	4 - 3.0mm
2000-06 1493cc Eng. DC DOHC A5D Mazda Eng. w/2.5mm oil grv	1.5 Litre	75.50mm 2.972	4	2C5184	8 - 1.2mm	4 - 2.5mm
1994-97 1597cc Eng. Sephia SOHC DOHC Mazada B6 Eng.	1.6 Litre	78.00mm 3.071	4	2C4265 2M4265 4265	8 - 1.5mm	4 - 4.0mm
2003-08 1599cc Eng. Rio DOHC	1.6 Litre	76.50mm 3.012	4	2C5154	8 - 1.2mm	4 - 2.5mm

(1) Cyl. Set.



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego N°. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Comp. Rings	
								Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs

### KIA (Continued)

2003-05	1599cc Eng. Rio A6D DOHC	1.6 Litre	78.00mm 3.071	4	<b>2C4118</b>	8 - 1.2mm	4 - 2.5mm
1994-98	1600cc Eng. 5BP, Sephia SOHC, DOHC	1.6 Litre	78.00mm 3.071	4	<b>2C4737</b>	8 - 1.5mm	4 - 3.0mm
1994-97	1839cc Eng.	1.8 Litre	83.00mm 3.268	4	<b>2C4651</b> <b>4651</b>	8 - 1.5mm	4 - 3.0mm
1994-02	2000cc Eng. 3FE, Sportage	2.0 Litre	86.00mm 3.386	4	<b>2M5664</b> <b>5664</b>	8 - 1.5mm	4 - 4.0mm
2000-05	2351cc Eng. Vin:S G4JS, L4	2.4 Litre	86.50mm 3.406	4	<b>2C4780</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.8mm
	K2400 Eng. Diesel	2.4 Litre	92.00mm 3.622	4	<b>2M5061</b>	8 - 2.38mm	4 - 4.0mm
1999-On	2497cc Eng. K5, DOHC, Carnival 24V	2.5 Litre	80.00mm 3.150	6	<b>2C5221</b>	6 - 1.2mm 6 - 1.5mm	6 - 2.5mm
2005-08	2656cc Eng. G6BA DOHC Rondo, Sportage	2.7 Litre	86.70mm 3.413	6	<b>2C5265</b>	12 - 1.2mm	6 - 2.5mm
	K2700 Diesel Pregio, Besta	2.7 Litre	94.50mm 3.720	4	<b>2M5040</b>	8 - 2.0mm	4 - 3.0mm
	3455cc Eng. K-3500 w/Mazda Diesel SL	3.5 Litre	100.00mm 3.937	4	<b>2C5066</b>	4 - 2.5mm 4 - 2.0mm	4 - 4.5mm
2002-06	3467cc Eng. DOHC, G6CU V-6	3.5 Litre	93.00mm 3.661	6	<b>2M4883</b> <b>4883</b>	12 - 1.5mm	6 - 3.0mm
	K3600 Diesel Eng.	3.6 Litre	100.00mm 3.937	4	<b>2M5067</b>	8 - 2.0mm	4 - 3.0mm

### KMZ, DNEPR

#### Russian Motorcycle

	650cc Eng. MT-11,12,14,16 MB650, MB650M, OHV	78.00mm 3.071	2	<b>5128</b>	4 - 2.5mm	4 - 5.0mm
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### KNORR

#### Compressors

	Model 150, OM366	75.00mm 2.953	1	<b>5035</b>	3 - 2.5mm	1 - 4.0mm
	Model 220	88.00mm 3.465	1	<b>5034</b>	2 - 2.5mm	1 - 4.0mm

### KOHLER (Listed by Cylinder Diameter)

#### Engines

	KVA 1 1/2KW, 2KW, D1500 Watt, EU, H419, E, A, JD Series, E Series, L Series, Partial	2.000	4	<b>4671</b>	12 - $\frac{9}{64}$	4 - $\frac{9}{64}$
	K90 1500 Watt Models; K91	$2\frac{3}{8}$	1	<b>2C236</b> <b>236</b>	2 - $\frac{3}{32}$	1 - $\frac{3}{16}$
	KA1 1 Cyl.; KA2 2 Cyl.; KA4 4 Cyl.	$2\frac{3}{8}$	1	<b>297</b>	1 - $\frac{3}{32}$ 1 - $\frac{1}{8}$	1 - $\frac{3}{16}$
	L600 3 Ring Piston 2 -3 1/2, 5KW Models	$2\frac{5}{8}$	4	<b>6032</b>	8 - $\frac{3}{32}$	4 - $\frac{5}{32}$
	L654	$2\frac{5}{8}$	4	<b>2C7859</b> <b>7859</b>	8 - $\frac{3}{32}$	4 - $\frac{3}{16}$
	Command Eng. 6 H.P.	67.00mm 2.638	1	<b>2C5010</b>	2 - 1.5mm	1 - 3.0mm
	K141, KV141; K160 1000 Watt Models; K161 Series	$2\frac{7}{8}$	1	<b>295</b>	2 - $\frac{3}{32}$	1 - $\frac{3}{16}$



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

### KOHLER (Listed by Cylinder Diameter) (Continued)

#### Engines

K181, KV181 K141, K161 Late Model Eng.	2 15/16	1	<b>6470</b>	2 - 9/32	1 - 3/16
M8	2 15/16	1	<b>2M4792 4792</b>	2 - 1/16	1 - 5/32
CH18, 20, 22; CV16, 18, 20, 22, Twins	77.00mm 3.031	2	<b>2M4765<sup>(1)</sup></b>	2 - 1.5mm	1 - 3.0mm
KT17 Twin, M-18	3 1/8	2	<b>2C6170</b>	4 - 1/16	2 - 5/32
K241, K482	3 1/4	1	<b>2C6535 6535</b>	2 - 9/32	1 - 3/16
CH25, CH26, CH732, CH750, Twin CV25, CV26, CV730, CV750	83.00mm 3.268	2	<b>5376</b>	4 - 1.5mm	2 - 3.0mm
M18 Twin, Late KT17 Twin	3.280	2	<b>2C4715<sup>(1)</sup></b>	2 - 9/32	1 - 3/16
K301 w/Mahl Piston, M-12	3 3/8	1	<b>2C4725 4725</b>	2 - 1/16	1 - 5/32
K301S K532S Use 2 sets	3 3/8	1	<b>2C6474 6474</b>	2 - 5/64	1 - 3/16
Command Eng. 11, 12 1/2, 14 H.P.	87.00mm 3.425	1	<b>4756</b>	2 - 1.5mm	1 - 3.0mm
K321 K582 Use 2 sets <b>Late Design Piston</b>	3.500	1	<b>2C4920 4920</b>	2 - 1/16	1 - 5/32
K321S K592 Use 2 sets	3.500	1	<b>2C6667 6667</b>	1 - 3/32 1 - 5/64	1 - 3/16
K300, K330, K331 Series; K661, K662	3 5/8	1	<b>300</b>	2 - 3/32	1 - 3/16
K660 5KW Aircooled Models	3 5/8	2	<b>300<sup>(1)</sup></b>	2 - 3/32	1 - 3/16
K341	3 3/4	1	<b>2C5311</b>	2 - 3/32	1 - 3/16
M16	3 3/4	1	<b>2M4793 4793</b>	2 - 1/16	1 - 5/32

### KUBOTA

V1702 Diesel Melroe Bobcat	82.00mm 3.228	4	<b>2C4706</b>	4 - 2.5Kmm 4 - 2.0mm	4 - 5.0mm
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### LADA-Russian

Th-1985 1200, 1300, 1500	76.00mm 2.992	4	<b>2C4493 4493</b>	4 - 1.5mm 4 - 2.0mm	4 - 4.0mm
1987-On 1300cc Eng. Samara	76.00mm 2.992	4	<b>2C4460 4460</b>	4 - 1.5mm 4 - 2.0mm	4 - 4.0mm
2000-On 1499cc Eng. Natacha, Sagona, Samara 1.5 Litre	82.00mm 3.228	4	<b>2C9377</b>	4 - 1.5mm 4 - 2.0mm	4 - 4.0mm
1987-On 1500cc Eng. Samara	82.00mm 3.228	4	<b>2C4461 4461</b>	4 - 1.5mm 4 - 2.0mm	4 - 4.0mm
1600cc Eng. 2121 NIVA 4WD	79.00mm 3.110	4	<b>2C6143 6143</b>	4 - 1.5mm 4 - 2.0mm	4 - 4.0mm
1993-On 1800cc Eng. Aleko 1.8 Litre	85.00mm 3.346	4	<b>2C9340</b>	4 - 1.5mm 4 - 2.0mm	4 - 3.0mm

### LANCASTER

#### Chain Saws

Deluxe, Special Speedemon, 200A, 350, 350A, 400B, 500	2.000	1	<b>350</b>	2 - 9/32	
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(1) Cyl. Set. K-Keystone Groove.



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

### LASALLE

1939-40 50, 52		3 $\frac{3}{8}$	8	4061	8 - $\frac{3}{32}$ 8 - $\frac{1}{8}$	16 - $\frac{5}{32}$
1937-38 50		3 $\frac{3}{8}$	8	483	16 - $\frac{1}{8}$	16 - $\frac{5}{32}$

### LAUSON-TECUMSEH (Listed by Cylinder Diameter)

#### Engines

TL, TLC, TLC349, 650, 725, TLH, TLV, TLV900, 920		2 $\frac{1}{4}$	1	5696	2 - $\frac{1}{8}$	1 - $\frac{5}{32}$
H20, 22, 25, 25A, 27, 30; HB25A, 30A; LAV22, 25, 30; V22, 25, 25F, 25G, 27F, 27G, 30F, 30G; VA7, VASeries; VX25F, 25G, 27F, 27G, 30F, 30G		2 $\frac{5}{16}$	1	9405	2 - $\frac{3}{32}$	1 - $\frac{1}{8}$
H, H40, 45A; HA45A; HB; HH40; HR45; LAV40; V, 35A, 40, 40A, 45A; VB; VS35A		2 $\frac{1}{2}$	1	6054	2 - $\frac{3}{32}$	1 - $\frac{5}{32}$
H, 35; HB; HR35D; LA; LAV, 35; LCV; LV35, 35A, 35B; LW; V; VX32A		2 $\frac{1}{2}$	1	6468	2 - $\frac{3}{32}$	1 - $\frac{1}{8}$
H40, 50, 55A, 60; HH40, 50, 60; HV50, 60; V40, 50, 60; VH40, 50, 60; LB; LF, LF822; LFR; V55A, 450; VC55A; VCX55X; VX55A, 55X		2 $\frac{5}{8}$	1	6098	2 - $\frac{3}{32}$	1 - $\frac{5}{32}$
H70; HH70; V70; VH70		2 $\frac{3}{4}$	1	2C4274 4274	2 - $\frac{5}{64}$	1 - $\frac{3}{16}$
HS50; LAV50		2 $\frac{13}{16}$	1	4281	2 - $\frac{3}{32}$	1 - $\frac{5}{32}$
HM70-80, TVM170-195		2 $\frac{15}{16}$	1	4796	2 - $\frac{3}{32}$	1 - $\frac{3}{16}$
H80; HM80; V80; VM80		3 $\frac{1}{16}$	1	4444 4474	2 - $\frac{3}{32}$	1 - $\frac{3}{16}$
HH100		3 $\frac{3}{16}$	1	4663	2 - $\frac{3}{32}$	1 - $\frac{3}{16}$
TVM 220, TVXL 220		3 $\frac{5}{16}$	1	4795	2 - $\frac{5}{64}$	1 - $\frac{3}{16}$
HH80, 100, 140; VH80, 100		3 $\frac{5}{16}$	1	6627	2 - $\frac{3}{32}$	1 - $\frac{3}{16}$
HH80, 100, 120, 150, 160		3 $\frac{1}{2}$	1	6427	2 - $\frac{3}{32}$	1 - $\frac{3}{16}$

### LAWN BOY

#### Lawn Mower Engines

C10, 12, 20, 21, 22, 70		1 $\frac{15}{16}$	1	8403	2 - $\frac{3}{32}$	
C13, 41, 50, 60		2 $\frac{1}{8}$	1	6443	3 - $\frac{1}{16}$	
C40		2 $\frac{1}{8}$	1	6444	2 - $\frac{3}{32}$	
Late Models, C & D Series		2.380	1	4406	2 - $\frac{1}{16}$	



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				Set No. Juego N°. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur		
							Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

## LE ROI

### Engines

MODEL	LINE	MODEL	LINE	MODEL	LINE	MODEL	LINE	MODEL	LINE
100	3	800	21	H2000	24	RX1SVW	25	WRW	1
105G1	19	85G	19	H844	17	RX1V	24	WW	1
125	19	880A	21A	K	1	RX1VP	24	WW3	1
1500	23	A114	16	KF	1	RYP	1	Y	1
2C	4	CR	4	KP	1	V	2	YC	1
200	8,8A	CRP	4	L3000	25	VR	2	YCP	1
300	11,11A	D123	4	P2577D	4	VRP	2	YF	1
3460	26	D123W	4	P2677D	1	W	1	YP	1
400	12	D133	6	P2777D	4	WC	1	YR	1
440A	12A	D140	7	RX1	22	WCP	1	YRF	1
500	14	D176	9	RX1C	22	WCW	1	YRP	1
500A	14A	D201	10	RX1P	22	WF	1		
600	20	D226	10	RX1S	22	WP	1		
660A	20A	D471	13	RX1SP	22	WR	1		
700	15	D91	5	RX1SV	25	WRF	1		
770A	15A	H1500	23	RX1SVP	25	WRP	1		
1		K, KF, KP, RYP, W, WC, WCP, WCW, WF, WP, WR, WRF, WRP, WRW, WW, WW3, Y, YC, YCP, YF, YP, YR, YRF, YRP, P2677D Piston #8-170 or 8-122-1		2 3/4	4	2C4854 4854	8 - 1/8	4 - 3/16	
2		V, VR, VRP Piston #8-171		2 7/8	2	4960	4 - 1/8	2 - 3/16	
3		100 Low Pressure Cyl. 1 5/8" High Pressure Cyl. N/A		3.000	1	6181	2 - 3/32	1 - 1/8	
4		2C, CR, CRP, D123, D123W, P2577D, P2777D Piston #8-193		3 1/8	4	2C7766	8 - 1/8	4 - 3/16	
5		D91		2 7/8	4	2C6028 6028	8 - 3/32	4 - 3/16	
6		D133		3 1/4	4	2C5060 5060	8 - 1/8	4 - 3/16	
7		D140		* 3 1/2	4	2C4970 4970	8 - 1/8	4 - 3/16	
8		200 Low Pressure Cyl.		3 1/2	1	6183	2 - 3/32	1 - 1/8	
8A		200 High Pressure Cyl.		1 7/8	1	4494	2 - 3/32	1 - 1/8	
9		D176		* 3 3/4	4	2C7669	12 - 1/8	4 - 3/16	
10		D201, D226		* 4.000	4	2C702	12 - 1/8	4 - 3/16	
11		300 Low Pressure Cyl.		4.000	1	5678	3 - 1/8	1 - 3/16	
11A		300 High Pressure Cyl.		2 1/8	1	4495	3 - 1/8	1 - 5/32	
12		400 Low Pressure Cyl.		4 1/2	1	2C5683	3 - 1/8	1 - 3/16	
12A		440A High Pressure Cyl.		2 1/4	1	4496	3 - 1/8	1 - 5/32	
13		D471 4 Ring Piston		* 5.000	4	2C4986 4986	12 - 5/32	4 - 3/16	
14		500 Low Pressure Cyl.		5.000	1	5684	3 - 1/8	1 - 3/16	
14A		550A High Pressure Cyl.		2 1/2	1	4497	3 - 1/8	1 - 5/32	
15		700 Low Pressure Cyl.		5.000	2	5684 <sup>(1)</sup>	3 - 1/8	1 - 3/16	
15A		770A High Pressure Cyl.		3 3/4	1	5677	3 - 1/8	1 - 3/16	
16		A114		5 1/4	1	2C6090	3 - 1/8	1 - 1/4	
17		H844		5 1/4	8	2C6090 <sup>(1)</sup>	3 - 1/8	1 - 1/4	
19		105G1, 125, 85G Comp. Piston #A82581		5 3/4	2	6304	4 - 1/8	2 - 3/16	
20		600 Low Pressure Cyl.		6 1/8	1	7025	2 - 1/8	2 - 3/16	

(1) Cyl. Set. \* Sleeved Engine.



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				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

### LE ROI (Continued)

#### Engines

20A	660A High Pressure Cyl.	3 1/8	1	6182	3 - 1/8	1 - 3/16
21	800 Low Pressure Cyl.	6 1/8	2	7025 <sup>(1)</sup>	2 - 1/8	2 - 3/16
21A	880A High Pressure Cyl.	4 1/2	1	2C5683	3 - 1/8	1 - 3/16
22	RX1, RX1C, RX1P, RX1S, RX1SP	6 3/4	4	2C6228 <sup>(2)</sup>	6 - 1/4	2 - 1/4
23	1500, H1500	6 3/4	6	2C6228 <sup>(2)</sup>	6 - 1/4	2 - 1/4
24	H2000, RX1V, RX1VP	6 3/4	8	2C6228 <sup>(2)</sup>	6 - 1/4	2 - 1/4
25	L3000, RX1SV, RX1SVP, RX1SVW	6 3/4	12	2C6228 <sup>(2)</sup>	6 - 1/4	2 - 1/4
26	3460	7 1/4	12	5457 <sup>(1)</sup>	3 - 1/8	1 - 1/4

### LEBANON

#### Chain Saws

1953-55	150, 175	2.000	1	350	2 - 3/32	
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### LEXUS

1990-91	2507cc Eng. ES250, 2VZFE	2.5 Litre	87.50mm 3.445	6	2M4676	12 - 1.5mm	6 - 3.0mm
1992-93	2959cc Eng. 3VZFE, ES300	3.0 Litre	87.50mm 3.445	6	2M4689	12 - 1.5mm	6 - 4.0mm
1994-05	2959cc Eng. 1MZFE, ES300	3.0 Litre	87.50mm 3.445	6	2C4902	12 - 1.2mm	6 - 3.0mm
1992-04	2997cc Eng. 2JZGE, 2JZGTE	3.0 Litre	86.00mm 3.386	6	2C4713	12 - 1.5mm	6 - 4.0mm
1990-98	3969cc Eng. LS400, SC400, 1UZFE	4.0 Litre	87.50mm 3.445	8	2M4678	16 - 1.5mm	8 - 3.0mm
2001-08	4293cc Eng. 3UZFE GS430, LS430 DOHC 32V	4.3 Litre	91.00mm 3.583	8	2C4561	16 - 1.2mm	8 - 3.0mm
1996-97	4477cc Eng. LX450, 1FZFE	4.5 Litre	100.00mm 3.937	6	2C4776	6 - 1.75mm 6 - 2.0mm	6 - 4.0mm
1999-06	4700cc Eng. 2UZFE, LX470	4.7 Litre	94.00mm 3.701	8	2M5017	16 - 1.5mm	8 - 4.0mm

### LEYLAND (Listed by Cylinder Diameter)

#### Diesel

5665cc Eng. Diesel TM-150	7.0 Litre	3.858	6	2C5481	18 - 3/32	6 - 1/4 6 - 3/16	
3770cc Eng. Diesel 384, BMC Motor OFE38, JJ, OHV 17.5 to 1	3.8 Litre	3 15/16	4	2C5482 <sup>(1)</sup>	1 - 5/32K 2 - 3/32	2 - 1/4	
3770cc Eng. Diesel 384, OHV, C.R. 17.5 to 1, 4 Cyl.	3.8 Litre	3 15/16	6	2C5482 <sup>(1)</sup>	1 - 5/32K 2 - 3/32	2 - 1/4	
5655cc Eng. B.L.M.C. Nuffield Motor, OEF 57, JJ, C.R. 16.5 to 1	5.7 Litre	3 15/16	6	2C5482 <sup>(1)</sup>	1 - 5/32K 2 - 3/32	2 - 1/4	
350cu. in. Eng. Comet 90, 100, Tiger Cub 0350 Mark III	5.8 Litre*	3.960	6	2C6733	18 - 9/64	12 - 1/4	
<b>Reg. Comp. Ring Grooves</b>							
400cu. in. Eng. Diesel 130PS, E16, Clydes-Dale-CD 23 N.W., Meteor CH9XL, Direct Inject	6.5 Litre	107.21mm 4.221	6	6842	12 - 3.43Kmm	6 - 6.35mm	
400cu. in. Eng. Diesel Super Comet	6.5 Litre*	4.221	6	5346	6 - 5/64 12 - 3/32	12 - 1/4	
400cu. in. Eng. Diesel Power Plus, Mark III Super Comet; 0401, 0410 Eng. Super Comet	6.5 Litre	107.21mm 4.221	6	5494	12 - 3.43Kmm	12 - 6.35mm	

(1) Cyl. Set. (2) Cyl. Set. \* Sleeved Engine. K-Keystone Groove.

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YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

### LINCOLN-See Ford cars

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### LINN TRUCKS

Refer to engine by make and model

### LISTER (Listed by Cylinder Diameter)

#### Diesel

SL1 1 Cyl.; SL2 2 Cyl.; SL3 3 Cyl; SL4 4 Cyl.; Air Cooled Diesel	3 7/16	1	6373	1 - 5/32K 2 - 3/32	2 - 5/32
SR1 1 Cyl.; SR2 2 Cyl.; SR3 3 Cyl; SR4 4 Cyl.; Diesel	3 1/2	1	6493	1 - 1/8K 2 - 3/32	2 - 5/32
ST1 1 Cyl.; ST2 2 Cyl.; ST3 3 Cyl.; Air Cooled Diesel	3 3/4	1	2C5584	1 - 1/8K 2 - 3/32	2 - 3/16
HA2, HB2 2 Cyl.; HA3, HB3 3 Cyl.; HA6, HB6 6 Cyl.; Air Cooled Diesel	4.000	1	6372	1 - 3/16K 2 - 1/8	2 - 3/16
HR2 2 Cyl.; HR3 3 Cyl.; HR4 4 Cyl.; HR6 6 Cyl.	4 1/4	1	6683	1 - 5/32K 2 - 1/8	1 - 3/16
HR2 2 Cyl.; HR3 3 Cyl.; HR4 4 Cyl.; HR6 6 Cyl. 5 Ring Piston	4 1/4	1	2C7248 7248	1 - 5/32K 2 - 1/8	2 - 3/16
5/1, 6/1, 10/2, 12/2 Chrome Plated, Bore OE AE Piston #7638 or #350021	4.500	1	7249	4 - 1/8	1 - .183
Model Dito ,JP	4 1/2	1	6136	1 - 3/16K 2 - 1/8	1 - 3/16
Model Dito ,JP	4 1/2	1	5472	1 - 3/16K 2 - 1/8	1 - .183

### LOMBARD

#### Chain Saws

34, 35, 3 1/2 DA	2.000	1	350	2 - 3/32	
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### LONG (Never use Plated Rings in Plated Cylinders) (Listed by Cylinder Diameter)

#### Tractors

Tractor	* 102.00mm 4.016	1	2C4811	2 - 2.5mm	1 - 5.0mm
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### LYCOMING

#### Industrial Engines

MODEL	LINE	MODEL	LINE	MODEL	LINE	MODEL	LINE	MODEL	LINE
AFD	6,7	C4W	9	CUWM	9	UA	1	V12	5
AFE	6,7	CT	6,7	D	1	UAB	1		
ASD	8	CTH	6,7	SC	2	UAC	1		
ASE	8	CTHM	6,7	TF	4	UAD	1		
C4	9	CTMSD	7	TH	3	UH	1		
1		D, UA, UAB, UAC, UAD, UH Boat Engines		3 1/8	4	2C7766	8 - 1/8	4 - 3/16	
2		SC		3 1/8	6	5037	18 - 1/8	6 - 3/16	
3		TH		3 1/2	6	2C7670	18 - 1/8	6 - 3/16	
4		TF		3 5/8	6	2C4008	18 - 1/8	6 - 3/16	
5		V12 Engine Fire Truck Engines		3 5/8	12	2C4386 4386	12 - 3/32 24 - 1/8	12 - 3/16	
6		AFD, AFE, CT, CTH, CTHM		3 3/4	4	2C712	12 - 3/16	4 - 3/16	
7		AFD, AFE, CT, CTH, CTHM, CTMSD		3 3/4	4	2C7669	12 - 1/8	4 - 3/16	
8		ASD, ASE		3 3/4	6	2C5028	18 - 1/8	6 - 3/16	

\* Sleeved Engine. K-Keystone Groove.



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

### LYCOMING (Continued)

#### Industrial Engines

9	C4, C4W, CUWM 4 Ring Piston	4.000	4	<b>2C5377</b> <b>5377</b>	8 - $\frac{3}{16}$	8 - $\frac{3}{16}$
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### M.G. (Listed by Cylinder Diameter)

1961-62	948cc Eng. Midget	2.478	4	<b>2C5906</b> <b>5906</b>	12 - .071	4 - $\frac{1}{8}$
1963-66	1098cc Eng. 1100 MG-Midget, MK II	2.542	4	<b>2C6742</b> <b>6742</b>	12 - $\frac{1}{16}$	4 - $\frac{1}{8}$
	1250cc Eng. TC, TD, TF	2.618	4	<b>4275</b>	8 - $\frac{1}{16}$	4 - $\frac{5}{32}$
1940-55	1250cc Eng. 11 H.P. Saloon, Midget B, TB, 1.3 Litre TC, TD, TF, Y	2.618	4	<b>5730</b>	8 - .089	4 - .158
1939-52	Midget TD All Models Hepolite Piston	2.618	4	<b>5779</b>	8 - .089	4 - .158 4 - .156
	TC, TD, w/Covmo Piston #12387	2.718	4	<b>6893</b>	8 - $\frac{1}{16}$	4 - $\frac{5}{32}$
1967-74	1275cc Eng. Midget Mark III, 1300 Hepolite Piston 20394, 20747, 20814	2.780	4	<b>2C6802</b> <b>6802</b>	12 - $\frac{1}{16}$	4 - $\frac{5}{32}$
1954-56	TF 1500 3 Ring Piston	2.835	4	<b>5867</b>	8 - $\frac{1}{16}$	4 - $\frac{5}{32}$
1954-56	TF 1500 4 Ring Piston	2.835	4	<b>5953</b>	8 - $\frac{1}{16}$	8 - $\frac{5}{32}$
1956-61	1489cc Eng. 'A' Series Midget, Magnette ZA, ZB, Mark III, MGA 1500	2 $\frac{7}{8}$	4	<b>5897</b>	12 - $\frac{1}{16}$	4 - $\frac{5}{32}$
1956-61	1489cc Eng. 'A' Series Midget, Magnette ZA, ZB, Mark III, MGA 1500 5 Ring Hepolite Piston	2.875	4	<b>2C6754</b> <b>6754</b>	12 - $\frac{1}{16}$	8 - $\frac{5}{32}$
1954-61	1489cc Eng. Magnette, MGA, Midget, ZA 1500	2.875	4	<b>2C5859</b> <b>5859</b>	12 - $\frac{5}{64}$	4 - $\frac{5}{32}$
1975-79	1500cc Eng. Midget Mark III	2.900	4	<b>2C6840</b> <b>6840</b>	8 - $\frac{1}{16}$	4 - $\frac{5}{32}$
	1588cc Eng. MGA, Mark I 1.6 Litre 5 ring piston	2.968	4	<b>5078</b>	12 - $\frac{1}{16}$	8 - $\frac{5}{32}$
1960-61	MGA 1500 Push Rod, MKI, Mark II	2.969	4	<b>5989</b>	12 - $\frac{1}{16}$	4 - $\frac{5}{32}$
1959-60	Twin Cam 1600, Mark II	2.969	4	<b>5950</b>	12 - .057	4 - $\frac{5}{32}$
1962	MGA, 1600 Mark II	3.000	4	<b>2C6722</b> <b>6722</b>	12 - $\frac{1}{16}$	4 - $\frac{5}{32}$
	1622cc Eng. Mark II,IV, Magnette, MGA 1.6 Litre 5 ring piston	3.000	4	<b>5079</b>	12 - $\frac{1}{16}$	8 - $\frac{5}{32}$
1972-79	1798cc, 1800cc Eng. MGB w/Hepolite Piston, Low Comp. Eng. 3 Ring Piston	3.160	4	<b>2C9526</b> <b>9526</b>	8 - $\frac{1}{16}$	4 - $\frac{5}{32}$
1963-71	1798cc, 1800cc Eng. MGB Series, High Comp. Eng. 4 Ring Piston	3.160	4	<b>2C6738</b> <b>6738</b>	12 - $\frac{1}{16}$	4 - $\frac{5}{32}$
1963-71	1798cc, 1800cc Eng. 5 Ring Hepolite Piston	3.160	4	<b>2C6894</b> <b>6894</b>	12 - $\frac{1}{16}$	8 - $\frac{5}{32}$
1967-69	2912cc Eng. w/Austin Piston, 3000 Sport	3.280	6	<b>2C4729</b> <b>4729</b>	18 - $\frac{5}{64}$	12 - $\frac{3}{16}$

### MACK (Listed by Cylinder Diameter)

#### Engines-Diesel

	END405	4.000	6	<b>2C5388</b>	6 - $\frac{3}{32}$ 12 - $\frac{1}{8}$	12 - $\frac{3}{16}$
	END465C, END465A-B	4 $\frac{7}{16}$	6	<b>2C6580</b>	12 - $\frac{1}{8}$ K 6 - $\frac{3}{32}$	6 - $\frac{3}{16}$





YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Oil Segments	
								Comp. Rings Anillos de Comp. Segments de Comp.	Anillos de Aceite Segments Racieurs

**MACK (Listed by Cylinder Diameter) (Continued)**  
**Engines-Diesel**

END672, 673	4 7/8	6	<b>2C5199</b>	6 - 1/8K 12 - 3/32 6 - 3/16	6 - 3/16
END673, A, B, C, P	4 7/8	6	<b>2C6546</b>	12 - 1/8K 6 - 3/32 6 - 3/16	6 - 3/16
END673, ENDT673, ENDTF673, B, C	* 4 7/8	6	<b>2C6036</b>	18 - 1/8K 6 - 3/16	6 - 3/16
ENDT673, ENDT673A, B, C, ENDTF673A, B, C, ENDT675 Turbo	4 7/8	6	<b>2C6620</b>	18 - 1/8K	6 - 3/16
END673 Modified to 707 Zollner Piston #379K5	5.000	6	<b>2C6368</b>	6 - 1/8K 12 - 3/32	12 - 3/16
ENDT865, ENDDT865, 866 cu. in. Eng.	5 1/4	8	<b>2C6970</b>	24 - 1/8K	8 - 3/16

**Truck & Bus Engines**

EN11 Eng.	3 3/16	6	<b>2C4116</b> <b>4116</b>	18 - 1/8	6 - 1/4
EN12 Eng. Comp. Ring on Skirt	3 5/16	6	<b>2C5092</b> <b>5092</b>	24 - 1/8	6 - 1/4
EN253 FO Eng.	3 1/2	6	<b>2C5012</b>	18 - 1/8	12 - 3/16
FO Eng.	3 1/2	6	<b>2C5012</b>	18 - 1/8	12 - 3/16
CU Eng. 5 Ring Piston	3 7/8	6	<b>2C4064</b> <b>4064</b>	18 - 1/8	12 - 3/16
EN354 Eng.	3 7/8	6	<b>2C4064</b> <b>4064</b>	18 - 1/8	12 - 3/16
BC, CE, EN300 Eng. 5 Ring Piston	4.000	6	<b>2C5033</b>	18 - 1/8	12 - 3/16
BC, CE, EN330 Eng. 4 Ring Piston	4.000	6	<b>2C4007</b>	18 - 1/8	6 - 3/16
EN331, 377 Eng. A30H	4.000	6	<b>2C5388</b>	6 - 3/32 12 - 1/8	12 - 3/16
EN405 Eng. Late 5 Ring Piston	4.000	6	<b>2C5033</b>	18 - 1/8	12 - 3/16
EN415 Eng.	4.000	6	<b>2C5033</b>	18 - 1/8	12 - 3/16
FU Eng. 5 Ring Piston	4.000	6	<b>2C5033</b>	18 - 1/8	12 - 3/16
EN401, EN402 Eng.	4 1/16	6	<b>2C5242</b>	18 - 3/32	12 - 3/16
EN431A Eng.	4 1/8	6	<b>2C5155</b>	6 - 3/32 12 - 1/8	12 - 3/16
EN464, EN464A, B, 510A, B, C Eng.	4 7/16	6	<b>2C5271</b>	12 - 3/32	12 - 3/16
BJ, BK, CT Eng. 4 Ring Piston	4 1/2	6	<b>2C4056</b>	18 - 1/8	6 - 3/16
CT Eng. 5 Ring Piston	4 1/2	6	<b>2C5081</b> <b>5081</b>	18 - 1/8	12 - 3/16
EN525 Eng. 5 Ring Piston	4 1/2	6	<b>2C5081</b> <b>5081</b>	18 - 1/8	12 - 3/16
EN540 Eng.	4 9/16	6	<b>2C6371</b>	12 - 3/32	12 - 3/16
EN707, EY Eng.	5.000	6	<b>2C5050</b>	18 - 1/8 6 - 3/16	6 - 3/16
EN707, A, B, C, ENF707C, EY Eng.	5.000	6	<b>2C5550</b>	6 - 3/32 12 - 1/8	12 - 3/16
<b>(FOR ENGINES OTHER THAN MACK)(Refer to engine listing by make and model)</b>					

\* Sleeved Engine. K-Keystone Groove.



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

### MALKOTSIS

7, 9 H.P.		92.00mm 3.622	1	2C4545	3 - 3.0mm	2 - 4.5mm
15 H.P.		100.00mm 3.937	1	2C4546	3 - 2.5mm	2 - 5.0mm

### MALL CHAIN SAWS-See Remington

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### MARINE POWER INC.

305, 307, 350, 454 cu. in. Engs. Refer to GMC Marine						
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### MARMON-HERRINGTON TRUCKS

Refer to engine by make and model						
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### MARTIN

#### Outboard Motors

1946-54 60, 66, 75		2.000	2	389 <sup>(1)</sup>	3 - $\frac{3}{32}$	
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### MASSEY-FERGUSON (Listed by Cylinder Diameter)

(Never use Plated Rings in Plated Cylinders)

#### Balers, Reapers & Threshers

VF4 Eng. Wis. No.1 Late S.P. Baler		3 $\frac{1}{4}$	4	2C4215 4215	12 - $\frac{3}{32}$	4 - $\frac{3}{16}$
21, 21A, T112		3 $\frac{1}{4}$	6	2C4072 4072	18 - $\frac{1}{8}$	6 - $\frac{3}{16}$
21, 21A Piston #954800		3 $\frac{1}{4}$	6	2C144 144	12 - $\frac{3}{32}$	12 - $\frac{5}{32}$
120 Eng. 20, 21, 21A Piston #974084		3 $\frac{3}{8}$	6	2C438	12 - $\frac{3}{32}$	12 - $\frac{5}{32}$
201 Repl. Eng. 27		3 $\frac{7}{16}$	6	2C445 445	12 - $\frac{3}{32}$	12 - $\frac{5}{32}$

#### Combines

F140 Eng. Cont. 35 72 P.T.		3 $\frac{7}{16}$	4	2C7770 7770	12 - $\frac{1}{8}$	4 - $\frac{1}{4}$
FC Eng. WAUK 15, 17		3 $\frac{1}{4}$	4	2C5060 5060	8 - $\frac{1}{8}$	4 - $\frac{3}{16}$
VF4 Eng. Wis. 50 P.T. Swather		3 $\frac{1}{4}$	4	2C4215 4215	12 - $\frac{3}{32}$	4 - $\frac{3}{16}$
30 Eng. Chry. Ind. 72, 82		3 $\frac{1}{4}$	6	2C144 144	12 - $\frac{3}{32}$	12 - $\frac{5}{32}$
Cont. Eng. 82, 92		3 $\frac{1}{4}$	6	2C144 144	12 - $\frac{3}{32}$	12 - $\frac{5}{32}$
170 Eng. Chry. Ind. MF205		3.400	6	2C687 2M687 687	12 - $\frac{5}{64}$	6 - $\frac{3}{16}$
H225 Gas Eng. Chry. Ind. MF300		3.400	6	2C687 2M687 687	12 - $\frac{5}{64}$	6 - $\frac{3}{16}$
F162 Eng. Cont. 15-18, 22 <b>Special Note:</b> .024 Spacer packed with set for .152 top groove.		3 $\frac{7}{16}$	4	2C4083 4083	12 - $\frac{1}{8}$	4 - $\frac{1}{4}$
265 Eng. Chry. Ind. 92, Super 92		3 $\frac{7}{16}$	6	2C445 445	12 - $\frac{3}{32}$	12 - $\frac{5}{32}$

(1) Cyl. Set.

