

HASTINGS GL SPACERS (GROOVE LOCK) .030 Width

Pistons may have top ring grooves worn in excess of allowable limits which will impair the function of the new compression rings. The installation of Hastings GL Spacers will restore the top groove to its original width eliminating breakage of the top groove ring and ensure new ring and piston sealing characteristics. Shallow top groove pistons use the GL 902 Spacer modified wall. Deep compression ring grooves require the GL 901 Spacer (deep wall).

Widening the groove and installing Hastings positive-locking type GL Spacers assures a perfect ring job. Listed below are some of the available GL Spacers. Listing is by diameter in both fraction and decimal sizes where applicable. For sizes not listed contact Hastings Tech Services.

AVAILABLE TYPES AND SIZES

| Type No. 901 (Deep Groove) Spacer | | | Type No. 901 (Deep Groove) Spacer (Cont.) | | | Type No. 902 (Regular Groove) Spacer | | |
|--------------------------------------|---------|----------|--|---------|----------|---|---------|----------|
| Fraction | Decimal | Part No. | Fraction | Decimal | Part No. | Fraction | Decimal | Part No. |
| 2 5/8 | 2.6250 | 33230 | 4 1/8 | 4.1250 | 33370 | 2 1/2 | 2.5000 | 33766 |
| 2 3/4 | 2.7500 | 33239 | 4 3/16 | 4.1875 | 33373 | 2 7/8 | 2.8750 | 33767 |
| 2 7/8 | 2.8750 | 33247 | 4 1/4 | 4.2500 | 33379 | 3 | 3.0000 | 33774 |
| 3 1/8 | 3.1250 | 33273 | 4 5/16 | 4.3125 | 33385 | 3 1/8 | 3.1250 | 33700 |
| 3 3/16 | 3.1875 | 33278 | 4 3/8 | 4.3750 | 33388 | 3 3/16 | 3.1875 | 33703 |
| 3 1/4 | 3.2500 | 33282 | 4 1/2 | 4.5000 | 33397 | 3 1/4 | 3.2500 | 33770 |
| 3 5/16 | 3.3125 | 33291 | 4 5/8 | 4.6250 | 33406 | 3 5/16 | 3.3125 | 33706 |
| 3 3/8 | 3.3750 | 33298 | 4 3/4 | 4.7500 | 33412 | 3 7/16 | 3.4375 | 33712 |
| 3 7/16 | 3.4375 | 33308 | 4 7/8 | 4.8750 | 33418 | 3 1/2 | 3.5000 | 33715 |
| 3 1/2 | 3.5000 | 33311 | 5 | 5.0000 | 33425 | 3 5/8 | 3.6250 | 33721 |
| 3 9/16 | 3.5625 | 33317 | 5 1/4 | 5.2500 | 33437 | 3 3/4 | 3.7500 | 33724 |
| 3 5/8 | 3.6250 | 33321 | 5 1/2 | 5.5000 | 33446 | 3 13/16 | 3.8125 | 02145 |
| 3 11/16 | 3.6875 | 33324 | 5 7/8 | 5.8750 | 33455 | 3 7/8 | 3.8750 | 33727 |
| 3 3/4 | 3.7500 | 33331 | | | | 4 | 4.0000 | 33733 |
| 3 7/8 | 3.8750 | 33343 | | | | 4 1/8 | 4.1250 | 33736 |
| 3 15/16 | 3.9375 | 33352 | | | | 4 1/4 | 4.2500 | 33742 |
| 4 | 4.0000 | 33358 | | | | 4 3/8 | 4.3750 | 33745 |

PISTON RING INSTALLER • INSTALLATEUR D'ANNEAU DE PISTON • INSTALADOR DE ANILLOS

This handy ring install tool is inexpensive and easy to use. Just insert the ring ends in wedge jaws and expand ring gently - slip into groove. Also ideal for removing rings easily without damage.

Cette pratique est d'installer anneau de trop bon marché et facile à utiliser. Il suffit d'insérer l'anneau se termine dans les mâchoires de coin et d'élargir anneau de douceur - glissement dans la rainure. Aussi idéal pour enlever les anneaux facilement sans dommages.

Este manuable instalador de anillos es sumamente económico y fácil de usar. Solamente coloque las puntas del anillo en las ranuras del instalador y expanda el anillo lentamente – deslice sobre el pistón y colóquelo en la ranura. Esta herramienta es también ideal para remover los anillos con facilidad y sin dañarlos.



Part No. / N° de pièce / Parte N°
1723