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YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego N°. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

**MASSEY-FERGUSON (Listed by Cylinder Diameter) (Continued)**  
**(Never use Plated Rings in Plated Cylinders)**

**Combines**

AD4.203 Diesel Eng. Perkins MF300 <b>Cast Iron Sleeves</b>	*	3.600	4	<b>2C7804</b>	12 - $\frac{3}{32}$	8 - $\frac{1}{4}$
AD4.203 Diesel Eng. Perkins MF300 <b>Chrome Sleeves use 7152 only</b>	*	3.600	4	<b>2C7152<sup>(1)</sup></b> <b>7152</b>	3 - $\frac{3}{32}$	1 - $\frac{3}{16}$ 1 - $\frac{1}{4}$
AD4.203 Diesel Eng. Perkins MF300 For Late Piston <b>Chrome Sleeves use 7140 only</b>	*	3.600	4	<b>2C7140<sup>(1)</sup></b> <b>7140</b>	2 - $\frac{3}{32}$ 1 - $\frac{1}{8}$	2 - $\frac{1}{4}$
6, 9A		3 $\frac{3}{4}$	4	<b>2C712</b>	12 - $\frac{3}{16}$	4 - $\frac{3}{16}$
14		3 $\frac{3}{4}$	6	<b>2C5028</b>	18 - $\frac{1}{8}$	6 - $\frac{3}{16}$
292 Eng. Chev. 410		3 $\frac{7}{8}$	6	<b>2C668</b> <b>2M668</b> <b>668</b>	12 - $\frac{3}{32}$	6 - $\frac{3}{16}$
A6.354 Eng. Perkins 510		3 $\frac{7}{8}$	6	<b>2C7137</b> <b>7137</b>	18 - $\frac{3}{32}$	12 - $\frac{1}{4}$
6.372 Eng. Perkins 750		3.976	6	<b>2C5424</b>	18 - $\frac{3}{32}$	6 - $\frac{1}{4}$
A6.372 Eng. Perkins 750		3.976	6	<b>2C5571</b>	12 - $\frac{3}{32}$	6 - $\frac{3}{16}$
11, 12		4.000	4	<b>2C702</b>	12 - $\frac{1}{8}$	4 - $\frac{3}{16}$
327 Eng. Chev. 510		4.000	8	<b>2C139</b> <b>2M139</b> <b>139</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
A4.300 Eng. Perkins 410 <b>Chrome Sleeves</b>		4 $\frac{1}{2}$	4	<b>7131</b>	12 - $\frac{1}{8}$	8 - $\frac{1}{4}$

**Tractors**

N62 Eng. Cont. Pony		2 $\frac{3}{8}$	4	<b>2C5671</b> <b>5671</b>	8 - $\frac{3}{32}$	4 - $\frac{3}{16}$
Y91 Eng. Cont. Pacer		2 $\frac{7}{8}$	4	<b>2C5126</b> <b>5126</b>	8 - $\frac{3}{32}$	4 - $\frac{1}{4}$
F124 Eng. Cont. 20, 21 Colt, Cont. 81		3.000	4	<b>2C727</b> <b>727</b>	12 - $\frac{1}{8}$	4 - $\frac{1}{4}$
4A107 Eng. Perkins MF25, MF130 Diesel		3 $\frac{1}{8}$	4	<b>2C7238</b> <b>7238</b>	4 - $\frac{5}{64}$ 8 - $\frac{1}{16}$	8 - $\frac{3}{16}$
F140 Eng. Cont. 20K, 22K, 82, 101 JR., 102 JR.		3 $\frac{7}{16}$	4	<b>2C7770</b> <b>7770</b>	12 - $\frac{1}{8}$	4 - $\frac{1}{4}$
TE20, TO20	*	3 $\frac{7}{16}$	4	<b>2C5072</b> <b>5072</b>	12 - $\frac{1}{8}$	4 - $\frac{3}{16}$
D504-6 Eng. 101S Tractor		3 $\frac{1}{4}$	6	<b>2C4072</b> <b>4072</b>	18 - $\frac{1}{8}$	6 - $\frac{3}{16}$
S137 Repl. Eng. 101 Super		3 $\frac{1}{4}$	6	<b>2C144</b> <b>144</b>	12 - $\frac{3}{32}$	12 - $\frac{5}{32}$
Z129 Eng. Cont. TO30	*	3 $\frac{1}{4}$	4	<b>2C7789</b>	12 - $\frac{1}{8}$	4 - $\frac{3}{16}$
23C Diesel Eng. FE35D		3 $\frac{5}{16}$	4	<b>2C5991</b>	12 - $\frac{3}{32}$	8 - $\frac{3}{16}$
Std. Diesel M35 Diesel	*	3 $\frac{5}{16}$	4	<b>2C5991</b>	12 - $\frac{3}{32}$	8 - $\frac{3}{16}$
F226 Eng. Cont. 101 SR. <b>Special Note:</b> <b>.024 Spacer packed with Set for .152 Top Groove.</b>		3 $\frac{5}{16}$	6	<b>2C7768</b> <b>7768</b>	18 - $\frac{1}{8}$	6 - $\frac{1}{4}$
Z134 Eng. Cont. F40, 50, MF35, 50, 202, 204, 2135, 2200, MH50, TO35	*	3 $\frac{5}{16}$	4	<b>2C7578</b>	12 - $\frac{1}{8}$	4 - $\frac{3}{16}$

(1) Cyl. Set. \* Sleeved Engine.



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

**MASSEY-FERGUSON (Listed by Cylinder Diameter) (Continued)**

(Never use Plated Rings in Plated Cylinders)

**Tractors**

Z145 Eng. Cont. MF135G, MF150G	3 3/8	4	<b>2C7762</b> <b>7762</b>	12 - 1/8	4 - 3/16
F162 Eng. Cont. 102 JR. <b>Special Note:</b> <b>.024 Spacer packed with Set for .152 Top Groove.</b>	3 7/16	4	<b>2C4083</b> <b>4083</b>	12 - 1/8	4 - 1/4
A244, F244 Engs. Cont. 101, 102SR. <b>Special Note:</b> <b>.024 Spacer packed with Set for .152 Top Groove.</b>	3 7/16	6	<b>2C7764</b>	18 - 1/8	6 - 1/4
G176 Eng. Cont. MF65, MF165, MF165G, MF3165	3.578	4	<b>2C7929</b>	12 - 1/8	4 - 1/4
3A.152 Eng. Perkins MF35D, MF50D, MF2200 * <b>Chrome Sleeves use 7140 only</b>	3.600	3	<b>2C7140</b> <sup>(1)</sup> <b>7140</b>	2 - 3/32 1 - 1/8	2 - 1/4
3A.152D Diesel Eng. Perkins 203, 205, MF1350, MF1500, MF2135 3A.152D S/N 1935854-on <b>Chrome Sleeves use 7516 only</b>	3.600	3	<b>2C7516</b> <b>7516</b>	9 - 3/32	6 - 1/4
3A.152D Diesel Eng. Perkins 203, 205, MF1350, MF1500, MF2135 3A.152D S/N 1935854-on <b>Chrome Sleeves use 7152 only</b>	3.600	3	<b>2C7152</b> <sup>(1)</sup> <b>7152</b>	3 - 3/32	1 - 3/16 1 - 1/4
3A.152D Diesel Eng. Perkins 203, 205, MF1350, MF1500, MF2135 3A.152D S/N 1935854-on For Late Piston <b>Chrome Sleeves use 7140 only</b>	3.600	3	<b>2C7140</b> <sup>(1)</sup> <b>7140</b>	2 - 3/32 1 - 1/8	2 - 1/4
4A203D Eng. Perkins 35 Late Piston <b>Chrome Sleeves use 7140 only</b>	3.600	3	<b>2C7140</b> <sup>(1)</sup> <b>7140</b>	2 - 3/32 1 - 1/8	2 - 1/4
4A.203D Diesel Eng. Perkins MF65, MF165, MF3165 4A203D S/N 2939036-on <b>Cast Iron Sleeves</b>	3.600	4	<b>2C7804</b>	12 - 3/32	8 - 1/4
4A.203D Diesel Eng. Perkins MF65, MF165, MF3165 4A203D S/N 2939036-on <b>Chrome Sleeves use 7152 only</b>	3.600	4	<b>2C7152</b> <sup>(1)</sup> <b>7152</b>	3 - 3/32	1 - 3/16 1 - 1/4
4A.203D Diesel Eng. Perkins MF65, MF165, MF3165 4A203D S/N 2939036-on For Late Pistons <b>Chrome Sleeves use 7140 only</b>	3.600	4	<b>2C7140</b> <sup>(1)</sup> <b>7140</b>	2 - 3/32 1 - 1/8	2 - 1/4
E201 Eng. Cont. 33, 33G, 33K *	3 5/8	4	<b>2C7640</b>	12 - 1/8	4 - 1/4
E208 Eng. Cont. 333	3 11/16	4	<b>2C7930</b>	12 - 1/8	4 - 1/4
G193 Gas Eng. Cont. MF302, MF304, MF356	3 3/4	4	<b>2C6361</b> <b>6361</b>	4 - 3/32 8 - 1/8	4 - 1/4
G206 Eng. Cont. MF175G, MF180G <b>Special Note:</b> <b>.024 Spacer packed with Set for .121 Top Groove.</b>	3 13/16	4	<b>2C7186</b>	4 - 3/32 8 - 1/8	4 - 1/4
A4.236 Eng. Perkins MF175D, MF180D *	3.877	4	<b>2C7201</b>	12 - 3/32	8 - 1/4
A6.354 Eng. Perkins MF1100D *	3 7/8	6	<b>2C7137</b> <b>7137</b>	18 - 3/32	12 - 1/4
AG4-212 Eng. Perkins MF30G, MF165G	3 7/8	4	<b>2C7243</b>	12 - 3/32	4 - 1/4
AT6.354 Eng. Perkins MF1105D, MF1130D, MF1135. <b>Use Set 7229 for:</b> <b>Chrome Sleeves or 800 Brinell Sleeves</b>	3 7/8	6	<b>2C7229</b> <b>7229</b>	6 - 1/8 12 - 3/32	6 - 1/4

(1) Cyl. Set. \* Sleeved Engine.



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego N°. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

**MASSEY-FERGUSON (Listed by Cylinder Diameter) (Continued)**  
**(Never use Plated Rings in Plated Cylinders)**

**Tractors**

E242 Eng. Cont. MF85, MF88, Super 90 Gas		3 7/8	4	<b>2C7107</b>	4 - 3/32 8 - 1/8	4 - 1/4
H260 Eng. Cont. 44, S44G, S44K, S44LP, 88	*	3 7/8	4	<b>2C7759</b>	12 - 1/8	4 - 1/4
HD260 Eng. Cont. 44, 85 Diesel	*	3 7/8	4	<b>2C7776</b>	12 - 1/8	4 - 1/4 4 - 3/16
MF2675 Perkins, MF2705 Turbo		3 7/8	6	<b>2C5624</b>	6 - 1/8K 6 - 3/32	6 - 3/16
A4-248 Eng. Perkins MF11 Loader		3.976	4	<b>2C7241</b>	12 - 3/32	4 - 1/4
33 Loader, 220 Skidder, 300 Crawler, 350 Excavator	*	3.976	4	<b>2C7241</b>	12 - 3/32	4 - 1/4
15-22, GI, GP		4.000	4	<b>2C702</b>	12 - 1/8	4 - 3/16
44 Series Gas, Dist. & Diesel w/Superior A1065 Piston	*	4.000	4	<b>2C7795</b>	12 - 3/32	4 - 1/4
H277 Eng. Cont. 444, 44 Special	*	4.000	4	<b>2C7664</b>	12 - 1/8	4 - 1/4
HD277 Eng. Cont. MF85, MF88		4.000	4	<b>2C7116</b>	4 - 3/32 8 - 1/8	4 - 1/4 4 - 3/16
HD277 Diesel Eng. Cont. 444	*	4.000	4	<b>2C7511</b>	12 - 1/8	4 - 1/4 4 - 3/16
M333 Eng. Cont. 203, 203G, Ind.		4.000	6	<b>2C7761</b>	18 - 1/8	6 - 1/4
F320G Eng. Wauk. MF1100G		4 1/8	6	<b>2C6583</b>	12 - 3/32	6 - 1/4
AF8-510 Eng. MF55, MF500, MF1150		4 1/4	8	<b>2C7244</b>	24 - 3/32	8 - 1/4
Minn.-Moline Diesel Eng. 95		4 1/4	6	<b>2C7658</b>	18 - 3/32	12 - 3/16
1155 AV8-540 Diesel		4 1/4	8	<b>2C5658</b>	16 - 3/32	8 - 3/16
1155 AV8-540 Diesel 4 Ring Piston		4 1/4	8	<b>2C5407</b>	16 - 3/32	16 - 3/16
A4.300 Diesel Eng. Perkins Super 90		4 1/2	4	<b>7131</b>	12 - 1/8	8 - 1/4
<b>For Chrome Plated Cyl. Only</b>						
A4.318 Eng. Perkins MF285		4 1/2	4	<b>2C7240</b>	12 - 3/32	4 - 1/4
A4.318 Diesel Eng. Perkins 70D, 1080D	*	4 1/2	4	<b>2C7240</b>	12 - 3/32	4 - 1/4
J382 Eng. Cont. 55G, 55K, 55LP, 555, 555K	*	4 1/2	4	<b>2C7777</b>	12 - 1/8	4 - 1/4
JD382 Diesel Eng. Cont. 55D, 555	*	4 1/2	4	<b>2C7778</b>	12 - 1/8	4 - 1/4 4 - 3/16
504-6 Eng. Minn.-Moline MF97		4 5/8	6	<b>2C7135</b> <b>7135</b>	18 - 3/32	6 - 3/16
<b>INCREASE BORE SLEEVE KITS FOR THE FOLLOWING ENGINES</b>						
Models TE20, TO20 McQuay Norris Kit #SA186 Sealed Power Kit #SL1881 Allied Sleeve Kit #WSA312 Ertel Sleeve Kit #SA213 Permite Sleeve Kit #CDA178 Thompson Sleeve Kit #SA169 White Machine Sleeve Kit #G219HCH	*	3 1/4	4	<b>2C7582</b> <b>7582</b>	8 - 3/32	8 - 5/32

\* Sleeved Engine. K-Keystone Groove.



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego N°. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Oil Segments	
								Comp. Rings Anillos de Comp. Segments de Comp.	Anillos de Aceite Segments Racieurs

**MASSEY-FERGUSON (Listed by Cylinder Diameter) (Continued)**  
**(Never use Plated Rings in Plated Cylinders)**

**Tractors**

Models TE20, TO20 McQuay Norris Kit #SA186 Sealed Power Kit #SL1881 Allied Sleeve Kit #WSA312 Ertel Sleeve Kit #SA213 Permite Sleeve Kit #CDA178 Thompson Sleeve Kit #SA169 White Machine Sleeve Kit #G219HCH	*	3 5/16	4	<b>2C7537</b> <b>7537</b>	8 - 3/32	8 - 5/32
Continental Z129, Z134 Engs. Overbore Conversion; Continental TO30, Z134 Engs. Overbore Conversion MH50, to 35 Allied Sleeve Kit #WSA313 Perfect Circle Sleeve Kit #WSA313	*	3 3/8	4	<b>2C7207</b>	4 - 3/32 8 - 1/8	4 - 1/4
Continental Z129, Z134 Engs. Ertel Sleeve Kit #SA214 White Machine Kit #G243HCH Genuine Parts Kit #S105, SA327 McQuay Norris Kit #SA201 M & W Sleeve Kit #SP23 Sealed Power Kit #SL1762 Thompson Sleeve Kit #SA185	*	3 3/8	4	<b>2C7762</b> <b>7762</b>	12 - 1/8	4 - 3/16
Continental Z129, Z134 Engs. Ertel Sleeve Kit #SA214 White Machine Kit #G243HCH Genuine Parts Kit #S105, SA327 McQuay Norris Kit #SA201 M & W Sleeve Kit #SP23 Sealed Power Kit #SL1762 Thompson Sleeve Kit #SA185	*	3 3/8	4	<b>2C7671</b>	12 - 3/32	4 - 3/16
Continental E201 Eng. M & W Sleeve Kit #SP39	*	3 3/4	4	<b>2C4611</b>	12 - 1/8	4 - 1/4
Continental H260 Eng. M & W Sleeve Kit #SP11 Allied Sleeve Kit #WSA327 Genuine Parts Kit #S147, S148 McQuay Norris Kit #SA194 Permite Sleeve Kit #CSA237 Sealed Power Kit #SL1774 Thompson Sleeve Kit #SA177 White Machine Sleeve Kit #G208RHCH Piston A 1065	*	4.000	4	<b>2C7997</b>	8 - 3/32 4 - 1/8	4 - 1/4

\* Sleeved Engine.  
**CALL 269-945-2491**  
**800-776-1088**



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Comp. Rings	
								Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs

**MASSEY-FERGUSON (Listed by Cylinder Diameter) (Continued)**  
**(Never use Plated Rings in Plated Cylinders)**

**Tractors**

Continental H260 Eng. M & W Sleeve Kit #SP11 Allied Sleeve Kit #WSA327 Genuine Parts Kit #S147, S148 McQuay Norris Kit #SA194 Permite Sleeve Kit #CSA237 Sealed Power Kit #SL1774 Thompson Sleeve Kit #SA177 White Machine Sleeve Kit #G208RHCH Piston A 1065	*	4.000	4	<b>2C7795</b>	12 - $\frac{3}{32}$	4 - $\frac{1}{4}$
Massey-Ferguson M & W Sleeve Kit #SP11D White Machine G253CH	*	4.000	4	<b>2C7643</b>	8 - $\frac{3}{32}$ 4 - $\frac{1}{8}$	8 - $\frac{1}{4}$
Massey-Ferguson Clevite Piston A1103P Clevite Kit #SP11D	*	4.000	4	<b>2C7638</b>	4 - $\frac{3}{32}$ 8 - $\frac{1}{8}$	8 - $\frac{1}{4}$
Continental HD277 Eng. M & W Sleeve Kit	*	4 $\frac{1}{16}$	4	<b>2C7595</b>	8 - $\frac{3}{32}$ 4 - $\frac{1}{8}$	8 - $\frac{1}{4}$

**MAZDA (Never use Plated Rings in Plated Cylinders)**

1968-74 1000cc, PB Eng.		68.00mm 2.677	4	<b>2C4277</b> <b>4277</b>	8 - 2.0mm	4 - 4.0mm
1968-76 1169cc, TB Eng. 1200		70.00mm 2.756	4	<b>2C6880</b> <b>6880</b>	8 - 2.0mm	4 - 4.0mm
1970-78 1200cc Eng. 1300; 1300cc Eng. Mini Mizer; TC Eng. 818		73.00mm 2.874	4	<b>2C6714</b> <b>6714</b>	8 - 2.0mm	4 - 4.0mm
1978-80 1272cc, TC Eng.		73.00mm 2.874	4	<b>2C4347</b> <b>4347</b>	8 - 1.5mm	4 - 4.0mm
1981-86 1296cc Eng. E-3 .	1.3 Litre	77.00mm 3.031	4	<b>2C6154</b>	4 - 1.2mm 4 - 1.5mm	4 - 4.0mm
1988-95 1323cc Eng. B3 SOHC	1.3 Litre	71.00mm 2.795	4	<b>2C4451</b>	4 - 1.2mm 4 - 1.5mm	4 - 3.0mm
1997-On 1397cc Eng. SOHC 121, 1.3	1.4 Litre	74.00mm 2.913	4	<b>2C4988</b> <b>4988</b>	4 - 1.5mm 4 - 1.75mm	4 - 3.0mm
1979-80 1400cc, 1415cc Eng. GLC, UC		77.00mm 3.031	4	<b>2C6134</b> <b>6134</b>	8 - 1.5mm	4 - 4.0mm
1971-On 1484cc UA Eng.		75.00mm 2.953	4	<b>2C6813</b> <b>6813</b>	8 - 2.0mm	4 - 4.0mm
1971-On 1484cc UA Eng. <b>Shallow Oil Ring Groove</b>		75.00mm 2.953	4	<b>2C6818</b> <b>6818</b>	8 - 2.0mm	4 - 4.0mm
1995-98 1498cc Z5, Eng., Protege	1.5 Litre	75.30mm 2.965	4	<b>2C4919</b>	4 - 1.0mm 4 - 1.2mm	4 - 2.5mm
1981-85 1490cc E3, E5 323 Eng. GLC 1500 After Jan 82	1.5 Litre	77.00mm 3.031	4	<b>2C6175</b> <b>6175</b>	4 - 1.5mm 4 - 2.0mm	4 - 4.0mm
1980-86 1490cc Eng. GLC, E-5	1.5 Litre	77.00mm 3.031	4	<b>2C6154</b>	4 - 1.2mm 4 - 1.5mm	4 - 4.0mm
1966-70 1490cc, 1500cc UB Eng.		78.00mm 3.071	4	<b>2C4381</b> <b>4381</b>	8 - 2.0mm	4 - 4.0mm

\* Sleeved Engine.



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	
<b>MAZDA (Never use Plated Rings in Plated Cylinders) (Continued)</b>							
1960-65 UA, UB Eng. 1500		75.00mm 2.953	4	<b>2C6881</b> <b>6881</b>	8 - 2.5mm	4 - 4.0mm	
1986-94 1586cc Eng. B6, B6E, 323, MX3, MX5 DOHC, SOHC	1.6 Litre	78.00mm 3.071	4	<b>2M4265</b> <b>2C4265</b> <b>4265</b>	8 - 1.5mm	4 - 4.0mm	
1971-78 1586cc Eng. NA 808, B1600	1.6 Litre	78.00mm 3.071	4	<b>2C4265</b> <b>2M4265</b> <b>4265</b>	8 - 1.5mm	4 - 4.0mm	
1587cc Eng. 626 <b>EXPORT ONLY</b>	1.6 Litre	81.00mm 3.189	4	<b>2C4665</b> <b>4665</b>	8 - 1.5mm	4 - 4.0mm	
1983-93 1597cc Eng. F6, 323, B1600 <b>w/shallow oil groove</b>	1.6 Litre	81.00mm 3.189	4	<b>2C4867</b>	8 - 1.5mm	4 - 4.0mm	
1999-On 1597cc Eng. ZL DOHC 16 Valve, Protege	1.6 Litre	78.00mm 3.071	4	<b>2C5115</b>	4 - 1.2mm 4 - 1.5mm	4 - 3.0mm	
1990-94 1597cc Eng. B6Y2, MX-3 Eng.	1.6 Litre	78.00mm 3.071	4	<b>2C4737</b> <b>4737</b>	8 - 1.5mm	4 - 3.0mm	
1986-94 1597cc Eng. 323, B-6 Incl. Turbo	1.6 Litre	78.00mm 3.071	4	<b>2C4265</b> <b>2M4265</b> <b>4265</b>	8 - 1.5mm	4 - 4.0mm	
1977-78 1597cc NA, VB Eng. 616, 808; 1800cc Eng. 618 Pickup		78.00mm 3.071	4	<b>2C4265</b> <b>2M4265</b> <b>4265</b>	8 - 1.5mm	4 - 4.0mm	
1973-On 1768cc Eng. VC, Luce, Capella 1800	1.8 Litre	80.00mm 3.150	4	<b>2C6761</b> <b>6761</b>	8 - 2.0mm	4 - 4.0mm	
1971-78 1796cc Eng. NA, VB, OHC-4	1.8 Litre	78.00mm 3.071	4	<b>2C4237</b>	4 - 1.2mm 4 - 1.5mm	4 - 4.0mm	
1972-78 1796cc Eng. VB, 618, B1800	1.8 Litre	78.00mm 3.071	4	<b>2C4265</b> <b>2M4265</b> <b>4265</b>	8 - 1.5mm	4 - 4.0mm	
1993-03 1839cc Eng. DOHC FP, FS	1.8 Litre	83.00mm 3.268	4	<b>2C4771</b>	4 - 1.2mm 4 - 1.5mm	4 - 3.0mm	
1990-05 1839cc Eng. 323 BP, BP01, BP05-VE, Vin:6,P DOHC, SOHC	1.8 Litre	83.00mm 3.268	4	<b>2C4651</b> <b>4651</b>	8 - 1.5mm	4 - 3.0mm	
1992-94 1844cc V6 K-8 Eng.	1.8 Litre	75.00mm 2.953	6	<b>2C4772</b> <b>4772</b>	12 - 1.5mm	6 - 3.0mm	
1982-84 1970cc, 1989cc, 2000cc Eng. 626		80.00mm 3.150	4	<b>2C6155</b> <b>6155</b>	4 - 1.5mm 4 - 2.0mm	4 - 4.0mm	
1979-82 1970cc Eng. 626		80.00mm 3.150	4	<b>2C6141</b>	4 - 1.2mm 4 - 1.5mm	4 - 4.0mm	
1973-On 1970cc Eng. 929, LA2V, LA3V, SV2A, CB1V929 Sedan	2.0 Litre	80.00mm 3.150	4	<b>2C6761</b> <b>6761</b>	8 - 2.0mm	4 - 4.0mm	
1985cc VA Eng. Forklift		82.00mm 3.228	4	<b>2C4630</b> <b>4630</b>	8 - 2.0mm	4 - 4.5mm	
1993-03 1991cc Eng. MX6, 626, DOHC	2.0 Litre	83.00mm 3.268	4	<b>2C4749</b>	4 - 1.2mm 4 - 1.5mm	4 - 3.0mm	
1993-On 1995cc Eng. 626 KF DOHC	2.0 Litre	78.00mm 3.071	6	<b>2C5289</b> <b>5289</b>	12 - 1.5mm	6 - 3.0mm	
2004-10 1998cc Eng. LF-DE, Miata MX5, DOHC	2.0 Litre	87.50mm 3.445	4	<b>2C5158</b>	8 - 1.2mm	4 - 2.5mm	





YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Oil Segments	
								Comp. Rings Anillos de Comp. Segments de Comp.	Anillos de Aceite Segments Racieurs

**MAZDA (Never use Plated Rings in Plated Cylinders) (Continued)**

1985-86	1998cc Eng. Diesel RF, 626	2.0 Litre	86.00mm 3.386	4	<b>2M4210</b>	8 - 2.0mm	4 - 4.0mm
1983-87	1998cc Eng. FE, F2, F8; 626, B2000 Incl. Turbo	2.0 Litre	86.00mm 3.386	4	<b>2M5664</b> <b>5664</b>	8 - 1.5mm	4 - 4.0mm
1988-93	2184cc Eng. FE, F2, F8; 626, B2200 Incl. Turbo	2.2 Litre	86.00mm 3.386	4	<b>2M5664</b> <b>5664</b>	8 - 1.5mm	4 - 4.0mm
	2184cc Eng. R2, SR29V, Diesel Late Design	2.2 Litre	86.00mm 3.386	4	<b>2M4989</b>	8 - 2.0mm	4 - 3.0mm
1981-84	2200cc, 2209cc Diesel Eng. B2200 Pickup	2.2 Litre	3.500	4	<b>2C6159</b>	8 - $\frac{3}{32}$	4 - $\frac{3}{16}$
1995-02	2255cc KJ Eng. Millenia	2.3 Litre	80.30mm 3.161	6	<b>2C4918</b> <b>4918</b>	12 - 1.5mm	6 - 3.0mm
2002-10	2260cc Eng. L3-VE, Mazda 3/6 DOHC	2.3 Litre	87.50mm 3.445	4	<b>2C5158</b>	8 - 1.2mm	4 - 2.5mm
1994-97	2300cc, B2300 Pickup	2.3 Litre	96.00mm 3.780	4	<b>2C5761</b> <b>2M5761</b> <b>5761</b>	8 - 1.5mm	4 - 4.0mm
2000-01	2495cc Eng. GY	2.5 Litre	81.60mm 3.213	6	<b>2C5160</b>	6 - 1.2mm 6 - 1.5mm	6 - 3.0mm
1993-02	2497cc Eng. MX6, KL, 626	2.5 Litre	84.50mm 3.327	6	<b>2C4750</b> <b>4750</b>	12 - 1.5mm	6 - 3.0mm
1998-01	2507cc Eng. B2500 SOHC	2.5 Litre	96.00mm 3.780	4	<b>2C4912</b> <b>4912</b>	8 - 1.5mm	4 - 3.0mm
1987-88	2555cc Eng. B2600 Pickup		91.10mm 3.587	4	<b>2C5667</b> <b>5667</b>	8 - 1.5mm	4 - 4.0mm
1989-94	2605cc Eng. B2600	2.6 Litre	92.00mm 3.622	4	<b>2C4216</b> <b>2M4216</b> <b>4216</b>	8 - 1.5mm	4 - 4.0mm
1988-97	2954cc JE Eng. 929, MPV	3.0 Litre	90.00mm 3.543	6	<b>2C4679</b> <b>2M4679</b>	12 - 1.5mm	6 - 4.0mm
2001-08	2967cc Eng. DOHC AJ-DE	3.0 Litre	89.00mm 3.504	6	<b>2C5077</b>	6 - 1.2mm 6 - 1.5mm	6 - 2.5mm
1994-00	2954cc B3000 Pickup, U, V DOHC	3.0 Litre	89.00mm 3.504	6	<b>2C5762</b> <b>2M5762</b> <b>5762</b>	12 - 1.5mm	6 - 4.0mm
	2977cc Eng. Diesel HA, Titan E3000 WE, WOF1	3.0 Litre	3.740	4	<b>2C4379</b>	8 - $\frac{3}{32}$	4 - $\frac{3}{16}$
1991-07	4016cc Eng. XS, Navajo, B4000 SOHC	4.0 Litre	100.40mm 3.953	6	<b>2M4627</b> <b>4627</b>	6 - 1.6mm 6 - 1.75mm	6 - 3.5mm
	4052cc Eng. Forklift, ZB	4.0 Litre	3 $\frac{5}{8}$	6	<b>2C563</b> <b>2M563</b> <b>563</b>	12 - $\frac{3}{32}$	6 - $\frac{3}{16}$

**Mazda RACING Rings**

	1839cc Eng. 323 Race	1.8 Litre	83.00mm 3.268	4	<b>2C5573</b>	8 - 1.5mm	4 - 3.0mm
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**MCCORMICK DEERING-See International**

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**MCCULLOCH**

**Chain Saws**

	3-21, 3-25		2.000	1	<b>365</b>	2 - $\frac{1}{16}$	
	Super 44, D44, 47		2.000	1	<b>365</b>	2 - $\frac{1}{16}$	



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

### MCCULLOCH (Continued)

#### Chain Saws

55, Super 55, M55	2.000	1	<b>365</b>	2 - 1/16	
7-55	2 1/2	1	<b>8201</b>	2 - 1/16	
73, 77, 99	2 1/2	1	<b>8201</b>	2 - 1/16	

### MELROE BOBCAT

#### Loaders

V1702 Diesel	82.00mm 3.228	4	<b>2C4706</b>	4 - 2.5Kmm 4 - 2.0mm	4 - 5.0mm
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### MERCEDES

#### Compressors

Model L328	77.00mm 3.031	1	<b>4491</b>	2 - 2.5mm 1 - 3.0mm	1 - 4.0mm
Model OM 312/321/352 Fit Brazilian Mahle Piston	77.00mm 3.031	1	<b>2C4849</b> <b>4849</b>	2 - 2.5mm 1 - 3.0mm	1 - 4.0mm

### MERCEDES-BENZ (Never use Plated Rings in Plated Cylinders)

#### (Listed by Cylinder Diameter)

1956-63 170D, 180D Series, OM636, 637 Diesel	75.00mm 2.953	4	<b>2C5920</b>	12 - 2.0mm	8 - 5.0mm
1956-59 170D, 180D Series, OM636, 637 Diesel 5th Groove pinned	75.00mm 2.953	4	<b>2C5961</b> <b>5961</b>	12 - 2.0mm	8 - 5.0mm
1949-55 170D, DA, DS, 180D, OM636, 637 Diesel	75.00mm 2.953	4	<b>5887</b>	12 - 2.5mm	8 - 5.0mm
1949-57 170D, 170S, 170V, 180, 180D, M126	75.00mm 2.953	4	<b>5753</b>	12 - 2.5mm	4 - 5.0mm
OM636 Diesel 4 Ring Piston	75.00mm 2.953	4	<b>2C4462</b>	12 - 2.0mm	4 - 5.0mm
1955-On 219, 220, 220SB, 220SE	80.00mm 3.150	6	<b>2C4543</b>	6 - 1.5mm 6 - 2.5mm 6 - 3.0mm	6 - 5.0mm
1955-63 219, 220, 220S, 220SE Series	80.00mm 3.150	6	<b>2C5992</b> <b>5992</b>	6 - 2.0mm 6 - 2.5mm 6 - 3.0mm	6 - 5.0mm
1951-62 219, 220 Series, 220S, 220SE	80.00mm 3.150	6	<b>2C5842</b> <b>5842</b>	12 - 2.5mm 6 - 3.0mm	6 - 5.0mm
230	81.75mm 3.219	6	<b>2C4544</b> <b>4544</b>	6 - 1.75mm 6 - 2.5mm	6 - 4.0mm
1964-67 2281cc Eng. 230SL	82.00mm 3.228	6	<b>2C4300</b>	6 - 1.5mm 6 - 2.5mm	6 - 4.0mm
1963-74 2306cc Eng. 230SL 4 Ring Piston	82.00mm 3.228	6	<b>2C4268</b>	12 - 1.5mm 6 - 2.5mm	6 - 4.0mm
1966-70 2306cc, 2495cc, 2778cc Engs. 230, 230S, 250S, 250SE, 250SL, 250/8	82.00mm 3.228	6	<b>2C6787</b> <b>6787</b>	6 - 1.5mm 6 - 2.5mm	6 - 5.0mm
1968-74 250, C, CE, Mahle Piston	82.00mm 3.228	6	<b>2C4269</b>	6 - 2.0mm 6 - 2.5mm	6 - 4.0mm
250SL 4 Ring Piston	82.00mm 3.228	6	<b>2C4399</b>	12 - 2.0mm 6 - 2.5mm	6 - 4.0mm
2599cc Eng. E26, M103 Motor 190E, 260E, 260SE, 300E	2.6 Litre 82.90mm 3.264	6	<b>2C5074</b>	6 - 1.5mm 6 - 1.75mm	6 - 3.0mm



YEAR ANO MILÉSIMÉ	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur		
								Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs

**MERCEDES-BENZ (Never use Plated Rings in Plated Cylinders) (Continued)**  
**(Listed by Cylinder Diameter)**

1955-66	1987cc Eng. 180, 180B, 180C, 180D, 190, 190C, 190D, 190SL Series, 300D, 300LS, M21VB1	85.00mm 3.346	4	<b>2C5904</b> <b>5904</b>	4 - 2.0mm 4 - 2.5mm 4 - 3.0mm	4 - 5.0mm
1956-64	300, 300SE, 300SL	85.00mm 3.346	6	<b>6704</b>	6 - 2.0mm 6 - 2.5mm 6 - 3.0mm	6 - 5.0mm
1959-63	190DB, OM621 Diesel	85.00mm 3.346	4	<b>2C6740</b> <b>6740</b>	12 - 2.0mm	4 - 5.0mm
1972-On	280, 280C, 280E & 280CE	86.00mm 3.386	6	<b>2C4303</b>	6 - 1.75mm 6 - 2.5mm	6 - 4.0mm
1968-73	2778cc Eng. 280S, 280SE, 280SL, 250/8, 250C, 300SEL	86.50mm 3.406	6	<b>2C9505</b> <b>9505</b>	12 - 2.0mm 6 - 2.5mm	6 - 4.0mm
1968-72	280SL 3 Ring Piston	86.50mm 3.406	6	<b>2C4411</b> <b>4411</b>	6 - 2.0mm 6 - 2.5mm	6 - 4.0mm
1961-65	190DC, OM621/110 Diesel Eng.	87.00mm 3.425	4	<b>2C6851</b> <b>6851</b>	12 - 1.5mm	4 - 5.0mm
1961-67	1988cc Eng. 180D, 190D, 190DC, 200D, OM621/912	87.00mm 3.425	4	<b>2C6764</b>	12 - 2.0mm	4 - 5.0mm
	OM601 190D, 200D (4cyl) OM602 190D, 200D (5cyl) OM603 300D (6cyl)	87.00mm 3.425	1	<b>2C5163</b>	2 - 2.0mm	1 - 3.0mm
	190D Mahle Piston	87.00mm 3.425	4	<b>2C4542</b>	8 - 1.5mm 4 - 2.5mm	4 - 4.0mm
1973-78	2197cc Eng. 200, 220D	87.00mm 3.425	4	<b>2C6157</b> <b>2M6157</b> <b>6157</b>	8 - 2.0mm	4 - 4.0mm
1966	200	87.00mm 3.425	4	<b>2C6788</b> <b>6788</b>	4 - 1.5mm 4 - 2.5mm	4 - 5.0mm
	200 Gas	87.00mm 3.425	4	<b>2C4344</b>	4 - 1.75mm 4 - 2.5mm	4 - 4.0mm
	1988cc Eng. 200/8 MB 115.923 TC:9	87.00mm 3.425	4	<b>2C7275</b>	4 - 1.5mm 4 - 2.5mm	4 - 4.0mm
1967-68	200D 4 Ring Piston	87.00mm 3.425	4	<b>2C6803</b> <b>6803</b>	8 - 1.5mm 4 - 2.5mm	4 - 5.0mm
	200D, 220D, OM615, 913 3 Ring Piston	87.00mm 3.425	4	<b>2C9506</b>	4 - 3.0mm 4 - 2.0mm	4 - 4.0mm
1969-On	2197cc Eng. 220/8 4 Ring Piston	87.00mm 3.425	4	<b>2C4295</b>	8 - 2.0mm 4 - 2.5mm	4 - 4.0mm
1968-On	2197cc Eng. 220/8 3 Ring Piston	87.00mm 3.425	4	<b>2C4320</b> <b>4320</b>	4 - 2.0mm 4 - 2.5mm	4 - 4.0mm
1969-71	220D/8, OM615	87.00mm 3.425	4	<b>2C6858</b>	4 - 3.0Kmm 8 - 2.0mm	4 - 4.0mm
1985-On	190E, TE, CE, 300E, 300GE, SE, SL, SEL M103 Eng.	3.0 Litre 88.50mm 3.484	6	<b>2M4976</b>	6 - 1.5mm 6 - 1.75mm	6 - 3.0mm
1991-On	300, CE24, E24, SL24, TE24 M104 Eng.	3.0 Litre 88.50mm 3.484	6	<b>2M4976</b>	6 - 1.5mm 6 - 1.75mm	6 - 3.0mm

K-Keystone Groove.



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

**MERCEDES-BENZ (Never use Plated Rings in Plated Cylinders) (Continued)**  
**(Listed by Cylinder Diameter)**

1988-91	208D, 308D, 408D, 507D (4 cyl.) OM601, D23 (4 cyl.) C220D, OM604 (4 cyl.) 210D, 310D, 410D, OM602, D29 (5 cyl.) 300SD, 350SD, SDL (5 cyl.) 350GD (5 cyl.) OM603, D35A (Turbo), 970 3.5L (6 cyl.)	89.00mm 3.504	1	<b>2C4822</b>	1 - 2.5mm 1 - 2.0mm	1 - 3.0mm
1980-On	109, 190E, 200T M102 Eng.	89.00mm 3.504	4	<b>2M4820</b>	4 - 1.75mm 4 - 2.0mm	4 - 3.5mm
	1998cc Eng. M111, E20 Motor 2.0 Litre	89.90mm 3.539	4	<b>2M5070</b> <sup>(2)</sup>	2 - 1.5mm 2 - 1.75mm	2 - 3.0mm
	2199cc Eng. M111, E22 Motor 2.2 Litre	89.90mm 3.539	4	<b>2M5070</b> <sup>(2)</sup>	2 - 1.5mm 2 - 1.75mm	2 - 3.0mm
	2799cc Eng. M104, E28 Motor 2.8 Litre	89.90mm 3.539	6	<b>2M5070</b> <sup>(2)</sup>	2 - 1.5mm 2 - 1.75mm	2 - 3.0mm
	3199cc Eng. M104, E32 Motor 3.2 Litre	89.90mm 3.539	6	<b>2M5070</b> <sup>(2)</sup>	2 - 1.5mm 2 - 1.75mm	2 - 3.0mm
	2799cc Eng. M112, E28 Motor V-6 2.8 Litre	89.90mm 3.539	6	<b>2M5070</b> <sup>(2)</sup>	2 - 1.5mm 2 - 1.75mm	2 - 3.0mm
	3199cc Eng. M112, E32 Motor V-6 3.2 Litre	89.90mm 3.539	6	<b>2M5070</b> <sup>(2)</sup>	2 - 1.5mm 2 - 1.75mm	2 - 3.0mm
	4266cc Eng. M113, E43 Motor V-8 4.3 Litre	89.90mm 3.539	8	<b>2M5070</b> <sup>(2)</sup>	2 - 1.5mm 2 - 1.75mm	2 - 3.0mm
	6, L3500, L4500, OM312	90.00mm 3.543	6	<b>2C5875</b>	24 - 3.0mm	12 - 5.5mm
1979-On	300D, TD, CD (USA), Lang 209D, 309D, 409D, 300GD 4WD, 300D, GD, TD	90.90mm 3.579	5	<b>2M4934</b>	5 - 3.0mm 5 - 2.0mm	5 - 4.0mm
1978-On	240D, OM616	90.90mm 3.579	4	<b>2M4724</b>	4 - 3.0mm 4 - 2.0mm	4 - 4.0mm
1974-85	2404cc Diesel Eng. 240D	91.00mm 3.583	4	<b>2M5325</b> <b>5325</b>	4 - 3.0mm 4 - 2.0mm	4 - 4.0mm
	2971cc Diesel Eng. 240D, 300, OM616, OM617, 300SD Turbo	91.00mm 3.583	1	<b>2C5564</b>	1 - 3.0mm 1 - 2.0mm	1 - 4.0mm
	300SE, SEL, SL, 380	92.00mm 3.622	8	<b>2C5760</b>	8 - 1.75mm 8 - 2.0mm	8 - 3.5mm
1969-On	3499cc Eng. 450SE, SEL, SL, SLC, M16 3.5 Litre	92.00mm 3.622	8	<b>2C5490</b> <b>5490</b>	8 - 1.75mm 8 - 2.5mm	8 - 4.0mm
1969-On	4520cc Eng. 450SE, SEL, SL, SLC, M16 4.5 Litre	92.00mm 3.622	8	<b>2C5490</b> <b>5490</b>	8 - 1.75mm 8 - 2.5mm	8 - 4.0mm
2005-08	3498cc Eng. C350, CLK350, E350, R350, SLK350 DOHC FI 24V 272.960 3.5 Litre	92.90mm 3.657	6	<b>2M5304</b>	6 - 1.5mm 6 - 1.75mm	6 - 2.5mm
1974-76	2307cc Gas Eng. PDE 230, 230/4	93.75mm 3.691	4	<b>2C5373</b> <b>5373</b>	4 - 1.75mm 4 - 2.5mm	4 - 4.0mm
	OP312, LA321, LP321, O321, OM321, L322, LAS322, LS322, 328	95.00mm 3.740	6	<b>2C6809</b>	24 - 3.0mm	12 - 5.5mm
	2299cc Eng. M102 Motor, E23, 190E, 230CE, 230E, 230GE 2.3 Litre	95.50mm 3.760	4	<b>2C5071</b>	4 - 1.75mm 4 - 2.0mm	4 - 3.5mm

(2) Cyl. Set.

CALL 269-945-2491  
800-776-1088



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego N°. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.		Oil Segments Anillos de Aceite Segments Racieurs

**MERCEDES-BENZ (Never use Plated Rings in Plated Cylinders) (Continued)**  
**(Listed by Cylinder Diameter)**

1991-On 500E, SE, SEL, SL, M119-E50	96.50mm 3.799	8	<b>2C4818</b>	8 - 1.75mm 8 - 2.0mm	8 - 3.5mm
1978-On 500, 560SE, SEC, SEL, SL, SLC, M117	96.50mm 3.799	8	<b>2C4818</b>	8 - 1.75mm 8 - 2.0mm	8 - 3.5mm
1964-On 3780cc Eng. 60, 80, 100 H.P.	97.00mm 3.819	4	<b>2C5480</b> <sup>(2)</sup>	2 - 3.0Kmm 4 - 3.0mm	4 - 5.5mm
1964-On 5675cc Eng. 126 H.P. OM352, OM352A Incl. Turbo	97.00mm 3.819	6	<b>2C5480</b> <sup>(2)</sup>	2 - 3.0Kmm 4 - 3.0mm	4 - 5.5mm
OM360	115.00mm 4.528	6	<b>2C5603</b>	6 - 3.5Kmm 6 - 3.0mm	6 - 5.5mm
200PS, OM326 Diesel	128.00mm 5.039	6	<b>2C5979</b>	24 - 3.5mm	12 - 6.5mm
OM346, OM355 Truck	128.00mm 5.039	6	<b>2C5461</b>	6 - 3.5Kmm 12 - 3.5mm	6 - 6.5mm

**MERCURUISER**  
**Marine**

153, 230, 250, 283, 292 cu. in. Engs. Refer to GMC Marine					
224 cu. in. Engs. 170, 470-488 series Alum. Block Sleeved Cyls.	4.360	4	<b>2C6138</b> <b>2M6138</b> <b>6138</b>	8 - 5/64	4 - 3/16
181cu. in. Eng. 3.0 Litre	4.000	4	<b>2C5570</b> <b>2M5570</b> <b>5570</b>	8 - 5/64	4 - 3/16
181cu. in. Eng. 3.0 Litre <b>Race</b>	4.000	4	<b>2M5502</b>	8 - 5/64	4 - 3/16
302 cu. in. Eng. Refer to Ford Marine					
305, 327, 350 cu. in. Eng. Refer to GMC Marine					
351 cu. in. Eng. Refer to Ford Marine					
409, 427, 454 cu. in. Eng. Refer to GMC Marine					
1988-95 502 cu. in. Eng. H.O.	113.47mm 4.468	8	<b>2M4727</b>	8 - 2.0mm 8 - 1.5mm	8 - 4.0mm

**MERCURY-See Ford**

**MERCURY RACE-See Ford Performance**

**MERCURY**

**Outboard Motors**

1952 3.5 H.P.	2.000	1	<b>285</b>	3 - 1/16	
1964 3.9 H.P.	2.000	1	<b>285</b>	3 - 1/16	
1952-72 4, 7.5 & 9.8 H.P.	2.000	2	<b>285</b> <sup>(1)</sup>	3 - 1/16	
1957-61 9.8, 10 & 15 H.P.	2 1/32	2	<b>387</b> <sup>(1)</sup>	3 - 1/16	
1952-61 10, 16, 18, 20, 25, 35, 40 & 60 H.P.	2 7/16	2	<b>287</b> <sup>(1)</sup>	3 - 1/16	
1954-72 20, 22, 25, 40, 45, 50, 60 & 70 H.P.	2 9/16	2	<b>219</b> <sup>(1)</sup>	3 - 1/16	
1958-61 22 H.P.	2 9/16	2	<b>219</b> <sup>(1)</sup>	3 - 1/16	
1962 25 H.P.	2 9/16	2	<b>219</b> <sup>(1)</sup>	3 - 1/16	
1954-55 25 H.P.	2 9/16	2	<b>219</b> <sup>(1)</sup>	3 - 1/16	
1959 40 H.P.	2 9/16	4	<b>219</b> <sup>(1)</sup>	3 - 1/16	

(1) Cyl. Set. (2) Cyl. Set. K-Keystone Groove.



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego N°. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

### MERCURY (Continued)

#### Outboard Motors

1967-72 40, 65, 80, 95, 115, 125, 135 & 140 H.P.	2 7/8	6	6480 <sup>(1)</sup>	3 - 1/16	
1958-62 45 H.P.	2 9/16	4	219 <sup>(1)</sup>	3 - 1/16	
1961-64 50 H.P.	2 9/16	4	219 <sup>(1)</sup>	3 - 1/16	
1959-60 60 H.P.	2 9/16	6	219 <sup>(1)</sup>	3 - 1/16	
1960-61 70 H.P.	2 9/16	6	219 <sup>(1)</sup>	3 - 1/16	
1958-59 70 H.P.	2 9/16	4	219 <sup>(1)</sup>	3 - 1/16	
1963 85 H.P.	2 3/4	6	6437 <sup>(1)</sup>	3 - 3/32	

### METROPOLITAN-American Motors

1956-62 Metropolitan Austin 4 Ring Piston 1500	2.875	4	2C5859 5859	12 - 5/64	4 - 5/32
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### MIDLAND

#### Compressors

7.4 cu. ft. 4025AW, 4030W, 4084, EL740	2.000	2	294	4 - 3/32	2 - 3/16
12 cu. ft.	2 3/8	1	2C236 236	2 - 3/32	1 - 3/16
1300, 1600 5 ring piston	2 3/4	2	6237	8 - 3/32	2 - 3/16
13 cu. ft. EL1300, EL1600; 7000 Series 3 ring piston	2 3/4	1	6128	2 - 3/16	1 - 3/16

### MINNEAPOLIS-MOLINE - White Motors

(Never use Plated Rings in Plated Cylinders)

(Listed by Cylinder Diameter)

#### Engines

165-4, 4A; 185-4, 206-4, 4A; 206A4, 4A; 206B, 206G, 206VEE, RE Shallow Grooves	*	3 5/8	4	2C7567 7567	12 - 1/8	4 - 3/16
165-4, 4A; 185-4, 206-4, 4A; 206A4, 4A; 206B, 206G, 206VEE, RE M & W Sleeve Kit #AP123 White Machine #A1085 INCREASE BORE SLEEVE ASSEMB. FOR ABOVE	*	3 3/4	4	2C7669	12 - 1/8	4 - 3/16
165-4, 185-4, 206-4, 206B, 206G, EE, RE, V206V Deep Groove	*	3 5/8	4	2C7745 7745	12 - 1/8	4 - 3/16
220-A4, HD2204-A, Gas or LPG		3 3/4	4	2C7172	8 - 3/32	8 - 5/16
283-4, 4A; 283A, 283B, 340A, KEA, KEF		4 1/4	4	2C7743	12 - 5/32	4 - 1/4
D283, D283-4A Diesel; 283-4 Gas	*	4 1/4	4	2C7655	12 - 3/32	8 - 3/16
425-6, 425-6A, 425A-6A, CE, CU		4 1/4	6	2C7551 7551	18 - 3/32	6 - 1/4
425C-6		4 1/4	6	2C6308 6308	18 - 3/32	6 - 3/16
425-C6 Gas & LPG		4 1/4	6	2C4877	18 - 3/32	6 - 3/16
D425, D425-6A Diesel		4 1/4	6	2C7658	18 - 3/32	12 - 3/16
D451-6 Diesel		4 3/8	6	2C7223	18 - 3/32	6 - 3/16
336-A4, Gas		4 5/8	4	2C7515	12 - 3/32	4 - 3/16
D336-4, Diesel		4 5/8	4	2C7697	12 - 3/32	8 - 3/16
403A, 403C, 403-4, GE, LE, LU	*	4 5/8	4	2C5440	12 - 3/16	4 - 1/4
605A Late Piston		4 5/8	6	2C7135 7135	18 - 3/32	6 - 3/16

(1) Cyl. Set. \* Sleeved Engine.

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YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Comps Rings	
								Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs

### MINNEAPOLIS-MOLINE - White Motors (Continued)

(Never use Plated Rings in Plated Cylinders)  
(Listed by Cylinder Diameter)

#### Engines

605-6A, HEA, HE, HU 1210-12A Dual 6 Cyl.	4 5/8	6	<b>2C7991</b> <b>7991</b>	18 - 3/16	6 - 1/4
G705, G706, G707, G708, G1000 504-6 Diesel or LPG	4 5/8	6	<b>2C7135</b> <b>7135</b>	18 - 3/32	6 - 3/16
585 cu. in. Eng. Diesel A4T1600, G1350	4 3/4	6	<b>2C7237</b>	18 - 3/32	6 - 3/16
HD 800, Gas & LPG	5.319	6	<b>2C7173</b> <b>7173</b>	18 - 3/32	6 - 3/16
HD 800-6A 1600-12A Dual 6 Cyl.	5.319	6	<b>7568</b>	18 - 1/8	6 - 1/4

#### Tractors

Jet Star 3, Big MO 400 & 500 Diesel, Gas, LPG	3 5/8	4	<b>2C7581</b>	12 - 3/32	4 - 3/16
D206-4 Eng. 445 Diesel, 4 Star Diesel, 4 Star Super Diesel, Jet Star Diesel, Jet Star 3 Diesel; Mutrac	3 5/8	4	<b>2C7686</b>	4 - 1/8 8 - 3/32	4 - 3/16
206N4 Eng. 4 Star, 4 Star Super, Jet Star, 335, 445, G4, Combine Unitractor	3 5/8	4	<b>2C7581</b>	12 - 3/32	4 - 3/16
445, 206B4R, 206H4, 206GH Minn. Ind., G4 Comb.	3 5/8	4	<b>2C7581</b>	12 - 3/32	4 - 3/16
EE or RE Eng. Std. J, ZTS, Universal J, JT, L, R, RN, RTE, RTI, RTN, RS, RTU, Z, ZAE, ZAN, ZAS, ZAU, AB, ZBE, ZBN, ZBU, ZN, ZT, ZTE, ZTN, ZTS, ZTU, ZTI, 335 Utility Uni-Tractor L, Comb. G4, V4 Eng. Type E, S, U Tractor L, Comb. G4 V4 Eng. Type E,S,US	* 3 5/8	4	<b>2C7745</b> <b>7745</b>	12 - 1/8	4 - 3/16
220A4 Eng. U302, Gas or LPG	3 3/4	4	<b>2C7172</b>	8 - 3/32	8 - 5/16
G6 LP, Gas	4 1/4	6	<b>2C7551</b> <b>7551</b>	18 - 5/32	6 - 1/4
D283-4 Eng. UBD, UDS, UDU Diesel To Eng. #04800049 UTSD Diesel	* 4 1/4	4	<b>2C7655</b>	12 - 3/32	8 - 3/16
D283-4A Eng. U Series Diesel	* 4 1/4	4	<b>2C7655</b>	12 - 3/32	8 - 3/16
D425-6A Eng. G, GB Diesel, GVI	4 1/4	6	<b>2C7658</b>	18 - 3/32	12 - 3/16
283A4 Eng. Gas & LPG UTC, UTE, UTN, UTS, UTU 283B4 LP & Gas KT, KTA, MT, MTA, U, UBE,N,U,TS 283E4 LP & Gas 5 Star; 340-4, A4 Eng. GTC Eng. KEC, KEF Eng. U Series, #04000001-on	* 4 1/4	4	<b>2C7743</b>	12 - 5/32	4 - 1/4
<b>INCREASE BORE SLEEVE KITS FOR THE FOLLOWING ENGINES</b>	*				
283A4, 283B4, 283E4 Eng. Gas & LPG M & W Sleeve Kit Sealed Power	* 4 3/8	4	<b>2C7667</b>	4 - 3/32 8 - 1/8	8 - 1/4
283A4, 283B4, 283E4 Eng. Gas & LPG Superior Piston McQuay Norris Piston #P621	* 4 3/8	4	<b>2C7588</b>	4 - 3/32 8 - 1/8	4 - 3/16
D451-6 Eng. G900D	4 3/8	6	<b>2C7223</b>	18 - 3/32	6 - 3/16
283A4, 283B4, 283E4 Eng. Gas & LPG M & W Piston Kit #AP95	* 4 5/8	4	<b>2C7944</b>	12 - 3/32	8 - 1/4
D336 Eng. M504	4 5/8	4	<b>2C7697</b>	12 - 3/32	8 - 3/16
D336-4 Eng. 5 Star Diesel, M5 Diesel	* 4 5/8	4	<b>2C7697</b>	12 - 3/32	8 - 3/16
403-4 Eng. GB, Gas & LPG #02009309-on; 336-4 Eng. M5 Gas & LPG, M504, M602, M604, M670	* 4 5/8	4	<b>2C7515</b>	12 - 3/32	4 - 3/16

\* Sleeved Engine.



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Oil Segments	
								Comp. Rings Anillos de Comp. Segments de Comp.	Anillos de Aceite Segments Racieurs

### MINNEAPOLIS-MOLINE - White Motors (Continued)

(Never use Plated Rings in Plated Cylinders)  
(Listed by Cylinder Diameter)

#### Tractors

403-4 Eng. GB, Gas & LPG To Eng. #02009310 403-4, 403C4 Engs. GTB, Gas & LPG GE Eng. GT LEA Eng. GTA	*	4 5/8	4	<b>2C5440</b>	12 - 3/16	4 - 1/4
M-M Eng. G Series HUA White Mach. Piston A1102 McQuay Norris Piston P721	*	4 3/4	4	<b>2C7661</b> <b>7661</b>	12 - 1/8	4 - 1/4
5 Star Diesel, U, UB, M & W Power Piston to Increase bore Piston AP96		4 3/4	4	<b>2C7147</b>	12 - 9/32	8 - 1/4
605 M & W AP230 Dist.		4 3/4	6	<b>2C7103</b> <b>7103</b>	18 - 9/32	6 - 1/4
HD800		5.319	6	<b>2C7173</b> <b>7173</b>	18 - 9/32	6 - 3/16
HD800 Gas & LPG w/cast iron oil rings (FOR ENGINES OTHER THAN MINN.-MOLINE)(Determine engine make and model--refer to that engine listing)		5.319	6	<b>2C7265</b>	18 - 9/32	6 - 3/16

### MITSUBISHI

4G11EC, 4G16C Engs., Colt for Greece		68.20mm 2.685	4	<b>2C4695</b> <b>4695</b>	8 - 1.5mm	4 - 4.0mm
600cc Eng. 2G23		70.00mm 2.756	2	<b>6654</b>	4 - 1.5mm	2 - 2.5mm
4G36EC Eng. Colt, Mirage		71.80mm 2.827	4	<b>2C4694</b> <b>4694</b>	8 - 1.5mm	4 - 4.0mm
1963-67 997cc Eng. 1100		72.00mm 2.835	4	<b>2C6752</b> <b>6752</b>	8 - 2.0mm	4 - 4.0mm
1967-73 1088cc Eng., KE44 Old, 4G30, 4G33		73.00mm 2.874	4	<b>2C6714</b> <b>6714</b>	8 - 2.0mm	4 - 4.0mm
1983-86 1187cc Eng. 4G42		71.00mm 2.795	4	<b>2C4342</b> <b>4342</b>	8 - 2.0mm	4 - 4.0mm
1975-78 1238cc Eng. 4G33, 4G36 New		73.00mm 2.874	4	<b>2C4347</b> <b>4347</b>	8 - 1.5mm	4 - 4.0mm
1244cc Eng. 4G11		69.50mm 2.736	4	<b>2C4673</b> <b>4673</b>	8 - 1.5mm	4 - 4.0mm
1969-70 1289cc Eng. Galant, 4G30		73.00mm 2.874	4	<b>2C6714</b> <b>6714</b>	8 - 2.0mm	4 - 4.0mm
1985-91 1298cc Eng. G13B	1.3 Litre	71.00mm 2.795	4	<b>2C4618</b> <b>4618</b>	8 - 1.5mm	4 - 4.0mm
1979-On 1378cc, 1410cc Engs. J, Q, G12B		74.00mm 2.913	4	<b>2C4396</b> <b>2M4396</b> <b>4396</b>	8 - 1.5mm	4 - 4.0mm
1997-02 1468cc Eng., 4G15	1.5 Litre	75.50mm 2.973	4	<b>2C4884</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.8mm
1991-96 92cu. in. Eng. Q, 12 Valve G15B, 4G15B, G4AJ, G4DJ	1.5 Litre	75.50mm 2.972	4	<b>2C4668</b>	4 - 1.2mm 4 - 1.5mm	4 - 3.0mm

\* Sleeved Engine.

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YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	
<b>MITSUBISHI (Continued)</b>							
1971-73	1378cc Eng. Galant Coupe FTO, Delica Truck T120, 4G41	76.50mm 3.012	4	<b>2C4492</b> <b>4492</b>	8 - 2.0mm	4 - 4.0mm	
1985-90	1468cc Eng. G15B, G4DJ 1.5 Litre	75.50mm 2.972	4	<b>2C5716</b> <b>2M5716</b> <b>5716</b>	8 - 1.5mm	4 - 4.0mm	
1965-70	1498cc Eng. KE45	85.00mm 3.346	4	<b>2C6171</b> <b>6171</b>	8 - 2.0mm	4 - 4.0mm	
1969-74	1499cc Eng. 4G31	74.50mm 2.933	4	<b>2C4378</b> <b>4378</b>	8 - 2.0mm	4 - 4.0mm	
2002-On	1584cc Eng. 4G18, SOHC Proton 96.7cu.in. Korean 1.6 Litre	76.00mm 2.992	4	<b>2C5182</b>	8 - 1.2mm	4 - 2.5mm	
1989-93	1595cc Eng. DOHC, 4G31, 4G61, Turbo 1.6 Litre	82.30mm 3.240	4	<b>2C4669</b>	4 - 1.2mm 4 - 1.5mm	4 - 3.0mm	
1985-89	1597cc Eng. 4G32 Incl. Turbo	76.90mm 3.028	4	<b>2C4353</b> <b>4353</b>	8 - 1.5mm	4 - 4.0mm	
1971-83	1597cc, 1600cc Engs. K, Z, 4G32, 4G32B	76.90mm 3.028	4	<b>2C675</b> <b>675</b>	8 - 2.0mm	4 - 4.0mm	
	2G25 Eng.	78.00mm 3.071	2	<b>2C4619</b>	4 - 1.5mm	2 - 2.5mm	
	Jeep 3 Ring Piston	3 1/8	4	<b>2C828</b> <b>828</b>	8 - 3/32	4 - 3/16	
	SD-6	80.00mm 3.150	1	<b>2C6890</b>	3 - 2.5mm	1 - 4.0mm	
1983-94	1755cc, 1795cc Engs. 4G37, G62B Incl. Turbo	80.60mm 3.173	4	<b>2C4367</b> <b>4367</b>	8 - 1.5mm	4 - 4.0mm	
1983-85	4G62B	80.60mm 3.173	4	<b>2C6172</b> <b>6172</b>	8 - 2.0mm	4 - 4.0mm	
1992-02	1834cc Eng. 16 Valve 4G93 1.8 Litre	81.00mm 3.189	4	<b>2C4769</b>	8 - 1.2mm	4 - 2.8mm	
1958-82	1995cc, 2000cc Engs. 4G52	84.00mm 3.307	4	<b>2C4247</b> <b>4247</b>	8 - 2.0mm	4 - 4.0mm	
2002-06	1997cc Eng., 4G94 SOHC 2.0 Litre	81.50mm 3.209	4	<b>2C5173</b>	8 - 1.2mm	4 - 2.5mm	
1995-99	1997cc Eng., 4G63 incl. Turbo 2.0 Litre	85.00mm 3.346	4	<b>2C4933</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.8mm	
1994-99	1997cc Eng., Eclipse, 420A, A588 2.0 Litre	87.50mm 3.445	4	<b>2C4759</b>	8 - 1.2mm	4 - 3.0mm	
2003-08	1998cc Eng. DOHC Vin:D,F 16V 4G63, 4G63T (turbo) 2.0 Litre	85.00mm 3.347	4	<b>2C4558</b>	8 - 1.2mm	4 - 2.0mm	
1992-97	1997cc Eng. DOHC, 16 Valve, 4G63 Incl. Turbo Begin 5/92, Shallow Oil Groove 2.0 Litre	85.00mm 3.346	4	<b>2C4768</b>	4 - 1.2mm 4 - 1.5mm	4 - 3.0mm	
1988-92	1997cc Eng. 4G63, GTX, DOHC Turbo Thru 4/92 2.0 Litre	85.00mm 3.346	4	<b>2C4613</b>	4 - 1.2mm 4 - 1.5mm	4 - 3.0mm	
1983-93	1997cc Eng. SOHC, A 4G63, G63B	85.00mm 3.346	4	<b>2C6899</b> <b>2M6899</b> <b>6899</b>	8 - 1.5mm	4 - 4.0mm	
1983-88	1997cc Eng. A G63B	85.00mm 3.346	4	<b>2C6171</b> <b>6171</b>	8 - 2.0mm	4 - 4.0mm	



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Oil Segments	
								Comp. Rings Anillos de Comp. Segments de Comp.	Anillos de Aceite Segments Racieurs

### MITSUBISHI (Continued)

1983-85 2346cc Eng. Diesel, 4D55 Incl. Turbo		91.10mm 3.587	4	<b>2C5666</b>	4 - 2.5Kmm 4 - 2.0Kmm	4 - 4.0mm
1992-96 2350cc Eng. Pickup 4G64		86.50mm 3.406	4	<b>2C4783</b>	4 - 1.2mm 4 - 1.5mm	4 - 3.0mm
1985-92 2351cc Eng. G64B, 4G64		86.50mm 3.406	4	<b>2C4638</b> <b>4638</b>	8 - 1.5mm	4 - 4.0mm
1993-04 2351cc Eng. 16 Valve, Galant, RDS2, 4G64, 2.4 Litre G4JS Vin: G,Y DOHC, SOHC		86.50mm 3.406	4	<b>2C4780</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.8mm
2004-09 2378cc Eng. 4G69 SOHC Vin:F	2.4 Litre	87.00mm 3.425	4	<b>2C5148</b>	8 - 1.2mm	4 - 2.0mm
1983-89 2555cc Eng., April 1983-89, 4G54		91.10mm 3.587	4	<b>2C5667</b> <b>5667</b>	8 - 1.5mm	4 - 4.0mm
1982-83 2555cc Eng. Thru March 1983, 4G54		91.10mm 3.587	4	<b>2C5595</b> <b>2M5595</b> <b>5595</b>	8 - 2.0mm	4 - 4.0mm
2835cc Eng. Diesel, 4M40 incl. Turbo FB501, FD511, Pajero	2.8 Litre	95.00mm 3.740	4	<b>2C5056</b>	4 - 2.5Kmm 4 - 2.0mm	4 - 4.0mm
1990-04 2972cc Eng. Diamante, 6G72 Incl. Turbo DOHC, SOHC, Vin:F	3.0 Litre	91.10mm 3.587	6	<b>2C4670</b>	6 - 1.2mm 6 - 1.5mm	6 - 3.0mm
1987-02 2972cc Eng. 181 CID, Montero, Pickup, 6G72 Vin: F,H,P	3.0 Litre	91.10mm 3.587	6	<b>2M4453</b> <b>4453</b>	12 - 1.5mm	6 - 4.0mm
1994-04 3497cc Eng. Montero, 6G74 SOHC DOHC Vin: P,4	3.5 Litre	93.00mm 3.661	6	<b>2M4883</b> <b>4883</b>	12 - 1.5mm	6 - 3.0mm
2003-05 3828cc Eng. 6G75 SOHC Endeavor, Galant, Montero	3.8 Litre	95.00mm 3.740	6	<b>2C5169</b>	12 - 1.2mm	6 - 2.0mm

### MONARCH

#### Chain Saws

SK18, SK18-500, SK22, SK22-500	2.000	1	<b>350</b>	2 - $\frac{3}{32}$
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### MORRIS (Listed by Cylinder Diameter)

1939-47 8 H.P.	2.244	4	<b>5797</b>	8 - .089	8 - .158
1953-56 Minor, Series II 4 Ring Piston	2.280	4	<b>5819</b>	12 - .071	4 - .126
Hepolite Piston #12587, 12621	2.280	4	<b>5938</b>	12 - .071	8 - .126
1962-66 Mini-Cooper *	2.458	4	<b>2C6724</b> <b>6724</b>	12 - $\frac{1}{16}$	4 - $\frac{1}{8}$
1957-70 Mini Minor, Minor 850, Minor 1000 4 Ring Piston	2.478	4	<b>2C5906</b> <b>5906</b>	12 - .071	4 - $\frac{1}{8}$
1957-60 Minor 1000 5 Ring Piston	2.478	4	<b>5964</b>	12 - .071	8 - $\frac{1}{8}$
1963-66 Minor 1000, 1100, Mini-Cooper	2.542	4	<b>2C6742</b> <b>6742</b>	12 - $\frac{1}{16}$	4 - $\frac{1}{8}$
1955-56 Cowley 4 Ring Piston	2.579	4	<b>5830</b>	12 - $\frac{5}{64}$	4 - $\frac{5}{32}$
Hepolite Piston #12866 Cowley Mahle Piston #65L36	2.579	4	<b>5912</b>	12 - $\frac{5}{64}$	8 - $\frac{5}{32}$
1963-66 J2 Series	2 $\frac{7}{8}$	4	<b>5897</b>	12 - $\frac{1}{16}$	4 - $\frac{5}{32}$
1963-66 J4 Series	2.875	4	<b>2C5859</b> <b>5859</b>	12 - $\frac{5}{64}$	4 - $\frac{5}{32}$
1954-62 J2, J4, Cowley Series 11, Oxford Series II, III, V Pickup Minibus, Series VAN Cowley 1500 4 Ring Piston	2.875	4	<b>2C5859</b> <b>5859</b>	12 - $\frac{5}{64}$	4 - $\frac{5}{32}$

\* Sleeved Engine. K-Keystone Groove.

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YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego N°. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

### MORRIS (Listed by Cylinder Diameter) (Continued)

1489cc Eng. OHV Cowley 1500, Oxford 1 1/2 Litre, J4, 10/15 C.W.T. J2, 15 C.W.T. Minibus, 1/2 Ton Van	2 7/8	4	2C6877	12 - 5/64	8 - 5/32
1949-54 13 H.P. Oxford Series MO 4 Ring Repl. Piston	73.50mm 2.894	4	5829	8 - 2.0mm	8 - 4.0mm
1949-54 13.4 H.P. Oxford Wolseley 3 Ring Piston	73.50mm 2.894	4	5726	8 - 2.0mm	4 - 4.0mm
1949-54 13.4 H.P. Oxford Wolseley 4 Ring Piston	2.894	4	5784	8 - 5/64	8 - 5/32
1961-67 Oxford VI	3.000	4	2C6716 6716	12 - 5/64	4 - 5/32
1622cc Eng. OHV Oxford, J2, J4, Mini Bus	3.000	4	2C6878 6878	12 - 5/64	8 - 5/32
1955-59 Isis Series II, Also Trucks	3 1/8	6	2C5880 5880	18 - 3/32	6 - 3/16
1954-61 LC, LC5, LD, 1-2 Ton	3 1/8	4	5850	12 - 3/32	4 - 3/16
LC, LC5, LD, 1-2 Ton Hepolite Piston #10008	3 1/8	4	5934	8 - 1/8	8 - 3/16
1955-61 2200cc Eng. Diesel Comm. 2.2 Litre	3 1/4	4	2C5997	12 - 3/32	8 - 3/16
3400cc Eng. Diesel Comm. 3.4 Litre	3.740	4	2C7589	12 - 3/32	8 - 1/4
5100cc Eng. Diesel Comm. 5.1 Litre	3.740	6	2C5972	18 - 3/32	12 - 1/4
5103cc Eng. OHC, 4-7 Ton, 702 5.1 Litre	3.740	6	2C9507	6 - 5/32K 12 - 3/32	12 - 1/4

### MOSKOVITCH

1958-67 1358cc Eng. OHV 407, 408, 423H	76.00mm 2.992	4	2C4297 4297	12 - 2.25mm	4 - 4.0mm
1969-On 1500	82.00mm 3.228	4	2C4425 4425	4 - 2.0mm 4 - 2.5mm	4 - 5.0mm

### MURPHY MWM

#### Engines-Diesel

AKD 412 Series 1 thru 8 Cyl.	105.00mm 4.134	1	2C6784	1 - 2.5mm 2 - 3.0mm	2 - 5.0mm
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### NSU

NSU Prinz	75.00mm 2.953	2	2C6708 6708	4 - 2.0mm	2 - 4.0mm
598cc Eng. NSU Prinz 1V Sport, Prinz 1VL	76.00mm 2.992	2	2C4485	4 - 2.0mm	2 - 4.0mm

### NASH

1956-57 Ambassador 5680, 5780, Rambler, Rebel 5730	4.000	8	2C139 2M139 139	16 - 5/64	8 - 3/16
1952-56 Ambassador 5260, 5360, 5460, 5560, 5660	3 1/2	6	626	12 - 3/32	12 - 5/32
1955 Ambassador 5580	3 13/16	8	4236	16 - 5/64	8 - 3/16
1941-51 Ambassador 4160, At #N6-45310, 4260, 4660, 4760, 4860, 4960, 5060, 5160	3 3/8	6	2C438	12 - 3/32	12 - 5/32
1956-57 Metropolitan Series III, 50 Eng.	2.875	4	2C5859 5859	12 - 5/64	4 - 5/32
1954-55 Metropolitan Austin A40 Eng.	2.579	4	5830	12 - 5/64	4 - 5/32
Metropolitan Hepolite Piston #12629	2 7/8	4	2C5941 5941	12 - 5/64	8 - 5/32



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

### NASH (Continued)

1957	Rambler 5710	3 1/8	6	<b>2C680</b> <b>680</b>	12 - 9/32	6 - 3/16
1956-57	Rambler 5720, Statesman 5650	3 1/2	8	<b>2C652</b> <b>2M652</b> <b>652</b>	16 - 9/64	8 - 3/16
1949-56	Rambler 5110, 5210, 5310, 5410, 5510, 5610 Statesman S/N 233789-on 4940, 5040, 5140, 5240, 5340, 5440, 5540, 5640	3 1/8	6	<b>436</b>	12 - 9/32	12 - 5/32
1941-48	4130, 4140, 4240, 4640, 4740, 4840 To S/N 233788; '600' To S/N 233789	3 1/8	6	<b>439</b>	12 - 9/32	6 - 3/16
1937-41	6, 10, 400, 3710, 3720, 3810, 3820, 3910, 3920, 4010, 4020, 4160 To S/N N6-45310	3 3/8	6	<b>440</b>	12 - 1/8	12 - 5/32
1929-32	420 Std. Big 6, 6-60	3 1/8	6	<b>5037</b>	18 - 1/8	6 - 3/16

### NELSON

#### Engines

2VSG		2 1/4	1	<b>7890</b>	2 - 1/8	1 - 1/8
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### NISSAN

#### Cars & Trucks

1982-On	987cc Eng. MA10, MA10ET	68.00mm 2.677	4	<b>2C4696</b> <b>4696</b>	8 - 1.5mm	4 - 2.8mm
1962-70	988cc, 1200cc Eng. A10, A12, D11, E1, J Pickup, Sedan & Station Wagon; Sunny 1000, B10	73.00mm 2.874	4	<b>2C6714</b> <b>6714</b>	8 - 2.0mm	4 - 4.0mm
1970-74	1171cc, 1189cc Eng. Model B110	73.00mm 2.874	4	<b>2C6714</b> <b>6714</b>	8 - 2.0mm	4 - 4.0mm
	1200cc Eng. MA12 Micra	71.00mm 2.795	4	<b>2C4362</b> <b>4362</b>	8 - 1.5mm	4 - 2.8mm
1979-82	1237cc Eng. 210, A12A	75.00mm 2.953	4	<b>2C6813</b> <b>6813</b>	8 - 2.0mm	4 - 4.0mm
1979-On	1237cc Eng., A12A <b>Shallow Oil Ring Groove</b>	75.00mm 2.953	4	<b>2C6818</b> <b>6818</b>	8 - 2.0mm	4 - 4.0mm
	1270cc Eng. E15	76.00mm 2.992	4	<b>2C6151</b> <b>2M6151</b> <b>6151</b>	8 - 1.5mm	4 - 4.0mm
1974	1288cc Eng. Model B210	73.00mm 2.874	4	<b>2C6714</b> <b>6714</b>	8 - 2.0mm	4 - 4.0mm
1964-67	1288cc Eng. A10, D11, E1, J, P411, PL411	73.00mm 2.874	4	<b>2C6714</b> <b>6714</b>	8 - 2.0mm	4 - 4.0mm
1966-75	1299cc Eng. J13, L520, L521	73.00mm 2.874	4	<b>2C6714</b> <b>6714</b>	8 - 2.0mm	4 - 4.0mm
	E10 Eng.	73.00mm 2.874	4	<b>2C4347</b>	8 - 1.5mm	4 - 4.0mm
1969-73	1296cc Eng. PL521 Pickup Bluebird 1300, 1600, P510; L13, L16	83.00mm 3.268	4	<b>2C6831</b> <b>6831</b>	8 - 2.0mm	4 - 4.0mm
1965-67	1300 Series	73.03mm 2.875	4	<b>6865</b>	4 - 2.0mm 4 - 2.5mm	4 - 4.0mm
1979-82	1397cc A14, 1488cc A15 Eng. 210	76.00mm 2.992	4	<b>2C6146</b>	4 - 1.2mm 4 - 2.0mm	4 - 4.0mm
1975-81	1397cc Eng. F10, 210, B210, 310; A12 & A14	76.00mm 2.992	4	<b>2C4266</b> <b>4266</b>	8 - 2.0mm	4 - 4.0mm

YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Comp. Rings	
								Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs

### NISSAN (Continued)

#### Cars & Trucks

1973-74	1428cc, 1595cc Engs. 620	83.00mm 3.268	4	<b>2C6831</b> <b>6831</b>	8 - 2.0mm	4 - 4.0mm
1968-73	1428cc, 1595cc Engs. 510 Series	83.00mm 3.268	4	<b>2C6831</b> <b>6831</b>	8 - 2.0mm	4 - 4.0mm
1970-72	1483cc J-15, 1567cc J-16 Engs. 1500	78.00mm 3.071	4	<b>2C6871</b> <b>6871</b>	8 - 2.0mm	4 - 4.0mm
1982-88	1488cc E15, 1597cc E16 Engs. Sentra Series 310, Pulsar	76.00mm 2.992	4	<b>2C6151</b> <b>2M6151</b> <b>6151</b>	8 - 1.5mm	4 - 4.0mm
1963-65	1488cc Eng., G, SP L .310U; '65 Fair Lady	80.00mm 3.150	4	<b>2C6761</b> <b>6761</b>	8 - 2.0mm	4 - 4.0mm
1968-74	1595cc R16, 1982cc H20, H Engs. SPL311, PL411	87.20mm 3.433	4	<b>2C6830</b> <b>6830</b>	4 - 2.0mm 4 - 2.5mm	4 - 4.0mm
2002-On	1595cc Eng. Platina, Renault Eng <b>made in Mexico</b>	1.6 Litre 79.50mm 3.130	4	<b>2C5135</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.5mm
1995-99	1597cc Eng. GA16, GA16i, GA16DE, 200SX <b>2 Ring Piston</b>	1.6 Litre 76.00mm 2.992	4	<b>2C4958</b>	4 - 1.5mm	4 - 2.8mm
1989-94	1597cc Eng. GA16, GA16i, GA16DE	1.6 Litre 76.00mm 2.992	4	<b>2C4659</b> <b>4659</b>	8 - 1.5mm	4 - 2.8mm
	1597cc Eng. GA16DS	1.6 Litre 76.00mm 2.992	4	<b>2C4935</b> <b>4935</b>	8 - 1.5mm	4 - 3.0mm
1987-88	1597cc Eng. CA16DE	1.6 Litre 78.00mm 3.071	4	<b>2C4662</b> <b>4662</b>	8 - 1.5mm	4 - 2.8mm
1983-On	1598cc Eng. CA16S	78.00mm 3.071	4	<b>2C4265</b> <b>2M4265</b> <b>4265</b>	8 - 1.5mm	4 - 4.0mm
1994-On	1627cc Eng. NA16S	1.6 Litre 81.50mm 3.209	4	<b>5201</b>	8 - 1.5mm	4 - 4.0mm
1983-88	1680cc Eng. Diesel Pulsar NX, CD17	1.7 Litre 80.00mm 3.150	4	<b>2C6176</b>	4 - 1.75mm 4 - 2.0mm	4 - 3.0mm
2007-10	1797cc Eng. MR18DE, DOHC, Tiida, Verso	1.8 Litre 84.00mm 3.307	4	<b>2C5223</b>	8 - 1.2mm	4 - 2.0mm
2000-04	1769cc Eng. QG18DE DOHC Sentra XE/GXE	1.8 Litre 80.00mm 3.150	4	<b>2C5143</b>	8 - 1.2mm	4 - 2.5mm
1973-74	1770cc Eng. L18 610 Sedan 1800	1.8 Litre 85.00mm 3.346	4	<b>2C6872</b> <b>6872</b>	8 - 2.0mm	4 - 4.0mm
1981-On	1800cc Eng. J18, Mexican Built	1.8 Litre 80.50mm 3.169	4	<b>2C4476</b> <b>4476</b>	4 - 1.5mm 4 - 2.0mm	4 - 4.0mm
1984-89	1809cc Eng. CA18DE, CA18ET Turbo	1.8 Litre 83.00mm 3.268	4	<b>2C4221</b> <b>4221</b>	8 - 1.5mm	4 - 2.8mm
1978-On	1809cc Eng. CA18E,S 1800 Series Auster, Bluebird, Laurel, Prairie	1.8 Litre 83.00mm 3.268	4	<b>2C4951</b> <b>4951</b>	8 - 1.5mm	4 - 4.0mm
1985	1952cc Eng. Z20	2.0 Litre 85.00mm 3.346	4	<b>2C4661</b>	4 - 2.0mm 4 - 1.5mm	4 - 4.0mm
1980-84	1952cc Eng. 200SX, NAP-Z, Z20	2.0 Litre 85.00mm 3.346	4	<b>2C6899</b> <b>2M6899</b> <b>6899</b>	8 - 1.5mm	4 - 4.0mm
1974-80	1952cc Eng. 200SX, 510, 610, 620 Pickup, 710, 2000 Series, L20B	2.0 Litre 85.00mm 3.346	4	<b>2C6872</b> <b>6872</b>	8 - 2.0mm	4 - 4.0mm

YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Comp. Rings	
								Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs

### NISSAN (Continued)

#### Cars & Trucks

1974-80	1952cc Eng. 200SX, L18, Z20	2.0 Litre	85.00mm 3.346	4	<b>2C6872</b> <b>6872</b>	8 - 2.0mm	4 - 4.0mm
1966-69	1973cc Eng. 2000 P130, WP130, A10, J13, J20	2.0 Litre	73.00mm 2.874	6	<b>2C4410</b> <b>4410</b>	12 - 2.0mm	6 - 4.0mm
	1974cc Eng. CD20 Diesel	2.0 Litre	84.50mm 3.327	4	<b>2C4954</b>	8 - 2.0mm	4 - 3.0mm
1989	1974cc Eng. CA20DE	2.0 Litre	84.50mm 3.327	4	<b>2C4681</b> <b>4681</b>	8 - 1.5mm	4 - 2.8mm
1982-88	1974cc Eng. Stanza NAP X, CA20E, CA20S	2.0 Litre	84.50mm 3.327	4	<b>2C6156</b> <b>6156</b>	8 - 1.5mm	4 - 4.0mm
1968-70	1982cc Eng. SRL311, U20	2.0 Litre	87.20mm 3.433	4	<b>2C6829</b> <b>6829</b>	8 - 2.0mm	4 - 4.0mm
1969-70	1988cc Eng. L20A	2.0 Litre	78.00mm 3.071	6	<b>2C4682</b>	12 - 2.0mm	6 - 4.0mm
1997-On	1996cc Eng. LWB, SWB Hardbody	2.0 Litre	86.00mm 3.386	4	<b>2M4219</b> <b>2C4219</b> <b>4219</b>	8 - 1.5mm	4 - 4.0mm
1991-00	1998cc Eng. SR20DE Vin:G	2.0 Litre	86.00mm 3.386	4	<b>2M4601</b> <b>4601</b>	8 - 1.5mm	4 - 3.0mm
1986-93	1998cc Eng. VG20E	2.0 Litre	78.00mm 3.071	6	<b>2C6240</b> <b>6240</b>	12 - 1.5mm	6 - 2.8mm
1986-93	1998cc Eng. VG20ET	2.0 Litre	78.00mm 3.071	6	<b>2C6240</b> <b>6240</b>	12 - 1.5mm	6 - 2.8mm
2007-10	1999cc Eng. MR20DE DOHC 16V Sentra	2.0 Litre	84.00mm 3.307	4	<b>2C5223</b>	8 - 1.2mm	4 - 2.0mm
1980-83	2164cc Eng. Diesel, Pickup, SD20, SD22	2.2 Litre	83.00mm 3.268	4	<b>2C6147</b>	4 - 2.5mm 4 - 2.0mm	4 - 4.5mm
1981-84	2187cc Eng. Pickup, Z22	2.2 Litre	87.00mm 3.425	4	<b>2C6149</b> <b>2M6149</b> <b>6149</b>	8 - 1.5mm	4 - 4.0mm
1982-83	2187cc Eng. 200SX, Z22, Z22E	2.2 Litre	87.00mm 3.425	4	<b>2C6149</b> <b>2M6149</b> <b>6149</b>	8 - 1.5mm	4 - 4.0mm
1999-04	2389cc Eng. KA24DE, DOHC	2.4 Litre	89.00mm 3.504	4	<b>2C5099</b>	8 - 1.2mm	4 - 2.5mm
1989-98	2389cc Eng. 240SX, KA24D, KA24E, KA24DE	2.4 Litre	89.00mm 3.504	4	<b>2C4660</b> <b>4660</b>	8 - 1.5mm	4 - 2.8mm
1985-90	2389cc Eng. 720, D21 Pathfinder Van, 240SX, Z24i	2.4 Litre	89.00mm 3.504	4	<b>2C4452</b> <b>2M4452</b> <b>4452</b>	4 - 2.0mm 4 - 1.5mm	4 - 4.0mm
1983-84	2389cc Eng. Z24		89.00mm 3.504	4	<b>2C5673</b> <b>5673</b>	8 - 1.5mm	4 - 4.0mm
1982-85	2393cc Eng. Maxima 810, L24E-2		83.00mm 3.268	6	<b>2C6162</b> <b>2M6162</b> <b>6162</b>	12 - 1.5mm	6 - 4.0mm
1981	2393cc Eng. 810, L24E		83.00mm 3.268	6	<b>2C6148</b> <b>6148</b>	6 - 1.5mm 6 - 2.0mm	6 - 4.0mm
1970-80	2393cc L24, 2565cc L26 Eng. HLS 30, 240Z, 260Z		83.00mm 3.268	6	<b>2C6856</b> <b>6856</b>	12 - 2.0mm	6 - 4.0mm

YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Comp. Rings	
								Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs

### NISSAN (Continued)

#### Cars & Trucks

1978-80 2400cc Eng. 810	2.4 Litre	83.00mm 3.268	6	<b>2C6856</b> <b>6856</b>	12 - 2.0mm	6 - 4.0mm
2007-10 2488cc Eng. QR25 w/2.00mm oil grv.	2.5 Litre	89.00mm 3.504	4	<b>2C4516</b>	8 - 1.2mm	4 - 2.0mm
2000-06 2488cc Eng. QR25DE Altima, Sentra SR-E w/2.5mm oil grv.	2.5 Litre	89.00mm 3.504	4	<b>2C5099</b>	8 - 1.2mm	4 - 2.5mm
1983-88 2488cc Eng. Diesel, SD25		89.00mm 3.504	4	<b>2C5674</b>	4 - 2.5mm 4 - 2.0mm	4 - 4.5mm
1981-83 2753cc Eng. 280ZX, L28E, w/o Turbo	2.8 Litre	86.00mm 3.386	6	<b>2C6142</b> <b>6142</b>	6 - 1.5mm 6 - 2.0mm	6 - 4.0mm
1981-83 280ZX Turbo, L28ET		86.00mm 3.386	6	<b>2C6150</b>	6 - 1.5mm 6 - 2.0mm	6 - 4.0mm
1975-80 2753cc Eng. 280Z, 280ZX, L28E	2.8 Litre	86.00mm 3.386	6	<b>2C4394</b> <b>4394</b>	12 - 2.0mm	6 - 4.0mm
1982-84 2793cc Eng. Diesel Maxima, LD28		84.50mm 3.327	6	<b>2C6160</b>	12 - 2.0mm	6 - 4.0mm
2800CC Eng. Turbo Diesel, RD28	2.8 Litre	85.00mm 3.347	6	<b>2C5058</b>	12 - 2.0mm	6 - 4.0mm
1985-93 2960cc Eng. Pathfinder & Pickup, VG30E, VG30i	3.0 Litre	87.00mm 3.425	6	<b>2C6239</b>	6 - 2.0mm 6 - 1.5mm	6 - 2.8mm
1984-98 2960cc Eng., 300ZX, VG30E, VG30DE, VG30DETT Incl. Turbo	3.0 Litre	87.00mm 3.425	6	<b>2M6196</b> <b>6196</b>	12 - 1.5mm	6 - 2.8mm
1995-01 2987cc Eng. V6, DOHC, Maxima, VQ30DE	3.0 Litre	93.00mm 3.661	6	<b>2C4781</b> <b>2M4781</b>	12 - 1.2mm	6 - 2.5mm
1985-95 3000cc Eng. F.L. Pickup, Pathfinder	3.0 Litre	87.00mm 3.425	6	<b>2C6239</b>	6 - 2.0mm 6 - 1.5mm	6 - 2.8mm
3000cc Eng. RB30E	3.0 Litre	86.00mm 3.386	6	<b>2C4754</b> <b>2M4754</b> <b>4754</b>	12 - 1.5mm	6 - 2.8mm
1996-04 3275cc Eng. VG33, Pathfinder, QX4	3.3 Litre	91.50mm 3.602	6	<b>2C4899</b>	12 - 1.5mm	6 - 2.8mm
2001-10 3498cc Eng. VQ35DE, DOHC	3.5 Litre	95.50mm 3.760	6	<b>2C5112</b>	12 - 1.2mm	6 - 2.5mm
2005-10 3954cc Eng. VQ40DE, DOHC Pathfinder, Xterra	4.0 Litre	95.50mm 3.760	6	<b>2C5112</b>	12 - 1.2mm	6 - 2.5mm
1963-82 3956 cu. in. Eng., P, P40 Forklift Nissan Partol Model 60	4.0 Litre	85.70mm 3.374	6	<b>2C5738</b> <b>5738</b>	12 - 2.5mm	6 - 4.75mm
1987-On 4169cc Eng. TD42, Patrol Diesel Australian		96.00mm 3.780	6	<b>2C4939</b>	6 - 2.5mm 6 - 2.0mm	6 - 4.0mm
1987-On 4169cc Eng. TB42, TB42S Patrol Australian	4.2 Litre	96.00mm 3.780	6	<b>2M4938</b> <b>4938</b>	12 - 2.0mm	6 - 4.0mm
TB45DE, TB48DE gas engine		99.50mm 3.918	6	<b>2M4532</b> <b>4532</b>	6 - 2.0mm 6 - 1.5mm	6 - 4.0mm
2004-10 5552cc Eng. VK56, VK56DE, QX56 Vin: U DOHC Armada, Titan	5.6 Litre	98.00mm 3.858	8	<b>2M5188</b> <b>5188</b>	16 - 1.5mm	8 - 2.5mm
5654cc Eng. ED6, FD6		100.00mm 3.937	6	<b>2M4267</b>	6 - 3.0mm 6 - 2.0mm	6 - 4.5mm

#### Lift Trucks-Industrial



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.		Oil Segments Anillos de Aceite Segments Racieurs

## NISSAN (Continued)

### Lift Trucks-Industrial

1988cc Eng. L20 Cedric 2000, H130	78.00mm 3.071	6	<b>6853</b>	6 - 2.0mm 6 - 2.5mm	6 - 4.0mm
SD20, SD22 Engs. Diesel 3 ring piston	83.00mm 3.268	4	<b>2C6147</b>	4 - 2.5mm 4 - 2.0mm	4 - 4.5mm
CN6-33 SD33 Chrysler diesel 5 ring piston	83.00mm 3.268	6	<b>2C6532</b>	6 - 2.5mm 12 - 2.0mm	12 - 4.5mm
SD20, SD22 Engs. Diesel, Cedric, Echo Microbus 5 ring piston	83.00mm 3.268	4	<b>2C6875</b>	4 - 2.5mm 8 - 2.0mm	8 - 4.5mm
CN33 4 Cyl., CN6-33 6 Cyl., SD33 6 Cyl., Chrysler Diesel 5 ring piston	83.00mm 3.268	2	<b>2C4391</b>	2 - 2.5mm 4 - 2.0mm	4 - 4.5mm
H20 Cedric 2000, 130	87.20mm 3.433	4	<b>2C6830</b> <b>6830</b>	4 - 2.0mm 4 - 2.5mm	4 - 4.0mm
H25 Model	92.00mm 3.622	4	<b>2C5645</b> <b>2M5645</b> <b>5645</b>	4 - 2.0mm 4 - 2.5mm	4 - 4.0mm
2974cc Eng. H30	87.20mm 3.433	6	<b>2C4540</b> <b>4540</b>	6 - 2.0mm 6 - 2.5mm	6 - 4.0mm
3298cc Eng. ED33 Diesel	100.00mm 3.937	4	<b>2M4249</b>	4 - 3.0mm 4 - 2.0mm	4 - 4.5mm
3956cc Eng. P40 Forklift 4.0 Litre	85.70mm 3.374	6	<b>2C5738</b> <b>5738</b>	12 - 2.5mm	6 - 4.75mm
US Stationary Diesel Models 62, 63, 64	110.00mm 4.331	1	<b>2C5432</b>	2 - 3.18mm 2 - 3.0mm	2 - 4.75mm

## NORTON

### Motorcycles

745cc Eng. OHV Atlas, P11, P11A, N15CS, Commando	2.874	2	<b>7007</b>	4 - 1/16	2 - 5/32
850cc Eng.	3.031	2	<b>7029</b>	4 - 1/16	2 - 5/32

## NUFFIELD

M4, PM4, Petrol, DM4 Diesel	3.740	4	<b>2C7589</b>	12 - 3/32	8 - 1/4
<b>Tractors</b>					
Nuffield Tractor	3.740	6	<b>2C5972</b>	18 - 3/32	12 - 1/4
460 Diesel	3 15/16	4	<b>2C7177</b>	4 - 5/32K 8 - 3/32	8 - 1/4
2827cc 3 Cyl.; 3770cc 4 Cyl. Engs.	3 15/16	1	<b>2C5482</b>	1 - 5/32K 2 - 3/32	2 - 1/4

## O.M. DIESEL

3705cc, CN3; 4940cc, CO3; 7612cc CP3 Engs.	110.00mm 4.331	2	<b>2C5578</b>	6 - 2.5mm	2 - 5.0mm
CO.3D Corsa, 120-Tigrotto M4-M41-55-M5L	110.00mm 4.331	4	<b>2C5489</b>	16 - 2.5mm	4 - 5.0mm
CP3. Var. 32/42 CO 3160 Ceroiattodaino-Trattore Someco 670-Corsa 120. CO. 31. Corsa 130, Tigrotta A14-A14L-A12P	110.00mm 4.331	4	<b>2C5578</b> (2)	6 - 2.5mm	2 - 5.0mm

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153 cu. in. Eng. Refer to GMC Marine					
225 cu. in. Eng. Refer to GMC Marine					

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YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Oil Segments	
								Comp. Rings Anillos de Comp. Segments de Comp.	Anillos de Aceite Segments Racieurs

**OMC-Outboard Marine Corp. (Continued)**

250, 283 cu. in. Engs. Refer to GMC Marine								
300 cu. in. Eng. Refer to GMC Marine								
302 cu. in. Eng. Refer to Ford Marine								
305, 307, 350 cu. in. Engs. Refer to GMC Marine								
351 cu. in. Eng. Refer to Ford Marine								
454 cu. in. Eng. Refer to GMC Marine								

**OIL WELL SUPPLY**

**Engines**

Model E15	6.000	1	7020	3 - 1/4	2 - 1/4
1968-69 E20RC	6 1/4	1	7209	3 - 1/4	2 - 1/4

**OLDSMOBILE-See GMC cars**

**OLDSMOBILE-See GMC**

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**OLDSMOBILE INDUSTRIAL-See GMC trucks**

**OLDSMOBILE INDUSTRIAL-See GMC**

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**OLDSMOBILE RACE-See GMC Performance**

**OLDSMOBILE RACE-See GMC**

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**OLIVER**

**Outboard Motors**

1955-59 15 H.P. Commander, K2, K2E, K3, K4	2 1/2	2	317 <sup>(1)</sup>	2 - 1/16	
1956-59 35 H.P., B Std., B Deluxe, B2	3 1/16	2	8232 <sup>(1)</sup>	3 - 3/32	

**OLIVER-White Motors (Never use Plated Rings in Plated Cylinders)**

**(Listed by Cylinder Diameter)**

**Tractors**

70, 70DX, 70HC, 70KD	*	3 1/8	6	5037	18 - 1/8	6 - 3/16
70, 70HC Gas, 70KD Dist.	*	3 1/8	6	2C7756	18 - 1/8	6 - 1/4
Super 44, 440		3 3/16	4	2C7770 7770	12 - 1/8	4 - 1/4
1250 w/Fiat Eng.		82.00mm 3.228	4	2C4375	8 - 3.0mm	4 - 4.0mm
OC6, 77 Gas & Diesel, 77HC, 177D Ind.	*	3 5/16	6	2C7768 7768	18 - 1/8	6 - 1/4
60AC, 66HC Gas; 66 Diesel; 60KD, 66KD Dist.; 66 Series, 166D Ind., 5 Ring Piston	*	3 5/16	4	2C7748	12 - 1/8	8 - 1/4
66 Gas & Diesel, 66HC; 166D Ind.	*	3 5/16	4	2C7781	12 - 1/8	4 - 1/4
Super 55, Super 66 Gas & Diesel; 66KD Dist.; 166HC Ind.	*	3 1/2	4	2C7726	12 - 1/8	4 - 1/4
Super 55, 55HC; Super 66, 66HC; 550 Gas & Diesel	*	3 1/2	4	2C5117	12 - 1/8	4 - 3/16
Super 77, 77HC, 77KD, Ind., Gas & Diesel	*	3 1/2	6	2C7779	18 - 1/8	6 - 1/4
Super 77, 77KD Gas & Diesel	*	3 1/2	6	2C7670	18 - 1/8	6 - 3/16
88, 88HC Diesel	*	3 1/2	6	2C7670	18 - 1/8	6 - 3/16
88, 88HC, Gas, LPG & Diesel	*	3 1/2	6	2C7779	18 - 1/8	6 - 1/4
177HC Ind., 188D	*	3 1/2	6	2C7779	18 - 1/8	6 - 1/4
770 Gas, LPG & Diesel	*	3 1/2	6	2C7670	18 - 1/8	6 - 3/16
GO130 Gas Eng., Herc. OC4-3G		3 1/2	3	2C7105 7105	3 - 3/32 3 - 1/8	6 - 3/16

(1) Cyl. Set. \* Sleeved Engine.



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

**OLIVER-White Motors (Never use Plated Rings in Plated Cylinders) (Continued)**  
**(Listed by Cylinder Diameter)**

**Tractors**

155 Gas & Diesel Eng. 2-44		3 5/8	4	<b>2C7581</b>	12 - 3/32	4 - 3/16
232 Gas & Diesel Eng. 2-62; 1550 Gas, LPG & Diesel		3 5/8	6	<b>2C7899</b>	18 - 3/32	6 - 3/16
248 Gas Eng. 1600		3 5/8	6	<b>2C563</b> <b>2M563</b> <b>563</b>	12 - 3/32	6 - 3/16
550 & 660 Gas & Diesel	*	3 5/8	4	<b>2C7581</b>	12 - 3/32	4 - 3/16
OC4 Gas		3 3/4	4	<b>2C6581</b> (1)	1 - 3/32 1 - 1/8	2 - 3/16
265 Gas Eng. 2-78, 4-78		3 3/4	6	<b>2C7178</b>	12 - 3/32	6 - 3/16
77KD Dist., Super 77 Gas & Diesel	*	3 3/4	6	<b>2C7747</b>	18 - 1/8	6 - 1/4
Super 88 Gas & Diesel, 88 Diesel, 88HC, 88KD Dist.	*	3 3/4	6	<b>2C7747</b>	18 - 1/8	6 - 1/4
Super 88, 88KD, 880 Gas & Diesel, 1600 Diesel	*	3 3/4	6	<b>2C5028</b>	18 - 1/8	6 - 3/16
177HC Ind., 188D, 188HC Ind.	*	3 3/4	6	<b>2C7747</b>	18 - 1/8	6 - 1/4
265 Gas Eng. 1650	*	3 3/4	6	<b>2C7178</b>	12 - 3/32	6 - 3/16
1800 Gas		3 3/4	6	<b>2C7702</b>	18 - 3/32	6 - 3/16
283 Diesel Eng. 2-78, 4-78; 4-105 Gas		3 7/8	6	<b>2C7703</b>	18 - 3/32	6 - 3/16
2-105, 4-105 Diesel; 352 Diesel Eng. Perkins 1850		3 7/8	6	<b>2C7137</b> <b>7137</b>	18 - 3/32	12 - 1/4
1650, 1800 Diesel, 1850 Gas	*	3 7/8	6	<b>2C7703</b>	18 - 3/32	6 - 3/16
1750, 1755, 1800, 1850 Gas; 1650, 1800 Series Diesel 3 Ring Piston	*	3 7/8	6	<b>2C7179</b>	12 - 3/32	6 - 3/16
1750G Gas to S/N 147260		3 7/8	6	<b>2C668</b> <b>2M668</b> <b>668</b>	12 - 3/32	6 - 3/16
1855D, 1955		3 7/8	6	<b>2C7217</b>	6 - 1/8K 6 - 3/32	6 - 3/16
1950T Diesel Turbo		3 7/8	6	<b>2C7217</b>	6 - 1/8K 6 - 3/32	6 - 3/16
1265 Diesel		3.937	3	<b>2C5363</b> (1)	2 - .098	1 - .217
1365 Diesel		3.937	4	<b>2C5363</b> (1)	2 - .098	1 - .217
99D, 99HC, Super 99	*	4.000	6	<b>2C4007</b>	18 - 1/8	6 - 3/16
199D Ind., 199HC Ind., 950 Gas & Diesel	*	4.000	6	<b>2C4007</b>	18 - 1/8	6 - 3/16
80 HC		4 1/2	4	<b>2C4157</b> <b>4157</b>	12 - 3/16	4 - 3/16
310 Eng. 2-105, 3-5, 28-44, 36, 90	*	4 3/4	4	<b>2C4592</b>	12 - 3/16	4 - 3/16
99 Gas & Diesel	*	4 3/4	4	<b>2C4592</b>	12 - 3/16	4 - 3/16
900 Ind., Oliver Special	*	4 3/4	4	<b>2C4592</b>	12 - 3/16	4 - 3/16
D585 Eng. 2655		4 3/4	6	<b>2C7237</b>	18 - 3/32	6 - 3/16
<b>INCREASE BORE SLEEVE KITS FOR THE FOLLOWING ENGINES</b>						
70HC, 70KD Engines Genuine Sleeve Kit S190 McQuay Norris SA182 Sealed Power SL 1810 Thompson Piston #L17733 White Mach. G218HCH	*	3 1/4	6	<b>2C144</b> <b>144</b>	12 - 3/32	12 - 5/32

(1) Cyl. Set. \* Sleeved Engine. K-Keystone Groove.

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YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego N°. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Oil Segments	
								Comp. Rings Anillos de Comp. Segments de Comp.	Anillos de Aceite Segments Racieurs

**OLIVER-White Motors (Never use Plated Rings in Plated Cylinders) (Continued)**  
**(Listed by Cylinder Diameter)**

**Tractors**

60HC, 60KD, 66HC, 66KD, Ind. 166D Engines M & W Sleeve Kit SP37	*	3 7/16	4	<b>2C6323</b> <b>6323</b>	8 - 3/32	8 - 5/32
77, 77D, 77HC, Ind. 177D Engines M & W Sleeve Kit	*	3 1/2	6	<b>2C7670</b>	18 - 1/8	6 - 3/16
77, 77D, 77HC, Ind. 177D Engines Allied WSA192 White Machine G226HCH, G226AHCH	*	3 1/2	6	<b>2C7779</b>	18 - 1/8	6 - 1/4
66D, 66HC, Ind. 166D Engines Allied WSA192 Superior Piston A1084 White Mach. G226HCH, G226AHCH	*	3 1/2	4	<b>2C7726</b>	12 - 1/8	4 - 1/4
66D, 66HC, Ind. 166D Engines McQuay Norris Sleeve Kit #AS164	*	3 1/2	4	<b>2C7503</b>	12 - 3/32	4 - 1/4
66D, 66HC, Ind. 166D Engines M & W Sleeve Kit SP17S Sealed Power S1-1795	*	3 9/16	4	<b>2C7562</b> <b>7562</b>	12 - 1/8	4 - 1/4
66D, 66HC, Ind. 166D Engines Genuine Sleeve Kit	*	3 9/16	4	<b>2C7586</b>	12 - 3/32	4 - 1/4
77, 77D, 77HC, Ind. 177D Engines Genuine Sleeve Kit	*	3 9/16	6	<b>2C7587</b>	18 - 3/32	6 - 1/4
77, 77D, 77HC, Ind. 177D Engines M & W Gear SP19S Sealed Power SL1795	*	3 9/16	6	<b>2C7563</b> <b>7563</b>	18 - 1/8	6 - 1/4
Super 55, 55D, 66, 66D, 66KD, 166HC Eng. Allied Sleeve Kit #WSA283, 288 Permite Sleeve Kit #CSA283, 288	*	3 3/4	4	<b>2C7669</b>	12 - 1/8	4 - 3/16
Super 55, 55D, 66, 66D, 66KD, 166HC Eng. McQuay Norris Sleeve Kit #SA202, 224 Allied Sleeve Kit #WSA245	*	3 3/4	4	<b>2C7191</b>	12 - 3/32	4 - 1/4
Super 55, 55D, 66, 66D, 66KD, 166HC Eng. Permite Sleeve Kit #CSA245	*	3 3/4	4	<b>2C4611</b>	12 - 1/8	4 - 1/4
Super 55, 550 McQuay Norris Sleeve Kit #SP117	*	3 3/4	4	<b>2C7191</b>	12 - 3/32	4 - 1/4
Super 77, Super 77D, 77KD, 88D, 88HC, 770, 770D Engines McQuay Norris Kit #SA166, 202, 224, 227	*	3 3/4	6	<b>2C7139</b>	18 - 3/32	6 - 1/4
Super 77, 77D, 77HC, 77KD, 88D, 88HC, Ind. 166HC, Ind., 188D M & W Gear SP18D Sealed Power SL1811 Thompson SA176	*	3 3/4	6	<b>2C7747</b>	18 - 1/8	6 - 1/4
Super 77, 77D, 77HC, 77KD, 88D, 88HC, Ind. 166HC, Ind., 188D White Mach. G225AHCH M & W Sleeve Kit SP123	*	3 3/4	6	<b>2C5028</b>	18 - 1/8	6 - 3/16
155HC, 166HC Engines McQuay Norris Sleeve Kit SA202, SA224	*	3 3/4	4	<b>2C7191</b>	12 - 3/32	4 - 1/4

\* Sleeved Engine.



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YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

**OLIVER-White Motors (Never use Plated Rings in Plated Cylinders) (Continued)**  
**(Listed by Cylinder Diameter)**

**Tractors**

Super 77, 77D, 77HC, 77KD, 88D, 88HC, Ind. 166HC, Ind., 188D M & W Sleeve Kit	*	3 7/8	6	<b>2C7685</b>	18 - 3/32	6 - 1/4
Super 88 Diesel M & W Sleeve Assembly SP381D	*	3 7/8	6	<b>2C7121</b> <b>7121</b>	18 - 3/32	12 - 3/16
1600 Gas M & W Sleeve Kit SP419 To Increase Bore from 3 1/2	*	3 7/8	6	<b>2C7121</b> <b>7121</b>	18 - 3/32	12 - 3/16
1800 Gas M & W Piston To Increase Bore from 3 3/4	*	3 15/16	6	<b>2C7163</b>	18 - 3/32	12 - 3/16
<b>FOR ENGINES OTHER THAN OLIVER--Determine engine make and model--refer to that engine listing.</b>						

**ONAN (Listed by Cylinder Diameter)**

**Engines**

1C		2 1/4	1	<b>5122</b>	2 - 3/32	1 - 3/16
AC, AH, AK, KH		2 1/2	1	<b>6054</b>	2 - 3/32	1 - 5/32
BH		2 1/2	2	<b>6054</b> <sup>(1)</sup>	2 - 3/32	1 - 5/32
1B		2 3/4	1	<b>5174</b>	3 - 1/8	1 - 3/16
AJ		2 3/4	1	<b>6366</b>	2 - 3/32	1 - 5/32
OTC, OTC44GN		2 3/4	2	<b>6008</b>	4 - 3/32	2 - 3/16
VFA-W4, W2C, W2S, W3M, W3S		3.000	2	<b>5172</b>	4 - 3/32 2 - 1/8	2 - 3/16
B48G model 20 HP GA020/3707E		3.250	2	<b>4398</b>	4 - 5/64	2 - 3/16
BJBA, DJ60, DJB		3 1/4	2	<b>2C6514</b> <sup>(1)</sup>	3 - 3/32	1 - 3/16
CCK, CCKA, CCKB, J60, JB, VB		3 1/4	2	<b>2C7785</b> <sup>(1)</sup> <b>7785</b>	2 - 3/32	1 - 3/16
CCK, CCKM, MF/471C		3 1/4	2	<b>6261</b>	4 - 3/32	2 - 3/16
DJ30, DJA		3 1/4	1	<b>2C6514</b>	3 - 3/32	1 - 3/16
DJ120, DJC		3 1/4	4	<b>2C6514</b> <sup>(1)</sup>	3 - 3/32	1 - 3/16
J30, LK		3 1/4	1	<b>2C7785</b> <b>7785</b>	2 - 3/32	1 - 3/16
J120, JC, K120		3 1/4	4	<b>2C7785</b> <sup>(1)</sup> <b>7785</b>	2 - 3/32	1 - 3/16
4A Series, Diesel	2.3 Litre	89.00mm 3.504	4	<b>2M5023</b> <sup>(2)</sup>	2 - 2.0mm 2 - 2.5mm	2 - 4.0mm
6A Series, Diesel	2.3 Litre	89.00mm 3.504	6	<b>2M5023</b> <sup>(2)</sup>	2 - 2.0mm 2 - 2.5mm	2 - 4.0mm
NH, NHC		90.50mm 3.563	2	<b>2C5414</b>	4 - 1.5mm	2 - 3.0mm
NH, NHC		3 9/16	2	<b>2C5360</b>	4 - 3/32	2 - 3/16
NHC		3 9/16	2	<b>6962</b> <sup>(1)</sup>	2 - 5/64	1 - 3/16
<b>Late Design</b>						
CW		4.000	2	<b>6519</b>	4 - 3/32	2 - 3/16

**OPEL**

1963-65 993cc Eng. Kadette, LZ, SZ, KW Super 54 H.P.		72.00mm 2.835	4	<b>2C6794</b> <b>6794</b>	8 - 2.0mm	4 - 5.0mm
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(1) Cyl. Set. (2) Cyl. Set. \* Sleeved Engine.

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YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Oil Segments	
								Comp. Rings Anillos de Comp. Segments de Comp.	Anillos de Aceite Segments Racieurs
<b>OPEL (Continued)</b>									
1959-65	993cc Eng. Std. S, 1200, Kadette, 54 H.P.	72.00mm 2.835	4	<b>2C6748</b> <b>6748</b>	8 - 2.5mm	4 - 5.0mm			
	1078cc Eng. Kadett	75.00mm 2.953	4	<b>2C4248</b> <b>4248</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm			
1966-71	1100cc Eng. Std. S, Kadette, 60 H.P. 1.1 Litre	75.00mm 2.953	4	<b>2C6783</b> <b>6783</b>	8 - 2.0mm	4 - 5.0mm			
1934-50	1100cc Eng. P4 Kadette, Olympia 1.3 1.1 Litre	67.50mm 2.657	4	<b>5758</b>	8 - 3.0mm	4 - 5.0mm			
	1196cc Eng. Corsa 12NZ, C12NZ, X12SZ 1.2 Litre	72.00mm 2.835	4	<b>2C5251</b>	8 - 1.5mm	4 - 3.0mm			
1989-91	1200cc Eng. Astra, Corsa, Kadett, Vectra 1.2 Litre	77.60mm 3.055	4	<b>2C4812</b> <b>4812</b>	8 - 1.5mm	4 - 3.0mm			
1973-On	1200cc Eng. Ascona Kadette C	79.00mm 3.110	4	<b>2C4413</b> <b>4413</b>	8 - 2.0mm	4 - 5.0mm			
1979-On	1300cc Eng. Ascona CD, GL, GLS, J, L, LS, N, SR; Berlina, S; Corsa, GT, TR; Berlinetta, Kadett, Manta, CC Special Caravan, Sprint C, Voyage <b>w/3.00mm oil ring</b> 1.3 Litre	75.00mm 2.953	4	<b>2C5076</b> <b>5076</b>	8 - 1.5mm	4 - 3.0mm			
1979-On	1300cc Eng. Ascona CD, GL, GLS, J, L, LS, N, SR; Berlina, S; Corsa, GT, TR; Berlinetta, Kadett, Manta, CC Special Caravan, Sprint C, Voyage 1.3 Litre	75.00mm 2.953	4	<b>2C7228</b> <b>7228</b>	8 - 1.5mm	4 - 4.0mm			
	1300cc Eng. Ascona	75.00mm 2.953	4	<b>2C4248</b> <b>4248</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm			
	1389cc Eng. Z14 XE Astra Corsa 1.4 Litre	77.60mm 3.055	4	<b>2C5218</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.0mm			
1988-On	1400cc Eng. Astra, Corsa, Kadett, Vectra 1.4 Litre	77.60mm 3.055	4	<b>2C4812</b> <b>4812</b>	8 - 1.5mm	4 - 3.0mm			
1954-62	1488cc Eng. Car-A-Van, Olympia, Rekord 1.5 Litre	80.00mm 3.150	4	<b>2C5889</b> <b>5889</b>	8 - 2.5mm	4 - 5.0mm			
1954-60	Kapitan	80.00mm 3.150	6	<b>2C5890</b> <b>5890</b>	12 - 2.5mm	6 - 5.0mm			
1965-71	1500cc Eng. 1500 Rekord B, C, L 1.5 Litre	82.50mm 3.248	4	<b>2C6823</b> <b>6823</b>	8 - 2.0mm	4 - 5.0mm			
1997-On	1598cc Eng. XE, XEL, XE-4V, Astra, Corsa, Vectra, Tigra <b>w/2.5mm oil grv.</b> 1.6 Litre	79.00mm 3.110	4	<b>2C4621</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.5mm			
1997-On	1598cc Eng. 16V Astra, Vectra <b>w/2.0mm oil grv.</b> 1.6 Litre	79.00mm 3.110	4	<b>2C4596</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.0mm			
	1600cc Eng. Diesel 7/84-on Kadett E; 4/82-on Ascona C, Kadett D 1.6 Litre	80.00mm 3.150	4	<b>2C4709</b> <b>4709</b>	8 - 2.0mm	4 - 3.0mm			
1970	1600cc Eng. Ascona Manta	85.00mm 3.346	4	<b>2C4415</b> <b>4415</b>	8 - 2.0mm	4 - 5.0mm			
1959-65	1600cc Eng. Car-A-Van 17, Olympia, Rekord P17 1.7 Litre	85.00mm 3.346	4	<b>2C5993</b> <b>5993</b>	8 - 2.5mm	4 - 5.0mm			
1965-On	1698cc Eng. Car-A-Van, Coupe, L, Rekord, 75 Din-PS 1.7 Litre	88.00mm 3.465	4	<b>2C6837</b> <b>6837</b>	8 - 2.0mm	4 - 5.0mm			
1988-On	1700cc Eng. Astra, Kadett, Vectra 1.7 Litre	82.50mm 3.248	4	<b>2C4821</b>	8 - 2.0mm	4 - 3.0mm			

YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

### OPEL (Continued)

1997-On 1799cc Eng. Astra 180ie Ecotec	1.8 Litre	81.60mm 3.213	4	<b>2C5200</b> <b>5200</b>	8 - 1.5mm	4 - 3.0mm
1796cc Eng. X18XE1, Astra, Vectra	1.8 Litre	80.50mm 3.169	4	<b>2C5185</b>	8 - 1.2mm	4 - 2.0mm
1800cc Eng. Calibra, Vectra	1.8 Litre	81.60mm 3.213	4	<b>2C5269</b> <sup>(2)</sup>	4 - 1.5mm	2 - 3.0mm
1976-80 1817cc Eng. Isuzu	1.8 Litre	84.07mm 3.310	4	<b>2C9101</b> <b>9101</b>	8 - 2.0mm	4 - 4.0mm
1965-76 1897cc Eng. Ansonda GT, SR, Manta, Rekord, GT1900	1.9 Litre	93.00mm 3.661	4	<b>2C6824</b> <b>6824</b>	8 - 2.0mm	4 - 5.0mm
1975-81 2000cc Eng. Diesel Rekord 2000		86.50mm 3.406	4	<b>2C5591</b>	8 - 2.0mm	4 - 4.0mm
1972-On Rekord 2100D Diesel		88.00mm 3.465	4	<b>2C4423</b>	12 - 2.0mm	4 - 5.0mm
1984-On 2197cc Eng. Monza, Rekord, Senator CD, GL, GLS	2.2 Litre	95.00mm 3.740	4	<b>2C5161</b> <b>5161</b>	4 - 1.75mm 4 - 1.5mm	4 - 3.5mm
2400cc Eng. Calibra, Vectra	2.4 Litre	81.60mm 3.213	6	<b>2C5269</b> <sup>(2)</sup>	4 - 1.5mm	2 - 3.0mm
1972-On 2490cc Eng. Commodore B		87.00mm 3.425	6	<b>2C4416</b> <b>4416</b>	12 - 2.0mm	6 - 5.0mm
1937-53 2500cc Eng. Blitzwagen, Kapitan, Super Six	2.5 Litre	80.00mm 3.150	6	<b>5806</b>	12 - 3.0mm	6 - 4.75mm
2600cc Eng. Omega Senator	2.6 Litre	88.80mm 3.496	6	<b>2C5283</b>	12 - 1.5mm	6 - 3.0mm
1959-64 2600cc Eng. Blitz, Kapitan P, PL	2.6 Litre	85.00mm 3.346	6	<b>2C5994</b> <b>5994</b>	12 - 2.5mm	6 - 5.0mm
1965-On 2784cc Eng. Admiral, Diplomat 2600E	2.8 Litre	92.00mm 3.622	6	<b>2C5084</b> <b>5084</b>	12 - 2.0mm	6 - 5.0mm
Rekord OHC		95.00mm 3.740	4	<b>2C4246</b> <b>4246</b>	8 - 2.0mm	4 - 4.0mm
2962cc Eng. VL Commodore, Nissan Eng., Australia, RD30E Turbo	3.0 Litre	86.00mm 3.386	6	<b>2C4713</b>	12 - 1.5mm	6 - 4.0mm

### PACKARD

1957-58 289 cu. in. Eng. All Models 57L, 58, 58L		3 <sup>9</sup> / <sub>16</sub>	8	<b>630</b>	16 - <sup>5</sup> / <sub>64</sub>	8 - <sup>3</sup> / <sub>16</sub>
1955-56 352 cu. in. Eng. 5560, 5580, 5640, 5650, Clipper, Custom, Deluxe, Patrician, Super, 400		4.000	8	<b>2C139</b> <b>2M139</b> <b>139</b>	16 - <sup>5</sup> / <sub>64</sub>	8 - <sup>3</sup> / <sub>16</sub>
1954 359 cu. in. Eng. Packard, 5406, 5426, 5431 212 H.P.		3 <sup>9</sup> / <sub>16</sub>	8	<b>630</b>	16 - <sup>5</sup> / <sub>64</sub>	8 - <sup>3</sup> / <sub>16</sub>
1956 374 cu. in. Eng. 5680, 5688, Patrician, 400 Carribean		4 <sup>1</sup> / <sub>8</sub>	8	<b>2C661</b> <b>2M661</b> <b>661</b>	16 - <sup>5</sup> / <sub>64</sub>	8 - <sup>3</sup> / <sub>16</sub>
1955 Clipper Super, Deluxe 5540		3 <sup>13</sup> / <sub>16</sub>	8	<b>4236</b>	16 - <sup>5</sup> / <sub>64</sub>	8 - <sup>3</sup> / <sub>16</sub>
1948-54 All Eng. Nos. with Suffix "C"		3 <sup>1</sup> / <sub>2</sub>	8	<b>458</b>	16 - <sup>3</sup> / <sub>32</sub>	8 - <sup>3</sup> / <sub>16</sub>
1940-53 All Eng. Nos. w/o Suffix "C"		3 <sup>1</sup> / <sub>2</sub>	8	<b>4048</b>	8 - <sup>3</sup> / <sub>32</sub> 8 - <sup>1</sup> / <sub>8</sub>	8 - <sup>3</sup> / <sub>16</sub>
1937-37 115C		3 <sup>7</sup> / <sub>16</sub>	6	<b>492</b>	12 - <sup>1</sup> / <sub>8</sub>	6 - <sup>3</sup> / <sub>16</sub>

(2) Cyl. Set.

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YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Comp. Rings	
								Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs

## PALMER

### Marine

264 cu. in. Eng.	3 1/16	6	<b>2C6238</b> <b>6238</b>	6 - 3/32 6 - 1/8	6 - 3/16
1986-91 302 cu. in. Eng.	101.60mm 4.000	8	<b>2M4346</b> <b>4346</b>	16 - 1.5mm	8 - 4.0mm
1968-85 302 cu. in. Eng.	4.000	8	<b>2C139</b> <b>2M139</b> <b>139</b>	16 - 5/64	8 - 3/16
304, 345 cu. in. Eng.	3 7/8	8	<b>2C6302</b> <b>2M6302</b> <b>6302</b>	16 - 3/32	8 - 3/16
351 cu. in. Eng.	4.000	8	<b>2C139</b> <b>2M139</b> <b>139</b>	16 - 5/64	8 - 3/16
392 cu. in. Eng.	4 1/8	8	<b>2C6094</b> <b>2M6094</b> <b>6094</b>	16 - 3/32	8 - 3/16
401 cu. in. Eng.	4.165	8	<b>2C672</b> <b>2M672</b> <b>672</b>	16 - 5/64	8 - 3/16
404 cu. in. Eng.	4 1/8	8	<b>2C6094</b> <b>2M6094</b> <b>6094</b>	16 - 3/32	8 - 3/16
549 cu. in. Eng.	4 1/2	8	<b>2C6309</b> <b>6309</b>	16 - 3/32	8 - 3/16

## PANTHER JET

### Marine

350, 403 cu. in. Eng. Refer to GMC Marine					
454 cu. in. Eng. Refer to GMC Marine					
460 cu. in. Eng. Refer to Ford Marine					

## PEGASO

Sobrealimento Diesel 9, 100, 170 H.P. Biar T7, 3	118.00mm 4.646	6	<b>2C5469</b>	6 - 3.0Kmm 12 - 3.0mm	12 - 6.0mm
9105 Diesel 200 H.P.	120.00mm 4.724	6	<b>2C5470</b>	6 - 3.0Kmm 12 - 3.0mm	12 - 6.0mm

## PERKINS (Never use Plated Rings in Plated Cylinders)

(Listed by Cylinder Diameter)

### Diesel

A4.107 Diesel Eng.	3 1/8	4	<b>2C7238</b> <b>7238</b>	4 - 5/64 8 - 1/16	8 - 3/16
4.108 Eng. 3 Ring Piston	3 1/8	4	<b>2C7326</b>	4 - 5/64 4 - 1/16	4 - 3/16
4.108 Eng. 5 Ring Piston	3 1/8	4	<b>2C4429</b>	4 - 5/64 8 - 1/16 4 - 1/8	4 - 3/16
Phaser compressor	80.00mm 3.150	1	<b>5038</b>	2 - 2.0mm	1 - 4.0mm
4-154 Eng.	3.500	4	<b>2C7165</b>	12 - 3/32	8 - 3/16
4-2200cc Diesel Eng.	3.500	4	<b>2C6159</b>	8 - 3/32	4 - 3/16

K-Keystone Groove.



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur		
								Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs

**PERKINS (Never use Plated Rings in Plated Cylinders) (Continued)**  
**(Listed by Cylinder Diameter)**  
**Diesel**

P3 144 Eng.	*	3 1/2	3	2C6723	6 - 3/32 3 - 1/8	6 - 1/4
3A.152 Gas Eng.	*	3.600	1	2C5601	2 - 3/32	1 - 1/4
3A.152D Eng. S/N 1935854-on <b>Chrome Sleeves use 7516 only</b>	*	3.600	3	2C7516 7516	9 - 3/32	6 - 1/4
3A.152D Eng. S/N 1935854-on <b>Chrome Sleeves use 7152 only</b>	*	3.600	3	2C7152 <sup>(1)</sup> 7152	3 - 3/32	1 - 3/16 1 - 1/4
3A.152D Eng. S/N 1935854-on For Late Piston <b>Chrome Sleeves use 7140 only</b>	*	3.600	3	2C7140 <sup>(1)</sup> 7140	2 - 3/32 1 - 1/8	2 - 1/4
4.203 Eng.		3.600	1	2C5601	2 - 3/32	1 - 1/4
4A.203D Eng. S/N 2939036-on <b>Cast Iron Sleeves only</b>	*	3.600	4	2C7804	12 - 3/32	8 - 1/4
4A.203D Eng. S/N 2939036-on <b>Chrome Sleeves use 7152 only</b>	*	3.600	4	2C7152 <sup>(1)</sup> 7152	3 - 3/32	1 - 3/16 1 - 1/4
4A.203D Eng. S/N 2939036-on For Late Piston <b>Chrome Sleeves use 7140 only</b>	*	3.600	4	2C7140 <sup>(1)</sup> 7140	2 - 3/32 1 - 1/8	2 - 1/4
6.305 Eng.		3.600	1	2C5601	2 - 3/32	1 - 1/4
6.305D Eng. <b>Chrome Sleeves use 7516 only</b>		3.600	6	2C7516 <sup>(3)</sup> 7516	9 - 3/32	6 - 1/4
6.305D Eng. <b>Chrome Sleeves use 7516 only</b>		3.600	6	2C7152 <sup>(1)</sup> 7152	3 - 3/32	1 - 3/16 1 - 1/4
6.305D Eng. For Late Piston <b>Chrome Sleeves use 7140 only</b>		3.600	6	2C7140 <sup>(1)</sup> 7140	2 - 3/32 1 - 1/8	2 - 1/4
AT6.354 Diesel Eng. <b>Use Set 7229 only for: Chrome Sleeves or 800 Brinell Sleeves</b>	*	3 7/8	6	2C7229 7229	6 - 1/8 12 - 3/32	6 - 1/4
AT6.354.4 Eng. 3 Ring Piston		3 7/8	6	2C5624	6 - 1/8K 6 - 3/32	6 - 3/16
AT6.354.4 Eng. 4 Ring Piston		3 7/8	6	2C5629	6 - 1/8K 6 - 3/32	12 - 3/16
G4-236, AG4-212 Gas Eng.		3 7/8	4	2C7243	12 - 3/32	4 - 1/4
236, A4.236, A6.4.236 Diesel Eng.		3.877	4	2C7201	12 - 3/32	8 - 1/4
354 Diesel Eng. <b>Chrome Sleeves Set 7245 only</b>		3 7/8	6	2C7245 7245	6 - 1/8 12 - 3/32	12 - 1/4
6.354 Eng. <b>Chrome Sleeves use 7137 only</b>	*	3 7/8	6	2C7137 7137	18 - 3/32	12 - 1/4
A4.248 Diesel Eng.	*	3.976	4	2C7241	12 - 3/32	4 - 1/4
6.372 Eng.		3.976	6	2C5424	18 - 3/32	6 - 1/4
A6.376 Eng.		3.976	6	2C5571	12 - 3/32	6 - 3/16
1963-On 4.248.2 4067cc Eng.	*	101.05mm 3.978	4	2C4743	8 - 2.5mm	4 - 5.0mm
AV8.510 Eng.		4 1/4	8	2C7244	24 - 3/32	8 - 1/4
AV8-540 Diesel Eng.		4 1/4	8	2C5658	16 - 3/32	8 - 3/16
AV8-540 Diesel Eng. 4 Ring Piston		4 1/4	8	2C5407	16 - 3/32	16 - 3/16
4.270 Eng.	*	4 1/4	4	2C7975	12 - 1/8	8 - 1/4

(1) Cyl. Set. (3) Cyl. Set. \* Sleeved Engine. K-Keystone Groove.

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YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Candíd y Ancho	Quantite et largeur	Comp. Rings	
								Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs

**PERKINS (Never use Plated Rings in Plated Cylinders) (Continued)**  
(Listed by Cylinder Diameter)

**Diesel**

L4.270 Diesel Eng.	*	4 1/4	4	<b>2C7975</b>	12 - 1/8	8 - 1/4
A4.300 Eng. w/Chrome Sleeves	*	4 1/2	4	<b>7131</b>	12 - 1/8	8 - 1/4
A4.318 Diesel Eng.	*	4 1/2	4	<b>2C7240</b>	12 - 3/32	4 - 1/4

**PETTER (Never use Plated Rings in Plated Cylinders)**  
(Listed by Cylinder Diameter)

**Engines-Diesel**

PAZ1 Eng.		3.000	1	<b>2C6883</b>	3 - 3/32	2 - 3/16
AH1, AV1, AV2, AVA1, Series II Eng.		3.150	1	<b>2C6884</b>	3 - 3/32	1 - 3/16
PH Series Diesel Eng. 1 & 2 Cyl.		3 7/16	1	<b>2C9511</b>	3 - 3/32	1 - 3/16
PJ Series Eng 1, 2, 3, 4 Cyl.		3.814	1	<b>2C6885</b>	3 - 3/32	1 - 3/16

**PEUGEOT (Never use Plated Rings in Plated Cylinders)**

1972-On 954cc Eng. XV3, 46PS, 8, 8:1 104/204		70.00mm 2.756	4	<b>2C4373</b> <b>4373</b>	8 - 2.0mm	4 - 4.0mm
1983-On 205		70.00mm 2.756	4	<b>2C4373</b> <b>4373</b>	8 - 2.0mm	4 - 4.0mm
1124cc Eng. 106XN, XR, XT 205GL, GR, XL, XR 306XN	1.1 Litre	72.00mm 2.835	4	<b>2C9356</b>	4 - 1.5mm 4 - 2.0mm	4 - 3.0mm
1983-On 1124cc Eng. 104 Coupe ZS XW3/XW35, XW7	1.1 Litre	72.00mm 2.835	4	<b>2C4486</b> <b>4486</b>	4 - 1.5mm 4 - 2.0mm	4 - 4.0mm
1969-75 1288cc Eng. 304, 304S, XL3S	1.3 Litre	76.00mm 2.992	4	<b>2C4330</b> <b>4330</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
1949-56 203 Early		75.00mm 2.953	4	<b>2C5749</b> <b>5749</b>	4 - 3.0mm 8 - 2.5mm	4 - 4.5mm
1965-On 204	1.2 Litre	75.00mm 2.953	4	<b>2C5955</b> <b>5955</b>	8 - 2.0mm	4 - 4.5mm
TU3J, TU3F2 Eng. 106, 205, 206, 405		75.00mm 2.953	4	<b>2C9372</b>	4 - 1.75mm 4 - 2.0mm	4 - 3.0mm
1960-On 403	1.2 Litre	75.00mm 2.953	4	<b>2C5955</b> <b>5955</b>	8 - 2.0mm	4 - 4.5mm
1973 204 Diesel, Moteur XL4D		78.00mm 3.071	4	<b>2C7239</b>	4 - 1.75mm 4 - 2.0mm	4 - 3.0mm
1400cc Eng. 205 GTi, TU3	1.4 Litre	75.00mm 2.953	4	<b>2C5068</b>	4 - 1.75mm 4 - 2.0mm	4 - 3.0mm
1976-80 304 Diesel	1.4 Litre	78.00mm 3.071	4	<b>2C7239</b>	4 - 1.75mm 4 - 2.0mm	4 - 3.0mm
1967-73 204 Diesel Moteur XLD		75.00mm 2.953	4	<b>2C7228</b> <b>7228</b>	8 - 1.5mm	4 - 4.0mm
205 Junior, 106XN, 20J, GL, XE, XL, XR		70.00mm 2.756	4	<b>2C5013</b> <b>5013</b>	8 - 1.5mm	4 - 3.0mm
1977-84 204GL, 204XK5, 304L, 304XL5, 304XL5S, 305GL, 305SR, LS, SLS, GR7CV-XL5, 8CV-XR5		78.00mm 3.071	4	<b>2C6197</b> <b>6197</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
1957-60 1290cc Eng. 203 Late	1.2 Litre	75.00mm 2.953	4	<b>2C5955</b> <b>5955</b>	8 - 2.0mm	4 - 4.5mm
1965-On 204	1.3 Litre	75.00mm 2.953	4	<b>2C5955</b> <b>5955</b>	8 - 2.0mm	4 - 4.5mm

\* Sleeved Engine.



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Oil Segments	
								Comp. Rings Anillos de Comp. Segments de Comp.	Anillos de Aceite Segments Racieurs

### PEUGEOT (Never use Plated Rings in Plated Cylinders) (Continued)

1948-68 1300cc Eng. 204, 304		75.00mm 2.953	4	<b>2C6783</b> <b>6783</b>	8 - 2.0mm	4 - 5.0mm
1955-64 403 3 Ring Piston		80.00mm 3.150	4	<b>2C5891</b> <b>5891</b>	8 - 2.0mm	4 - 4.5mm
1964-70 408/8, J7B8CV-XB5P, U6, U8		80.00mm 3.150	4	<b>2C5891</b> <b>5891</b>	8 - 2.0mm	4 - 4.5mm
1958-63 1468cc Eng. 403 4 Ring Piston		80.00mm 3.150	4	<b>5927</b>	8 - 2.0mm	8 - 4.5mm
1995-On TUD5 Diesel	1.5 Litre	77.00mm 3.031	4	<b>2C4981</b>	4 - 2.0mm 4 - 1.75mm	4 - 3.0mm
1587cc Eng. TU5JP, 106, 206, 307 Berlingo, Partner, Xsara, C3, 110 Saxo	1.6 Litre	78.50mm 3.091	4	<b>2C9369</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.5mm
1587cc Eng. TU5JP, 206, 306, 405	1.6 Litre	78.50mm 3.091	4	<b>2M9365</b>	8 - 1.5mm	4 - 3.0mm
1983-86 1592cc Eng.		80.60mm 3.173	4	<b>2C4253</b> <b>4253</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
1960-70 1618cc Eng. 404, Berline Grand Tourism		84.00mm 3.307	4	<b>2C6713</b> <b>6713</b>	8 - 2.0mm	4 - 4.5mm
1969-71 1796cc Eng. 504, MOT.XM, KF6		84.00mm 3.307	4	<b>2C9516</b> <b>9516</b>	4 - 1.5mm 4 - 2.0mm	4 - 4.0mm
1971-89 1971cc Eng. 504, 505, J5, J9 XN1, XN1A, XN1P, XN1T, XN2		88.00mm 3.465	4	<b>2C4279</b> <b>4279</b>	4 - 1.5mm 4 - 2.0mm	4 - 4.0mm
205 GTi, XU5J, XU51C, XU5CP	1.9 Litre	83.00mm 3.268	4	<b>2C5046</b> <b>5046</b>	8 - 1.75mm	4 - 4.0mm
305 GT, GTX, XU5S	1.9 Litre	83.00mm 3.268	4	<b>2C5046</b> <b>5046</b>	8 - 1.75mm	4 - 4.0mm
1905cc Eng. 405 XU51C, XU52C, XU92C	1.9 Litre	83.00mm 3.268	4	<b>2C5046</b> <b>5046</b>	8 - 1.75mm	4 - 4.0mm
1998cc Eng. 405 SRi, STi, GTX, XU10 Motor Hunter	2.0 Litre	86.00mm 3.386	4	<b>2M5065</b>	4 - 1.5mm 4 - 1.75mm	4 - 3.0mm
1998cc Eng. 605 SLi, SRi, SVi	2.0 Litre	86.00mm 3.386	4	<b>2M5065</b>	4 - 1.5mm 4 - 1.75mm	4 - 3.0mm
1969-77 2112cc Eng. XDP90, 54PS, 22, 2:1, 404, 504 Diesel		90.00mm 3.543	4	<b>2C5486</b> <b>5486</b>	12 - 2.0mm	4 - 4.5mm
1978-81 2304cc Eng. Diesel 504, 505D w/o Turbo		94.00mm 3.701	4	<b>2C5633</b>	8 - 2.0mm	4 - 4.0mm
1987-On 2500cc Eng. Diesel, J5	2.5 Litre	93.00mm 3.661	4	<b>2M9349</b>	4 - 2.5mm 4 - 2.0mm	4 - 4.0mm
1974-81 2664cc Eng. Z112 504, 604		88.00mm 3.465	6	<b>2C4488</b> <b>4488</b>	6 - 1.5mm 6 - 2.0mm	6 - 4.0mm
404LD		88.00mm 3.465	4	<b>2C6861</b> <b>6861</b>	12 - 2.0mm	4 - 4.5mm

### PIONEER-I.E.L. (Listed by Cylinder Diameter)

#### Chain Saws

DA, DB, DC	2.000	1	<b>350</b>	2 - 3/32	
PB, PT	2.000	2	<b>350<sup>(1)</sup></b>	2 - 3/32	
1962-64 NV17, 6-20, 400, 450, 550, 600, 600A, 610, 620, Super 620, 650	2 1/4	1	<b>8207</b>	2 - 1/16	

(1) Cyl. Set.

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YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Oil Segments	
								Comp. Rings Anillos de Comp. Segments de Comp.	Anillos de Aceite Segments Racieurs

### PLEASURECRAFT

#### Marine

302, 351, 460 cu. in. Engs. Refer to Ford Marine

### PLYMOUTH-See Chrysler cars

#### PLYMOUTH-See Chrysler

### PLYMOUTH RACE-See Chrysler Performance

#### PLYMOUTH RACE-See Chrysler

### POBJEDA

2120cc Eng. M20

82.00mm

2

**2C4489**

4 - 2.38mm

4 - 4.0mm

3.228

### PONTIAC-See GMC cars

#### PONTIAC-See GMC

### PONTIAC RACE-See GMC Performance

#### PONTIAC RACE-See GMC

### PORSCHE

1952-55 1300cc Eng. Sport 1300	1.3 Litre	80.00mm 3.150	4	<b>5755</b>	8 - 3.0mm	4 - 5.0mm
1952-55 1500cc Eng. 1500, 1500 Super	1.5 Litre	80.00mm 3.150	4	<b>5755</b>	8 - 3.0mm	4 - 5.0mm
1966-69 1582cc Eng. 912		82.50mm 3.248	4	<b>2C6801</b>	4 - 1.5mm 4 - 2.0mm	4 - 4.0mm
1965 SC		82.50mm 3.248	4	<b>2C6801</b>	4 - 1.5mm 4 - 2.0mm	4 - 4.0mm
1958-65 356B/1600, 356B/1600S, 356B/1600S89		82.50mm 3.248	4	<b>6747</b>	12 - 2.0mm	4 - 5.0mm
1971-73 1679cc Eng. 914.7		90.00mm 3.543	4	<b>2C6864</b> <b>6864</b>	8 - 2.0mm	4 - 5.0mm
1974-On 1795cc Eng. 914	1.8 Litre	93.00mm 3.661	4	<b>2C6119</b> <b>6119</b>	8 - 2.0mm	4 - 4.0mm
1976-79 1984cc Eng. 924 w/Mahle Piston		86.50mm 3.406	4	<b>2C4466</b> <b>4466</b>	4 - 2.0mm 4 - 2.5mm	4 - 5.0mm
1973-74 2000cc Eng. 914	2.0 Litre	94.00mm 3.701	4	<b>2C5599</b>	4 - 1.5mm 4 - 1.75mm	4 - 4.0mm
1977-On 3300cc Eng. 930 Turbo w/Nicasil Cylinders	3.3 Litre	97.00mm 3.819	6	<b>2M4789</b>	12 - 1.5mm	6 - 3.5mm

### POWER PRODUCTS (Listed by Cylinder Diameter)

#### Chain Saws

AH47, AV47, V47	2.000	1	<b>350</b>	2 - 3/32	
AH48, AH52, AH58, AH480, AH520, TECV11 Late Piston	2 3/32	1	<b>8411</b>	2 - 1/16	
AH81	2 1/2	1	<b>8201</b>	2 - 1/16	

#### Engines

AH51, AH440, AH510, AV520, TECV1, V51 Go-Karts	2.000	1	<b>350</b>	2 - 3/32	
AH61 Go-Karts	2 3/32	1	<b>8411</b>	2 - 1/16	



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego N°. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

### POWER PRODUCTS (Listed by Cylinder Diameter) (Continued)

#### Engines

AH58, AV52, AV580, AV600, TECV11, V58 Late Piston Go-Karts	2 7/32	1	<b>8411</b>	2 - 1/16	
AH81, AH82 Go-Karts	2 1/2	1	<b>8201</b>	2 - 1/16	

### PROPULSION ENGINE

375	2.000	1	<b>285</b>	3 - 1/16	
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### REMINGTON-Mall

#### Chain Saws

Bantam, Bantam G & GP	2 1/16	1	<b>360</b>	3 - 1/16	
SL, SL5, SL5A, SL5R, SL5RP	2 1/16	1	<b>360</b>	3 - 1/16	
Super 65	2 1/16	1	<b>360</b>	3 - 1/16	
Super 75, Super 75A, Super 75GB	2 1/16	1	<b>360</b>	3 - 1/16	
Super 660, Super 660G	2 1/16	1	<b>360</b>	3 - 1/16	
Super 770, Super 770G To S/N GD2490	2 1/16	1	<b>360</b>	3 - 1/16	
12AB, 12AP, AP Pinned Piston	2 1/16	1	<b>360</b>	3 - 1/16	

### RENAULT (Listed by Cylinder Diameter)

1963-67 750cc Eng. R4, R1120 Stationwagon	54.50mm 2.146	4	<b>2C6792</b> <b>6792</b>	8 - 2.0mm	4 - 3.5mm
1950-62 4CV, Mot. 662.2, 17 H.P. 750, R1062 Piston #4.265.7830 R1063, R0272, R2100, 4CV, R4L	54.50mm 2.146	4	<b>5765</b>	12 - 2.0mm	4 - 3.5mm
1950-59 4CV, Mot. 662.2 17 H.P. R1062	54.50mm 2.146	4	<b>5980</b>	8 - 2.0mm	8 - 3.5mm
1947-50 4CV, Mot. 653 Piston #2.257.644 R1060, R2070	55.00mm 2.165	4	<b>5740</b>	12 - 2.0mm	4 - 3.5mm
1970-72 R4	58.00mm 2.283	4	<b>2C6898</b> <b>6898</b>	4 - 1.75mm 4 - 2.0mm	4 - 3.5mm
1969 R6	58.00mm 2.283	4	<b>2C6898</b> <b>6898</b>	4 - 1.75mm 4 - 2.0mm	4 - 3.5mm
1963-67 830cc Eng. R4, R1123 Stationwagon R2104 Fourgonette	58.00mm 2.283	4	<b>2C6729</b> <b>6729</b>	8 - 2.0mm	4 - 3.5mm
1956-64 845cc Eng. Dauphine, Ventoux 670 3 Ring Piston	58.00mm 2.283	4	<b>2C6729</b> <b>6729</b>	8 - 2.0mm	4 - 3.5mm
1956-64 Dauphine, R1090, Floride, Gordini	58.00mm 2.283	4	<b>2C5901</b> <b>5901</b>	12 - 2.0mm	4 - 3.5mm
1956-60 Juvaquatre Four, Dauphine	58.00mm 2.283	4	<b>6715</b>	8 - 2.0mm	8 - 3.5mm
1938-56 Juvaquatre Four, Dauphine	58.00mm 2.283	4	<b>5713</b>	12 - 2.5mm	4 - 3.5mm
1962-67 956cc Eng. Caravelle, R8, R1130	65.00mm 2.559	4	<b>6736</b>	8 - 2.0mm	4 - 3.5mm
956cc Eng. 44PS, 9, 25, 25:1 R5TL	65.00mm 2.559	4	<b>2C4369</b> <b>4369</b>	4 - 1.75mm 4 - 2.0mm	4 - 3.5mm
1998-On D7F, Clio, Twingo 1.2 Litre	69.00mm 2.717	4	<b>2C4995</b>	8 - 1.5mm	4 - 2.5mm
1962-On 1108cc Eng. R4, R5, R6L, R8, R9, R10, R11 Express	70.00mm 2.756	4	<b>2C4652</b> <b>4652</b>	4 - 1.75mm 4 - 2.0mm	4 - 3.5mm

YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

**RENAULT (Listed by Cylinder Diameter) (Continued)**

1962-75	1108cc Eng. Motor 688-01, 39/47/52 PS, 8, 5:1, 9, R2132-Estafette 800/Pickup, Caravelle Coupe 1100S, Caravelle Cabriolet 1100S, R2134, Estafette 1000, R8 Major-1100, R8S, R6L-TL, R10-Major, R1132, R1133	70.00mm 2.756	4	<b>2C6779</b> <b>6779</b>	8 - 2.0mm	4 - 3.5mm
1968-79	1289cc Eng. LeCar, R10, R12, R15, 1300 1.3 Litre Series	73.00mm 2.874	4	<b>2C6870</b> <b>6870</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
1970	Staffette	73.00mm 2.874	4	<b>2C6870</b> <b>6870</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
1969-71	1289cc Eng. Motor 810, R1192, 54PS, 8, 5:1, R12, R10-1300, Staffette	73.00mm 2.874	4	<b>2C6870</b> <b>6870</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
	GTL 810 Eng. R5	73.00mm 2.874	4	<b>2C6870</b> <b>6870</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
	1200cc Eng. Twigo 1.2 Litre	74.00mm 2.913	4	<b>2C4988</b> <b>4988</b>	4 - 1.5mm 4 - 1.75mm	4 - 3.0mm
1967	Gordini 1300, R8, 812E	74.50mm 2.933	4	<b>4467</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
	1991on Clio, R/L/RN, 1171cc 1.2 L, E5F, E7F 1989on Chamade R19, TS, GS, TES 1991on Clio, S, RT, 1390cc 1.4 L, E6J, E7J	75.80mm 2.984	4	<b>2C4859</b> <b>4859</b>	4 - 1.5mm 4 - 1.75mm	4 - 3.0mm
1983-87	1397cc Eng. Alliance, R16	76.00mm 2.992	4	<b>2C4330</b> <b>4330</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
1980-83	1397cc Eng. LeCar, R16 1.4 Litre	76.00mm 2.992	4	<b>2C4330</b> <b>4330</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
1965-71	1470cc Eng. Motor 697, 58, 5, PS, 8, 6:1, R16	76.00mm 2.992	4	<b>2C4266</b> <b>4266</b>	8 - 2.0mm	4 - 4.0mm
	1397cc Eng. R16, 697 Motor	76.00mm 2.992	4	<b>2C4330</b> <b>4330</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
1968-76	1564cc Eng. R15, R16, 1152, 1153; R16TS, 1151, 807 or 821 Eng. Fuego	77.00mm 3.031	4	<b>2C6857</b> <b>6857</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
1983-On	1595cc Eng. R9D, R11D 1.6 Litre	78.00mm 3.071	4	<b>2C4864</b>	8 - 2.0mm	4 - 3.0mm
1972-83	1647cc Eng. 841, R12, R15TL, 18i Fuego Turbo	79.00mm 3.110	4	<b>2C4448</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
1999-05	1598cc Eng. DOHC K4M 16V 1.6 Litre	79.50mm 3.130	4	<b>2C4313</b>	8 - 1.5mm	4 - 2.5mm
	1870cc Eng. Clio, Eclair, 706, F8Q, F8QA R19 Diesel 1.9 Litre	80.00mm 3.150	4	<b>2C4709</b> <b>4709</b>	8 - 2.0mm	4 - 3.0mm
1985-89	1721cc Eng. F3N 1.7 Litre	81.00mm 3.189	4	<b>2C4600</b> <b>4600</b>	4 - 1.75mm 4 - 2.0mm	4 - 3.0mm
1992-95	1965cc Eng. F2R, F3R 2.0 Litre	82.00mm 3.228	4	<b>2C4766</b> <b>4766</b>	4 - 1.75mm 4 - 2.0mm	4 - 3.0mm
1987-89	1965cc Eng. F3R, GTA 2.0 Litre	82.00mm 3.228	4	<b>2C7333</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
	1794cc Eng. Clio, Laguna, FLH, RT, R19 1.8 Litre	82.70mm 3.256	4	<b>2C4990</b>	4 - 1.5mm 4 - 1.75mm	4 - 3.0mm
2004-On	2000cc Eng. F4R Megan LA1L 2.0 Litre	82.70mm 3.256	4	<b>2C4909</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.0mm
1937-56	206E1, 460, 603, 2060, 2160, Fregate, Novaquatre, Primaquatre Vinaquatre	85.00mm 3.346	4	<b>5835</b>	12 - 3.0mm	4 - 4.5mm



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego N°. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Oil Segments	
								Comp. Rings Anillos de Comp. Segments de Comp.	Anillos de Aceite Segments Racieurs

### RENAULT (Listed by Cylinder Diameter) (Continued)

1990-On J8S Turbo Diesel, R18, R20, R21, R25, R30	*	86.00mm 3.386	4	<b>2C5043</b>	4 - 2.5Kmm 4 - 2.5mm	4 - 3.0mm
1985-On R18, R20, Fuego		88.00mm 3.465	4	<b>2M4257</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
1988-89 R18, R20, Medallion 2.2 Litre		88.00mm 3.465	4	<b>2M4257</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
1975-On 2664cc Eng. R25, 30TS, R30TX		88.00mm 3.465	6	<b>2C4488</b>	6 - 1.5mm 6 - 2.0mm	6 - 4.0mm
1957-60 Fregate, R1101		88.00mm 3.465	4	<b>5923</b>	12 - 3.0mm	4 - 4.5mm
FB30 Diesel T28, T30, T35, P1000D, P8 Model 8140-B70, FB30 2.5 Litre		93.00mm 3.661	4	<b>2C9384</b>	4 - 3.0mm 4 - 2.0mm	4 - 4.0mm

### REO (Listed by Cylinder Diameter)

#### Lawn Mower Engines

211E, 211F, 211G, 211H, 338E, 338F, 338G, 404E, 404F, 404G, 552, 556, 660G, 660H, 2230H, 2340H, 2840H, 2980H, 3200H, 4000J, LM551, WLJ18		2.000	1	<b>2C7894</b> <b>7894</b>	2 - 3/32	1 - 3/16
211E, 211F, 211G, 211H, 338E, 338F, 338G, 404E, 404F, 404G, 552, 556, 660G, 660H, 2230H, 2340H, 2840H, 2980H, 3200H, 4000J, PJ20, PK20, RJ25, RK25, TK18, 21, TKS18, 21, TLJ18, 21, WJ18, 21, YRJ25, YRK25, 3300, 3600 J Eng.		2 1/8	1	<b>406</b>	2 - 3/32	1 - 3/16

#### REO TRUCKS & BUSES

1943-51 19A, 19B, 19C, 19T, 20CHS, 21B, 21C, 21T, 21X, 419, 421, Reo Gold Crown, 245, GC245 or 288, GC288 Eng.		3 1/2	6	<b>2C7670</b>	18 - 1/8	6 - 3/16
1954-64 440 cu. in. Eng. A Series, OV220, 235 Eng. Reo Gold Comet	*	4 1/8	8	<b>2C6002</b>	16 - 3/32	16 - 3/16
1950-64 OA145, OA331, OH160, 170 Eng. Reo Gold Comet OA142LPG, OA160LPG, OA331LPG, OH160LPG	*	4 1/8	6	<b>2C5110</b>	12 - 3/32	12 - 3/16
1959-64 Gold Comet OH185, 186, 200	*	4 1/4	6	<b>2C6299</b>	12 - 3/32	12 - 3/16
(FOR ENGINES OTHER THAN REO)(Refer to engine listing by make and model)						

### RILEY (Listed by Cylinder Diameter)

1957-64 One Point-Five, Mark III; 4 Sixty-Eight 1/2 Litre, Four Seventy Two		2 7/8	4	<b>5897</b>	12 - 1/16	4 - 5/32
1964-65 4/72		3.000	4	<b>2C6716</b> <b>6716</b>	12 - 5/64	4 - 5/32
1938-59 2500cc Eng. Pathfinder, All Models 2.5 Litre		3.169	4	<b>5781</b>	8 - 3/32	8 - 5/32
1938-59 2600cc Eng. Pathfinder, All Models 2.6 Litre		3.169	4	<b>5781</b>	8 - 3/32	8 - 5/32

### ROTOTILLER

#### Garden Tractors

B1-6 Eng.		3.000	1	<b>379</b>	3 - 1/8	
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### ROVER (Listed by Cylinder Diameter)

1951-53 Type 75, P3, P4 Chrome Plated Sleeve	*	65.20mm 2.567	6	<b>5810</b>	12 - 1.75mm 6 - 2.25mm	6 - 4.0mm
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\* Sleeved Engine. K-Keystone Groove.

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YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Oil Segments	
								Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs
<b>ROVER (Listed by Cylinder Diameter) (Continued)</b>									
1951-54	Land Rover	69.50mm 2.736	4	<b>5792</b>	8 - 1.75mm 4 - 2.25mm	4 - 4.0mm			
1954-58	75, 90, 105	73.00mm 2.874	6	<b>5898</b>	12 - 1.75mm 6 - 2.25mm	6 - 4.0mm			
1990-On	1120cc Eng. Metro, L, S	1.1 Litre 75.00mm 2.953	4	<b>2C4962</b>	4 - 1.2mm 4 - 1.5mm	4 - 3.0mm			
1990-On	1396cc Eng. Metro, GS, GTA, GTi, DOHC 214 GLi, Si, SL, SLi, DOHC 414 GLi, SL, SLi, DOHC	1.4 Litre 75.00mm 2.953	4	<b>2C4962</b>	4 - 1.2mm 4 - 1.5mm	4 - 3.0mm			
1952-59	Land Rover, 60	2.0 Litre* 77.79mm 3.063	4	<b>5844</b>	8 - 1.75mm 4 - 2.25mm	4 - 4.0mm			
1952-58	1997cc Eng. Land Rover	2.0 Litre 77.79mm 3.063	4	<b>2C4264</b> <b>4264</b>	8 - 1.75mm	8 - 4.0mm			
1957	Land Rover Series 1 3 Ring Piston	77.79mm 3.063	4	<b>5949</b>	8 - 1.75mm	4 - 4.0mm			
1957	Land Rover Series 1 4 Ring Piston	77.79mm 3.063	4	<b>6833</b>	12 - 1.75mm	4 - 4.0mm			
	3000cc Eng. Hepolite Piston #14658	3.0 Litre 77.79mm 3.063	6	<b>2C6760</b> <b>6760</b>	12 - 1.75mm	12 - 4.0mm			
1995-On	1800cc Eng. 1.8L 216i	80.00mm 3.150	4	<b>2C4623</b> <sup>(2)</sup>	2 - 1.0mm 2 - 1.2mm	2 - 2.0mm			
1995-On	2497cc Eng. 2.5L 220i	2.5 Litre 80.00mm 3.150	6	<b>2C4623</b> <sup>(2)</sup>	2 - 1.0mm 2 - 1.2mm	2 - 2.0mm			
1964-71	1978cc Eng. 2000	85.73mm 3.375	4	<b>2C6777</b> <b>6777</b>	8 - 1.75mm	4 - 4.75mm			
1958-59	Land Rover Diesel	85.73mm 3.375	4	<b>5960</b>	12 - 2.25mm	8 - 4.75mm			
1977-89	3528cc Eng. SD1 Range Rover	88.90mm 3.500	8	<b>2C4289</b> <b>4289</b>	16 - 1.6mm	8 - 4.75mm			
1969-73	3500cc Eng. Model 3500SS 3.5 Litre	3.5 Litre 3 1/2	8	<b>2C652</b> <b>2M652</b> <b>652</b>	16 - 5/64	8 - 3/16			
1984-On	12J Diesel 90, 110	90.50mm 3.563	4	<b>2C4620</b>	8 - 2.0mm	4 - 4.0mm			
1962-64	2250cc Eng. Diesel	2.3 Litre 3 7/16	4	<b>2C6786</b> <b>6786</b>	12 - 3/32	8 - 3/16			
1958-73	2286cc Eng. Land Rover Series II 88, 109, Rover 80	2.3 Litre 90.50mm 3.563	4	<b>2C5928</b> <b>5928</b>	8 - 1.75mm	4 - 4.75mm			
1958-62	2250cc Eng. Land Rover Series II 88, 109, Rover 80, Rover 80, 4 Ring Piston	2.3 Litre 90.50mm 3.563	4	<b>2C6834</b> <b>6834</b>	8 - 1.75mm	8 - 4.75mm			
1989-95	3950cc Eng. Land Rover EFI, Vogue	3.9 Litre 94.00mm 3.701	8	<b>2M4930</b> <b>4930</b>	16 - 1.5mm	8 - 3.0mm			
1996-On	4000cc Eng. Land Rover V-8 50-D	4.0 Litre 94.00mm 3.701	8	<b>2C4998</b>	8 - 1.2mm 8 - 1.5mm	8 - 3.0mm			
1993-95	4250cc Eng. Land Rover EFI, Vogue	4.2 Litre 94.00mm 3.701	8	<b>2M4930</b> <b>4930</b>	16 - 1.5mm	8 - 3.0mm			
2003-05	4398cc Eng. BMW Eng.	4.4 Litre 92.00mm 3.622	8	<b>2M5296</b>	16 - 1.5mm	8 - 2.0mm			

(2) Cyl. Set. \* Sleeved Engine.



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Oil Segments	
								Comp. Rings Anillos de Comp. Segments de Comp.	Anillos de Aceite Segments Racieurs

### ROVER (Listed by Cylinder Diameter) (Continued)

4600cc Eng. Land Rover V-8	4.6 Litre	94.00mm 3.701	8	<b>2C4998</b>	8 - 1.2mm 8 - 1.5mm	8 - 3.0mm
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### SAAB

1959-64 850cc Eng. 3, 7, 95, 96		70.00mm 2.756	3	<b>6744</b>	9 - 2.5mm	
1967-70 1498cc Eng. 95, 96 V-4		90.00mm 3.543	4	<b>2C6773</b> <b>6773</b>	4 - 2.0mm 4 - 3.0mm	4 - 5.0mm
1971-74 1698cc Eng. Blue/Black 95, 96		90.00mm 3.543	4	<b>2C6773</b> <b>6773</b>	4 - 2.0mm 4 - 3.0mm	4 - 5.0mm
1969-70 1709cc Eng. Model 99 Early		83.50mm 3.287	4	<b>2C4326</b> <b>4326</b>	4 - 2.0mm 4 - 3.0mm	4 - 4.0mm
1970-73 1854cc Eng. Model 99 3 Ring Piston		87.00mm 3.425	4	<b>2C5497</b> <b>5497</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
Model 99 3 Ring Hepolite Piston		87.00mm 3.425	4	<b>2C5496</b> <b>5496</b>	4 - 2.0mm 4 - 2.5mm	4 - 4.0mm
1972-85 1985cc Eng. 121 cu. in., 99L, 900, 900EMS Turbo	2.0 Litre	90.00mm 3.543	4	<b>2C5562</b> <b>5562</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
2000-03 1998cc Eng. Model 9-3 B205 SE L4	2.0 Litre	90.00mm 3.543	4	<b>2M4197</b>	8 - 1.5mm	4 - 2.5mm
1968-74 2000cc Eng. Model 96 Late, Sonnet 9 III Ford Motor	2.0 Litre	90.00mm 3.543	4	<b>2C5600</b>	4 - 2.0mm 4 - 3.0mm	4 - 4.0mm
1991-On 2100cc Eng. B212, 900, S	2.1 Litre	93.00mm 3.661	4	<b>2C4997</b>	4 - 1.75mm 4 - 2.0mm	4 - 3.0mm
2000-05 2290cc Eng. Model 9-5 B235 SAA Aero, Linear, Viggen	2.3 Litre	90.00mm 3.543	4	<b>2M4197</b>	8 - 1.5mm	4 - 2.5mm

### SATURN-See GMC cars

### SCANIA-VABIS - Swedish

#### Diesel

1947-61 D7, D620, D630, D640	*	115.00mm 4.528	6	<b>2C6806</b>	18 - 3.0mm	12 - 6.0mm
Th-1972 DS11 Diesel		127.00mm 5.000	6	<b>2C5565</b>	18 - 2.38mm	6 - 6.35mm
Th-1972 DS11 Diesel w/3pc oil ring		127.00mm 5.000	6	<b>2C5180</b>	18 - 2.38mm	6 - 6.35mm

### SCHRAMM

#### Compressors & Engines

GOH Eng. 210 Unistage Compressor		4 1/2	6	<b>5235</b>	12 - 1/8	12 - 3/16
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### SCOTT ATWATER

#### Outboard Motors

1953-59 7 1/2 H.P.		2.000	2	<b>322<sup>(1)</sup></b>	2 - 3/32	
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### SCRIPPS (Listed by Cylinder Diameter)

#### Marine Engines

30, 40, 60		3 1/4	4	<b>2C5060</b> <b>5060</b>	8 - 1/8	4 - 3/16
F4HS, F4MD Series		3 3/4	4	<b>2C7669</b>	12 - 1/8	4 - 3/16
100-6-130		4.000	6	<b>2C5213</b> <b>5213</b>	6 - 3/32 6 - 1/8	6 - 3/16

(1) Cyl. Set. \* Sleeved Engine.





YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Comp. Rings	
								Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs

### SCRIPPS (Listed by Cylinder Diameter) (Continued)

#### Marine Engines

6-145, 6-158, 6-339	4.000	6	<b>2C4231</b>	6 - $\frac{3}{32}$ 6 - $\frac{1}{8}$	12 - $\frac{3}{16}$
152, 153, 154, 155, 156, 157, 302, 303, 304, 305, 306, 307 12 Cyl.	4 $\frac{1}{4}$	6	<b>2C4006</b>	18 - $\frac{1}{8}$	6 - $\frac{3}{16}$

### SEA BEE

#### Outboard Motors

1945-59 3 H.P.	2 $\frac{1}{8}$	1	<b>8305</b>	2 - $\frac{3}{32}$	
1946-59 5 H.P.	1 $\frac{15}{16}$	2	<b>8306<sup>(1)</sup></b>	3 - $\frac{3}{32}$	
1955-59 12 H.P.	2 $\frac{1}{4}$	2	<b>304<sup>(1)</sup></b>	3 - $\frac{3}{32}$	
1948-54 12 H.P.	2 $\frac{3}{8}$	2	<b>245<sup>(1)</sup></b>	3 - $\frac{3}{32}$	
1956-59 25 H.P.	2 $\frac{7}{8}$	2	<b>244<sup>(1)</sup></b>	3 - $\frac{3}{32}$	
1959-59 35 H.P.	3 $\frac{1}{16}$	2	<b>8232<sup>(1)</sup></b>	3 - $\frac{3}{32}$	

### SEA FLYER

#### Outboard Motors

1952 3 H.P., 45-050	2 $\frac{1}{8}$	1	<b>8305</b>	2 - $\frac{3}{32}$	
1951-52 5 H.P., 45-060, 64-180	1 $\frac{15}{16}$	2	<b>8306<sup>(1)</sup></b>	3 - $\frac{3}{32}$	
1952 12 H.P., 45-070	2 $\frac{3}{8}$	2	<b>245<sup>(1)</sup></b>	3 - $\frac{3}{32}$	

### SEA KING

#### Outboard Motors

1945-63 3 H.P.	2 $\frac{1}{8}$	1	<b>8305</b>	2 - $\frac{3}{32}$	
1964 3.5 H.P., VWB19068	2 $\frac{1}{16}$	1	<b>6440</b>	2 - $\frac{1}{16}$	
1945-63 5 H.P.	1 $\frac{15}{16}$	2	<b>8306<sup>(1)</sup></b>	3 - $\frac{3}{32}$	
1956-59 12 H.P.	2 $\frac{1}{4}$	2	<b>304<sup>(1)</sup></b>	3 - $\frac{3}{32}$	
1948-55 12 H.P.	2 $\frac{3}{8}$	2	<b>245<sup>(1)</sup></b>	3 - $\frac{3}{32}$	
1960-63 15 H.P.	2 $\frac{3}{8}$	2	<b>245<sup>(1)</sup></b>	3 - $\frac{3}{32}$	
1956-63 25 H.P.	2 $\frac{7}{8}$	2	<b>244<sup>(1)</sup></b>	3 - $\frac{3}{32}$	
1961-63 40 H.P.	3 $\frac{3}{16}$	2	<b>205<sup>(1)</sup></b>	3 - $\frac{3}{32}$	
1960-63 60 H.P.	3.000	4	<b>6404<sup>(1)</sup></b>	3 - $\frac{3}{32}$	

### SEAGRAVE TRUCKS

Refer to engine listing by make and model

### SEAMASTER

#### Marine

534 cu. in. Eng. Refer to Ford Marine

### SEAT

1984-On 1193cc Eng. Ibiza, Malage, Ronda	1.2 Litre	75.00mm 2.953	4	<b>2C4714</b> <b>4714</b>	4 - 1.5mm 4 - 1.75mm	4 - 4.0mm
1985-On 1461cc Eng. Ibiza, Malage, Ronda 021-A-2000, Porsche	1.5 Litre	83.00mm 3.268	4	<b>2C4614</b> <b>4614</b>	4 - 1.5mm 4 - 1.75mm	4 - 4.0mm

### SIMCA

(NOTE: Sets listed below are also avail. in Metric Oversizes.-Std.-.4mm-.6mm-.8mm-1.0mm-1.5mm)  
(Listed by Cylinder Diameter)

1963-66 944cc Eng. 1000	68.00mm 2.677	4	<b>2C6743</b> <b>6743</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
1953-55 1221cc Eng. Aronde 55, 1200X	72.00mm 2.835	4	<b>5883</b>	12 - 2.5mm	4 - 5.0mm
1969-71 1204cc Eng. 1100 Nova Piston Shallow Oil Ring Groove	74.00mm 2.913	4	<b>2C4377</b> <b>4377</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm

(1) Cyl. Set.



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego N°. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

### SIMCA (Continued)

(NOTE: Sets listed below are also avail. in Metric Oversizes.-Std.-.4mm-.6mm-.8mm-1.0mm-1.5mm)  
(Listed by Cylinder Diameter)

1969-70 1118cc, 1204cc, 1290cc Engs. Motor 345S, 60/70 PS, 9, 3:1: 1301LS, 1301 Spezial 1301 Spezial Tourisme	74.00mm 2.913	4	<b>2C6850</b> <b>6850</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
1956-64 Ariane, Aronde 1300, Chatelaine, Coupe, Elysee, Grand Large, Oceane Deluxe, Plein Ciel, Super Deluxe	74.00mm 2.913	4	<b>2C5900</b> <b>5900</b>	12 - 2.5mm	4 - 5.0mm
1964-70 1475cc Eng. 1500, 1501	75.21mm 2.961	4	<b>2C9501</b> <b>9501</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
1971-76 2R, Rallye 1-2, GLS1307, GT1308, Speciale 1100, Timatrasso 1294cc, Bagheera Mot. 366 Mot. 954 T, GS Speciale, 7cv 1000	76.70mm 3.020	4	<b>2C4470</b> <b>4470</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
1971-76 2R, Rallye 1-2, GLS1307, GT1308, Speciale 1100, Timatrasso 1294cc, Bagheera Mot. 366 Mot. 954 T, GS Speciale, 7cv 1000 <b>French Piston Shallow Oil Ring Groove</b>	76.70mm 3.020	4	<b>2C4723</b> <b>4723</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
1972 160GT/180	87.69mm 3.452	4	<b>2C9510</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm

### SINGER

1949-58 SM1500, 4AD, SMX Hunter, Gazelle	2 7/8	4	<b>5836</b>	8 - 3/32	4 - 5/32
1960-62 Gazelle Series 11A, 111A	3.110	4	<b>2C5946</b> <b>5946</b>	8 - 5/64	8 - 5/32

### SKODA (Listed by Cylinder Diameter)

1950-61 1100cc Eng. 440, 1102 1.1 Litre	68.00mm 2.677	4	<b>5794</b>	12 - 2.0mm	4 - 4.0mm
S100-1000 M13	68.00mm 2.677	4	<b>2C4422</b> <b>4422</b>	8 - 2.0mm	4 - 4.0mm
1967-81 S110-1100MB, S120	72.00mm 2.835	4	<b>2C4424</b>	8 - 2.0mm	4 - 4.0mm
1950-60 1200, 1201, S120, S1200	72.00mm 2.835	4	<b>5833</b>	12 - 2.5mm	4 - 4.0mm
1986-on Favorit 1300cc Eng. 1992-on 135/L136 Forman, pickup 1.3 Litre	75.50mm 2.972	4	<b>2C4863</b> <b>4863</b>	8 - 1.5mm	4 - 3.0mm

### STANDARD (Listed by Cylinder Diameter)

1953-56 8 H.P. 4 Ring Piston	58.00mm 2.283	4	<b>5943</b>	8 - 2.0mm	8 - 4.0mm
1954-60 10 H.P. Pennant Standard 4 3 Ring Piston	63.00mm 2.480	4	<b>5798</b>	8 - 2.0mm	4 - 4.0mm
1961-64 1009cc Eng. Vanguard Six, E30/1 2.0 Litre	2.940	6	<b>2C6745</b> <b>6745</b>	12 - 5/64	6 - 5/32
1948-61 Vanguard 20S, II, III Series 11, Saloon, Estate Car 12 Cwt. Van	3.346	4	<b>5724</b>	8 - 5/64	8 - 5/32

### STERLING

1986-89 2494cc Eng. C25A1 2.5 Litre	84.00mm 3.307	6	<b>2C4644</b>	12 - 1.2mm	6 - 4.0mm
1988-97 2675cc Eng. C27A1 2.7 Litre	87.00mm 3.425	6	<b>2C4645</b>	12 - 1.2mm	6 - 4.0mm



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Comp. Rings	
								Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs

## STERLING TRUCKS

Refer to engine listing by make and model

## STOKES

### Marine

225 cu. in. Eng. Refer to GMC Marine						
250 cu. in. Eng. Refer to GMC Marine						
318, 360 cu. in. Engs. Refer to Chry. Marine						
455 cu. in. Eng. Refer to GMC Marine						

## STUDEBAKER (Listed by Cylinder Diameter)

### Trucks

1940-63 169 & 186 cu. in. Engs.	3.000	6	<b>2C472</b> <b>472</b>	6 - $\frac{3}{32}$ 6 - $\frac{1}{8}$	6 - $\frac{5}{32}$
1939-63 226 & 245 cu. in. Engs.	3 $\frac{7}{16}$	6	<b>473</b>	12 - $\frac{3}{32}$	6 - $\frac{3}{16}$
1938-39 J15, J15M Eng. #1T2100-on; K5, K10 To Eng. #0T735; K15, K15B, K15M To Eng. #1T25897; L5 to Eng. #H81538; T Eng.	3 $\frac{7}{16}$	6	<b>132</b>	12 - $\frac{1}{8}$	6 - $\frac{3}{16}$
1954 3R28, 3R28B, 3R38, 3R38B, VT Engs.	3 $\frac{3}{8}$	8	<b>474</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1955-64 224, 259, 289 cu. in. Engs.	3 $\frac{7}{16}$	8	<b>630</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$

## STUDEBAKER & LARK

1939-63 170 & 185 cu. in. Engs.	3.000	6	<b>2C472</b> <b>472</b>	6 - $\frac{3}{32}$ 6 - $\frac{1}{8}$	6 - $\frac{5}{32}$
1965-66 194 cu. in. Eng.	3 $\frac{7}{16}$	6	<b>2C666</b> <b>2M666</b> <b>666</b>	12 - $\frac{5}{64}$	6 - $\frac{3}{16}$
1955-64 224, 259, 289 cu. in. Engs. Avanti 63R, Exc. 1956 Golden Hawk	3 $\frac{7}{16}$	8	<b>630</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1939-50 226, 246 cu. in. Engs. 14A, 15A, 16A, 17A, Land Cruiser, Commander 9A, 10A, 11A, 12A, Eng. #81539-on	3 $\frac{7}{16}$	6	<b>473</b>	12 - $\frac{3}{32}$	6 - $\frac{3}{16}$
1966 230 cu. in. Eng.	3 $\frac{7}{8}$	6	<b>2C667</b> <b>2M667</b> <b>667</b>	12 - $\frac{5}{64}$	6 - $\frac{3}{16}$
1951-54 233 cu. in. Eng. Models H, 3H, 4H, Commander 5H	3 $\frac{3}{8}$	8	<b>474</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1965-66 283 cu. in. Eng.	3 $\frac{7}{8}$	8	<b>2C660</b> <b>2M660</b> <b>660</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1956 352 cu. in. Eng. Golden Hawk 56J	4.000	8	<b>2C139</b> <b>2M139</b> <b>139</b>	16 - $\frac{5}{64}$	8 - $\frac{3}{16}$
1938-39 Commander 7A, 8A, 9A To Eng. # H81538	3 $\frac{7}{16}$	6	<b>132</b>	12 - $\frac{1}{8}$	6 - $\frac{3}{16}$

## SUBARU

356cc, 360cc Engs. 3 Ring Piston, EK32	61.50mm 2.421	2	<b>4392</b>	6 - 2.0mm	
360cc Eng. 2 Ring Piston, EK34A	61.50mm 2.421	2	<b>4607</b>	4 - 2.0mm	
544cc Eng. Rex, Sanba, EK23	76.00mm 2.992	2	<b>2C6153</b> <b>6153</b>	4 - 1.5mm	2 - 2.8mm
700cc Eng. Rex, E42	78.00mm 3.071	2	<b>2C4692</b>	2 - 1.2mm 2 - 1.5mm	2 - 2.8mm



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Candíd y Ancho	Quantite et largeur	Comp. Rings	
								Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs

### SUBARU (Continued)

1967-69 997cc Eng. A12		72.00mm 2.835	4	<b>2C6752</b> <b>6752</b>	8 - 2.0mm	4 - 4.0mm
1970-72 1088cc Eng. E61S		76.00mm 2.992	4	<b>2C4266</b> <b>4266</b>	8 - 2.0mm	4 - 4.0mm
1987-93 1189cc Eng. Justy, EF10, EF12		78.00mm 3.071	3	<b>2C4778</b>	3 - 1.2mm 3 - 1.5mm	3 - 2.8mm
1971-73 1267cc Eng. E62, E62S		82.00mm 3.228	4	<b>2C4294</b> <b>2M4294</b> <b>4294</b>	8 - 2.0mm	4 - 4.0mm
1298cc Eng. EA65		83.00mm 3.268	4	<b>2C4446</b>	4 - 1.2mm 4 - 1.5mm	4 - 4.0mm
1973-76 1361cc Eng. 1400 DL, GF, GL		85.00mm 3.346	4	<b>2C6872</b> <b>6872</b>	8 - 2.0mm	4 - 4.0mm
1975-83 1595cc, 1781cc Eng. EA71		92.00mm 3.622	4	<b>2C5364</b> <b>2M5364</b> <b>5364</b>	8 - 2.0mm	4 - 4.0mm
1982-93 1781cc Eng. EA71, EA81, EA82 Incl. Turbo		92.00mm 3.622	4	<b>2C5657</b>	4 - 1.2mm 4 - 1.5mm	4 - 4.0mm
1993-On 1820cc Eng. Impreza, EJ18 Eng.	1.8 Litre	87.90mm 3.461	4	<b>2C4817</b>	4 - 1.2mm 4 - 1.5mm	4 - 3.0mm
2002-04 1994cc Eng. 122cu. in. EJ20 DOHC, incl. Turbo <b>w/2.5mm oil rings</b>	2.0 Litre	92.00mm 3.622	4	<b>2C5134</b>	8 - 1.2mm	4 - 2.5mm
1993-On 2000cc Eng. Impreza, EJ20 Eng.	2.0 Litre	92.00mm 3.622	4	<b>2C5027</b>	4 - 1.2mm 4 - 1.5mm	4 - 3.0mm
1997-On 2000cc Eng. Forester, EJ20 Eng. Turbo	2.0 Litre	92.00mm 3.622	4	<b>2C5027</b>	4 - 1.2mm 4 - 1.5mm	4 - 3.0mm
2000-On 2212cc Eng. EJ22	2.2 Litre	96.90mm 3.815	4	<b>2C5167</b>	8 - 1.2mm	4 - 2.5mm
1990-99 2212cc Eng. Legacy, EJ22E	2.2 Litre	97.00mm 3.819	4	<b>2C4707</b>	4 - 1.2mm 4 - 1.5mm	4 - 3.0mm
2005-10 2457cc Eng. WRX Sti DOHC EJ257	2.5 Litre	99.50mm 3.918	4	<b>2C5219</b>	8 - 1.2mm	4 - 2.0mm
1996-99 2457cc Eng. EJ25, EJ25D	2.5 Litre	99.50mm 3.918	4	<b>2C4957</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.8mm
1999-05 2458cc Eng. EJ25, 16V SOHC Phase II H4 Forester, Impreza, Legacy	2.5 Litre	99.50mm 3.918	4	<b>2C5140</b>	8 - 1.2mm	4 - 2.5mm
1991-92 3318cc Eng. SVX, EJ33	3.3 Litre	96.90mm 3.815	6	<b>2C4777</b> <b>4777</b>	12 - 1.5mm	6 - 3.0mm

### SUNBEAM-TALBOT (Listed by Cylinder Diameter)

1964 "IMP"	2.677	4	<b>2C6762</b> <b>6762</b>	8 - 1/16	4 - 1/8
1956-59 Rapier	3.000	4	<b>5871</b>	8 - 5/64	4 - 5/32
1959-62 1494cc Eng. Mark II, III Alpine, Rapier	3.110	4	<b>2C5946</b> <b>5946</b>	8 - 5/64	8 - 5/32
1967-74 1725cc Eng. Alpine, GT Coupe, Arrow	3.210	4	<b>2C6728</b> <b>6728</b>	8 - 5/64	4 - 5/32
1966-70 1725cc Eng. OHV Alpine, Rapier, Vogue For Hepolite Piston 16190, 16221	3.210	4	<b>2C9513</b> <b>9513</b>	8 - 5/64	8 - 5/32

YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

### SUNBEAM-TALBOT (Listed by Cylinder Diameter) (Continued)

1960-66	1592cc Eng. Alpine Series II, III, IV, Rapier Series IIIA, IV	3.210	4	<b>2C6728</b> <b>6728</b>	8 - $\frac{5}{64}$	4 - $\frac{5}{32}$
1961-65	1592cc Eng. OHV Alpine Series II & III Rapier	3.210	4	<b>2C9513</b> <b>9513</b>	8 - $\frac{5}{64}$	8 - $\frac{5}{32}$
1973-76	1600cc Eng. Avenger	3 $\frac{7}{16}$	4	<b>2C4361</b> <b>4361</b>	8 - $\frac{5}{64}$	4 - $\frac{5}{32}$
1964-67	260 cu. in. Eng. Ford	3.800	8	<b>2M571</b> <b>2C571</b> <b>571</b>	8 - $\frac{5}{64}$ 8 - $\frac{3}{32}$	8 - $\frac{3}{16}$

### SUPERIOR

6G 510		8 $\frac{1}{2}$	1	<b>4535</b>	3 - $\frac{1}{4}$	1 - $\frac{1}{4}$
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### SUZUKI

#### Passenger Cars

543cc Eng. F5A, LJ80/81		62.00mm 2.441	3	<b>2C4449</b> <b>4449</b>	6 - 1.5mm	3 - 2.8mm
660cc Eng. DAMAS, LABO, TICO		68.50mm 2.697	3	<b>2C5039</b>	3 - 1.2mm 3 - 1.5mm	3 - 2.8mm
797cc Eng. FA8, SJ20, ST90		62.00mm 2.441	4	<b>2C4807</b> <b>4807</b>	8 - 1.5mm	4 - 2.8mm
800cc Eng. Fronte SS80, Y64, 65		68.50mm 2.697	3	<b>2C6185</b>	6 - 1.5mm	3 - 2.8mm
970cc Eng. Jimmy F10A, SJ-410		65.50mm 2.579	4	<b>2C4234</b> <b>4234</b>	8 - 1.5mm	4 - 2.8mm
1989-93 61cu. in. Eng. <b>2 Ring Piston</b>	1.0 Litre	74.00mm 2.913	3	<b>2C4738</b>	3 - 1.2mm	3 - 2.8mm
1981-On 1061cc Eng. SS-80	1.0 Litre	68.50mm 2.697	4	<b>2C5083</b>	8 - 1.5mm	4 - 2.8mm
1998 1298cc Eng. G13KS	1.3 Litre	74.00mm 2.913	4	<b>2C4944</b>	8 - 1.2mm	4 - 2.5mm
1986-97 1298cc Eng. Samurai, Sidekick, G10, G13A, G13AB, G13K, G13S <b>3 Ring Piston</b>	1.3 Litre	74.00mm 2.913	4	<b>2C4258</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.8mm
1324cc Eng. Swift <b>2 Ring Piston</b>		74.00mm 2.913	4	<b>2C4364</b>	4 - 1.2mm	4 - 2.8mm
1996-02 1590cc Eng. Esteem, G16KV, G16S	1.6 Litre	75.00mm 2.953	4	<b>2C4901</b>	8 - 1.2mm	4 - 2.5mm
1989-98 1590cc Eng. Sidekick, G16K, G16KC, G16KV, G16N	1.6 Litre	75.00mm 2.953	4	<b>2C4640</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.8mm
1996-04 1800cc Eng. Sidekick Sport	1.8 Litre	84.00mm 3.307	4	<b>2C4959</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.5mm
1996-04 1995cc Eng. J20A	2.0 Litre	84.00mm 3.307	4	<b>2C4959</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.5mm
2000cc Eng. Escudo SOHC	2.0 Litre	78.00mm 3.071	4	<b>2C4994</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.5mm
2000-On 2000cc Eng. Escudo DOHC V-6 H20 Grand Escudo V type	2.0 Litre	78.00mm 3.071	6	<b>2C4170</b>	6 - 1.2mm 6 - 1.5mm	6 - 2.5mm
2004-08 2294cc Eng. Aerio DOHC J23A	2.3 Litre	90.00mm 3.543	4	<b>2C5278</b>	8 - 1.2mm	4 - 2.5mm
1999-04 2494cc Eng. H25A Grand Vitara	2.5 Litre	84.00mm 3.307	6	<b>2C5109</b>	6 - 1.2mm 6 - 1.5mm	6 - 2.5mm



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

### SUZUKI (Continued)

#### Passenger Cars

2001-08 2737cc Eng. H27A DOHC	2.7 Litre	88.00mm 3.465	6	<b>2C4567</b>	6 - 1.2mm 6 - 1.5mm	6 - 2.8mm
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### TATA

#### Passenger Cars

2000-04 1390cc Eng. MPFI, Indica	1.4 Litre	75.00mm 2.953	4	<b>2C4868</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.8mm
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### TECUMSEH-See Lauson-Tecumseh

### TERRTRAC TRACTOR

Refer to engine listing by make and model

### THAMES-Also See Ford

360 Eng. K700 Trader		4 1/8	6	<b>2C6609</b> <sup>(2)</sup>	6 - 3/32	2 - 3/16
800 Frighter		3 1/4	4	<b>2C5909</b> <b>5909</b>	8 - 5/64	4 - 3/16

### THERMAL ELECTRON

#### Marine

144 cu. in. Eng. Refer to Ford Marine						
153 cu. in. Eng. Refer to GMC Marine						
170 cu. in. Eng. Refer to Ford Marine						
225 cu. in. Eng. Refer to GMC Marine						
230, 283, 292 cu. in. Eng. Refer to GMC Marine						
302 cu. in. Eng. Refer to Ford Marine						
305, 307, 327, 350 cu. in. Eng. Refer to GMC Marine						
351, 390 cu. in. Eng. Refer to Ford Marine						
409 cu. in. Eng. Refer to GMC Marine						
427 cu. in. Eng. Refer to Ford Marine						
454 cu. in. Eng. Refer to GMC Marine						

### TITAN

#### Chain Saws

4900		2.000	1	<b>350</b>	2 - 3/32	
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### TORO

TNT-100		2 1/2	1	<b>6054</b>	2 - 3/32	1 - 5/32
1931-35 Park Special		2 5/8	1	<b>7891</b>	2 - 1/8	1 - 3/16
(FOR ENGINES OTHER THAN TORO)(Refer to engine listing by make and model)						

### TOWMOTOR TRACTORS

Refer to engine listing by make and model

### TOYOTA

1965-69 697cc Eng. 700 U		78.00mm 3.071	2	<b>6969</b>	4 - 2.5mm	2 - 5.0mm
1966-74 993cc Eng. 2K	1.0 Litre	72.00mm 2.835	4	<b>2C6752</b> <b>6752</b>	8 - 2.0mm	4 - 4.0mm
1000cc Eng. 1E, 1EL Starlet FWD	1.0 Litre	70.50mm 2.775	4	<b>2M5015</b>	8 - 1.5mm	4 - 3.0mm
1968-78 1077cc , 1166cc Eng. Corolla 1100,K, KC, 3K,		75.00mm 2.953	4	<b>2C6813</b> <b>6813</b>	8 - 2.0mm	4 - 4.0mm

(2) Cyl. Set.

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YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	
1968-78	1077cc , 1166cc Eng. Corolla 1100,K, KC, 3K, <b>Shallow Oil Ring Groove</b>	75.00mm 2.953	4	<b>2C6818</b> <b>6818</b>	8 - 2.0mm	4 - 4.0mm	
1983-84	1290cc Eng. Starlet, 4KE	75.00mm 2.953	4	<b>2C6179</b> <b>6179</b>	8 - 1.5mm	4 - 4.0mm	
1980-82	1290cc Eng. Starlet, 4KC	75.00mm 2.953	4	<b>2C6813</b> <b>6813</b>	8 - 2.0mm	4 - 4.0mm	
1980-82	1290cc Eng. Starlet, 4KC <b>Shallow Oil Ring Groove</b>	75.00mm 2.953	4	<b>2C6818</b> <b>6818</b>	8 - 2.0mm	4 - 4.0mm	
1979-On	1295cc Eng., 2A, 2AL 1.3 Litre	76.00mm 2.992	4	<b>2C4266</b> <b>4266</b>	8 - 2.0mm	4 - 4.0mm	
2005-08	1298cc Eng. K3-VE Myvi, Scion 1.3 Litre	72.00mm 2.835	4	<b>2C5266</b>	8 - 1.2mm	4 - 2.0mm	
	1345cc Eng. Fork Lift Truck, 3P; 1493cc Eng. 4P	76.60mm 3.016	4	<b>2C4473</b> <b>4473</b>	8 - 2.0mm	4 - 4.0mm	
1980-88	1452cc Eng. Tercel, OHC, 3AC	77.50mm 3.051	4	<b>2C6140</b> <b>6140</b>	8 - 1.5mm	4 - 2.8mm	
1959-65	1453cc Eng. Crown, Crown Custom, Master, Tiara R	77.00mm 3.031	4	<b>6727</b>	8 - 2.5mm	8 - 4.0mm	
1987-97	1456cc Eng. 2E-L, 3E, 3EE 1.5 Litre	73.00mm 2.874	4	<b>2C4633</b> <b>4633</b>	8 - 1.5mm	4 - 3.0mm	
1986	1487cc Eng. 5K 1.5 Litre	80.50mm 3.169	4	<b>5300</b>	8 - 1.5mm	4 - 4.0mm	
1965-69	1490cc Eng. Corona, 2R	78.00mm 3.071	4	<b>2C6804</b> <b>6804</b>	4 - 2.0mm 4 - 2.5mm	4 - 4.0mm	
2000-05	1497cc Eng. 1NZFE, 1NZFXE Echo, Prius 1.5 Litre	75.00mm 2.953	4	<b>2C5091</b>	8 - 1.2mm	4 - 2.0mm	
1993-98	1497cc Eng. 5EFE, DOHC Paseo 1.5 Litre	74.00mm 2.913	4	<b>2C4774</b>	8 - 1.2mm	4 - 3.0mm	
1993-97	1587cc Eng. 4AFE 1.6 Litre	81.00mm 3.189	4	<b>2C4733</b>	4 - 1.2mm 4 - 1.5mm	4 - 3.0mm	
1993-94	1587cc Eng. 98cu.in, Vin:6 1.6 Litre	81.00mm 3.189	4	<b>2C4733</b>	4 - 1.2mm 4 - 1.5mm	4 - 3.0mm	
1990-93	1587cc Eng., 5, 4AGE 1.6 Litre	81.00mm 3.189	4	<b>2C4684</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.8mm	
1988-93	1587cc Eng., 6, 4AF, 4AFE 1.6 Litre	81.00mm 3.189	4	<b>2M4683</b> <b>4683</b>	8 - 1.5mm	4 - 3.0mm	
1983-89	1587cc Eng., Corolla, MR2 4A, 4AC, 4AE, 4AG, 4AGZE, 4ALC 1.6 Litre	81.00mm 3.189	4	<b>2C6180</b> <b>2M6180</b> <b>6180</b>	8 - 1.5mm	4 - 2.8mm	
1971-74	1587cc Eng. Corona 1600 RT81 Hi-Lux, 12R 1.6 Litre	80.50mm 3.169	4	<b>2C4293</b> <b>4293</b>	8 - 2.0mm	4 - 4.0mm	
	1587cc Eng. Corona Sports, 4, 4R 1.6 Litre	80.50mm 3.169	4	<b>2C9522</b> <b>9522</b>	4 - 2.0mm 4 - 2.5mm	4 - 4.0mm	
1978-79	1588cc Eng., 2TC 1.6 Litre	85.00mm 3.346	4	<b>2C6899</b> <b>2M6899</b> <b>6899</b>	8 - 1.5mm	4 - 4.0mm	
1971-77	1588cc Eng. Corolla 1600, 2TC 1.6 Litre	85.00mm 3.346	4	<b>2C6872</b> <b>6872</b>	8 - 2.0mm	4 - 4.0mm	
1971-74	1588cc Eng. Carina 1600, 2TC, 2TE 1.6 Litre	85.00mm 3.346	4	<b>2C6872</b> <b>6872</b>	8 - 2.0mm	4 - 4.0mm	



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego N°. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	
1971-72	1591cc Eng. Celica RA & ST Series 1900, 7R, 8R, 8RC	1.6 Litre	86.00mm 3.386	4	<b>2C6846</b> <b>6846</b>	4 - 2.0mm 4 - 2.5mm	4 - 4.0mm
1970-76	1591cc Eng. Corona OHC, RT83, RT93, 1900 Eng., 7R, 8R, 8RC	1.6 Litre	86.00mm 3.386	4	<b>2C6846</b> <b>6846</b>	4 - 2.0mm 4 - 2.5mm	4 - 4.0mm
1971-74	1600cc Eng. Corolla, 6RB, 7RB, TE2	1.6 Litre	86.00mm 3.386	4	<b>2C6846</b> <b>6846</b>	4 - 2.0mm 4 - 2.5mm	4 - 4.0mm
1970-76	1600cc Eng. Hi-Lux Pickup RN12, 6R, 8R, 8RB, TE2	1.6 Litre	86.00mm 3.386	4	<b>2C6846</b> <b>6846</b>	4 - 2.0mm 4 - 2.5mm	4 - 4.0mm
1968-71	1600cc Eng. Corona Mark II RT Series, TE2	1.6 Litre	86.00mm 3.386	4	<b>2C6846</b> <b>6846</b>	4 - 2.0mm 4 - 2.5mm	4 - 4.0mm
1993-97	1762cc Eng. 7AFE Eng.	1.8 Litre	81.00mm 3.189	4	<b>2C4773</b>	4 - 1.2mm 4 - 1.5mm	4 - 3.0mm
1998-06	1762cc Eng., 1ZZFE	1.8 Litre	79.00mm 3.110	4	<b>2C4947</b>	8 - 1.2mm	4 - 3.0mm
1980-82	1770cc Eng., Corolla, 3TC, 12T, 13T	1.8 Litre	85.00mm 3.346	4	<b>2C6899</b> <b>2M6899</b> <b>6899</b>	8 - 1.5mm	4 - 4.0mm
2001-06	1796cc Eng., 2ZZEE, 2ZZGE DOHC	1.8 Litre	82.00mm 3.228	4	<b>2C5087</b>	8 - 1.2mm	4 - 3.0mm
	1839cc Eng. 1C	1.8 Litre	83.00mm 3.268	4	<b>2C5016</b>	4 - 2.0Kmm 4 - 2.0mm	4 - 3.0mm
1984-85	1839cc Eng. Diesel Corolla, 1CLC, 1CTL, Turbo Diesel		83.00mm 3.268	4	<b>2C4223</b>	4 - 2.0Kmm 4 - 2.0mm	4 - 4.0mm
1983-84	Camry, 2SEL		84.50mm 3.327	4	<b>2C6156</b> <b>6156</b>	8 - 1.5mm	4 - 4.0mm
1986-On	1897cc Eng., 10R		86.00mm 3.386	4	<b>2M4210</b>	8 - 2.0mm	4 - 4.0mm
1967-70	1897cc Eng. Hi-Lux Pickup RN10, RN11, 3R, 3RB, 3RC		88.00mm 3.465	4	<b>2C6746</b> <b>6746</b>	8 - 2.5mm	4 - 5.0mm
1965-70	1897cc Eng. Corona RT43, RT52, 3R, 3RB, 3RC		88.00mm 3.465	4	<b>2C6746</b> <b>6746</b>	8 - 2.5mm	4 - 5.0mm
1965-66	1897cc Eng. Crown RS40, RS40L, 3R, 3RB, 3RC		88.00mm 3.465	4	<b>2C6746</b> <b>6746</b>	8 - 2.5mm	4 - 5.0mm
1963-64	1897cc Eng. Crown Custom RS32 3R; Toyopet Scout 4, 1900 3R		88.00mm 3.465	4	<b>2C6746</b> <b>6746</b>	8 - 2.5mm	4 - 5.0mm
1971-75	1968cc Eng., Hi-Lux Pickup, 18R <b>Shallow Oil Ring Groove, Art Piston .156 Depth</b>		88.50mm 3.484	4	<b>2C5623</b> <b>5623</b>	4 - 2.0mm 4 - 2.5mm	4 - 4.0mm
1972-74	1968cc Eng. Hi-Lux Pickup, 18R <b>Reg. Depth Oil Ring Groove</b>		88.50mm 3.484	4	<b>2C6886</b> <b>6886</b>	4 - 2.0mm 4 - 2.5mm	4 - 4.0mm
1982-On	1972cc Eng. 21R <b>Export Only</b>		84.00mm 3.307	4	<b>2C4788</b> <b>4788</b>	4 - 1.5mm 4 - 2.0mm	4 - 4.0mm
1970-78	1972cc Eng. Corona, 21R		84.00mm 3.307	4	<b>2C4247</b> <b>4247</b>	8 - 2.0mm	4 - 4.0mm
	1988cc Eng. 1G, 1GE, 1GEV		75.00mm 2.953	6	<b>2C4632</b> <b>4632</b>	12 - 1.5mm	6 - 4.0mm
1967-78	1994cc Eng. 5R, RS50 Crown 2000		88.00mm 3.465	4	<b>2C6854</b> <b>6854</b>	4 - 2.0mm 4 - 2.5mm	4 - 4.0mm
1984-86	1995cc Eng. Camry, 2SELC, 21RC		84.00mm 3.307	4	<b>2M4217</b> <b>4217</b>	8 - 1.5mm	4 - 4.0mm





YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Oil Segments	
								Comp. Rings Anillos de Comp. Segments de Comp.	Anillos de Aceite Segments Racieurs
1998	1998cc Eng. 3SFE, L4, RAV 4	2.0 Litre	86.00mm 3.386	4	<b>2C5005</b>	8 - 1.2mm	4 - 3.0mm		
2001-04	1998cc Eng. 1AZFE, L4, RAV4	2.0 Litre	86.00mm 3.386	4	<b>2C5089</b>	8 - 1.2mm	4 - 2.0mm		
	1998cc Eng. 1RZ, 2000P, 8V	2.0 Litre	86.00mm 3.386	4	<b>5281</b>	4 - 1.75mm 4 - 1.5mm	4 - 4.0mm		
1986-94	1998cc Eng. 3SGELC, 3SGTE		86.00mm 3.386	4	<b>2C4653</b>	4 - 1.2mm 4 - 1.5mm	4 - 4.0mm		
1986-89	1998cc Eng.		86.00mm 3.386	4	<b>2C4653</b>	4 - 1.2mm 4 - 1.5mm	4 - 4.0mm		
1984-92	1998cc Eng. Van-Wagon, 3SFE, 3Y Hiace		86.00mm 3.386	4	<b>2C4219</b> <b>2M4219</b> <b>4219</b>	8 - 1.5mm	4 - 4.0mm		
1972-75	2000cc Eng. Corona Mark II Celica, 18RC <b>Reg. Depth Oil Ring Groove</b>		88.50mm 3.484	4	<b>2C6886</b> <b>6886</b>	4 - 2.0mm 4 - 2.5mm	4 - 4.0mm		
1972-75	2000cc Eng. Corona MK II, 18RC <b>Shallow Oil Ring Groove, Art Piston .156 Depth</b>		88.50mm 3.484	4	<b>2C5623</b> <b>5623</b>	4 - 2.0mm 4 - 2.5mm	4 - 4.0mm		
1999-02	2164cc Eng. 5SFE	2.2 Litre	87.00mm 3.425	4	<b>2C5006</b>	8 - 1.2mm	4 - 3.0mm		
1992-98	2164cc Eng. Camry, 4 Cyl., 16 Valve, 5SFE, DOHC	2.2 Litre	87.00mm 3.425	4	<b>2M4207</b>	8 - 1.5mm	4 - 4.0mm		
1990-94	2164cc Eng. 5SFE	2.2 Litre	87.00mm 3.425	4	<b>2M4686</b> <b>4686</b>	8 - 1.5mm	4 - 3.0mm		
1981-83	2188cc Eng. Diesel, LN40	2.2 Litre	90.00mm 3.543	4	<b>2C5660</b>	4 - 2.0Kmm 4 - 2.0mm	4 - 4.0mm		
1981	2188cc Eng., L	2.2 Litre	90.00mm 3.543	4	<b>2C5643</b>	4 - 2.5mm 4 - 2.0mm	4 - 4.0mm		
1975-80	2189cc Eng. Celica, Corona, Hi-Lux Pickup, 20R <b>Reg. Depth Oil Ring Groove</b>	2.2 Litre	88.50mm 3.484	4	<b>2C6886</b> <b>6886</b>	4 - 2.0mm 4 - 2.5mm	4 - 4.0mm		
1975-80	2189cc Eng. Celica, Corona, Hi-Lux Pickup, 20R <b>Shallow Oil Ring Groove, Art Piston .156 Depth</b>	2.2 Litre	88.50mm 3.484	4	<b>2C5623</b> <b>5623</b>	4 - 2.0mm 4 - 2.5mm	4 - 4.0mm		
1985-90	2237cc Eng. 4Y, Hiace	2.2 Litre	91.00mm 3.583	4	<b>2C4480</b> <b>4480</b>	8 - 1.5mm	4 - 4.0mm		
1966-72	2253cc Eng. Crown OHC, MS Series, M; 1988cc Eng. 2M, 2000		75.00mm 2.953	6	<b>2C6797</b> <b>6797</b>	12 - 2.0mm	6 - 4.0mm		
1965-73	2336cc Eng. Dyna Truck, 4 Cyl., J		88.00mm 3.465	2	<b>2C4314</b> <b>4314</b>	6 - 2.5mm	4 - 4.0mm		
1966-71	50 Eng. MS Series		75.00mm 2.953	6	<b>2C6797</b> <b>6797</b>	12 - 2.0mm	6 - 4.0mm		
1985-95	2366cc Eng., 22R, 22RE, 22RGC, 22RTEC	2.4 Litre	92.00mm 3.622	4	<b>2C4216</b> <b>2M4216</b> <b>4216</b>	8 - 1.5mm	4 - 4.0mm		
1981-84	2366cc Eng. Celica, 22R, 22REC, 43L	2.4 Litre	92.00mm 3.622	4	<b>2C5645</b> <b>2M5645</b> <b>5645</b>	4 - 2.0mm 4 - 2.5mm	4 - 4.0mm		
2001-07	2398cc Eng. 2AZFE L4 DOHC Camry, Highlander, Solara	2.4 Litre	88.50mm 3.484	4	<b>2C5090</b>	8 - 1.2mm	4 - 2.0mm		

K-Keystone Groove.



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	
1998-04	2438cc Eng., 2RZFE <b>Shallow Oil Ring Groove</b>	2.4 Litre	95.00mm 3.740	4	<b>2M4999</b> <b>4999</b>	8 - 1.5mm	4 - 4.0mm
1995-97	2438cc Eng., 2RZFE	2.4 Litre	95.00mm 3.740	4	<b>2C4908</b>	8 - 1.5mm	4 - 4.0mm
1990-97	2438cc Eng., 2TZFE, 2TZFZE	2.4 Litre	95.00mm 3.740	4	<b>2C4687</b> <b>4687</b>	4 - 1.75mm 4 - 1.5mm	4 - 4.0mm
1985-87	2446cc Eng. Diesel, 2LT, 2LTE		92.00mm 3.622	4	<b>2C4225</b>	4 - 2.0Kmm 4 - 2.0mm	4 - 4.0mm
	2481cc Eng. Diesel Dyna, Toyo-Ace, JU10, JY16, 30, 2J	2.5 Litre	88.00mm 3.465	4	<b>2C4716</b>	4 - 2.5Kmm 4 - 2.5mm	4 - 4.0mm
1969-73	2482cc Eng. Dyna Truck, 6 Cyl., 2J	2.5 Litre	88.00mm 3.465	2	<b>2C4314</b> <b>4314</b>	6 - 2.5mm	4 - 4.0mm
1988-91	2507cc Eng., 2VZFE	2.5 Litre	87.50mm 3.445	6	<b>2M4676</b>	12 - 1.5mm	6 - 3.0mm
1971-80	2563cc Eng. Cressida, 4M, 4ME	2.6 Litre	80.00mm 3.150	6	<b>2C6876</b> <b>6876</b>	12 - 2.0mm	6 - 4.0mm
1973-74	Corona MK II 2600, 16R <b>Reg. Depth Oil Ring Groove</b>	2.6 Litre	88.50mm 3.484	4	<b>2C6886</b> <b>6886</b>	4 - 2.0mm 4 - 2.5mm	4 - 4.0mm
1973-74	Corona MK II, 2600, 16R <b>Shallow Oil Ring Groove, Art Piston .156 Depth</b>	2.6 Litre	88.50mm 3.484	4	<b>2C5623</b> <b>5623</b>	4 - 2.0mm 4 - 2.5mm	4 - 4.0mm
1973-73	2600cc Eng. Mark II, MX23L, 4M	2.6 Litre	80.00mm 3.150	6	<b>2C6876</b> <b>6876</b>	12 - 2.0mm	6 - 4.0mm
1971-75	2600cc Eng. Crown MS 63-65, MS75	2.6 Litre	80.00mm 3.150	6	<b>2C6876</b> <b>6876</b>	12 - 2.0mm	6 - 4.0mm
2006-10	2693cc Eng. 2TRFE, Hiace	2.7 Litre	95.00mm 3.740	4	<b>2C5261</b>	8 - 1.2mm	4 - 2.0mm
1999-04	2693cc Eng., 3RZFE, DOHC <b>Shallow Oil Ring Groove</b>	2.7 Litre	95.00mm 3.740	4	<b>2M4999</b> <b>4999</b>	8 - 1.5mm	4 - 4.0mm
1995-08	2693cc Eng., 3RZFE	2.7 Litre	95.00mm 3.740	4	<b>2C4908</b>	8 - 1.5mm	4 - 4.0mm
1982-87	2759cc Eng. 5MGE, 5MGEV	2.8 Litre	83.00mm 3.268	6	<b>2C6162</b> <b>2M6162</b> <b>6162</b>	12 - 1.5mm	6 - 4.0mm
1981-82	2759cc Eng. 5M, 5ME	2.8 Litre	83.00mm 3.268	6	<b>2C6856</b> <b>6856</b>	12 - 2.0mm	6 - 4.0mm
	2771cc Eng. Forklift, Gas, 5P		93.00mm 3.661	4	<b>2C4730</b> <b>4730</b>	8 - 2.5mm	4 - 4.0mm
	2779cc Eng. Diesel KZTE Hi-Lux Landcruiser, 3L	2.8 Litre	96.00mm 3.780	4	<b>2C4710</b>	4 - 2.0Kmm 4 - 2.0mm	4 - 4.0mm
1982-93	2954cc Eng. 7MGE, 7MGTE Incl. Turbo	3.0 Litre	83.00mm 3.268	6	<b>2C6162</b> <b>2M6162</b> <b>6162</b>	12 - 1.5mm	6 - 4.0mm
1988-95	2959cc Eng. 3VZE	3.0 Litre	87.50mm 3.445	6	<b>2M4689</b> <b>4689</b>	12 - 1.5mm	6 - 4.0mm
	2982cc Eng. Diesel 1KD-FTV, 1KZ-T, 1KZ-TE Hi Lux, Tocoma D4-D	3.0 Litre	96.00mm 3.780	4	<b>2C4583</b>	4 - 2.0Kmm 4 - 1.5mm	4 - 3.0mm
1994-05	2995cc Eng. 1MZFE DOHC	3.0 Litre	87.50mm 3.445	6	<b>2C4902</b>	12 - 1.2mm	6 - 3.0mm



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

### TOYOTA (Continued)

1993-98	2997cc Eng. 2JZGE, 2JZGTE DOHC Incl. Turbo	3.0 Litre	86.00mm 3.386	6	<b>2C4713</b>	12 - 1.5mm	6 - 4.0mm
	3000cc Eng. Diesel 5L Hi-Ace	3.0 Litre	99.50mm 3.918	4	<b>2C5054</b>	4 - 2.0Kmm 4 - 1.5mm	4 - 4.0mm
2003-10	3310cc Eng. 3MZFE Highlander, Sienna, Solara	3.3 Litre	92.00mm 3.622	6	<b>2C5183</b>	12 - 1.2mm	6 - 3.0mm
1995-04	3378cc Eng. 5VZFE	3.4 Litre	93.50mm 3.681	6	<b>2C4911</b> <b>4911</b>	12 - 1.5mm	6 - 4.0mm
2005-10	3456cc Eng. 2GRFE Vin: W	3.5 Litre	94.00mm 3.701	6	<b>2C4511</b>	12 - 1.2mm	6 - 2.0mm
	3576cc Eng. Diesel Landcruiser, H		88.00mm 3.465	6	<b>2C4382</b>	6 - 2.5Kmm 6 - 2.5mm	6 - 4.0mm
1972-74	3878cc Eng. Landcruiser, F		90.00mm 3.543	6	<b>2C4229</b> <b>4229</b>	6 - 2.0mm 6 - 2.5mm	12 - 4.0mm
1958-72	3878cc Eng. Landcruiser, FJ25, FJ40 FT Series 'F', FA		90.00mm 3.543	6	<b>2C6701</b> <b>6701</b>	12 - 3.0mm	12 - 4.0mm
2003-10	3955cc Eng. 1GRFE DOHC Tacoma, Tundra	4.0 Litre	94.00mm 3.701	6	<b>2C5151</b>	12 - 1.2mm	6 - 2.0mm
1988-92	3955cc Eng. 3FE	4.0 Litre	94.00mm 3.701	6	<b>2C4688</b>	12 - 2.0mm	6 - 4.0mm
1991-97	3969cc Eng. LS400, SC400, 1UZFE	4.0 Litre	87.50mm 3.445	8	<b>2M4678</b>	16 - 1.5mm	8 - 3.0mm
1986-90	3995cc Eng. Landcruiser, 3F	4.0 Litre	94.00mm 3.701	6	<b>2C4612</b> <b>4612</b>	12 - 1.5mm	6 - 4.0mm
1974-87	4230cc Eng. Landcruiser, 2F	4.2 Litre	94.00mm 3.701	6	<b>2C5462</b> <b>2M5462</b> <b>5462</b>	6 - 2.0mm 6 - 2.5mm	6 - 4.0mm
1994-97	4476cc Eng. 1FZFE Eng.	4.5 Litre	100.00mm 3.937	6	<b>2C4776</b> <b>4776</b>	6 - 1.75mm 6 - 2.0mm	6 - 4.0mm
2005-10	4663cc Eng. 2UZFE DOHC V8	4.7 Litre	94.00mm 3.701	8	<b>2C4566</b>	16 - 1.2mm	8 - 3.0mm
1999-04	4663cc Eng. 2UZFE Eng. DOHC Landcruiser, Tundra, 4Runner	4.7 Litre	94.00mm 3.701	8	<b>2M5017</b>	16 - 1.5mm	8 - 4.0mm
	6494cc Eng., 2D		105.00mm 4.134	6	<b>2C5604</b>	18 - 3.0mm	12 - 5.0mm

### TRIUMPH

#### Cars

1961-70	1147cc Eng. Herald 1200, Spitfire, 12/50, Courier 5 CWT w/Hepolite Piston		2.728	4	<b>2C9525</b> <b>9525</b>	8 - $\frac{5}{64}$	8 - $\frac{5}{32}$
1962-69	1147cc Eng. Herald 1200, Spitfire 4		2.728	4	<b>2C6737</b> <b>6737</b>	8 - $\frac{5}{64}$	4 - $\frac{5}{32}$
1967	1147cc Eng. Spitfire 4, Mark I, II, Early III		2.728	4	<b>2C6737</b> <b>6737</b>	8 - $\frac{5}{64}$	4 - $\frac{5}{32}$
1967-72	1296cc Eng. 1300TC & Spitfire Mark III		2.900	4	<b>2C6840</b> <b>6840</b>	8 - $\frac{1}{16}$	4 - $\frac{5}{32}$
1966-68	1296cc Eng. 1300, 13/60 OHV		2.900	4	<b>2C6840</b> <b>6840</b>	8 - $\frac{1}{16}$	4 - $\frac{5}{32}$
1973-80	1493cc Eng. Spitfire Mark IV		2.900	4	<b>2C6840</b> <b>6840</b>	8 - $\frac{1}{16}$	4 - $\frac{5}{32}$



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego N°. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

### TRIUMPH (Continued)

#### Cars

1975-80 1998cc Eng. TR7	90.30mm 3.555	4	<b>2C4443</b>	8 - 1.75mm	4 - 4.0mm
1967-73 1998cc Eng. GT6	2.940	6	<b>2C6745</b> <b>6745</b>	12 - $\frac{9}{64}$	6 - $\frac{5}{32}$
1964-71 1998cc Eng. Vitesse, 2000	2.940	6	<b>2C6745</b> <b>6745</b>	12 - $\frac{9}{64}$	6 - $\frac{5}{32}$
1965-69 1998cc Eng. 2000	2.940	6	<b>2C6745</b> <b>6745</b>	12 - $\frac{9}{64}$	6 - $\frac{5}{32}$
1962-69 2138cc Eng. TR4, TR4A	3.386	4	<b>2C6735</b> <b>6735</b>	8 - $\frac{1}{16}$	4 - $\frac{5}{32}$
1969-76 2498cc Eng. TR6	2.940	6	<b>2C6817</b> <b>6817</b>	12 - $\frac{1}{16}$	6 - $\frac{5}{32}$
1968-69 2498cc Eng. TR250	2.940	6	<b>2C6817</b> <b>6817</b>	12 - $\frac{1}{16}$	6 - $\frac{5}{32}$
1979-On 3522cc Eng. TR8	88.90mm 3.500	8	<b>2C4289</b> <b>4289</b>	16 - 1.6mm	8 - 4.75mm
1970-On Stag	86.00mm 3.386	8	<b>2C4272</b>	8 - 2.0mm 8 - 3.0mm	8 - 4.0mm
1954-62 TR2, TR3, TR3A Sports, Peerless GT Grand Thermissimo	3.268	4	<b>5893</b>	8 - $\frac{1}{16}$	4 - $\frac{5}{32}$
1954-62 TR2, TR3, TR3A Sports, Peerless GT Grand Thermissimo 4 Ring Hepolite Piston	3.268	4	<b>2C6753</b> <b>6753</b>	8 - $\frac{1}{16}$	8 - $\frac{5}{32}$
1954-62 TR2, TR3, TR4 Overbore	3.425	4	<b>6866</b>	8 - $\frac{1}{16}$	4 - $\frac{5}{32}$
1961-69 TR4, TR4A w/Hepolite Piston #15765	3.386	4	<b>9524</b>	8 - $\frac{1}{16}$	8 - $\frac{5}{32}$
1949-61 Estate Wagon Trio, Mayflower, Sedan, Herald, S	63.00mm 2.480	4	<b>5798</b>	8 - 2.0mm	4 - 4.0mm

#### Motorcycle

1967-70 250cc Eng.	2.638	1	<b>2C6942</b>	2 - $\frac{1}{16}$	1 - $\frac{1}{8}$
1959-70 490cc Eng. OHV Speed Twin, Stat. Tiger, 100, T00A, T100R, Daytona, Ti00C, Trophy 500	2.718	2	<b>7008</b>	4 - $\frac{1}{16}$	2 - $\frac{1}{8}$
1966-75 650cc Eng.	2.795	2	<b>2C6938</b>	4 - $\frac{1}{16}$	2 - $\frac{1}{8}$
1969-75 750cc Eng., 3 Cyl.	2.638	1	<b>2C6942</b>	2 - $\frac{1}{16}$	1 - $\frac{1}{8}$
TR7, T140	2.993	2	<b>5119</b>	4 - $\frac{1}{16}$	2 - $\frac{1}{8}$

### UNIVERSAL

#### Marine Engines

UJ Atomic 4	2 $\frac{9}{16}$	4	<b>6520</b>	8 - $\frac{3}{32}$	4 - $\frac{5}{32}$
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### UNIVERSAL ROMANIAN

#### Tractors

Tractor	108.00mm 4.252	4	<b>2C6826</b>	12 - 3.0mm	8 - 6.0mm
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### URAL

#### Motorcycle

Tourist, Sportsman, Cruiser, Classic	78.00mm 3.071	2	<b>2C4961</b>	4 - 1.5mm	2 - 4.0mm
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### UTIMOTOR

#### Engines

U1R6, U2R6, U23, U23R6, U100, U109, U200	2 $\frac{1}{4}$	1	<b>6069</b>	2 - $\frac{3}{32}$	1 - $\frac{5}{32}$
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YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

## VAUXHALL

1967-70 1159cc 70.7 cu. in. Eng. Viva, Epic		3 1/16	4	<b>2C6799</b> <b>6799</b>	8 - 5/64	4 - 3/16
1970-On 1300cc Eng. Viva HC		3 3/16	4	<b>2C4417</b> <b>4417</b>	8 - 5/64	4 - 3/16
1958-63 1508cc Eng. Victor, Victor Super		3 1/8	4	<b>2C5917</b> <b>5917</b>	8 - 5/64	4 - 3/16
1956-63 1508cc Eng. EIX, Victor, Wyven, VX4/90		3 1/8	4	<b>2C5917</b> <b>5917</b>	8 - 5/64	4 - 3/16
1964-66 1594cc Eng. VX4/90, Victor 101		3.214	4	<b>2C6776</b> <b>6776</b>	8 - 3/32	4 - 3/16
1961-64 2600cc Eng. Velox, Cresta	2.6 Litre	3 1/4	6	<b>2C6731</b> <b>6731</b>	12 - 3/32	6 - 3/16
1968-70 97.5 cu. in. Eng. OHC		3 3/8	4	<b>2C6874</b> <b>6874</b>	8 - 5/64	4 - 3/16
1970-71 120.5 cu. in. Eng. OHC		3 3/4	4	<b>2C6873</b> <b>6873</b>	8 - 5/64	4 - 3/16
1964-66 Epic To S/N 20877 3 Ring Piston		2.925	4	<b>6775</b>	8 - 5/64	4 - 3/16
1965-66 Epic S/N 20878-on		2.925	4	<b>6798</b>	4 - 5/64K 4 - 5/64	4 - 3/16
1964-66 Viva To S/N 295357 3 Ring Piston		2.925	4	<b>6775</b>	8 - 5/64	4 - 3/16
1965-66 Viva S/N 295358-on		2.925	4	<b>6798</b>	4 - 5/64K 4 - 5/64	4 - 3/16
1949-52 Velox LIP 3 Ring Piston		2.736	6	<b>5735</b>	12 - 3/32	6 - 5/32
1939-52 Wyven LIX, Twelve Four, 1 3 Ring Piston		2.736	4	<b>5736</b>	8 - 3/32	4 - 5/32

## VOLGA-Russian

2445cc Eng. M21, M21K, MOT 85cv		92.00mm 3.622	4	<b>2C6852</b> <b>6852</b>	8 - 2.5mm	4 - 5.0mm
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## VOLKSWAGEN

### Cars

1996-On 999cc Eng. EA111, RSH, Lupo, Polo	1.0 Litre	67.10mm 2.642	4	<b>2C4808</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.0mm
1990-On 1043cc Eng. AAU	1.0 Litre	75.00mm 2.953	4	<b>2C5021</b>	8 - 1.5mm	4 - 2.5mm
1974-75 1093cc Eng. 1100 Golf		69.50mm 2.736	4	<b>2C6192</b> <b>6192</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
1975 Golf 1100, Polo 900, Scirocco 1100		69.50mm 2.736	4	<b>2C4484</b>	4 - 1.75mm 4 - 2.5mm	4 - 4.0mm
1967-75 Type I, Type II, 1.2L, 1.3L Fits Brazilian Mahle Piston		77.00mm 3.031	4	<b>4851</b>	8 - 2.0mm	4 - 4.0mm
1954-65 1192cc Eng. Type 11C, 30CV, 1200 36-40 H.P.		77.00mm 3.031	4	<b>2C5868</b> <b>5868</b>	8 - 2.5mm	4 - 4.0mm
1954-65 1192cc Eng. with 2-3/32" Comp. Grooves		3.031	4	<b>5948</b>	8 - 3/32	4 - 3/16
1986-On 1272cc Eng. Golf	1.3 Litre	75.00mm 2.953	4	<b>2C5086</b>	4 - 1.75mm 4 - 2.0mm	4 - 3.0mm
1989-On 1272cc Eng. 3F	1.3 Litre	75.00mm 2.953	4	<b>2C5021</b>	8 - 1.5mm	4 - 2.5mm
1966-75 1285cc Eng. 1300		77.00mm 3.031	4	<b>2C6780</b> <b>6780</b>	8 - 2.0mm	4 - 4.0mm
1995-01 1390cc Eng. AEX, AKV, APQ	1.4 Litre	76.50mm 3.012	4	<b>2C5177</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.5mm

K-Keystone Groove.

YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

## VOLKSWAGEN (Continued)

### Cars

1991-On 1391cc Eng. ABD, Golf, CL/GI, Polo, CL/GT, Vento CL/GL,	1.4 Litre	75.00mm 2.953	4	<b>2C5021</b>	8 - 1.5mm	4 - 2.5mm
1996-On 1423cc Eng. AGY SA, Polo	1.4 Litre	76.50mm 3.012	4	<b>2C5294</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.5mm
1977-80 1457cc Eng., EH	1.5 Litre	79.50mm 3.130	4	<b>2C4490</b> <b>2M4490</b> <b>4490</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
1977-89 1471cc Eng. Diesel Dasher	1.5 Litre	76.50mm 3.012	4	<b>2C4487</b> <b>4487</b>	4 - 1.75mm 4 - 2.0mm	4 - 3.0mm
1977-92 1471cc Eng. Diesel Rabbit, Golf Turbo	1.5 Litre	76.50mm 3.012	4	<b>2C4487</b> <b>4487</b>	4 - 1.75mm 4 - 2.0mm	4 - 3.0mm
1974-75 1471cc Eng., 897 Dasher 75/85		76.50mm 3.012	4	<b>2C4282</b> <b>4282</b>	4 - 2.0mm 4 - 2.5mm	4 - 4.0mm
1976-On Dasher D, Golf D, Jetta D, Passat D, Santana D, LT28-55D6, 1.5L, 1.6L <b>Fits Brazilian Mahle Piston</b>		76.50mm 3.012	4	<b>2C4832</b> <b>4832</b>	4 - 1.75mm 4 - 2.0mm	4 - 3.0mm
1973-75 Dasher, Golf, Passaat, Scirocco <b>Fits Brazilian Mahle Piston</b>	1.5 Litre	76.50mm 3.012	4	<b>2C4825</b>	4 - 2.0mm 4 - 2.5mm	4 - 4.0mm
1965-69 1493cc Eng. 1500 50-53 H.P.	1.5 Litre	83.00mm 3.268	4	<b>2C6793</b> <b>6793</b>	8 - 2.0mm	4 - 4.0mm
1962-65 1493cc Eng. 1500		83.00mm 3.268	4	<b>2C6725</b> <b>6725</b>	8 - 2.5mm	4 - 4.0mm
1961-65 40 H.P. Eng. Overbore Repl. Sleeve		83.00mm 3.268	4	<b>6868</b>	8 - 1.5mm	4 - 4.0mm
Type I 1970on, Type II 1967on, Type III 1965on <b>Fit Brazilian Mahle Piston</b>	1.5 Litre	83.00mm 3.268	4	<b>2C4842</b> <b>4842</b>	8 - 2.0mm	4 - 4.0mm
1493cc, 1584cc Engs. 1500, 1600 Series		87.00mm 3.425	4	<b>2C4298</b> <b>4298</b>	8 - 2.0mm	4 - 5.0mm
1493cc, 1584cc Engs. 1500, 1600 Series Overbore		87.00mm 3.425	4	<b>2C4299</b>	8 - 1.5mm	4 - 5.0mm
1966-68 1500, 1500 Overbore		88.00mm 3.465	4	<b>6869</b>	8 - 2.0mm	4 - 5.0mm
1977-84 Dasher, Golf, Jetta, Passat, Santana, Scirocco 1500cc 1.5L, 1600cc 1.6L <b>Fits Brazilian Mahle Piston</b>		79.50mm 3.130	4	<b>2C4833</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
1993-On 1588cc Golf, CL/GL/L	1.6 Litre	76.50mm 3.012	4	<b>2C5022</b>	8 - 1.5mm	4 - 2.5mm
1588cc Eng. Passat	1.6 Litre	81.00mm 3.189	4	<b>2M4683</b> <b>4683</b>	8 - 1.5mm	4 - 3.0mm
1978-86 1588cc Eng. Rabbit, Scirocco	1.6 Litre	79.50mm 3.130	4	<b>2C4490</b> <b>2M4490</b> <b>4490</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
1978-84 1588cc Eng. Dasher	1.6 Litre	79.50mm 3.130	4	<b>2C4490</b> <b>2M4490</b> <b>4490</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
1977-92 1588cc Eng. Diesel Dasher, Jetta	1.6 Litre	76.50mm 3.012	4	<b>2C4487</b> <b>4487</b>	4 - 1.75mm 4 - 2.0mm	4 - 3.0mm

YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur		
								Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs

## VOLKSWAGEN (Continued)

### Cars

1977-92	1588cc Eng. Diesel Rabbit Turbo	1.6 Litre	76.50mm 3.012	4	<b>2C4487</b> <b>4487</b>	4 - 1.75mm 4 - 2.0mm	4 - 3.0mm
1975-On	Dasher, Golf, Passat, Scirocco <b>Fits Brazilian Mahle Piston</b>	1.6 Litre	79.50mm 3.130	4	<b>2C4828</b>	4 - 2.0mm 4 - 2.5mm	4 - 5.0mm
	Gol, Parati, AE Voyage, Saveiro <b>Fits Brazilian Mahle Piston</b>	1.6 Litre	77.00mm 3.031	4	<b>2C4803</b>	8 - 1.5mm	4 - 3.0mm
1977-80	1588cc Eng. Rabbit, Scirocco S/N 057732-on		79.50mm 3.130	4	<b>2C6118</b> <b>6118</b>	4 - 1.75mm 4 - 2.5mm	4 - 5.0mm
1976-80	1588cc Eng. Dasher		79.50mm 3.130	4	<b>2C6118</b> <b>6118</b>	4 - 1.75mm 4 - 2.5mm	4 - 5.0mm
1976-77	1588cc Eng. Dasher, Rabbit, Scirocco <b>High Performance Piston</b>		79.50mm 3.130	4	<b>2C6117</b> <b>6117</b>	4 - 1.75mm 4 - 2.0mm	4 - 5.0mm
1975-77	Dasher, Golf, Passat, Santana, Scirocco <b>Fits Brazilian Mahle Piston</b>	1.6 Litre	79.50mm 3.130	4	<b>2C4837</b>	4 - 1.75mm 4 - 2.5mm	4 - 5.0mm
1975-77	1588cc Eng. Rabbit, Scirocco		79.50mm 3.130	4	<b>2C4304</b> <b>4304</b>	4 - 2.0mm 4 - 2.5mm	4 - 5.0mm
1974-77	1588cc Eng. Dasher		79.50mm 3.130	4	<b>2C4304</b> <b>4304</b>	4 - 2.0mm 4 - 2.5mm	4 - 5.0mm
	Passat, Santana, Scirocco, 1.6, 1.8, 2.0L <b>Fits Brazilian Mahle Piston</b>		81.00mm 3.189	4	<b>2C4829</b> <b>4829</b>	4 - 1.5mm 4 - 1.75mm	4 - 3.0mm
1966-79	1588cc Eng. 1600, 57, 60, 65 H.P.		85.50mm 3.366	4	<b>2C6781</b> <b>6781</b>	8 - 2.0mm	4 - 5.0mm
	1595cc Eng. Golf, New Beetle	1.6 Litre	81.00mm 3.189	4	<b>2C4590</b>	4 - 1.0mm 4 - 1.2mm	4 - 2.0mm
1995-On	1595cc Eng. Golf AEA, AEE, AUS, AZD	1.6 Litre	76.50mm 3.012	4	<b>2C5177</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.5mm
	GOL, AE1600 <b>Fits Brazilian Mahle Piston</b>	1.6 Litre	77.00mm 3.031	4	<b>2C4977</b> <b>4977</b>	8 - 1.5mm	4 - 2.0mm
1987-On	1600cc Eng. Made in Brazil		81.00mm 3.189	4	<b>2C5095</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.0mm
1984-On	1600cc Eng. Made in Brazil, Gas/Alch <b>Also fit Brazilian Mahle Piston</b>	1.6 Litre	85.50mm 3.366	4	<b>2C4664</b> <b>4664</b>	4 - 1.5mm 4 - 1.75mm	4 - 4.0mm
1979-83	1600cc Eng.		85.50mm 3.366	4	<b>2C6165</b> <b>6165</b>	4 - 1.75mm 4 - 2.0mm	4 - 5.0mm
1965-84	65CV Eng. <b>Fit Brazilian Mahle Piston</b>	1.6 Litre	85.50mm 3.366	4	<b>2C4841</b> <b>4841</b>	8 - 2.0mm	4 - 5.0mm
1974-76	1600cc Eng. Rabbit, Scirocco, PS, 9, 7:1, VW-Passat, LS, TS Passat-Variant-S, DTO, USA-Ausfuhrung, Mit Verdichtung 8, 1:1		76.50mm 3.012	4	<b>2C4282</b> <b>4282</b>	4 - 2.0mm 4 - 2.5mm	4 - 4.0mm
1970-On	1605cc Eng. K70, 75CH TC8		82.00mm 3.228	4	<b>2C7333</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
	To Increase Bore from 77mm to 82mm		82.00mm 3.228	4	<b>6769</b>	8 - 2.5mm	4 - 4.0mm
1971-75	1679cc Eng. 85 H.P. 411, 1700		90.00mm 3.543	4	<b>2C6864</b> <b>6864</b>	8 - 2.0mm	4 - 5.0mm
	1679cc Eng. Repl. Kit Overbore		92.00mm 3.622	4	<b>2C5364</b> <b>2M5364</b> <b>5364</b>	8 - 2.0mm	4 - 4.0mm

YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

## VOLKSWAGEN (Continued)

### Cars

1991-On 1716cc Eng. Caravell, Golf D, Passat D	1.7 Litre	79.50mm 3.130	4	<b>2C5029</b> <sup>(1)</sup> <b>5029</b>	1 - 1.75mm 1 - 2.0mm	1 - 3.0mm
1978-86 1716cc Eng. Rabbit, Scirocco	1.7 Litre	79.50mm 3.130	4	<b>2C4490</b> <b>2M4490</b> <b>4490</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
1978-84 1716cc Eng. Dasher	1.7 Litre	79.50mm 3.130	4	<b>2C4490</b> <b>2M4490</b> <b>4490</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
1998-02 1781cc Eng. AEB, APH, DOHC incl. Turbo	1.8 Litre	81.00mm 3.189	4	<b>2M4923</b>	4 - 1.5mm 4 - 1.75mm	4 - 2.0mm
1983-93 1781cc Eng. Fox, Golf, GTI, Rabbit, Scirocco Cabriolet 2H OHC	1.8 Litre	81.00mm 3.189	4	<b>2C4341</b> <b>2M4341</b> <b>4341</b>	4 - 1.5mm 4 - 1.75mm	4 - 3.0mm
1974-75 1795cc Eng. Buss Station Wagen Model 412	1.8 Litre	93.00mm 3.661	4	<b>2C6119</b> <b>6119</b>	8 - 2.0mm	4 - 4.0mm
1987-On 1800cc Eng. Made in Brazil	1.8 Litre	81.00mm 3.189	4	<b>2C5095</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.0mm
1986-88 1857cc Eng. Passat	1.9 Litre	82.50mm 3.248	4	<b>2C4927</b> <sup>(1)</sup>	1 - 1.5mm 1 - 1.75mm	1 - 3.0mm
1991-On 1900cc Eng. 1Z, Caravelle, Golf D, Passat D incl. Turbo Diesel	1.9 Litre	79.50mm 3.130	4	<b>2C5029</b> <sup>(1)</sup> <b>5029</b>	1 - 1.75mm 1 - 2.0mm	1 - 3.0mm
1968cc Eng. AAC, 75VC, 90VC Golf II	2.0 Litre	81.00mm 3.189	4	<b>2C4871</b>	4 - 1.75mm 4 - 2.0mm	4 - 3.0mm
1976-84 1971cc Eng. 2 Series, 211, 221, Vanagon	2.0 Litre	94.00mm 3.701	4	<b>2C5594</b> <b>5594</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
1988-10 1984cc, 2000cc Eng. GT1, Gulf, Passat, Quantum, Santana, Voyage ABA, AEG, AVH, AZG, BPY Corrado, Passat, Vento <b>Fits Brazilian Mahle Piston</b>	2.0 Litre	82.50mm 3.248	4	<b>2C4639</b> <b>6190</b>	4 - 1.2mm 4 - 1.5mm	4 - 2.0mm
1983-84 1986cc Eng. 5000, Audi		76.50mm 3.012	5	<b>2C4498</b>	5 - 1.75mm 5 - 2.0mm	5 - 3.0mm
1986-On 2109cc Eng. Vanagon MV	2.1 Litre	94.00mm 3.701	4	<b>2C4634</b> <b>4634</b>	4 - 1.75mm 4 - 2.0mm	4 - 3.5mm
1978-84 2144cc Eng., Gas 4000, 5000		79.50mm 3.130	5	<b>2C6145</b>	5 - 1.75mm 5 - 2.0mm	5 - 4.0mm
1983-96 2226cc Eng. Audi	2.2 Litre	81.00mm 3.189	5	<b>2M4541</b>	5 - 1.5mm 5 - 1.75mm	5 - 3.0mm
1978-80 2383cc Eng. Diesel TR6	2.4 Litre	76.50mm 3.012	6	<b>2C4472</b>	6 - 1.75mm 6 - 2.0mm	6 - 3.0mm
1991-On 2400cc Eng. Caravelle, Golf D, Passat D incl. Turbo Diesel	2.4 Litre	79.50mm 3.130	5	<b>2C5029</b> <sup>(1)</sup> <b>5029</b>	1 - 1.75mm 1 - 2.0mm	1 - 3.0mm
2400cc Eng. 5 Valve V-6 Diesel	2.4 Litre	81.00mm 3.189	6	<b>2M5020</b>	12 - 1.5mm	6 - 2.0mm
2005-10 2480cc Eng. DOHC 20V BGP, BGQ, BTK, CBUA Beetle, Bora	2.5 Litre	82.50mm 3.248	5	<b>2C4562</b>	5 - 1.2mm 5 - 1.5mm	5 - 2.0mm
1991-96 2459cc Eng. Vin: ACU, Eurovan	2.5 Litre	81.00mm 3.189	5	<b>2C4922</b> <b>4922</b>	5 - 1.75mm 5 - 2.0mm	5 - 3.0mm

(1) Cyl. Set.

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YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur	Comp. Rings	
								Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs

### VOLKSWAGEN (Continued)

#### Cars

1990-05	2792cc Eng. Vin: AAA,ABA,AES,ATQ,BDF VR6 Engs., Eurovan, Golf GTi Jetta GLX, Passet, Vento	2.8 Litre	81.00mm 3.189	6	<b>2C4921</b> <b>4921</b>	6 - 1.5mm 6 - 1.75mm	6 - 3.0mm
1939-54	Type 11, 11A, 11B, 51		75.00mm 2.953	4	<b>2C5757</b> <b>5757</b>	8 - 3.0mm	4 - 5.0mm
	Big Bore German & Japanese		85.00mm 3.346	4	<b>2C6740</b> <b>6740</b>	12 - 2.0mm	4 - 5.0mm
	Super V		87.50mm 3.445	4	<b>2C5487</b> <b>5487</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm

#### Industrial Engines

	122		77.00mm 3.031	4	<b>2C6780</b> <b>6780</b>	8 - 2.0mm	4 - 4.0mm
	124A, 126A		85.50mm 3.366	4	<b>2C6781</b> <b>6781</b>	8 - 2.0mm	4 - 5.0mm

### VOLVO

1957-62	1580cc Eng. B16A, B16B, B16D 121, 122S, 210, 544, P445, PV444L, PV544, Amazon		3 1/8	4	<b>2C5917</b> <b>5917</b>	8 - 5/64	4 - 3/16
1962-68	1780cc Eng. B18 122, 122S, 544, P1800, P1800S, PV544, Amazon		3 5/16	4	<b>6726</b>	8 - 5/64	4 - 3/16
	460		82.70mm 3.256	4	<b>2C4990</b>	4 - 1.5mm 4 - 1.75mm	4 - 3.0mm
1995-99	1783cc Eng. B4184S DOHC S40, V40	1.8 Litre	83.00mm 3.268	4	<b>2C4510</b> <sup>(1)</sup>	1 - 1.2mm 1 - 1.5mm	1 - 2.5mm
1968-73	1985cc Eng. B20, B20F 142S, 144S, 145S Wagon		3 1/2	4	<b>2C6810</b> <b>6810</b>	8 - 5/64	4 - 3/16
1979-86	2127cc Eng. B21		92.00mm 3.622	4	<b>2C5692</b> <b>5692</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
1978-85	2127cc Eng. 242, 244, 245 Series	2.1 Litre	92.00mm 3.622	4	<b>2C5364</b> <b>2M5364</b> <b>5364</b>	8 - 2.0mm	4 - 4.0mm
1976-78	2127cc Eng. AYF	2.1 Litre	92.00mm 3.622	4	<b>2C5364</b> <b>2M5364</b> <b>5364</b>	8 - 2.0mm	4 - 4.0mm
1976-84	2127cc Eng. B21F	2.1 Litre	92.00mm 3.622	4	<b>2C5364</b> <b>2M5364</b> <b>5364</b>	8 - 2.0mm	4 - 4.0mm
1985-93	2316cc Eng., B230F, B230FT, 240, 740, 740GLE		96.00mm 3.780	4	<b>2C4477</b> <b>4477</b>	8 - 1.75mm	4 - 3.5mm
1979-85	2316cc Eng. B23		96.00mm 3.780	4	<b>2C5695</b> <b>5695</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
1993-02	2319cc Eng. B5234F, 850 T5	2.3 Litre	81.00mm 3.189	5	<b>2M4541</b>	5 - 1.5mm 5 - 1.75mm	5 - 3.0mm
	850, B5234FT	2.3 Litre	81.00mm 3.189	5	<b>2C4993</b>	5 - 1.2mm 5 - 1.75mm	5 - 3.0mm
	2383cc Eng. Diesel 760, D-24, DL, GL Incl. Turbo		76.50mm 3.012	6	<b>2C4472</b>	6 - 1.75mm 6 - 2.0mm	6 - 3.0mm
1996-99	2435cc Eng. B5254 850GLE S70 V70	2.4 Litre	83.00mm 3.268	5	<b>2C4528</b> <sup>(1)</sup>	1 - 1.2mm 1 - 1.75mm	1 - 3.0mm

(1) Cyl. Set.



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego N°. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

### VOLVO (Continued)

1976-80 2673cc Eng. B27F 264, 265 Series		88.00mm 3.465	6	<b>2C4488</b> <b>4488</b>	6 - 1.5mm 6 - 2.0mm	6 - 4.0mm
1980-86 2849cc Eng. B28, B28F 760		91.00mm 3.583	6	<b>2C5691</b> <b>5691</b>	6 - 1.5mm 6 - 2.0mm	6 - 4.0mm
1998-99 2917cc Eng. 968 S90 V90	3.0 Litre	83.00mm 3.268	6	<b>2C4528</b> <sup>(1)</sup>	1 - 1.2mm 1 - 1.75mm	1 - 3.0mm
1968-73 2978cc Eng. B30 164		3 1/2	6	<b>2C6825</b> <b>6825</b>	12 - 9/64	6 - 3/16
4704cc Eng. D47, D47A <b>Deep Top Groove</b>		3 3/4	6	<b>2C5966</b>	6 - 3/32 12 - 1/8	12 - 3/16
4704cc Eng. Diesel D47, D47A Truck		3 3/4	6	<b>2C5966</b>	6 - 3/32 12 - 1/8	12 - 3/16
6730cc Eng. Diesel D67, D67A, TD70C Viking Piston #412501		4 1/8	6	<b>2C5155</b>	6 - 3/32 12 - 1/8	12 - 3/16
9600cc Eng. Diesel D96AL, D96AS, VDF		4 3/4	6	<b>2C5849</b>	6 - 3/32 12 - 1/8	12 - 3/16
9600cc Eng. D100, TD100		4 3/4	6	<b>2C5563</b>	6 - 3/32 12 - 1/8	6 - 3/16
1956 B4B, B14A Eng. PV444		75.00mm 2.953	4	<b>5714</b>	8 - 2.5mm	4 - 4.5mm
1957-62 B14A, B14B Eng. PV444, PV544		75.00mm 2.953	4	<b>5926</b>	4 - 1.5mm 4 - 2.5mm	4 - 5.0mm
1974-On B19E, B30 Eng.		88.90mm 3.500	6	<b>2C6168</b> <b>6168</b>	6 - 1.75mm 6 - 2.0mm	6 - 4.0mm
1974-On B20 Eng.		88.90mm 3.500	4	<b>2C6167</b> <b>6167</b>	4 - 1.75mm 4 - 2.0mm	4 - 4.0mm
D47AB, D50A, TD47B, TD50A 5 Ring Piston <b>Shallow Top Groove</b>		3 3/4	6	<b>2C5607</b>	6 - 3/32 12 - 1/8	12 - 3/16
D50, TD50 4 Ring Piston		3 3/4	6	<b>2C5606</b>	6 - 3/32 12 - 1/8	6 - 3/16
D60		3 7/8	6	<b>2C6660</b>	6 - 3/32 6 - 1/8	6 - 3/16
FC		3 5/8	6	<b>2C4008</b>	18 - 1/8	6 - 3/16
TD120		5 1/8	6	<b>2C5566</b>	6 - 3/32 12 - 1/8	6 - 3/16
VDC Diesel		3 15/16	6	<b>2C5809</b>	6 - 3/32 12 - 1/8	12 - 3/16

### VOLVO-PENTA

#### Marine

302 cu. in. Eng. Refer to Ford Marine						
305, 350 cu. in. Eng. Refer to GMC Marine						
351 cu. in. Eng. Refer to Ford Marine						

### WALTER TRUCKS

Refer to engine listing by make and model

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### WARD LA FRANCE TRUCKS

Refer to engine listing by make and model

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(1) Cyl. Set.

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YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur		
								Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs

## WAUKESHA

### Engines

MODEL	LINE	MODEL	LINE	MODEL	LINE	MODEL	LINE	MODEL	LINE
Milk-Cooler	1	6MS	23	140HK	39	CS	31	ICK	2
4-55	19	6MZ	32	145GZ	41,42,43	CSR	31	ICK-J	2
4-155	45	6MZA	32	145GZB	41	D155G	44	VIK	36
6-90	11	6MZR	32	180GKB	12	F320G	29	VIKA	36
6-110	27	6NKR	49	180GL	13,24	FC	6,7,8	VIKH	36
6-125	35	6SRL	35	180GLB	13,14	FC25E	9	VIKU	36
6A	38	6SRLR	35	185A	10	FC129J	6	VIM	31
6AB	38	6SRS	30	185GL	16	FC132	6	VRG265	24A
6AL	38	6TS	4,5	185GLB	15	FC161A	6	WK	48
6BA	11	6XK	23	190DL	24	FCL	4	XAH	19
6BK	23	6XL	16,17	190DLB	24	FCS	3	XAK	21
6BKH	23	130GS	22	190GL, GLB	23,24	FK	6	XAK21F	21
6BL	16,17	135GK	33	190GS	18	FKJ	6	XAKH	21,22
6BM	23	135GKB	33	190KL	24	FL	4	Y	26
6BZ	27	135GZ	34	190LB	24	FL6D	4	YA	25
6BZU	27	135GZB	34	195GK	30	FL18	4		
6KR	32	140GK	37,38	195GKA	30	FLJ	4		
6KU	32	140GKB	37,38	195GKB	30	FLT	4		
6MK	30	140GKU	37,38	195GL	28	FS	3		
6MKR	30	140GZ	39	BD1D	4	FSJ	3		
6ML	27	140GZB	39	BD1F	4	HB	31		

1	Milk Cooler	2 1/4	1	2C7895 7895	2 - 1/8	1 - 3/16
2	ICK, ICK-J	2 1/2	4	5569	8 - 1/8	4 - 5/32
3	FCS, FS, FSJ	2 3/4	4	2C4854 4854	8 - 1/8	4 - 3/16
4	BD1D, BD1F, FCL, FL, FL6D, FL18, FLJ, FLT, 6TS	3.000	4	2C4018 4018	8 - 1/8	4 - 3/16
5	6TS	3 1/8	6	5037	18 - 1/8	6 - 3/16
6	FC, FC129J, FC132, FC161A, FK, FKJ	3 1/4	4	2C5060 5060	8 - 1/8	4 - 3/16
7	FC Shallow Groove Piston	3 1/4	4	2C7738 7738	8 - 1/8	4 - 3/16
8	FC Zollner 175 W. Piston	3 1/4	4	2C6303 6303	12 - 1/8	4 - 3/16
9	FC25E	3 1/4	4	2C4215 4215	12 - 3/32	4 - 3/16
10	185A	3 5/16	6	2C7768 7768	18 - 1/8	6 - 1/4
11	6-90, 6BA	3 3/8	6	2C4070	18 - 1/8	6 - 3/16
12	180GKB	* 3 5/8	4	7663	12 - 3/32	4 - 3/16
13	180GL, 180GLB	* 3 1/2	4	2C7726	12 - 1/8	4 - 1/4
14	180GLB Gas Eng. Increase Bore Assembly #SL1982	3 5/8	4	2C7581	12 - 3/32	4 - 3/16
15	185GLB Gas Eng. Increase Bore Assembly #SL1982	3 5/8	6	2C7899	18 - 3/32	6 - 3/16
16	6BL, 6XL, 185GL	3 1/2	6	2C7670	18 - 1/8	6 - 3/16
17	6BL, 6XL	3 1/2	6	2C7670	18 - 1/8	6 - 3/16

\* Sleeved Engine.



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

## WAUKESHA (Continued)

Engines							
18	190GS	*	3 1/2	6	2C7779	18 - 1/8	6 - 1/4
19	4-55, XAH		3 5/8	4	2C4084	12 - 1/8	4 - 3/16
21	XAK, XAK21F, XAKH		3 3/4	4	2C7669	12 - 1/8	4 - 3/16
22	130GS, XAKH		3 3/4	4	2C4611	12 - 1/8	4 - 1/4
23	6BK, 6BM, 6BKH, 6MS, 6XK, 190GL, 190GLB		3 3/4	6	2C5028	18 - 1/8	6 - 3/16
<b>4 Ring Piston</b>							
24	180GL, 190DL, 190DLB, 190GL, 190KL, 190LB		3 3/4	6	2C7747	18 - 1/8	6 - 1/4
24A	VRG265		3 3/4	6	2C137 137	12 - 3/32	6 - 3/16
25	YA		3 3/4	4	2C712	12 - 3/16	4 - 3/16
26	Y		4.000	4	2C5377 5377	8 - 3/16	8 - 3/16
27	6BZ, 6BZU, 6ML, 6-110		4.000	6	2C4007	18 - 1/8	6 - 3/16
28	195GL		4.000	6	2C4007	18 - 1/8	6 - 3/16
29	F320G		4 1/8	6	2C6583	12 - 3/32	6 - 1/4
30	195GK, 195GKA, 195GKB, 6MK, 6MKR, 6SRS		4 1/8	6	2C5008	18 - 1/8	6 - 3/16
31	CS, CSR, HB, VIM	*	4 1/4	4	2C724 724	12 - 3/16	4 - 3/16
32	6KR, 6KU, 6MZ, 6MZA, 6MZR 4 Ring Piston		4 1/4	6	2C4006	18 - 1/8	6 - 3/16
33	135GK, 135GKB		4 1/4	6	2C6587	18 - 1/8	6 - 3/16
34	135GZ, 135GZB		4 3/8	6	2C7221	18 - 1/8	6 - 3/16
35	6SRL, 6SRLR, 6-125		4 3/8	6	2C5055	18 - 1/8	6 - 3/16
36	VIK, VIKA, VIKH, VIKU	*	4 1/2	4	2C4157 4157	12 - 3/16	4 - 3/16
37	140GK, 140GKB, 140GKU, 140HK 5 Ring Piston	*	4 1/2	6	2C5081 5081	18 - 1/8	12 - 3/16
38	6A, 6AB, 6AL, 140GK, 140GKB, 140GKU 4 Ring Piston	*	4 1/2	6	2C4056	18 - 1/8	6 - 3/16
39	140GZ, 140GZB, 554G 5 Ring Late Type Piston	*	4 5/8	6	2C6006	18 - 1/8	12 - 3/16
41	145GZ, 145GZB, 817G Dish Head Piston	*	5 3/8	6	2C6092	18 - 1/8	12 - 1/4
42	145GZ	*	5 3/8	6	5256	18 - 3/16	6 - 1/4
43	145GZ White Machine Piston		5 3/8	6	2C7166	18 - 3/32	12 - 1/4
44	D155G	*	3 5/8	4	2C7581	12 - 3/32	4 - 3/16
45	4-155 Gas Eng.		3 5/8	4	6215 <sup>(2)</sup>	4 - 3/32	2 - 3/16
47	WAK, WAKH, 1197C 5 Ring Piston	*	6 1/4	6	2C6073	18 - 3/16	12 - 1/4
48	WK		6 3/4	4	2C6228 <sup>(2)</sup>	6 - 1/4	2 - 1/4
49	6NKR		7.000	6	6265	18 - 3/16	6 - 5/16
<b>Engines-Diesel</b>							
	180DKB	*	3 5/8	4	2C7581	12 - 3/32	4 - 3/16
	F283DL	*	3 7/8	6	2C7703	18 - 3/32	6 - 3/16

## WEST BEND

Engines							
	58019, 58021, 58024		2 1/16	1	6440	2 - 1/16	
	Chain Saw Eng.		2 1/4	1	8207	2 - 1/16	
<b>Outboard Motors</b>							
1962-64	3 1/2 H.P. 235, 341, 2201, 2351		2 1/16	1	6440	2 - 1/16	
1956	5 1/2 H.P. 160501		2.000	2	215 <sup>(1)</sup>	3 - 1/16	
1960	6 H.P. 6801		2.000	2	215 <sup>(1)</sup>	3 - 1/16	

(1) Cyl. Set. (2) Cyl. Set. \* Sleeved Engine.



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego N°. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

### WEST BEND (Continued)

#### Outboard Motors

1957-58 6 H.P. 6801, 6802, 160521, 160531	2.000	2	215 <sup>(1)</sup>	3 - 1/16	
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### WESTERN FLYER

#### Outboard Motors

1941-42 2.5 H.P. 121W, 122W	1 15/16	1	8306	3 - 3/32	
1941-42 5 H.P. 251W, 252W	1 15/16	2	8306 <sup>(1)</sup>	3 - 3/32	

### WESTINGHOUSE (Listed by Cylinder Diameter)

#### Compressors

Single Stage 2 Cyl.	2 1/16	2	8266	8 - 1/8	
2U7 1/4 TU-FLO400	2 1/16	2	8266	8 - 1/8	
<b>Set without Oil Rings</b>					
2U7 1/4 TU-FLO400	2 1/16	2	9266	4 - 1/8	4 - 1/8
<b>Set with Oil Rings</b>					
E	2 1/2	2	268	10 - 1/8	
E, F12, FLO500, TU	2 1/2	2	279	6 - 3/32	4 - 1/8
Piston #43420	2 5/8	1	7005	4 - 5/32	1 - 5/32
1BYC	3 1/2	1	414	4 - 1/8	2 - 3/16
<b>Fits 3 1/2 &amp; 1 7/8 2 Stage Compressor</b>					
Model 220 OM355,360,400,440 MAN-D25	90.00mm 3.543	1	5036	2 - 2.5mm	1 - 4.0mm

### WHITE (Listed by Cylinder Diameter)

#### Truck & Bus Engines

134 cu. in. Eng. A7, A8, B8, B10, B12	3 1/8	4	2C828 828	8 - 3/32	4 - 3/16
205 Eng.	3 1/4	6	2C4072 4072	18 - 1/8	6 - 3/16
221 Eng.	3 3/8	6	2C4070	18 - 1/8	6 - 3/16
2A, 2AB, 2AC	3 1/2	6	2C7670	18 - 1/8	6 - 3/16
GKA	3 3/4	4	774	8 - 1/4	4 - 1/4
4A, 4AB, 4AC, 4AD Eng.	3 3/4	6	2C5028	18 - 1/8	6 - 3/16
20A, 30A, 120A, 140A, 140TA, 220A, 240A Eng.	3 7/8	6	2C5100	6 - 3/32	12 - 1/4
4 Ring Piston				6 - 1/8	
GRC, GRCB	4.000	4	2C5377 5377	8 - 3/16	8 - 3/16
33A Eng.	4.000	6	2C4007	18 - 1/8	6 - 3/16
130A, 150A, 160A, 230A, 250A, 450A, 460A, 462AA Eng.	4.000	6	2C4120	6 - 3/32	12 - 1/4
				6 - 1/8	
170A *	4 1/8	6	2C5110	12 - 3/32	12 - 3/16
440 cu. in. Eng. 8-235A	4 1/8	8	2C6002	16 - 3/32	16 - 3/16
360A, 470A Eng.	4 1/2	6	2C5286	6 - 3/32	12 - 1/4
				6 - 1/8	
370A, 390A, 490A Eng.	4 3/4	6	2C5284	6 - 3/32	12 - 1/4
				6 - 1/8	
<b>FOR ENGINES OTHER THAN WHITE--Determine engine make and model--refer to that engine listing.</b>					

### WICHITA

Refer to engine listing by make and model					
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(1) Cyl. Set. \* Sleeved Engine.



YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings		Anillos de Piston		Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantid y Ancho	Quantite et largeur		
							Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

## WILLYS PASSENGER CARS, ENGINES & TRUCKS-See Jeep-Eagle

### WILLYS Cars & Trucks

## WISCONSIN

### Engines

MODEL	LINE	MODEL	LINE	MODEL	LINE	MODEL	LINE	MODEL	LINE
AA	1	AENS	10	BKND	8	TF	15	VE4	13
AB	2	AES	10	HACN	4	TFD	15,17A	VE4D	13
ABN	3	AF	14	HBKN	8	TH	15	VE41	13
ABS	3	AFH	14	HS7D	11	THD	15	VEA	13
AC4	5	AG	19	HS8D	28	THDM	15	VF4	17,17A
AC41	5	AGH	19	HV4D	17A	TJD	15,17A,18	VF4D	17,17A
ACN	4	AGN	19	L3	25	TRA10D	28	VF41	17
ACND	4	AGND	19	L4	26	TRA12D	22	VG4D	20
AD	6	AH	21	MVE4	13	V460D	23	VH4	17
ADH	6	AHH	21	MVG4D	27	V64D	20	VH4D	16,17,17A
AE	9,10	AK	8	S7D	11	V461D	23	VH4DM	17
AEH	10	AKM	8	S8D	28	V465D	30,30A	VP4	20
AEHS	10	AKN	8	S10D	29	VB4	3	VP49	20
AEN	10	AKS	8	S12D	22	VD4	7	W4-1770	31
AEND	10	AP4	20	S14D	24	VD4D	17		
AENL	10	AP41	20	TE	12	VD41	7		
AENLD	12	BKN	8	TED	12	VE	13		

1	AA	2 1/4	1	5122	2 - 3/32	1 - 3/16
2	AB Air Cooled	2 1/2	1	7898	2 - 3/32	1 - 3/16
3	ABN, ABS, VB4 4 Cyl.	2 1/2	1	5124	3 - 3/32	1 - 3/16
4	ACN, ACND, HACN	2 5/8	1	7951	3 - 3/32	1 - 3/16
5	AC4, AC41 Air Cooled	2 5/8	4	7951 <sup>(1)</sup>	3 - 3/32	1 - 3/16
6	AD, ADH	2 3/4	1	5174	3 - 1/8	1 - 3/16
7	VD4, VD41	2 3/4	4	2C4854 4854	8 - 1/8	4 - 3/16
8	AK, AKM, AKN, AKS, BNK, BKND, HBKN	2 7/8	1	2C5121 5121	3 - 3/32	1 - 3/16
9	AE Air Cooled	3.000	1	7986	3 - 1/8	1 - 3/16
10	AE, AEH, AEHS, AEN, AEND, AENL, AENS, AES	3.000	1	5149	3 - 3/32	1 - 3/16
11	HS7D, S7D	3.000	1	2C7870	2 - 3/32	1 - 3/16
12	AENLD, TE, TED	3.000	2	5149 <sup>(1)</sup>	3 - 3/32	1 - 3/16
13	MVE4, VE, VE4, VE4D, VE41, VEA	3.000	4	2C4152	12 - 3/32	4 - 3/16
14	AF Air Cooled, AFH	3 1/4	1	7868	3 - 1/8	1 - 3/16
15	TF, TFD, TH, THD, THDM, TJD	3 1/4	2	2C5123 5123	6 - 3/32	2 - 3/16
16	VH4D 3 Ring Piston	3 1/4	2	6261	4 - 3/32	2 - 3/16
17	VD4D, VF4, VF4D, VF41, VH4, VH4D, VH4DM	3 1/4	4	2C4215 4215	12 - 3/32	4 - 3/16
17A	HV4D, TFD, TJD, VF4, VF4D, VH4D	3 1/4	4	2C6184 <sup>(2)</sup> 6184	6 - 5/64	2 - 3/16
18	TJD	3 1/4	2	4398	4 - 5/64	2 - 3/16
19	AG Air Cooled, AGH, AGN, AGND	3 1/2	1	5638	3 - 1/8	1 - 3/16
20	AP4, AP41, V64D, VG4D, VP4, VP49	3 1/2	4	2C5117	12 - 1/8	4 - 3/16
21	AH Air Cooled, AHH 4 Ring Piston	3 5/8	1	7869	3 - 1/8	1 - 3/16
22	S12D, TRA12D	3 1/2	1	6427	2 - 3/32	1 - 3/16

(1) Cyl. Set. (2) Cyl. Set.

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YEAR ANO MILÉSIMA	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego Nº. Nº. de Jeu	Qty & Width	Cantidad y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

## WISCONSIN (Continued)

### Engines

23	V460D, V461D	3 1/2	4	<b>2C6376</b>	16 - 3/32	4 - 3/16
24	S14D	3 3/4	1	<b>2C5466</b>	2 - 3/32	1 - 3/16
25	L3	4 1/8	6	<b>2C5008</b>	18 - 1/8	6 - 3/16
26	L4	4 1/4	6	<b>2C4006</b>	18 - 1/8	6 - 3/16
27	MVG4D	3 7/16	4	<b>2C6323</b> <b>6323</b>	8 - 3/32	8 - 5/32
28	HS8D, S8D, TRA10D	3 1/8	1	<b>235</b>	2 - 3/32	1 - 3/16
29	S10D	3 1/4	1	<b>2C7785</b> <b>7785</b>	2 - 3/32	1 - 3/16
30	V465D	3.750	4	<b>2C6664</b>	12 - 3/32	4 - 3/16
30A	V465D w/cast iron oil ring	3.750	4	<b>2C6665</b>	12 - 3/32	4 - 3/16
31	W4-1770 Gas, LPG & NG 107.7cu. in. 1765cc	3.250	4	<b>2C5909</b> <b>5909</b>	8 - 5/64	4 - 3/16

## WITTE-Gemini

### Engines

	B, CD, MD Gas	5.000	1	<b>2C5399</b>	4 - 3/16	2 - 1/4
	98 Gas	5.000	1	<b>2C6258</b>	3 - 3/16	1 - 1/4
	Model C Gas	6.000	1	<b>2C6214</b>	4 - 1/4	2 - 1/4

## WIZARD

### Outboard Motors

1947-48	3 H.P.	2.000	1	<b>285</b>	3 - 1/16	
1946-54	6 H.P.	2.000	2	<b>285<sup>(1)</sup></b>	3 - 1/16	
1959-59	7 1/2 H.P.	2.000	2	<b>322<sup>(1)</sup></b>	2 - 3/32	
1955-57	10 H.P.	2 7/16	2	<b>287<sup>(1)</sup></b>	3 - 1/16	
1950-54	10, 12 H.P.	2 11/32	2	<b>387<sup>(1)</sup></b>	3 - 1/16	
1958-58	15 H.P.	2 1/2	2	<b>317<sup>(1)</sup></b>	2 - 1/16	
1958-58	35 H.P.	3 1/16	2	<b>8232<sup>(1)</sup></b>	3 - 3/32	
	WH7 2 Ring Piston	2 11/32	2	<b>387<sup>(1)</sup></b>	3 - 1/16	

## WOLSELEY

1953-57	Four-Forty-Four 4/44	2.618	4	<b>5730</b>	8 - .089	4 - .158
1949-54	Four-Fifty	2.894	4	<b>5784</b>	8 - 5/64	8 - 5/32
1955-59	Six-Ninety	3 1/8	6	<b>2C5880</b> <b>5880</b>	18 - 3/32	6 - 3/16
1959-67	Six-Ninety-Nine, 6/110, MKI, MKII	3.280	6	<b>2C5986</b> <b>5986</b>	18 - 3/32	6 - 3/16
1956-64	Fifteen-Fifty 15/50 15/60, 1500	2.875	4	<b>2C5859</b> <b>5859</b>	12 - 5/64	4 - 5/32
1962-67	Sixteen-Sixty	3.000	4	<b>2C6716</b> <b>6716</b>	12 - 5/64	4 - 5/32

## YAMAHA

### Marine

	181cu. in. Eng. 130 PHP	3.0 Litre	3.800	6	<b>2C5474</b> <b>2M5474</b> <b>5474</b>	12 - 5/64	6 - 3/16
	262cu. in. Eng. 205 PHP	4.3 Litre	101.60mm 4.000	6	<b>2C5712</b> <b>2M5712</b> <b>5712</b>	12 - 2.0mm	6 - 4.75mm

(1) Cyl. Set.



YEAR ANO MILÉSIME	MODEL OR ENGINE MODELO O MOTOR MODELE OU MOTEUR	Cyl. Dia. Diám. Cil. Diam/ du Cyl	No. Cyl Nº. Cil Nº. Cyl	Piston Rings	Anillos de Piston	Segments de Piston	
				Set No. Juego N°. Nº. de Jeu	Qty & Width	Cantdid y Ancho	Quantite et largeur
					Comp. Rings Anillos de Comp. Segments de Comp.	Oil Segments Anillos de Aceite Segments Racieurs	

**YAMAHA** (Continued)

**Marine**

305cu. in. Eng. 210 PHP	5.0 Litre	3.736	8	<b>2C5499</b> <b>2M5499</b> <b>5499</b>	16 - $\frac{9}{64}$	8 - $\frac{3}{16}$
350cu. in. Eng. 240 PHP	5.7 Litre	4.000	8	<b>2C139</b> <b>2M139</b> <b>139</b>	16 - $\frac{9}{64}$	8 - $\frac{3}{16}$

**YANMAR**

**Diesel**

F5E		75.00mm 2.953	1	<b>2C6891</b>	3 - 2.5mm	2 - 4.0mm
F6E, TS80		80.00mm 3.150	1	<b>2C6890</b>	3 - 2.5mm	1 - 4.0mm

**YELLOW COACH & BUSES-See GMC Trucks**

**YELLOW COACH & BUSES-See GMC**

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**YUGO-Zastava**

1116cc Eng. GV		80.00mm 3.150	4	<b>2C6814</b> <b>6814</b>	4 - 1.5mm 4 - 2.0mm	4 - 4.0mm
1290cc Eng. GVX		86.00mm 3.386	4	<b>2C9514</b> <b>9514</b>	4 - 1.5mm 4 - 2.0mm	4 - 4.0mm